



## UPDATE HANDBOOK JF506E

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# INTRODUCTION JATCO JF506E "UPDATE HANDBOOK"

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## FOUND IN:

Mazda "MPV" beginning in 2002 (3.0L V6) .....	JA5A-EL
Mazda "6" beginning in 2003 (3.0L V6) .....	JA5A-EL
Land Rover "Freelander" beginning in 2002 (2.5L V6) .....	JF506E
Jaguar "X" Type beginning in 2002 (2.5L/3.0L V6) .....	JF506E
VW "Jetta" beginning in 2002 (1.8L Gas/1.9L Diesel) .....	09A
VW "GTI" beginning in 2002 (1.8L Engine) .....	09A
VW "Golf" beginning in 2004 (1.9L Diesel) .....	09A

## MANUFACTURERS I.D.

As you can see from above, with different manufacturers comes different identifications. These transaxles are all similar in the teardown and assembly process, but the internal and external parts are different in the design and engineering area. This manual is designed to identify the engineering differences between the current models available at this time.



**A VERY HEARTY "THANK YOU" TO FRANK KUPERMAN OF  
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FOR SUPPLYING US WITH THE TRANSMISSIONS THAT MADE  
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## BELL HOUSING IDENTIFICATION

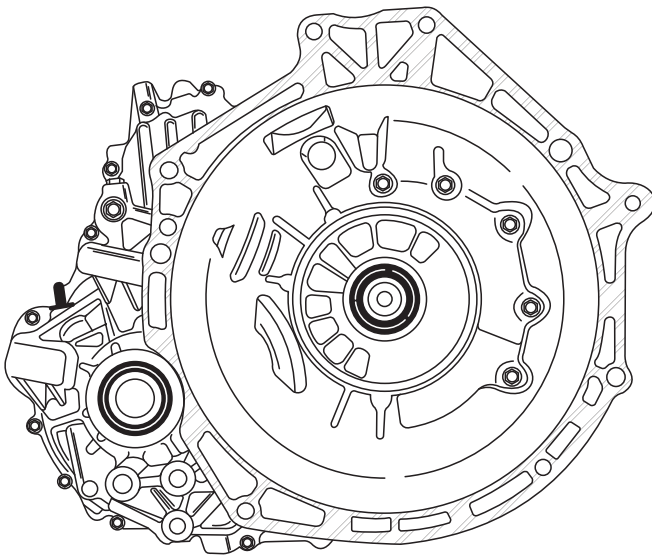
The JF506E transaxle is manufactured in Japan by JATCO and is used in the USA in the Land Rover Freelander, Jaguar X Type, Mazda "6" and "MPV" and the Volkswagen Golf, GTI and Jetta.

The JF506E transaxles can be identified very easily between the different users by the shape of the bell housings, as shown in Figure 1.

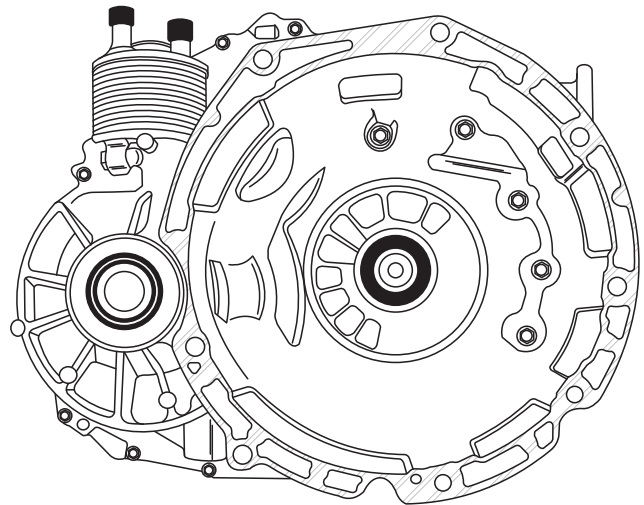
## INTERNAL COMPONENT LOCATION

Internal component locations are shown in the cut-away in Figure 2 and the application chart is shown in Figure 4. Gear ratios vary between the car manufacturers as well as within the same user. There are also different final drive ratios so care must be used should replacement be necessary. We have provided you with a ratio chart in Figure 3.

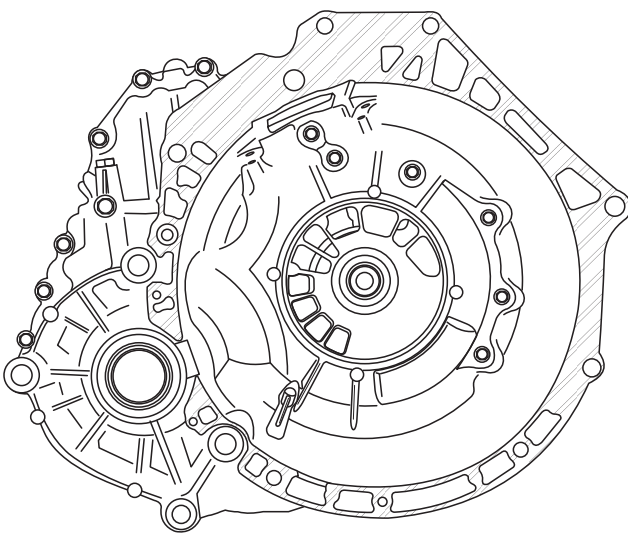
## BELL HOUSING IDENTIFICATION



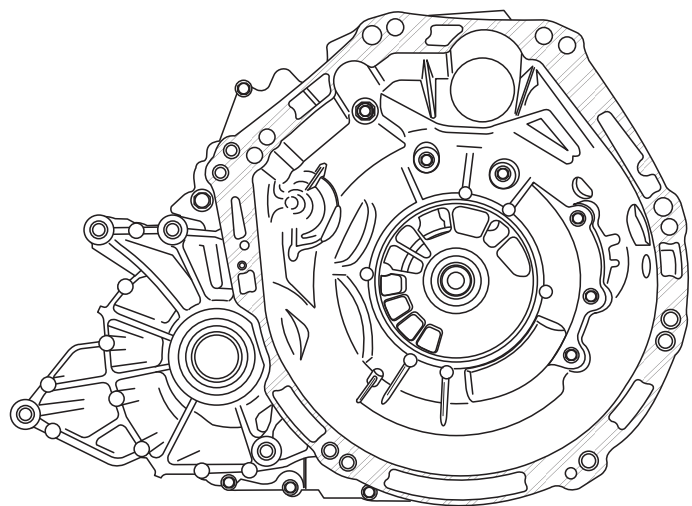
*Mazda "6"  
And "MPV"*



*Volkswagen  
Golf, GTI And Jetta*



*Jaguar X Type*

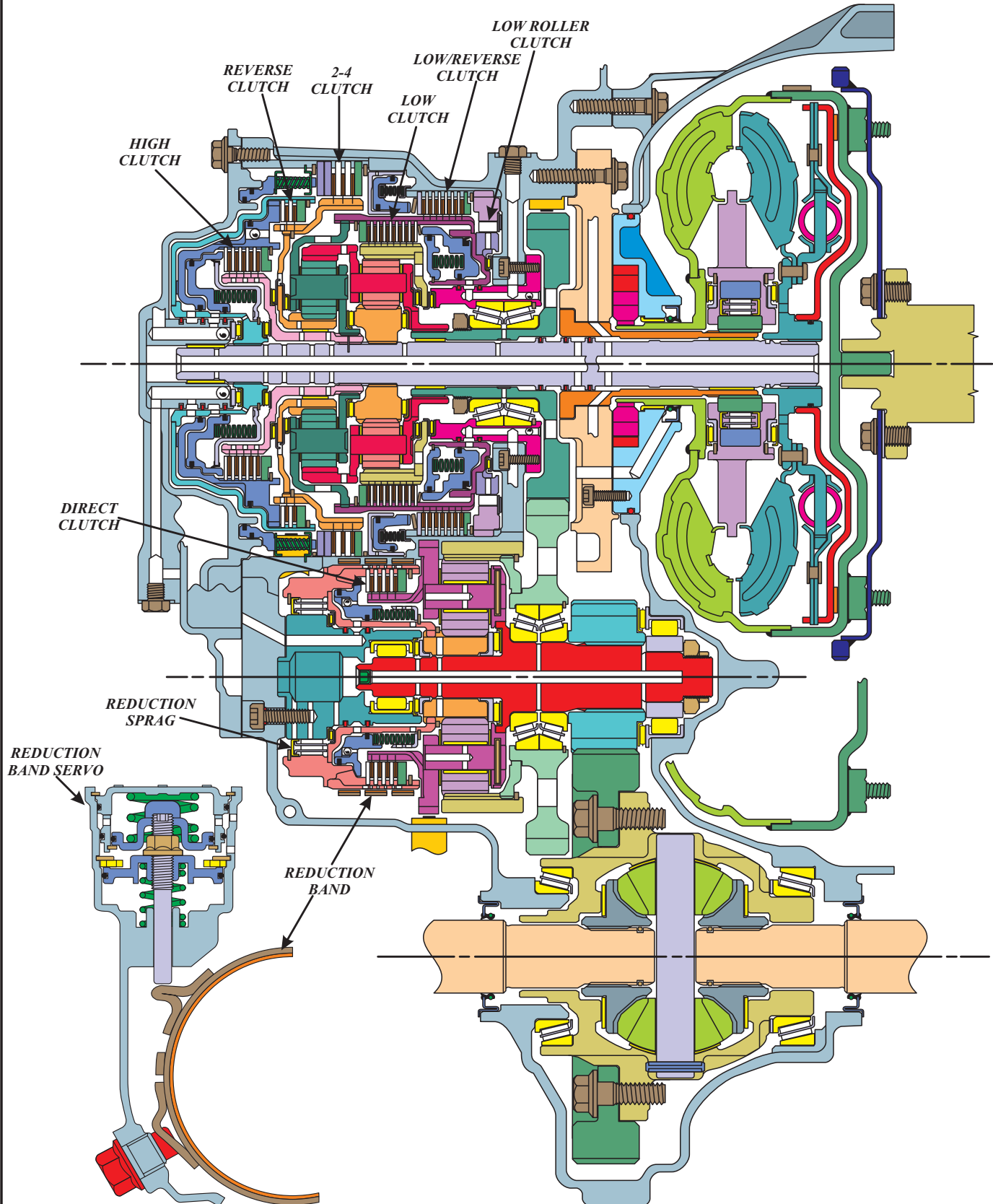


*Land Rover  
Freelander*

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Figure 1

## MAZDA JF506E COMPONENT LOCATIONS



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Figure 2

<b>JF506E PLANETARY GEAR RATIOS</b>								
	<i>Mazda 6 3.0L V6</i>	<i>Mazda MPV 3.0L V6</i>	<i>Land Rover Freelander 2.5L V6</i>	<i>Land Rover Freelander Turbo Diesel</i>	<i>Jaguar X Type 2.0L/2.5L/3.0L</i>	<i>VW Golf 1.9L Diesel</i>	<i>VW Jetta 1.8L/2.8L</i>	<i>VW GTI 1.8L</i>
<i>1st Gear</i>	3.801	3.801	3.474	3.801	3.801	3.801	3.801	3.801
<i>2nd Gear</i>	2.131	2.131	1.948	2.131	2.131	2.131	2.131	2.131
<i>3rd Gear</i>	1.364	1.364	1.247	1.364	1.364	1.364	1.364	1.364
<i>4th Gear</i>	0.935	0.935	0.854	0.935	0.935	0.935	0.935	0.935
<i>5th Gear</i>	0.685	0.685	0.685	0.685	0.685	0.685	0.685	0.685
<i>Reverse</i>	2.970	2.970	2.714	2.970	2.970	2.970	2.970	2.970
<i>Differential Ratio</i>	3.23	3.04	3.04	2.87	3.23	<i>Transaxle Code "EEB" = 3.45</i> <i>Transaxle Code "EYN" = 3.45</i> <i>Transaxle Code "EEF" = 2.70</i>		

Figure 3

<b>COMPONENT APPLICATION CHARTS</b>													
<b>JF506E COMPONENT APPLICATION CHART</b>													
<i>Mazda MPV RANGE</i>	<i>GEAR</i>	<i>Low Clutch</i>	<i>2-4 Clutch</i>	<i>High Clutch</i>	<i>Reverse Clutch</i>	<i>Low/ Reverse Clutch</i>	<i>Reduction Band</i>	<i>Direct Clutch</i>	<i>Low Roller Clutch</i>	<i>Reduction Sprag</i>	<i>Shift Solenoids</i>		
											<i>SSA</i>	<i>SSB</i>	<i>SSC</i>
<i>Park/Neutral</i>							<i>On</i>						
<i>Reverse</i>	<i>R</i>				<i>On</i>	<i>On</i>	<i>On</i>						
<i>"D"</i> <i>OD Cancel "OFF"</i>	<i>1st</i>	<i>On</i>					<i>On</i>		<i>Hold</i>	<i>Hold</i>		<i>On</i>	<i>On</i>
	<i>2nd</i>	<i>On</i>	<i>On</i>				<i>On</i>			<i>Hold</i>	<i>On</i>	<i>On</i>	
	<i>3rd</i>	<i>On</i>		<i>On</i>			<i>On</i>			<i>Hold</i>		<i>On</i>	
	<i>4th</i>		<i>On</i>	<i>On</i>			<i>On</i>			<i>Hold</i>			<i>On</i>
	<i>5th</i>		<i>On</i>	<i>On</i>				<i>On</i>			<i>On</i>		<i>On</i>
<i>"D"</i> <i>OD Cancel "ON"</i>	<i>1st</i>	<i>On</i>							<i>Hold</i>	<i>Hold</i>		<i>On</i>	<i>On</i>
	<i>2nd</i>	<i>On</i>	<i>On</i>							<i>Hold</i>	<i>On</i>	<i>On</i>	
	<i>3rd</i>	<i>On</i>		<i>On</i>						<i>Hold</i>		<i>On</i>	
	<i>4th</i>		<i>On</i>	<i>On</i>									<i>On</i>
<i>"3"</i>	<i>1st</i>	<i>On</i>							<i>Hold</i>	<i>Hold</i>		<i>On</i>	<i>On</i>
	<i>2nd</i>	<i>On</i>	<i>On</i>							<i>Hold</i>	<i>On</i>	<i>On</i>	
	<i>3rd</i>	<i>On</i>		<i>On</i>									<i>On</i>
<i>"2"</i>	<i>1st</i>	<i>On</i>							<i>Hold</i>	<i>Hold</i>		<i>On</i>	<i>On</i>
	<i>2nd</i>	<i>On</i>	<i>On</i>								<i>On</i>	<i>On</i>	

*Transaxle Range Selector Indicators vary in the number of range positions between vehicle users. There are 4, 6, and 7 position indicators. The example shown above is for the Mazda MPV, 6 position indicator.*

**Mazda "6" Indicator**  
**PRND**

**Mazda "MPV" Indicator**  
**PRND 3 2**

**Freelander Indicator**  
**PRND 4 2 1**

**Jaguar "X" Indicator**  
**PRND 4 3 2**

**Volkswagen Indicator**  
**PRND 4 3 2**

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Figure 4



## RANGE SELECTOR SWITCH IDENTIFICATION

All models of the JF506E transaxle, regardless of the manufacturer, use an external mounted Range Selector Switch. They are all typical range selector switches, commonly referred to in the past as an Inhibitor Switch. The detent positions vary and may have four, six or seven positions, depending on model useage. We are covering 5 different versions of the JF506E transaxle in this manual, and there are five different range switch electrical connectors which we will identify for you, one at a time. This will make the diagnosis process much easier. Pay close attention to the wire schematics provided, as some models are equipped with a steptronic feature or a manual mode, that allows a "Slap-Stick" for Up and Down shift control, and some models are equipped with an overdrive cancel switch.

Notice in the wire schematic charts that there is one terminal that is common for all ranges. This is the voltage supply terminal into the switch. When the ignition is in the "ON" position, there needs to be battery voltage at this terminal. If there is not, this needs to be repaired first. If voltage is present, it should exit the assigned terminal per range selected.

### Transaxle Range Selector Switch MAZDA "6"

The Mazda "6" will have four positions (P R N D), and has a nine pin electrical connector, as shown in Figure 5. Two of the pin and cavities are not used on the Mazda "6". The electrical connector is hard wired to, and part of, the Transaxle Range Selector Switch. Connector terminal identification is shown in Figure 7. The Mazda "6" shift quadrant is shown in Figure 10.

### MAZDA "MPV"

The Mazda "MPV" will have six detent positions (P-R-N-D-3-2), and also has a nine pin electrical connector, but is different than the Mazda "6", as shown in Figure 6. All of the pins and cavities are used on the Mazda "MPV". The electrical connector is hard wired to, and part of, the Transaxle Range Selector Switch. Connector terminal identification is shown in Figure 8. The Mazda "MPV" shift quadrant is shown in Figure 9.

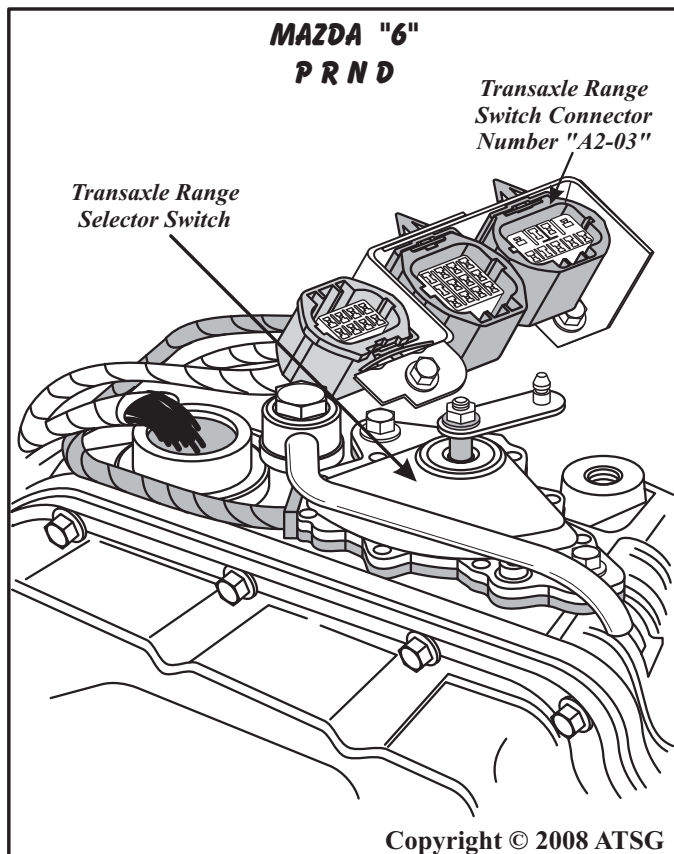


Figure 5

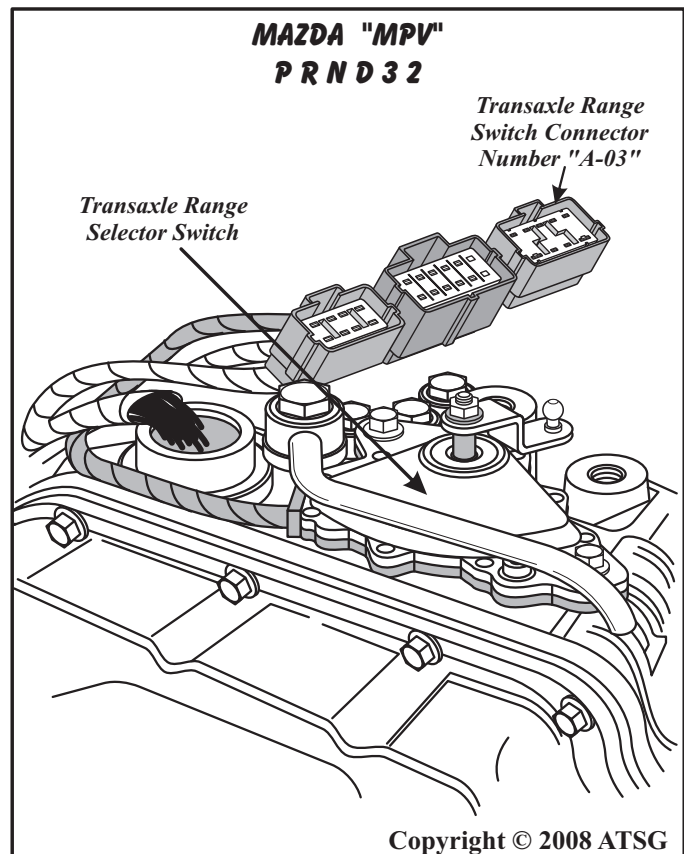


Figure 6

## Mazda 6 and MPV Range Selector Switch (Cont'd)

We have provided you with individual connector views, wire schematic and continuity chart for both the Mazda "6" and "MPV" in Figure 7 and 8. Although the charts in Figure 7 and 8 are used to check the integrity of the switch's range selection, using an Ohmmeter, the best method, is to check the range switch in the vehicle with a Volt meter.

By looking at the charts in Figure 7 and 8, it can be seen that terminal "C" is the common terminal for all range selections. This is the voltage supply into the switch. Terminals "H" and "B" are used for

starting purposes only. With the ignition switch "ON", there must battery voltage at terminal "C". If there is not, this must be repaired first. If voltage is present, it should exit the assigned terminal in each range selection.

Notice also the Mazda "6" has a manual switch in the selector lever that allows manual shifting up and down (See Figure 10). The Mazda "MPV" is not equipped with the manual mode, but is equipped with an overdrive cancel button (See Figure 9).

## Transaxle Range Switches Continued on next Page

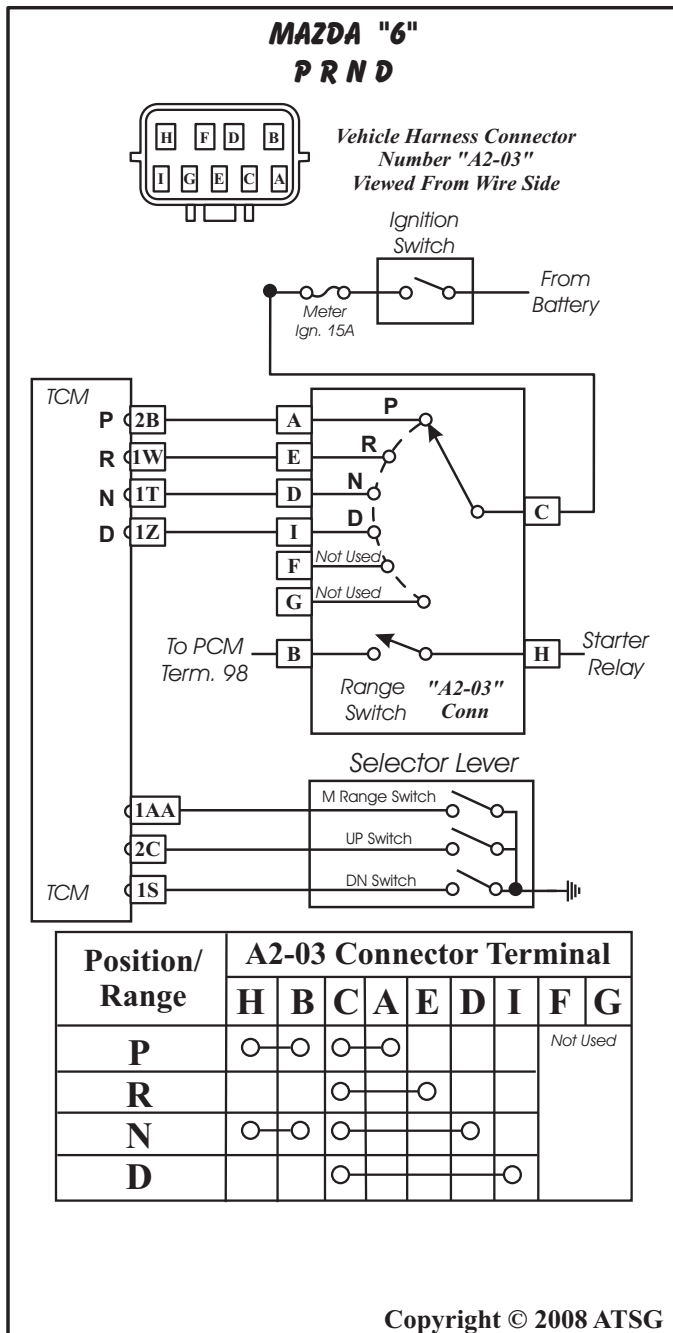


Figure 7

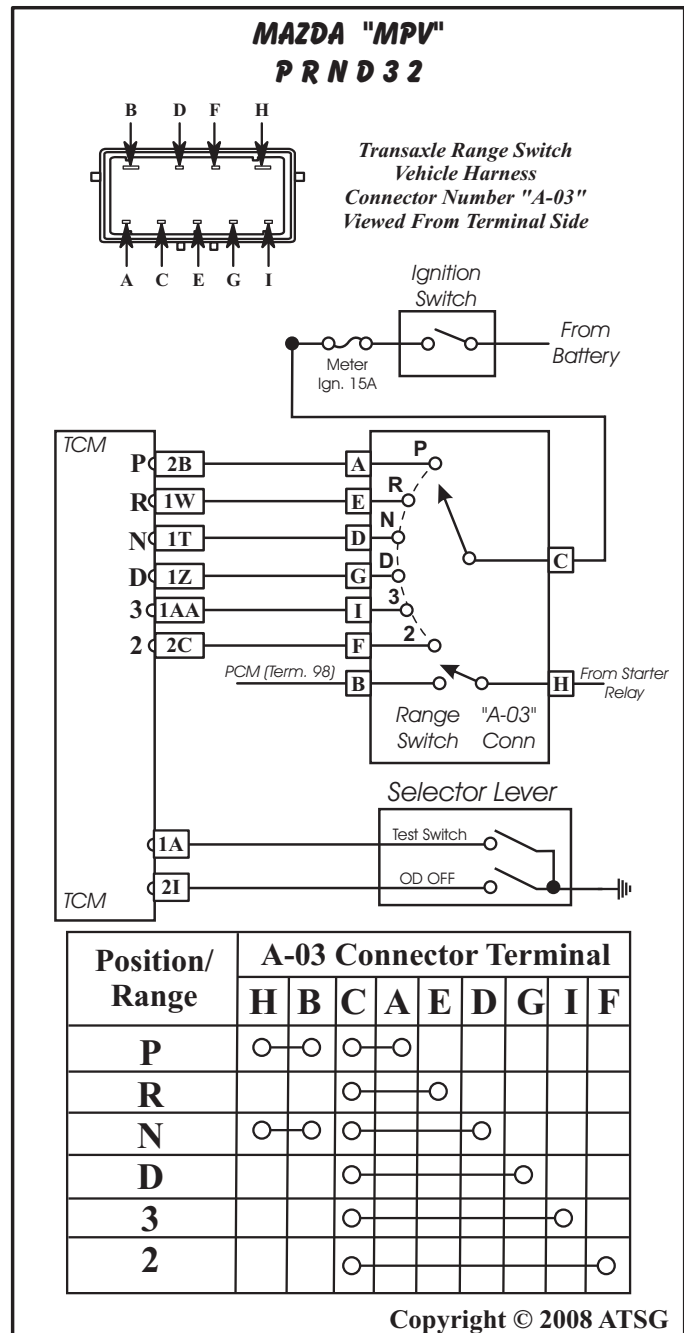


Figure 8

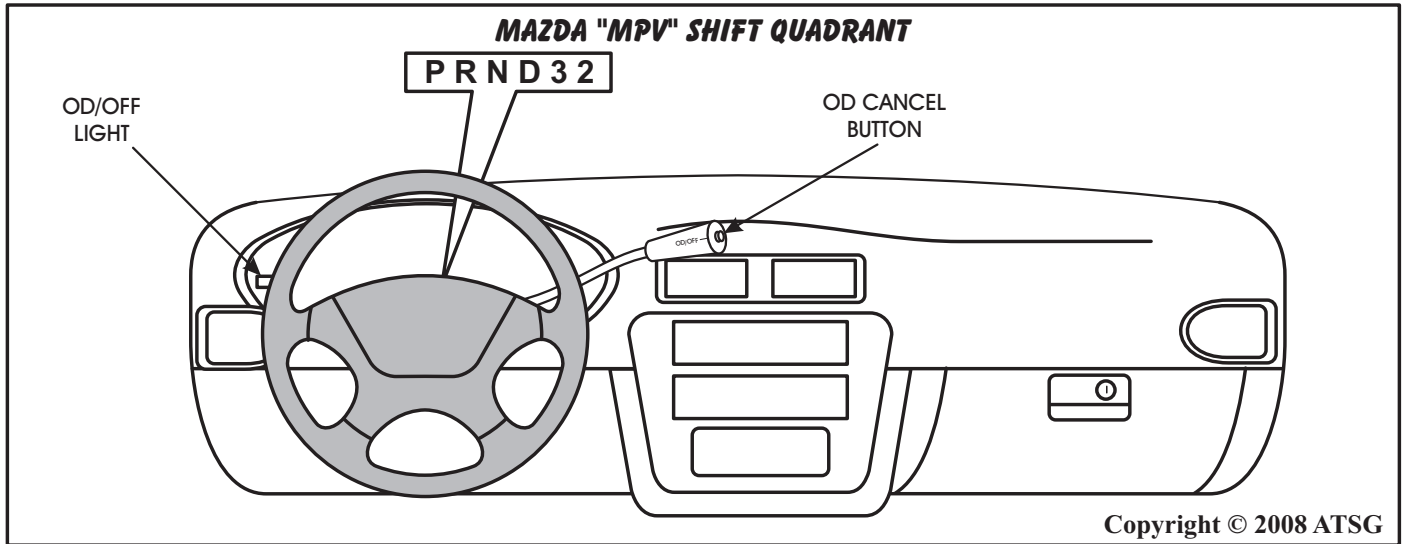


Figure 9

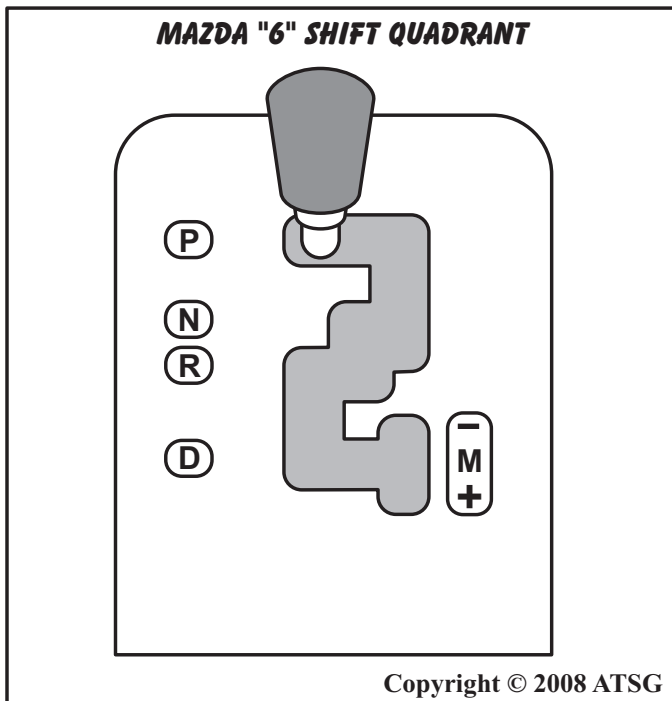


Figure 10

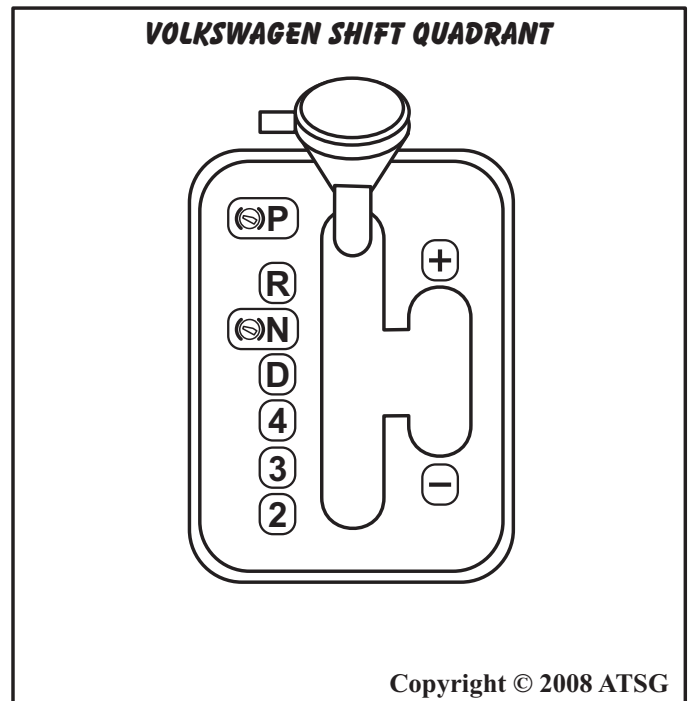


Figure 11



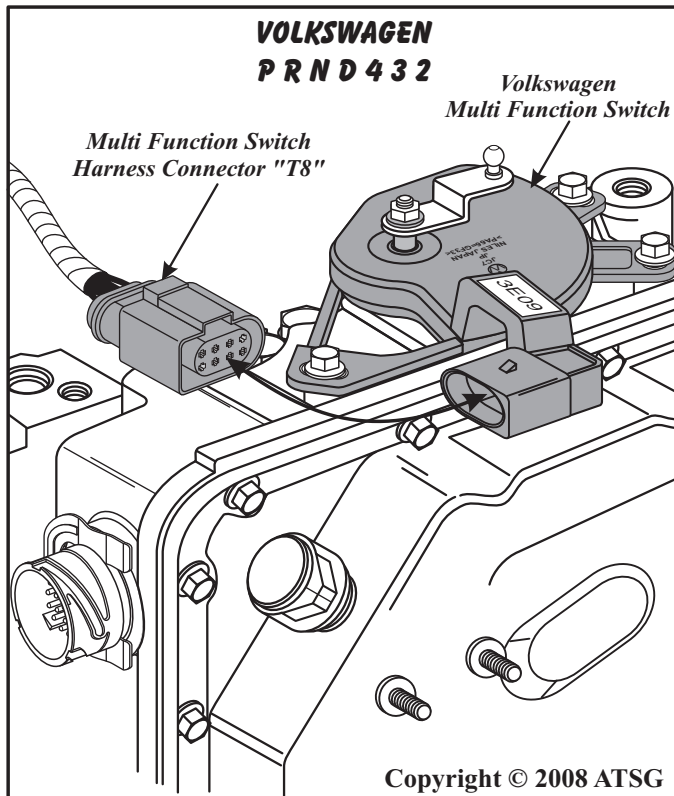


Figure 12

## RANGE SELECTOR SWITCH IDENTIFICATION

### Volkswagen Range Selector Switch

Volkswagen refers to their range selector switch as a "Multi-Function" Switch, and it is illustrated in Figure 12. The multi-function switch detects the position of the selector lever and transmits this information to the Transaxle Control Module (TCM). The TCM then initiates the gear selections made by the operator. The TCM also activates the starter inhibitor relay, if the selector lever is placed in the "P" or "N" position. Notice also a "Tiptronic" feature is available that when selected, allows the driver to to upshift or downshift by moving the selector lever towards "+" or "-", as shown in Figure 11.

In previous VW transaxles, mechanical circuits were used in the Multi-function switch. In this unit the mechanical circuits have been replaced by Hall senders. These non-contact switches are wear free.

At present there is no "manual" test procedure available for this type of switch with Hall senders. The appropriate Volkswagen scanner must be used. For inspection and repair, refer to the appropriate vehicle workshop manual.

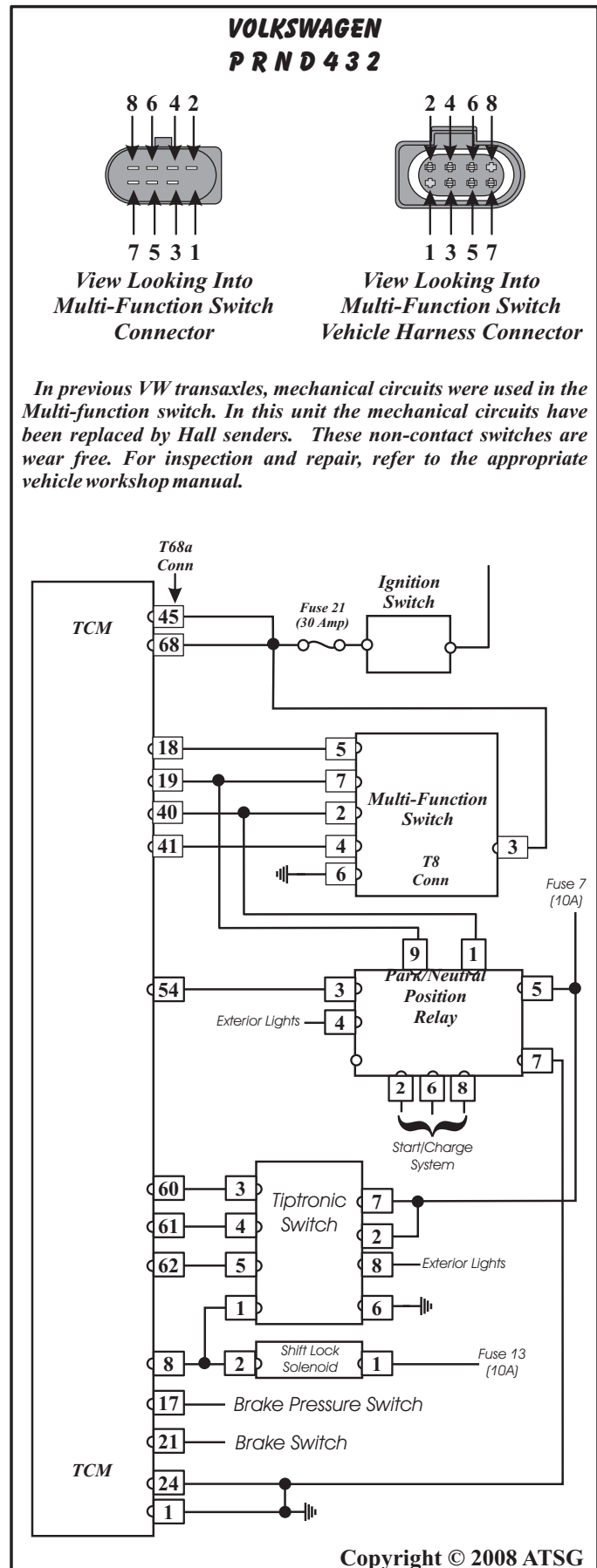


Figure 13

## RANGE SELECTOR SWITCH IDENTIFICATION

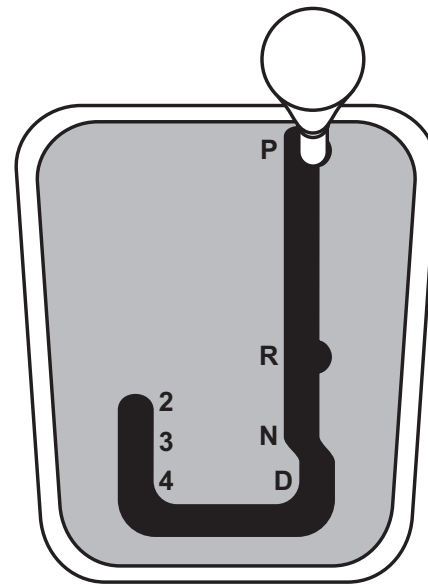
### Jaguar Range Selector Switch

The Jaguar Range Selector Switch is shown in Figure 15. Notice there is not a manual shift lever on top like all the others, as the shaft goes all the way through the case and out the bottom, which is where the manual lever is located, and operated with a cable. Jaguar also uses a "J-Gate" system for the shift quadrant and it is shown in Figure 14.

Jaguar uses two different types of Transaxle Control Module (TCM), a "16-bit" TCM and a "32-bit" TCM. In addition there is an "Early" style "16-bit" version, and a "Late" style "16-bit" version, that are different electronically. The early style 16-bit uses the J-gate with an overdrive cancel switch in the J-gate, and the range selector switch sends the signal for P, R, N, D, 3, 2. The late style does away with the overdrive cancel switch and includes 4, 3, and 2 in the wire harness from the J-gate to the TCM, while the range selector switch sends the signal for P, R, N, D. The 32-bit version was used in all models from mid 2003-up, and also does not have the overdrive cancel switch.

We have provided you with individual connector views, wire schematics and continuity charts for all three versions, in Figure 16, 17, and 18, to check the integrity of the switch's range selection.

### JAGUAR "J-GATE" SHIFT QUADRANT



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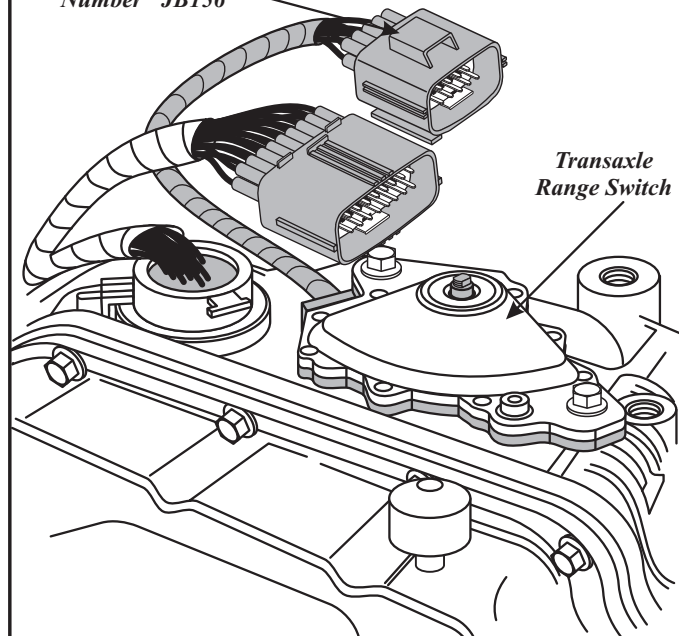
Figure 14



(623) 936-1500  
7310 W. Roosevelt #26  
Phoenix, AZ 85043  
[www.phoenixhardparts.com](http://www.phoenixhardparts.com)

### JAGUAR P R N D 4 3 2

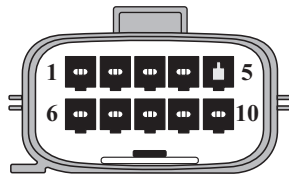
Transaxle Range Switch  
Harness Connector  
Number "JB156"



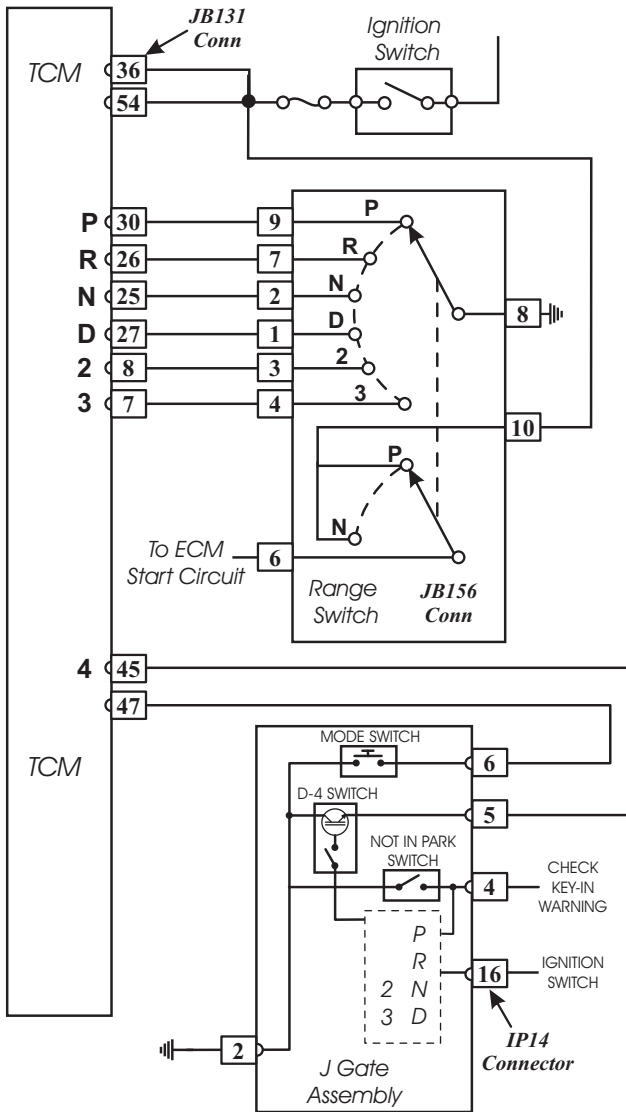
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Figure 15

## 2002 JAGUAR (EARLY) "16 BIT" TCM P R N D 4 3 2



View Looking Into  
JB156 Connector

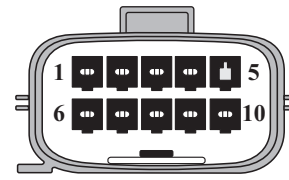


Position/ Range	JB156 Connector Terminal									
	6	10	8	9	7	2	1	4	3	5
P	○	○	○	○						
R			○	○	○					
N	○	○	○	○		○				
D			○				○			
2			○						○	
3			○						○	
4	D-4 Switch on Shift Console									

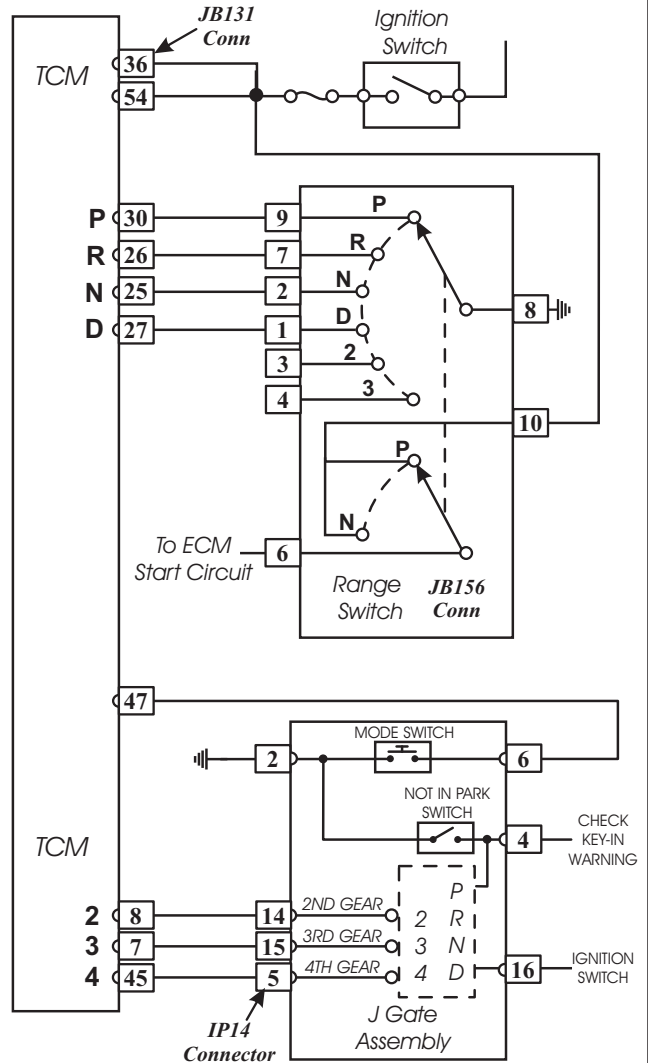
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Figure 16

## 2002 JAGUAR (LATE) "16 BIT" TCM P R N D 4 3 2



View Looking Into  
JB156 Connector

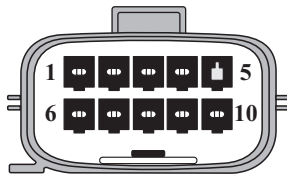


Range	JB156 Connector Terminals									
	6	10	8	9	7	2	1	4	3	5
P	○	○	○	○						
R			○	○	○					
N	○	○	○			○				
D			○				○			
Range	IP14 Connector Terminals									
			2				5	15	14	
2			○						○	
3			○						○	
4			○						○	

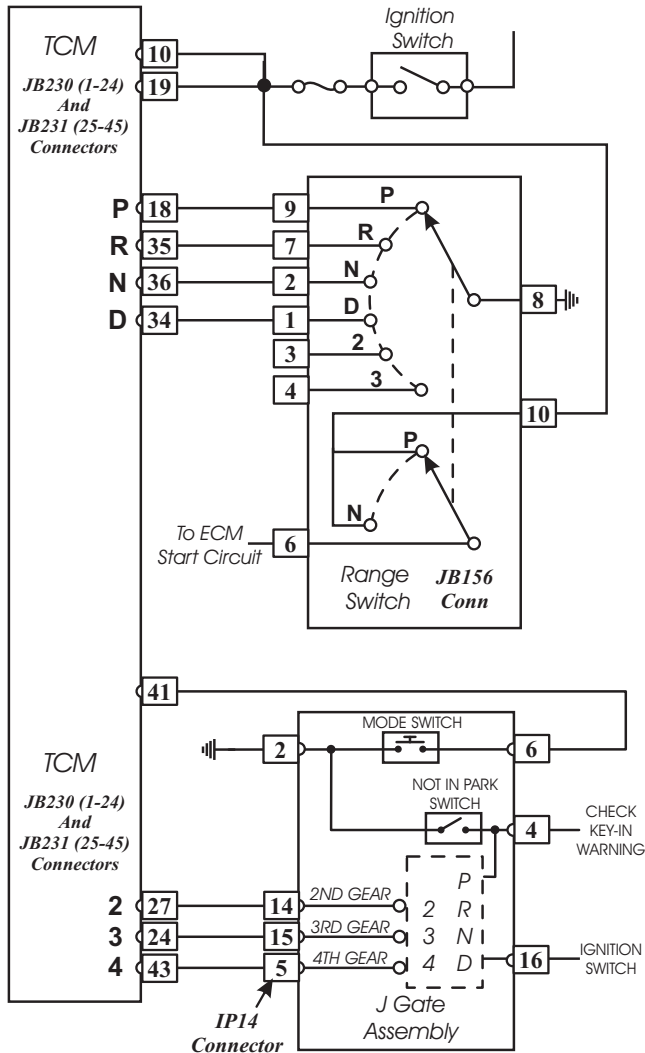
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Figure 17

## 2004 JAGUAR "32 BIT" TCM P R N D 4 3 2



View Looking Into  
JB156 Connector

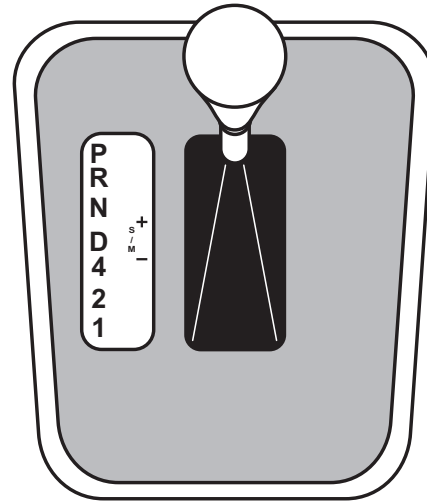


Range	JB156 Connector Terminals									
	6	10	8	9	7	2	1	4	3	5
P	○	○	○	○						
R			○	○	○					
N	○	○	○	○		○				
D			○	○	○					
Range	IP14 Connector Terminals									
			2				5	15	14	
2			○						○	
3			○						○	
4			○						○	

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Figure 18

## FREELANDER SHIFT QUADRANT

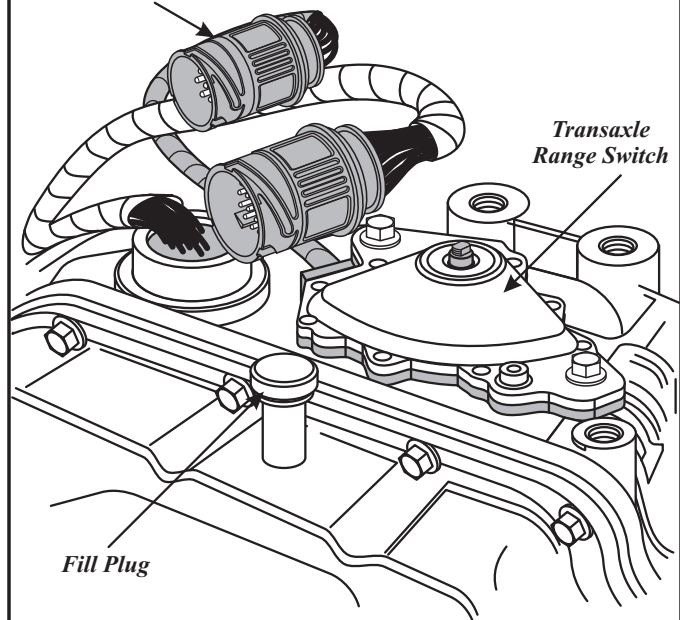


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Figure 19

## FREELANDER P R N D 4 2 1

Transaxle Range Switch  
Harness Connector  
Number "C0244"



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Figure 20

## RANGE SELECTOR SWITCH IDENTIFICATION

### Freelaander Range Selector Switch

The Range Selector Switch for the Freelander is located on the selector shaft on top of the transaxle and is connected to the main harness with a 10 pin connector, as shown in Figure 20. Notice there is no manual lever on top, as the selector shaft goes through the transaxle with the manual lever on the bottom and is operated with a cable. The selector lever position is displayed on the LED module in the center console, shown in Figure 19, and in the instrument cluster just left of the odometer and is determined by the selector lever position and range selector switch. The selector lever is attached to a gimbal mounting, which allows a selection of PRND421 in a forward and rearward direction and selection between automatic and sport/manual (S/M) mode in a left and right transverse direction, as shown in Figure 19. When the "D" position is selected, the TCM receives a signal that "D" is selected. When the selector lever is moved to the S/M position (to the right), and the TCM does not receive a signal from either the 4 or N sensors, it determines that sport mode has been selected. If the selector lever is not moved to the "+" or "-" positions, the TCM keeps the transaxle in sport mode for higher and harsher automatic shifts. If the TCM senses a signal from either the "+" or "-" sensor, it initiates manual mode and selects the manual gear selection requested. Manual mode will be maintained until the TCM again senses a signal from the "D" sensor.

We have provided you with individual connector views, wire schematic and continuity chart for the Freelander in Figure 21. Although the charts in Figure 21 are used to check the integrity of the switch's range selection, using an Ohmmeter, the best method, is to check the range switch in the vehicle with a Volt meter.

By looking at the charts in Figure 21, it can be seen that terminal "8" is the common terminal for all range selections. This is the voltage supply into the switch. Terminals "6" and "10" are used for starting purposes only. With the ignition switch "ON", there must be battery voltage at terminal "8". If there is not, this must be repaired first. If voltage is present, it should exit the assigned terminal in each range selection, as shown in the chart.

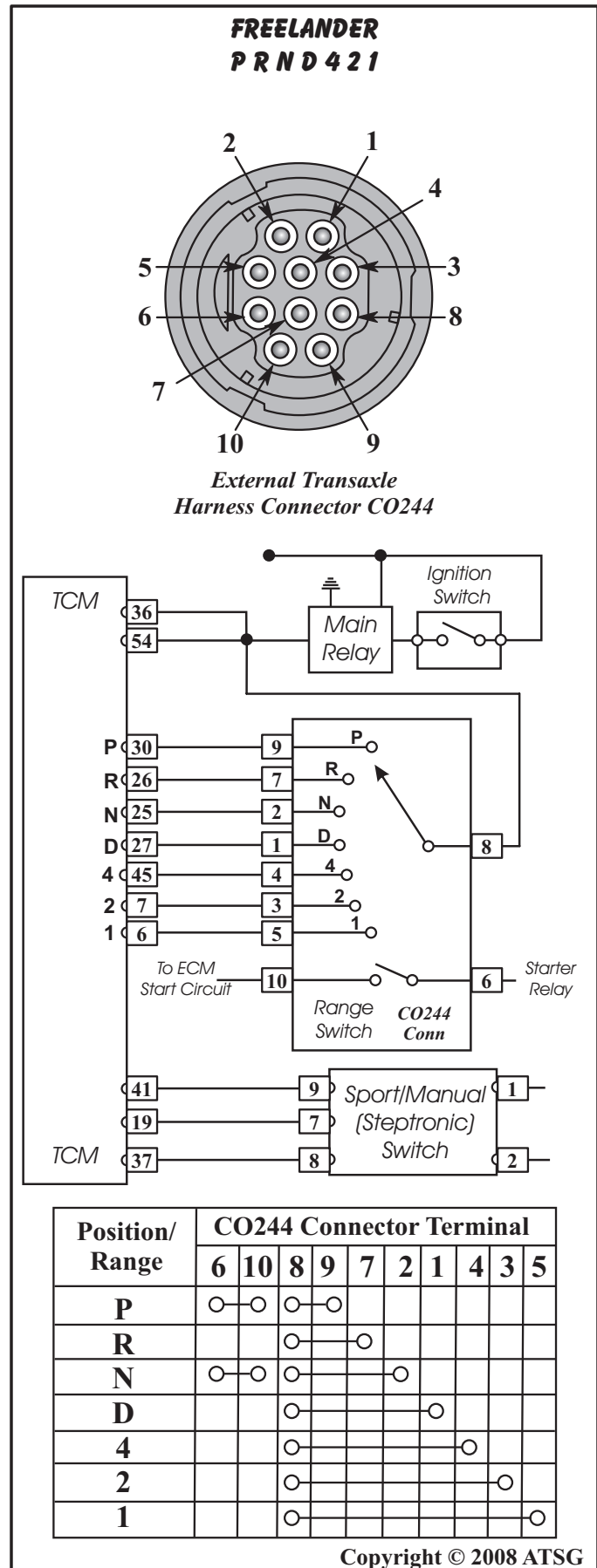


Figure 21



## OIL PAN IDENTIFICATION

Each of the oil pans are also different, as shown in Figure 22. The Volkswagen, Jaguar, and Freelander all have studs on the oil pan, in different locations, for various shaped brackets for the individual applications. Notice also that those three have a fill

pipe and plug on the top of the pans, and the Volkswagen and Jaguar vent through the pan, where the others do not. The Mazda pan has zero studs and no fill plug on the pan, as it fills through the dipstick tube in the case, near the final drive.

These pans will not interchange.

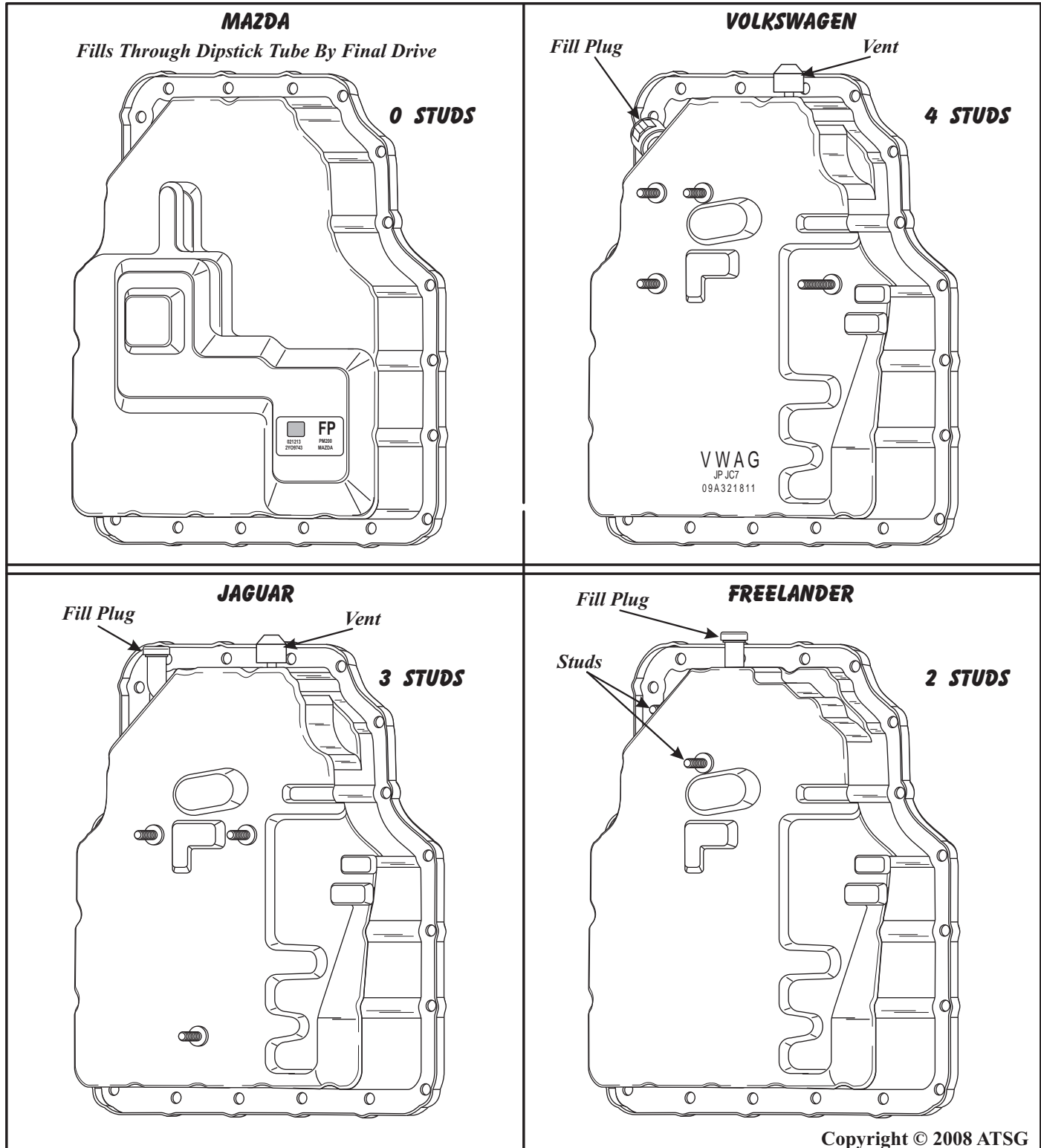


Figure 22

## ELECTRONIC COMPONENTS

### Electrical Connectors and Wire Harness For Mazda "6" And Mazda "MPV"

The JF506E transaxles *all* have a complex wire harness set-up, compared to previous units. On the Mazda units there are two *external* case connectors, as shown in Figure 23 and 24. One connector that provides voltage for all of the 9 solenoids, and one connector that provides a path for the three speed sensors and the TFT sensor. Both of these connectors merge into one harness, goes through a "Pass-thru" case connector, and once again splits into two more connectors *internally*. One connector with eight terminals for the three speed sensors and the TFT sensor, and one connector with ten terminals for the 9 solenoids and a ground. Refer to Figure 23 for the Mazda "6" version and Figure 24 for the Mazda "MPV" version. If any of these connectors are damaged, a complete wiring harness is required (See Figure 33).

There is an internal wire harness that plugs into the 10-way internal connector and runs to each of the 9 solenoids and provides an internal ground. There is also an internal harness that plugs into the 8-way internal connector that provides a path for all

three speed sensors and the Transaxle Fluid Temp (TFT) sensor. Of course then there are connectors at each of the 9 solenoids, and more connectors at each of the 3 speed sensors and the TFT sensor. These internal harness' can also be seen in Figure 23 and 24. The internal harness' are the same on both the Mazda "6" and the Mazda "MPV".

This makes the electronic diagnostic process a challenge, to say the very least, with a variety of connectors that may have corrosion or damage. We have provided you with individual terminal identification for the external and the internal connectors, and a resistance chart in Figure 25 for the Mazda "6", and Figure 26 for the "MPV".

Terminal identification for the TCM is found in Figure 29, and is the same for both models. Wire schematics from transaxle to TCM are shown in Figure 27 for the Mazda "6" and Figure 28 for the Mazda "MPV".

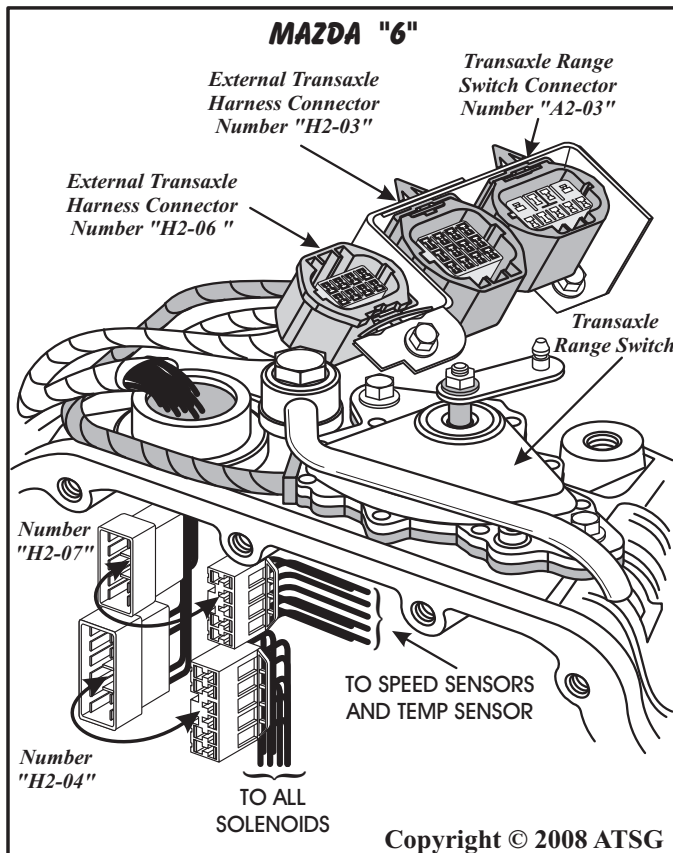


Figure 23

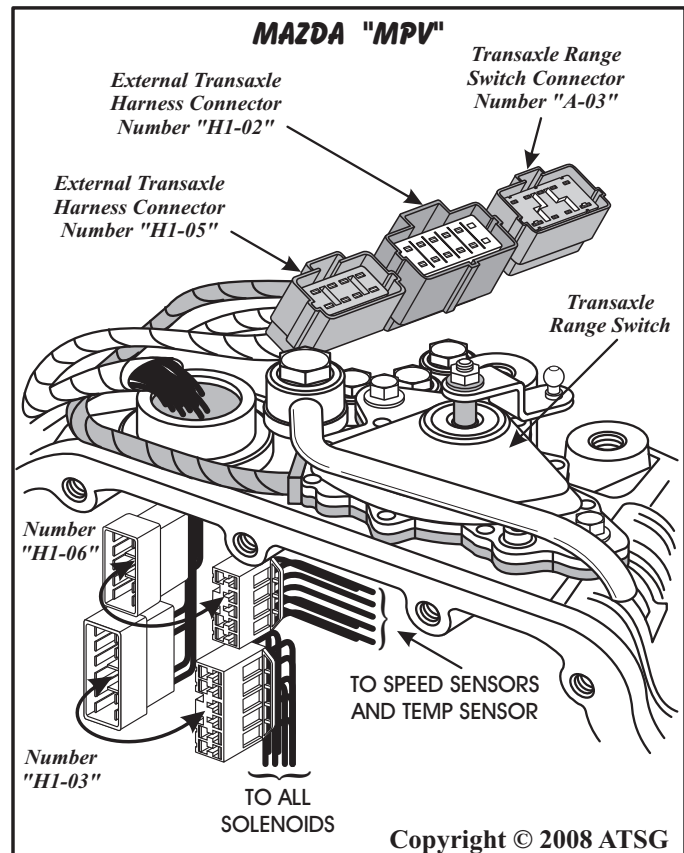
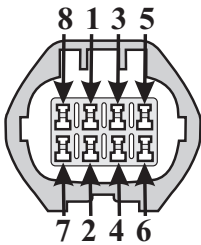


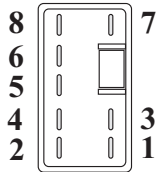
Figure 24

## 2004 MAZDA "6" TRANSAXLE TERMINAL I.D. AND RESISTANCE CHART

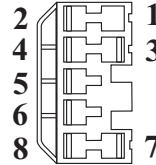


External Transaxle  
Harness Connector  
Number "H2-06"

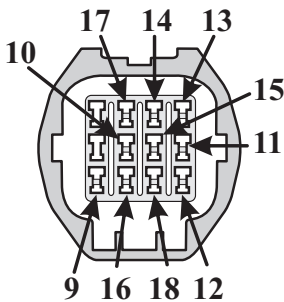
- |   |                    |
|---|--------------------|
| 1 & 2 = Turbine Shaft Speed Sensor      | (513 to 627 ohms)  |
| 3 & 4 = Intermediate Shaft Speed Sensor | (513 to 627 ohms)  |
| 5 & 6 = Output Shaft Speed Sensor       | (513 to 627 ohms)  |
| 7 & 8 = Temperature Sensor              | (Refer to Page 33) |



Internal Transaxle  
Harness "Male" Coupler  
Connector Number "H2-07"

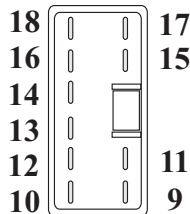


Internal Transaxle  
Harness "Female" Coupler  
Connector Number "H2-07"

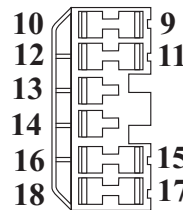


External Transaxle  
Harness Connector  
Number "H2-03"

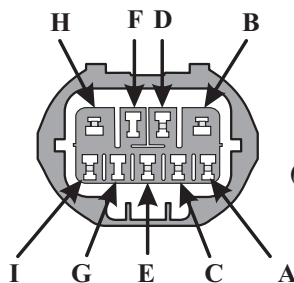
- |                                      |                   |
|--------------------------------------|-------------------|
| 9 & 10 = Neutral Shift Solenoid      | (14 to 18 ohms)   |
| 9 & 11 = TCC Solenoid                | (12 to 13.2 ohms) |
| 9 & 12 = 2/4 Brake Timing Solenoid   | (2.6 to 3.2 ohms) |
| 9 & 13 = High Clutch Timing Solenoid | (2.6 to 3.2 ohms) |
| 9 & 14 = Shift Solenoid C            | (14 to 18 ohms)   |
| 9 & 15 = Reduction Timing Solenoid   | (14 to 18 ohms)   |
| 9 & 16 = Shift Solenoid B            | (14 to 18 ohms)   |
| 9 & 17 = Shift Solenoid A            | (14 to 18 ohms)   |
| 9 & 18 = Pressure Control Solenoid   | (2.6 to 3.2 ohms) |



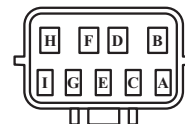
Internal Transaxle  
Harness "Male" Coupler  
Connector Number "H2-04"



Internal Transaxle  
Harness "Female" Coupler  
Connector Number "H2-04"



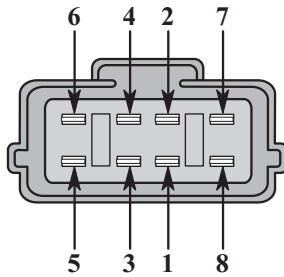
Transaxle Range Switch  
Connector Number "A2-03"  
(Terminal F and G Not Used)



Transaxle Range Switch  
Vehicle Harness (Wire Side)  
Connector Number "A2-03"  
(Terminal F and G Not Used)

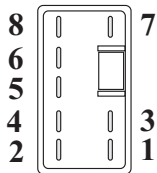
Figure 25

## 2004 MAZDA "MPV" TRANSAXLE TERMINAL I.D. AND RESISTANCE CHART

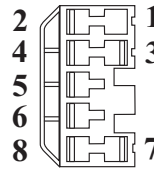


**External Transaxle  
Connector Number "H1-05"**

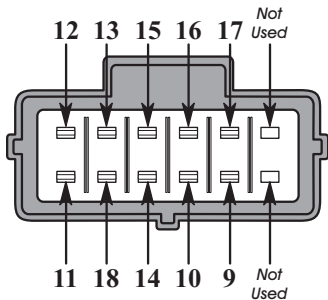
- 1 & 2 = Turbine Shaft Speed Sensor (513 to 627 ohms)
- 3 & 4 = Intermediate Shaft Speed Sensor (513 to 627 ohms)
- 5 & 6 = Output Shaft Speed Sensor (513 to 627 ohms)
- 7 & 8 = Temperature Sensor (Refer to Page 33)



**Internal Transaxle  
Harness "Male" Coupler  
Connector Number "H1-06"**



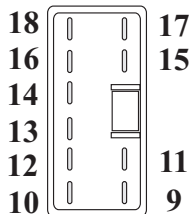
**Internal Transaxle  
Harness "Female" Coupler  
Connector Number "H1-06"**



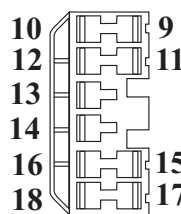
**External Transaxle  
Connector Number "H1-02"**

- 9 & 10 = Neutral Shift Solenoid (14 to 18 ohms)
- 9 & 11 = TCC Solenoid (12 to 13.2 ohms)
- 9 & 12 = 2/4 Brake Timing Solenoid (2.6 to 3.2 ohms)
- 9 & 13 = High Clutch Timing Solenoid (2.6 to 3.2 ohms)
- 9 & 14 = Shift Solenoid C (14 to 18 ohms)
- 9 & 15 = Reduction Timing Solenoid (14 to 18 ohms)
- 9 & 16 = Shift Solenoid B (14 to 18 ohms)
- 9 & 17 = Shift Solenoid A (14 to 18 ohms)
- 9 & 18 = Pressure Control Solenoid (2.6 to 3.2 ohms)

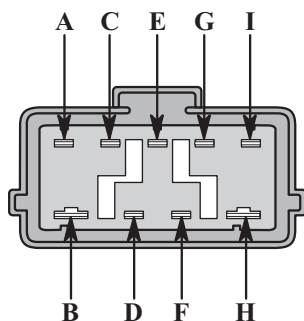
**CAUTION:** Even though there are two blank terminals in the external transaxle connector "H1-02" as shown here, the mating connector from the TCM has two wires in these locations that are not used.



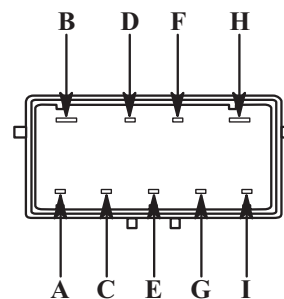
**Internal Transaxle  
Harness "Male" Coupler  
Connector Number "H1-03"**



**Internal Transaxle  
Harness "Female" Coupler  
Connector Number "H1-03"**



**Transaxle Range Switch  
Connector Number "A-03"**



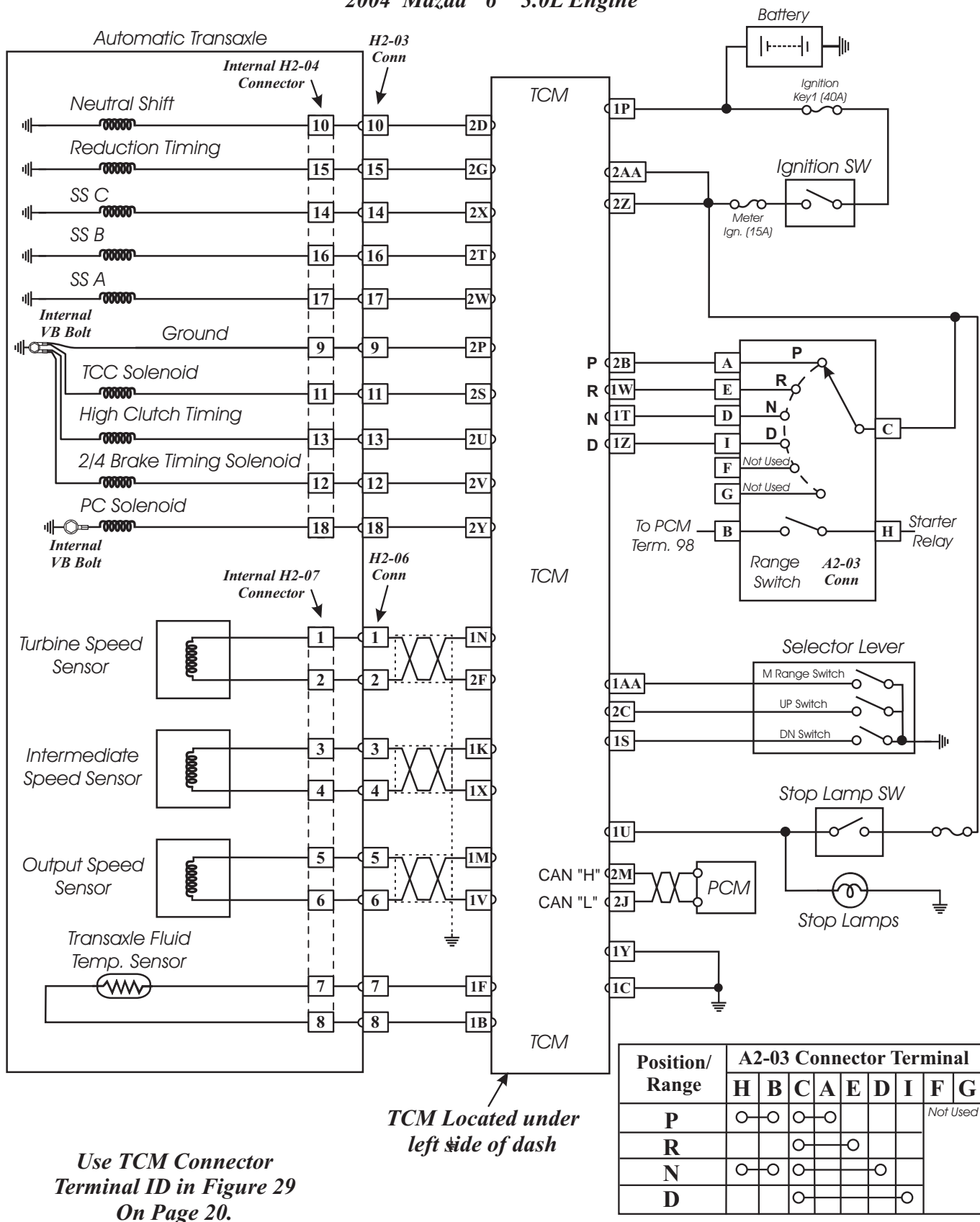
**Transaxle Range Switch  
Vehicle Harness (Pin Side)  
Connector Number "A-03"**

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Figure 26

## TRANSAXLE TO TCM WIRE SCHEMATIC

### 2004 Mazda "6" 3.0L Engine

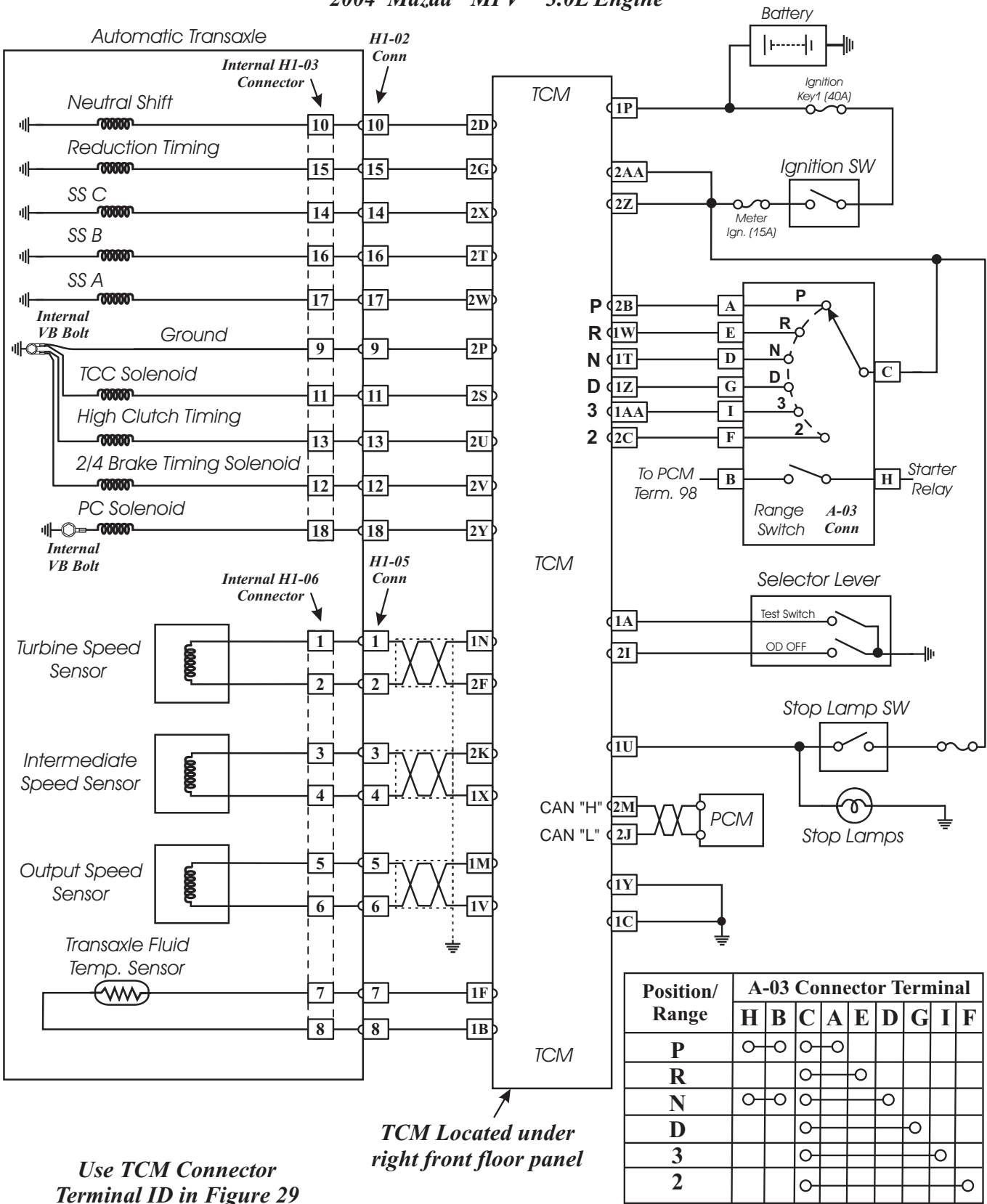


**Copyright © 2008 ATSG**

Figure 27



## TRANSAXLE TO TCM WIRE SCHEMATIC 2004 Mazda "MPV" 3.0L Engine



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Figure 28

# TCM TERMINAL IDENTIFICATION

## WIRE SIDE HARNESS CONNECTOR VIEW

### 2004 "Mazda 6" 3.0L And 2004 "Mazda MPV", 3.0L

#### Connector "One"

Y	V	S	P	M	J	G	D	A	
Z	W	T	Q	N	K	H	E	B	
AA	X	U				I	F	C	

#### Connector "Two"

Y	V	S	P	M	J	G	D	A	
Z	W	T	Q	N	K	H	E	B	
AA	X	U				I	F	C	

Figure 29

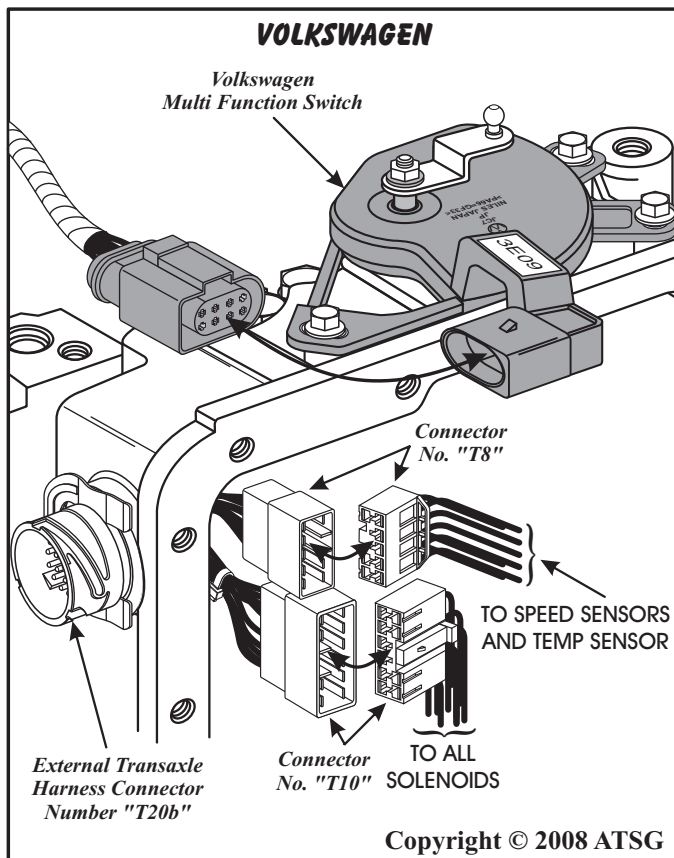


Figure 30

## Electrical Connectors and Wire Harness For Volkswagen Golf, Jetta, GTI

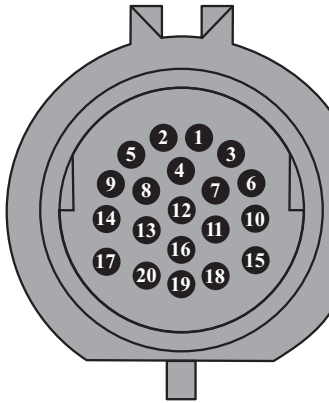
The JF506E transaxles all have a complex wire harness set-up, compared to previous units. On the Volkswagen units there is one, 20 pin, ZF style, **external** case connector, as shown in Figure 30. These wires from the external case connector split into two more connectors **internally**. One connector

with eight terminals for the three speed sensors and the TFT sensor, and one connector with ten terminals for the 9 solenoids and a ground. Refer to Figure 30 for the internal connectors. If any of these connectors are damaged, a complete wiring harness is required (See Figure 33).

There is an internal wire harness that plugs into the 10-way internal connector and runs to each of the 9 solenoids and provides an internal ground. There is also an internal harness that plugs into the 8-way internal connector that provides a path for all three speed sensors and the Transaxle Fluid Temp (TFT) sensor. Of course then there are connectors at each of the 9 solenoids, and more connectors at each of the 3 speed sensors and the TFT sensor. These internal harness' can be seen in Figure 30. The internal solenoid harness for the Volkswagen is unique to the VW and will not fit any other vehicle. This complex wiring system makes the electronic diagnostic process a challenge, to say the very least, with a variety of connectors that may have corrosion or damage. We have provided you with individual terminal identification for the external and the internal connectors, and a resistance chart in Figure 31 for the VW family.

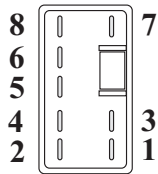
Terminal identification for the TCM is found in Figure 32, and is the same for all VW models. Wire schematic from transaxle to TCM is also shown in Figure 32, and is the same for all VW models.

## VOLKSWAGEN TRANSAXLE TERMINAL I.D. AND RESISTANCE CHART

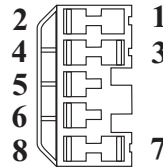


View Looking Into The  
External Transaxle  
Harness Connector  
Number "T20b"

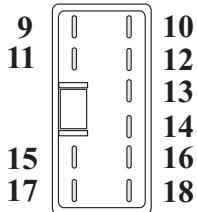
- 1 & 2 = G182 Turbine Shaft Speed Sensor, (400 to 600 Ohms)
- 3 & 4 = G265 Intermediate Shaft Speed Sensor, (400 to 600 Ohms)
- 5 & 6 = G68 Output Shaft Speed Sensor, (400 to 600 Ohms)
- 7 & 8 = G93 Transaxle Fluid Temp Sensor, (Refer to Page 33)
- 18 & 9 = N88 Shift Solenoid A, (9 to 24 Ohms)
- 18 & 10 = N89 Shift Solenoid B, (9 to 24 Ohms)
- 18 & 11 = N92 Shift Solenoid C, (9 to 24 Ohms)
- 18 & 12 = N90 Low Clutch Timing Solenoid, (9 to 24 Ohms)
- 18 & 13 = N283 2-4 Brake Solenoid, (9 to 24 Ohms)
- 18 & 14 = N281 Reduction Timing Solenoid, (9 to 24 Ohms)
- 18 & 15 = N93 Pressure Control Solenoid, (1 to 5 Ohms)
- 18 & 16 = N282 2-4 Brake Timing Solenoid, (1 to 5 Ohms)
- 18 & 17 = N91 TCC Solenoid, (9 to 24 Ohms)



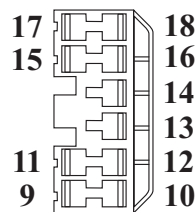
View Looking Into The  
Internal Transaxle  
Harness "Male" Coupler  
Connector Number "T8"



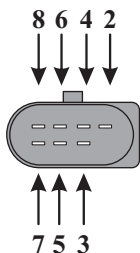
View Looking Into The  
Internal Transaxle  
Harness "Female" Coupler  
Connector Number "T8"



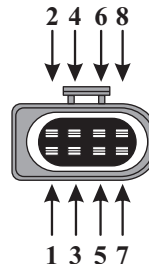
View Looking Into The  
Internal Transaxle  
Harness "Male" Coupler  
Connector Number "T10"



View Looking Into The  
Internal Transaxle  
Harness "Female" Coupler  
Connector Number "T10"



View Looking Into The  
Multi-Function Switch  
Connector



View Looking Into The  
Multi-Function Switch  
Harness Connector "MS8"  
Numbers are stamped into  
connector on the wire side.

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Figure 31

## TRANSAXLE TO TCM WIRE SCHEMATIC 2002 Volkswagen "GTI", "Golf", "Jetta"

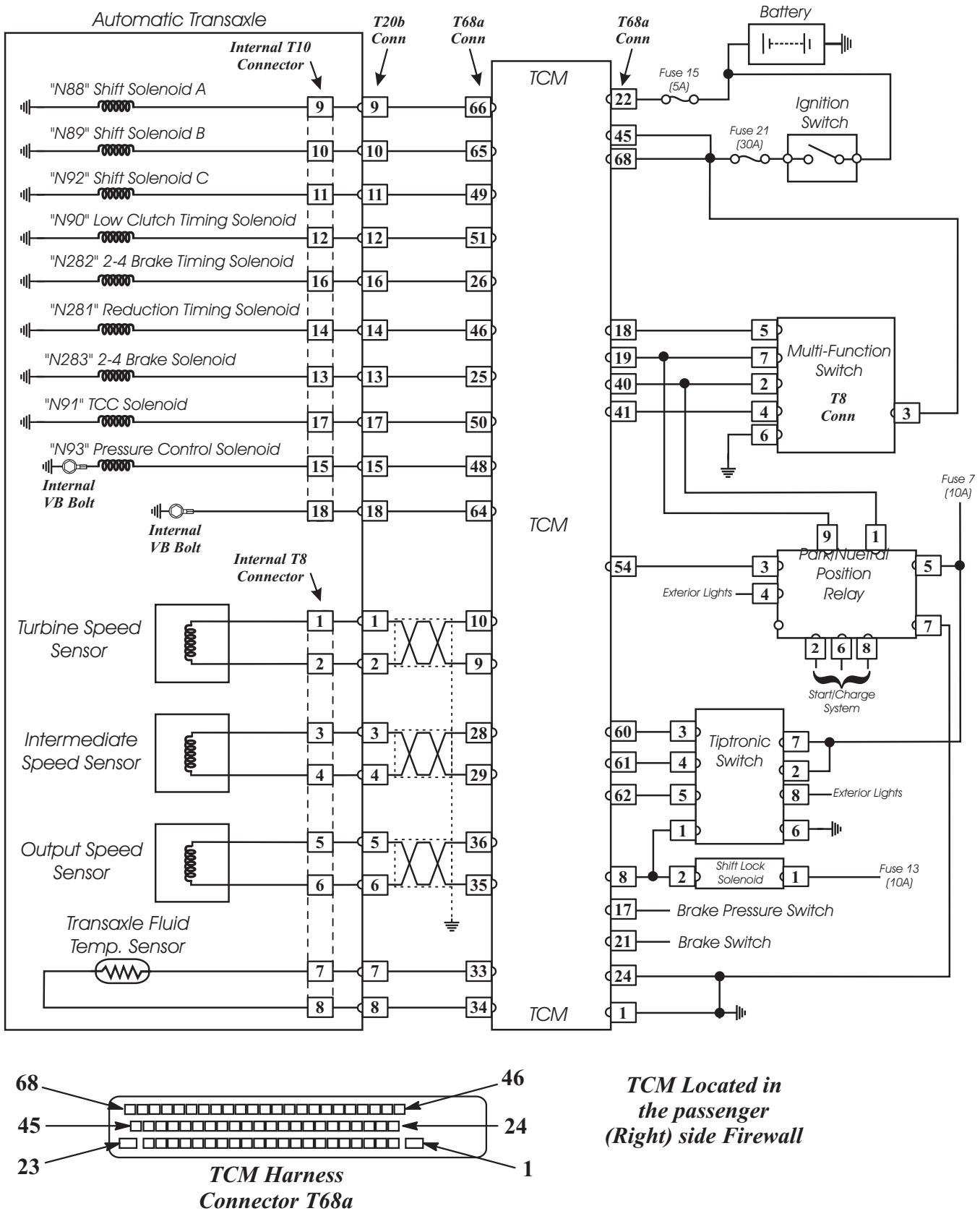
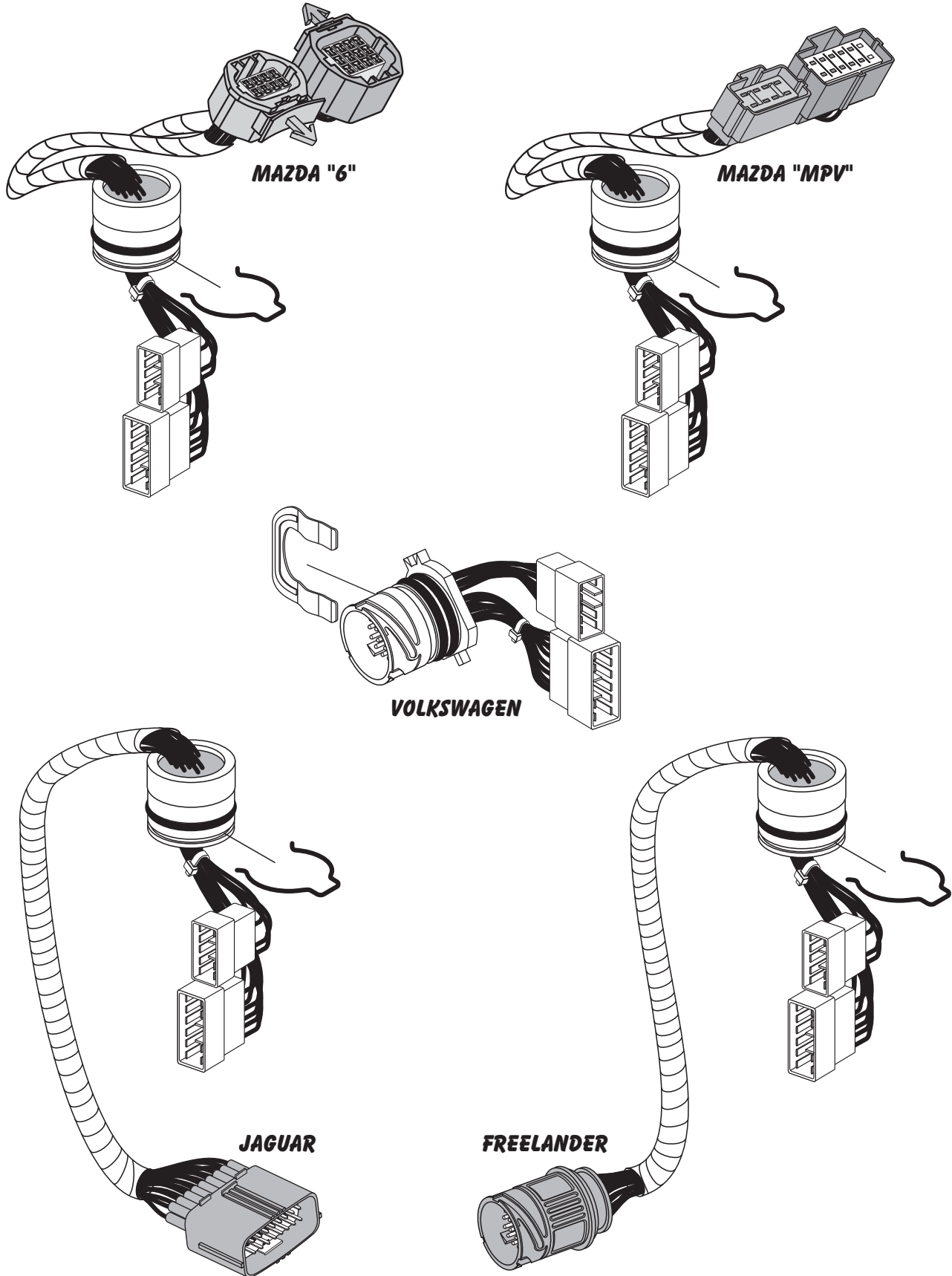


Figure 32



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Figure 33



## Electrical Connectors and Wire Harness For Jaguar "X" Type

The JF506E transaxles all have a complex wire harness set-up, compared to previous units. On the Jaguar units there is one, 18 pin, **external** case connector, as shown in Figure 34. These wires from the external case connector go through a "Pass-thru" case connector and then split into two more connectors **internally**. One connector with eight terminals for the three speed sensors and the TFT sensor, and one connector with ten terminals for the 9 solenoids and a ground. See Figure 34 for the Jaguar "X" Type version. If any of these connectors are damaged, a complete wiring harness is required (See Figure 33).

There is an internal wire harness that plugs into the 10-way internal connector and runs to each of the 9 solenoids and provides an internal ground. There is also an internal harness that plugs into the 8-way internal connector that provides a path for all three speed sensors and the Transaxle Fluid Temp (TFT) sensor. Of course then there are connectors at each of the 9 solenoids, and more connectors at each of the 3 speed sensors and the TFT sensor.

These internal harness' can be seen in Figure 34. The internal solenoid harness for the Jaguar is unique to the Jaguar and will not fit any other vehicles. This complex wiring system makes the electronic diagnostic process a challenge, to say the very least, with a variety of connectors that may have corrosion or damage. We have provided you with individual terminal identification for the external and the internal connectors, and a resistance chart in Figure 35 for the Jaguar family.

The Jaguar uses two different types of Transaxle Control Module (TCM), a "16-bit" TCM and a "32-bit" TCM. In addition there is an "Early" style "16-bit" version, and a "Late" style "16-bit" version, that are different electronically. The early style 16-bit uses the J-gate with and overdrive cancel switch in the J-gate, and the range selector switch sends the signal for P, R, N, D, 3, 2. The late style does away with the overdrive cancel switch and includes 4, 3, and 2 in the wire harness from the J-gate to the TCM, while the range selector switch sends the signal for P, R, N, D. The 32-bit version was used in all models from mid 2003-up, and also does not have the overdrive cancel switch. TCM connector identification is shown in Figure 39, for both the "16-bit" and "32-bit" versions.

We have provided you with TCM to transaxle wire schematics for all three versions in the Jaguar family, in Figures 36, 37, and 38.

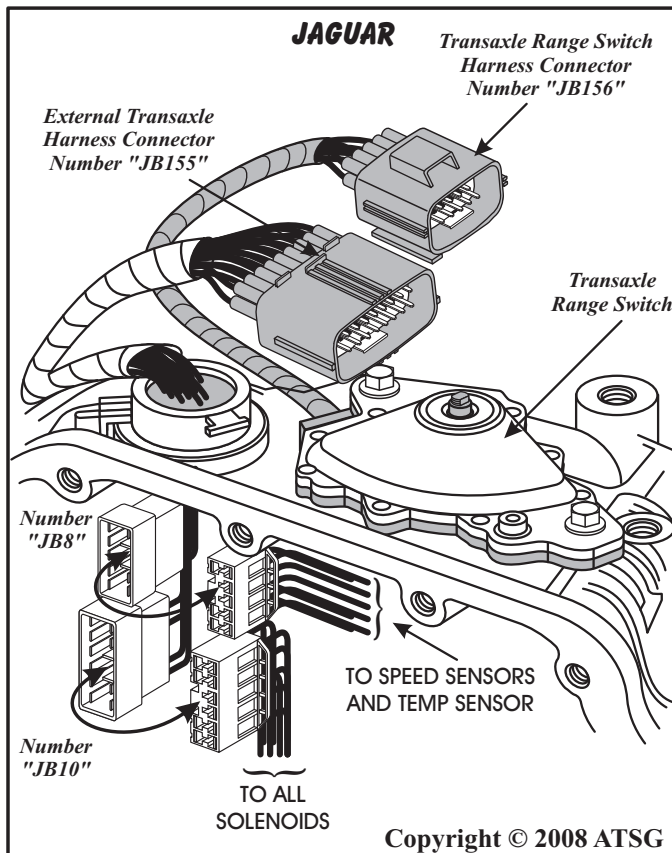
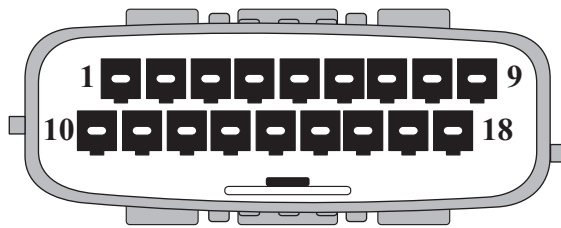


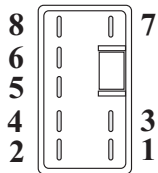
Figure 34

## JAGUAR X TYPE TRANSAXLE TERMINAL I.D. AND RESISTANCE CHART

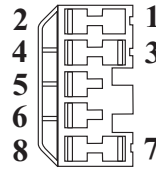


View Looking Into The  
Jaguar X Type Transaxle  
Harness Connector JB155  
(Face Side)

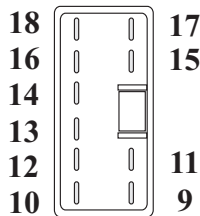
1 & 2 = Turbine Shaft Speed Sensor	(513 to 627 ohms)
3 & 4 = Intermediate Shaft Speed Sensor	(513 to 627 ohms)
5 & 6 = Output Shaft Speed Sensor	(513 to 627 ohms)
7 & 8 = Temperature Sensor	(Refer to page 33)
18 & 9 = Shift Solenoid A	(14 to 18 ohms)
18 & 10 = Shift Solenoid B	(14 to 18 ohms)
18 & 11 = Shift Solenoid C	(14 to 18 ohms)
18 & 12 = Low Clutch Timing Solenoid	(14 to 18 ohms)
18 & 13 = 2/4 Timing Solenoid	(14 to 18 ohms)
18 & 14 = Reduction Timing Solenoid	(14 to 18 ohms)
18 & 15 = Pressure Control Solenoid	(2.6 to 3.2 ohms)
18 & 16 = 2/4 Duty Solenoid	(2.6 to 3.2 ohms)
18 & 17 = TCC Solenoid	(12 to 13.2 ohms)



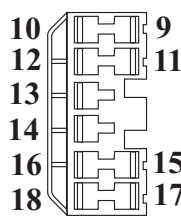
Internal Transmission  
Harness "Male" Coupler  
Connector Number "JB8"



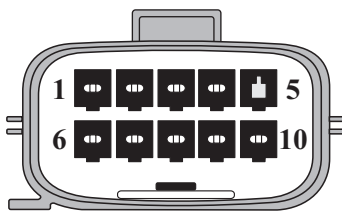
Internal Transmission  
Harness "Female" Coupler  
Connector Number "JB8a"



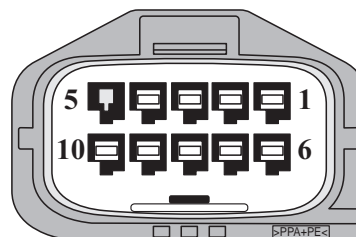
Internal Transmission  
Harness "Male" Coupler  
Connector Number "JB10"



Internal Transmission  
Harness "Female" Coupler  
Connector Number "JB10a"



View Looking Into Transaxle  
Range Sensor Connector JB156



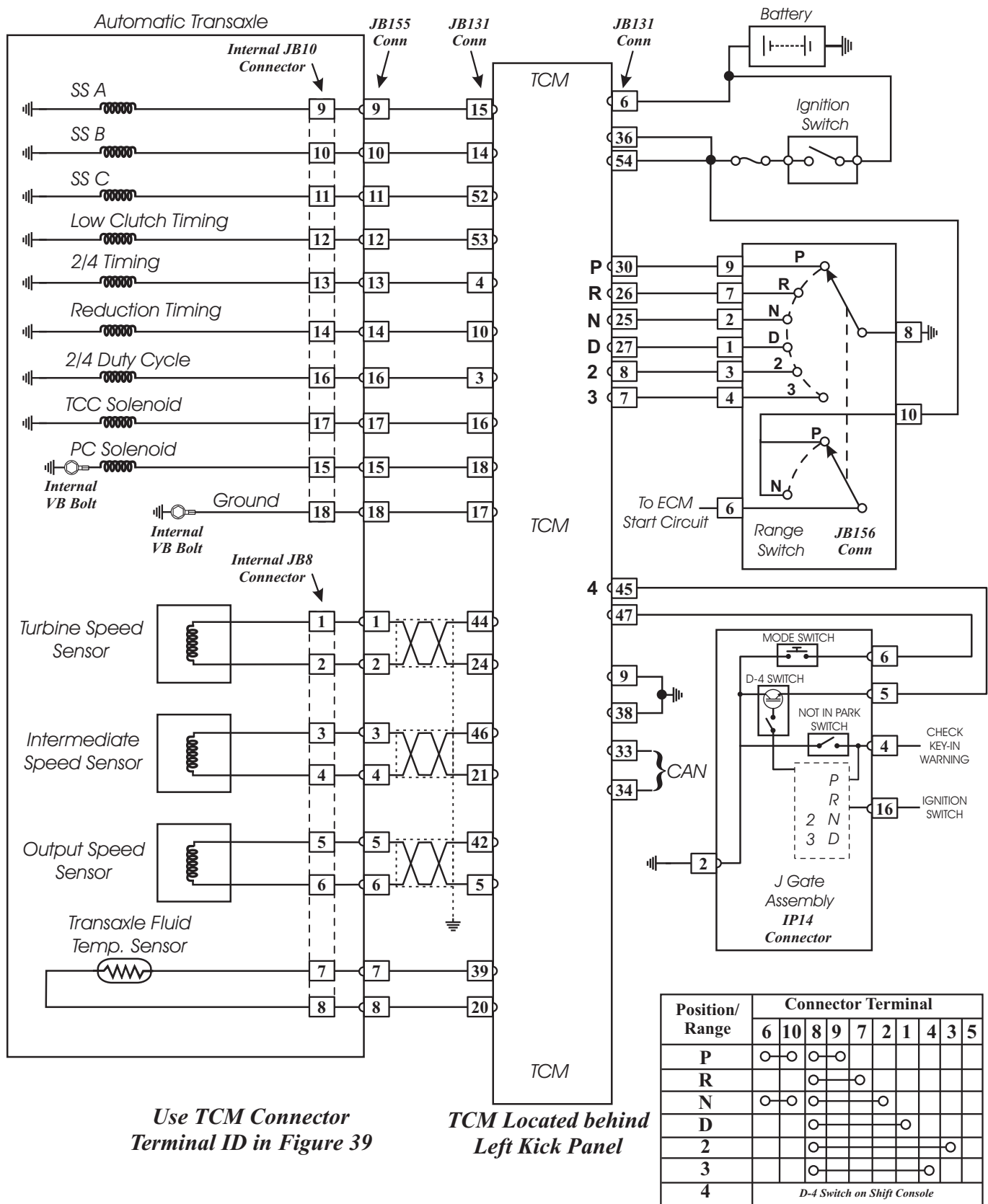
View Looking Into Vehicle  
Harness Connector JB156

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Figure 35

## **TRANSAXLE TO TCM WIRE SCHEMATIC**

### **2002 (Early Style) Jaguar X Type "16 Bit" TCM**



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Figure 36

## TRANSAXLE TO TCM WIRE SCHEMATIC 2002 (Late Style) Jaguar X Type "16 Bit" TCM

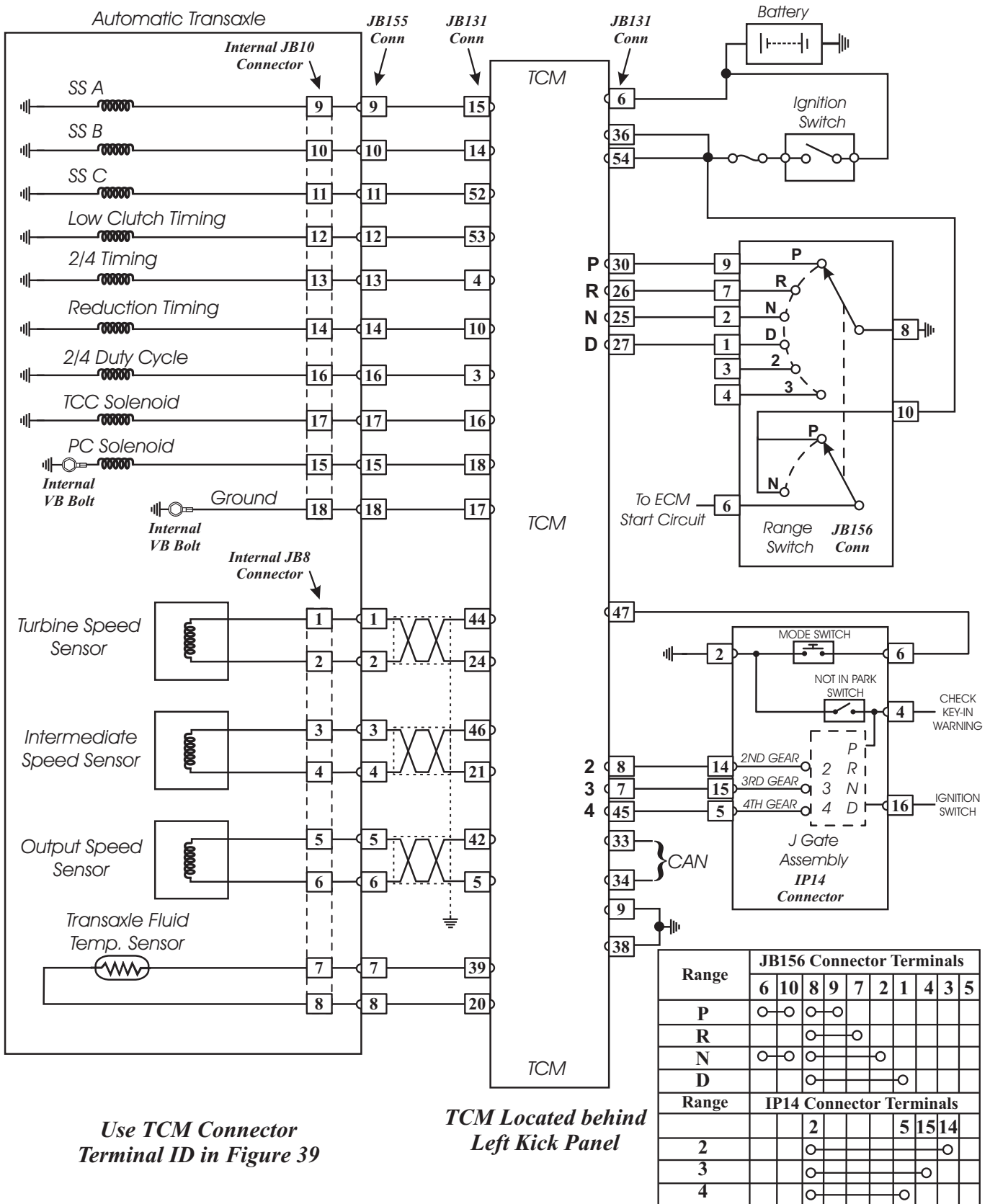


Figure 37

## TRANSAXLE TO TCM WIRE SCHEMATIC

### 2004 Jaguar X Type "32 Bit" TCM

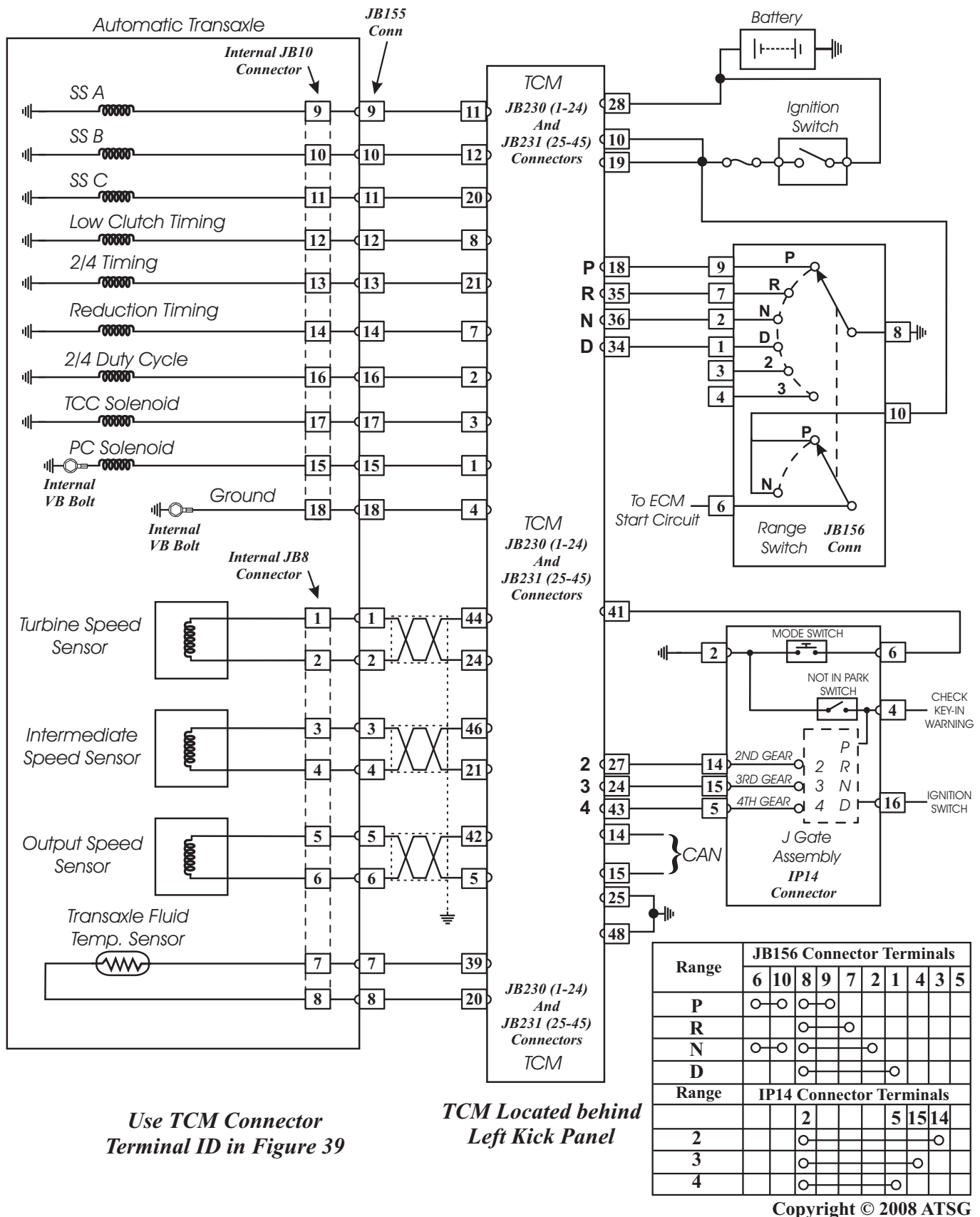
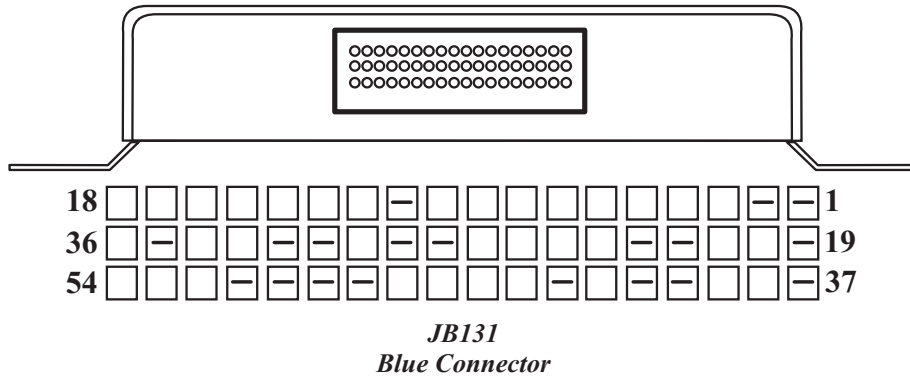


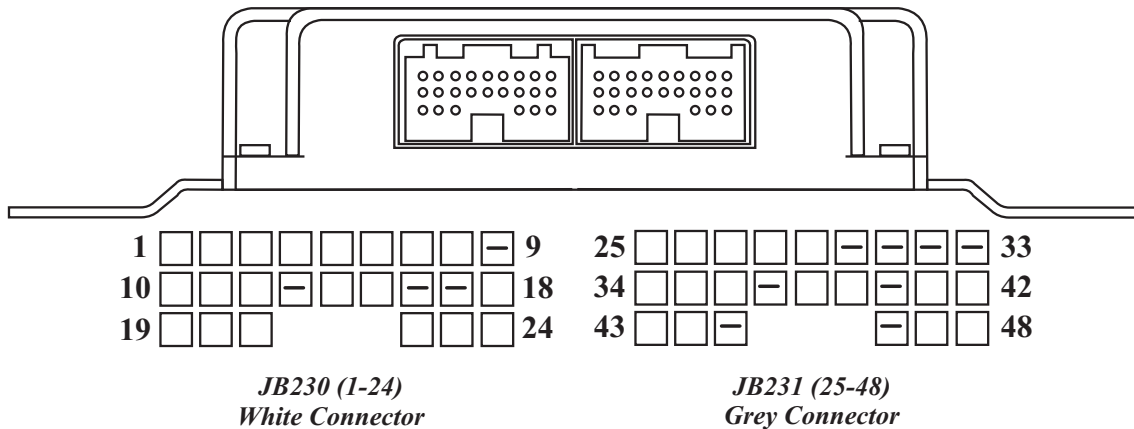
Figure 38



## 2004 JAGUAR "X" TYPE "16-BIT" TCM



## 2004 JAGUAR "X" TYPE "32-BIT" TCM



### Comprehensive Component Monitor Transmission Drive Cycle

The Comprehensive Component Monitor Transmission Drive Cycle will "Check" all transmission components.

1. Engine and transmission at normal operating temperature. Ignition OFF; ensure that SPORT mode is NOT selected.
2. With gear select in P and the ignition ON. Check gearshift interlock by attempting to move the selector without pressing the brake pedal. Verify P state illumination.
3. Press and hold the brake pedal. Move the gear select to R. Verify R state illumination.
4. Set the parking brake. Press and hold the brake pedal. Attempt to start the engine. The engine should not start.
5. Move the gear select to N. Verify N state illumination. Start the engine.
6. With the hand brake set and the brake pedal pressed, move the gear select to the remaining positions in the J gate (D, 4, 3, 2) for five seconds. Verify the state illumination in each position.
7. Move the gear select switch back to 4. Verify 4 state illumination.
8. Move the gear select switch back to D. Verify D state illumination.
9. Move the gear select switch back to N. Verify N state illumination.
10. Select R, release the brake and drive the vehicle in reverse for a short distance and stop the vehicle.
11. Select 2 and drive the vehicle up to 40 mph (65 km/h) and hold for a minimum of 5 seconds.
12. Select 3 and hold 40 mph (65 km/h) for a minimum of 5 seconds.
13. Select 4 and hold 40 mph (65 km/h) for a minimum of 5 seconds.
14. Select D and accelerate to a minimum speed of 50 mph (80 km/h). Hold 50-80 mph (80-129 km/h) for a minimum of 1 mile (1.7 Kilometers).
15. Stop the vehicle; do NOT shut OFF the engine. Check for diagnostic codes.

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Figure 39

## Electrical Connectors and Wire Harness For Land Rover Freelander

The JF506E transaxles all have a complex wire harness set-up, compared to previous units. On the Freelander units there is one, 18 pin, ZF style **external** case connector, as shown in Figure 40. These wires from the external case connector go through a "Pass-thru" case connector and then split into two more connectors **internally**. One connector with eight terminals for the three speed sensors and the TFT sensor, and one connector with ten terminals for the 9 solenoids and a ground. See Figure 40 for the Freelander version. If any of these connectors are damaged, a complete wiring harness is required (See Figure 33).

There is an internal wire harness that plugs into the 10-way internal connector and runs to each of the 9 solenoids and provides an internal ground. There is also an internal harness that plugs into the 8-way internal connector that provides a path for all three speed sensors and the Transaxle Fluid Temp (TFT) sensor. Of course then there are connectors at each of the 9 solenoids, and more connectors at each of the 3 speed sensors and the TFT sensor.

These internal harness' can be seen in Figure 40. The internal solenoid harness for the Freelander is unique to the Freelander and will not fit any other vehicle. Figure 41 illustrates an example of the internal solenoid harness. Example shown is for Mazda, but the others are similar. This complex wiring system makes the electronic diagnostic process a challenge, to say the very least, with a variety of connectors that may have corrosion or damage.

We have provided you with individual terminal identification for the external and the internal connectors, and a resistance chart in Figure 42 for the Freelander.

Terminal identification for the TCM is found in Figure 43, along with a TCM to transaxle wiring schematic for the Freelander.

## ELECTRONIC COMPONENTS Continued on Page 33

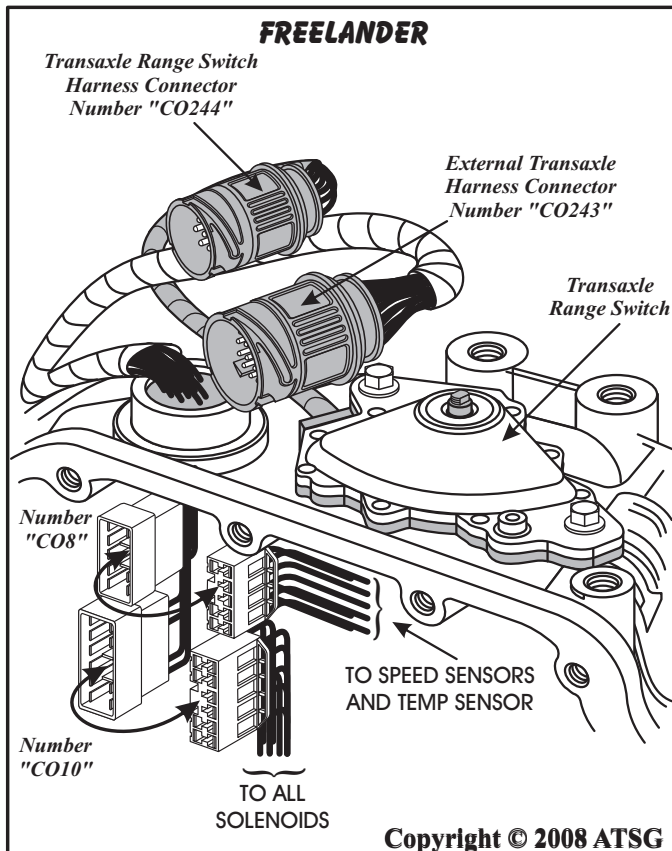


Figure 40

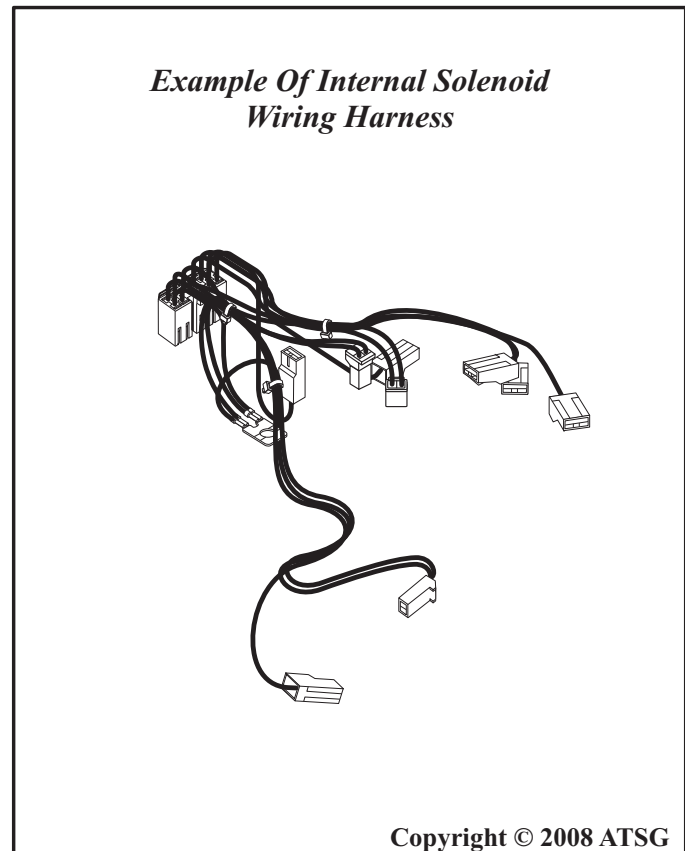
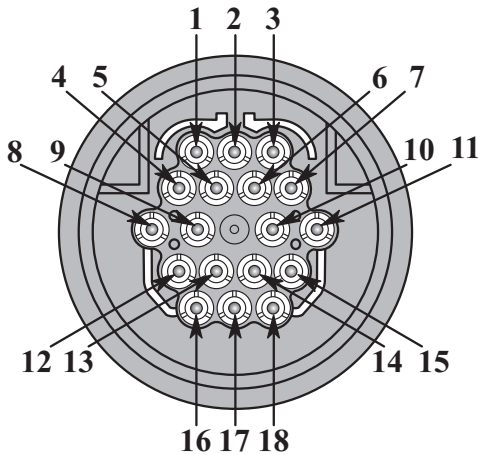


Figure 41

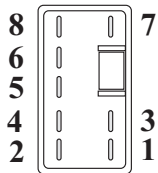
## 2004 LAND ROVER FREELANDER TRANSAXLE TERMINAL I.D. AND RESISTANCE CHART



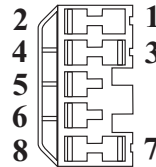
View Looking Into Transaxle  
Harness Connector CO243

1 & 2 = Turbine Shaft Speed Sensor (513 to 627 ohms)  
3 & 4 = Intermediate Shaft Speed Sensor (513 to 627 ohms)  
5 & 6 = Output Shaft Speed Sensor (513 to 627 ohms)  
7 & 8 = Temperature Sensor (Refer to page 33)

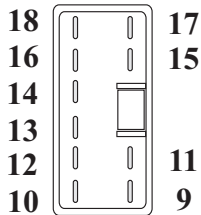
18 & 9 = Shift Solenoid A (14 to 18 ohms)  
18 & 10 = Shift Solenoid B (14 to 18 ohms)  
18 & 11 = Shift Solenoid C (14 to 18 ohms)  
18 & 12 = Low Clutch Timing Solenoid (14 to 18 ohms)  
18 & 13 = 2/4 Timing Solenoid (14 to 18 ohms)  
18 & 14 = Reduction Timing Solenoid (14 to 18 ohms)  
18 & 15 = Pressure Control Solenoid (2.6 to 3.2 ohms)  
18 & 16 = 2/4 Duty Solenoid (2.6 to 3.2 ohms)  
18 & 17 = TCC Solenoid (12 to 13.2 ohms)



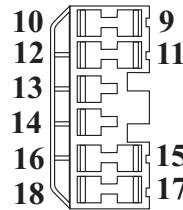
Internal Transaxle  
Harness "Male" Coupler  
Connector Number "CO8"



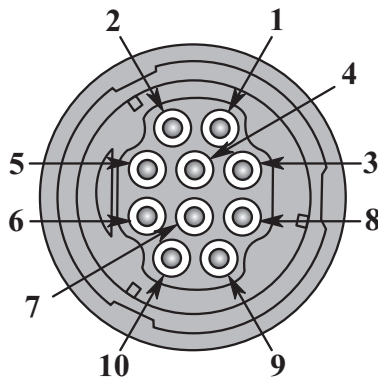
Internal Transaxle  
Harness "Female" Coupler  
Connector Number "CO8"



Internal Transaxle  
Harness "Male" Coupler  
Connector Number "CO10"



Internal Transaxle  
Harness "Female" Coupler  
Connector Number "CO10"



View Looking Into Transaxle  
Range Sensor Connector CO244

Position/ Range	Connector Terminal									
	6	10	8	9	7	2	1	4	3	5
P	○	○	○	○						
R			○	○	○					
N	○	○	○	○	○	○				
D			○	○			○			
4			○	○				○		
2			○	○					○	
1			○	○						○

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Figure 42

## TRANSAXLE TO TCM WIRE SCHEMATIC 2004 Freeland 2.5L Engine

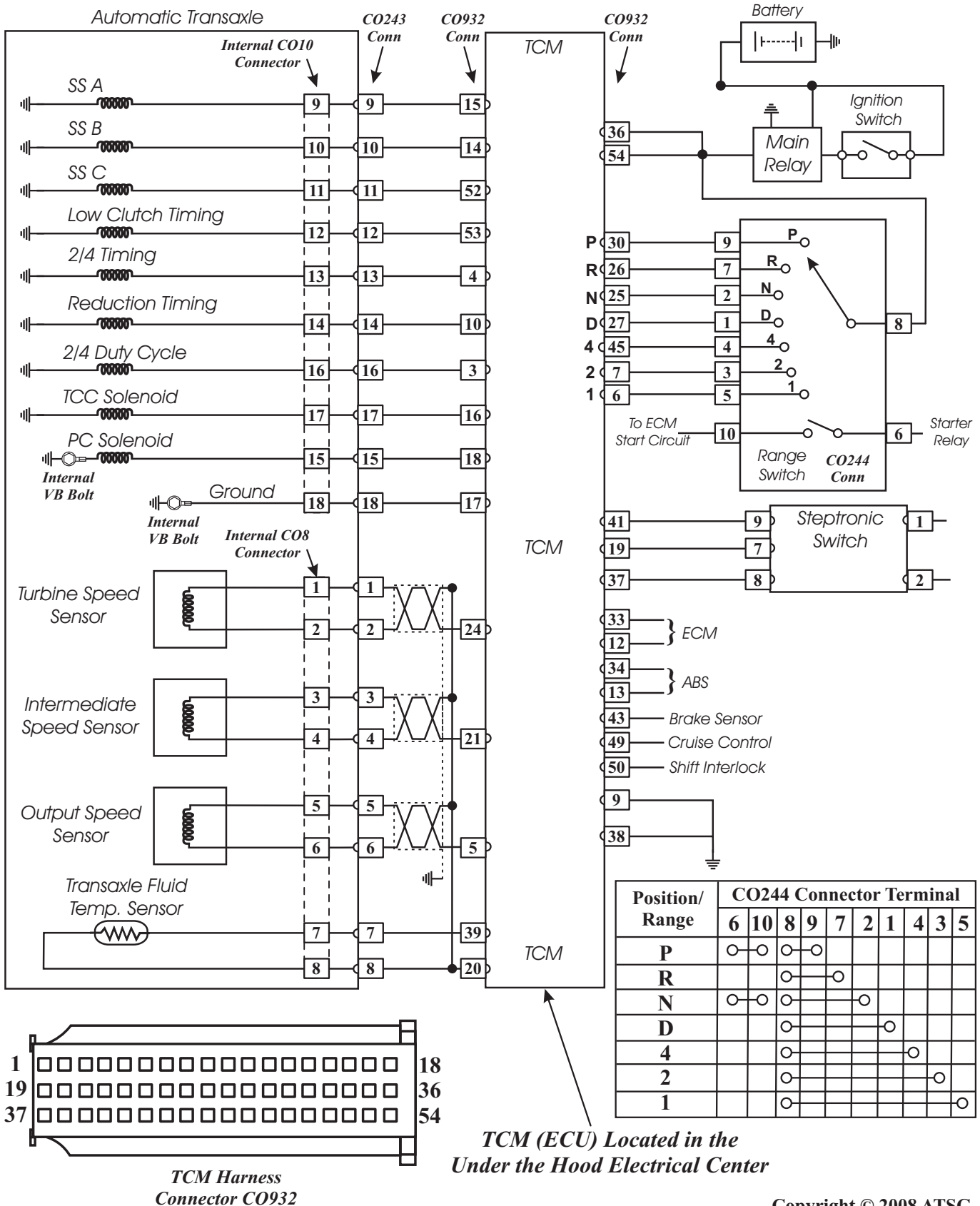


Figure 43

## ELECTRONIC COMPONENTS (CONT'D)

### Transaxle Fluid Temperature (TFT) Sensor

The Transaxle Fluid Temp (TFT) Sensor is located inside of the transaxle case housing, as shown in Figure 45, and requires disassembly if replacement becomes necessary. Resistance of the TFT sensor decreases as the fluid temperature increases, as shown in the chart in Figure 44.

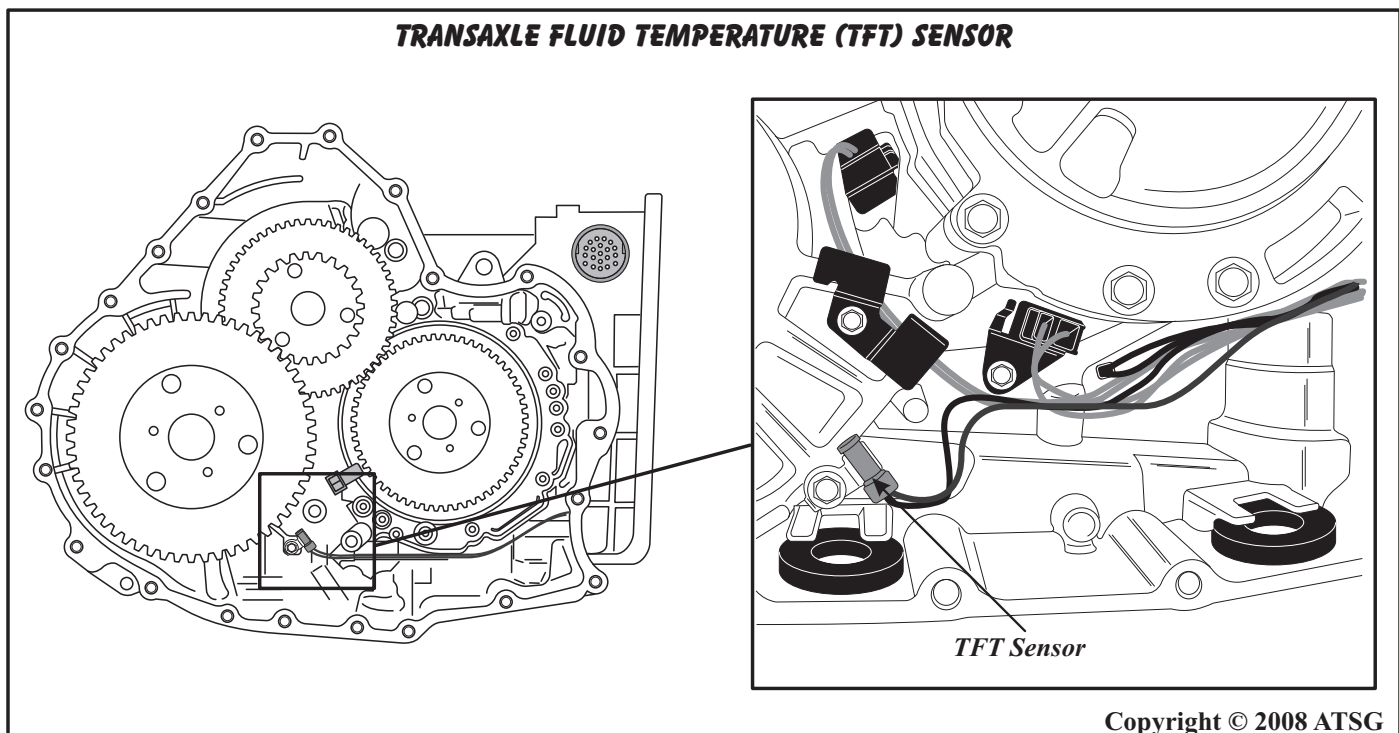
Input from the TFT is used by the TCM for converter clutch apply, torque reduction and fifth gear operation. To promote engine warm up during cold weather operation, the TCM may inhibit TCC apply until transaxle fluid temperature has reached approximately 104°F (40°C). Fifth gear may also be prohibited during cold weather operation, or when the TFT malfunctions. Torque reduction may also be inhibited when the TFT malfunctions. Use the charts for terminal identification specific to the vehicle you are working on, to check the TFT sensor, and the resistance chart in Figure 44 to verify proper reading.

The TFT sensor may produce a Diagnostic Trouble Code (DTC) and the DTC numbers vary between the manufacturers. Check the vehicle specific DTC number and description in the DTC list in this manual.

ATF Temperature C° {F°}	Resistance (kilohm)
-20 {-4}	15.87-17.54
0 {32}	5.73-6.33
20 {68}	2.38-2.63
40 {104}	1.10-1.22
60 {140}	0.56-0.62
80 {176}	0.31-0.34
100 {212}	0.18-0.20
120 {248}	0.11-0.12
130 {266}	0.09-0.10

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Figure 44



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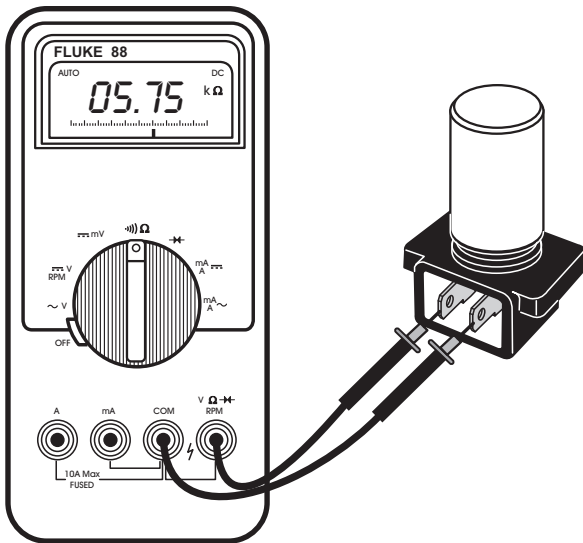
Figure 45



*All Three Speed Sensors Should Measure As Follows:*

*Mazda, Jaguar, Freelander = 513-627 Ohms*

*Volkswagen = 400-600 Ohms*



*Volkswagen Part Number = 09A 927 321*

*Mazda Part Number = FP21-21-2550*

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Figure 46

## ELECTRONIC COMPONENTS (CONT'D)

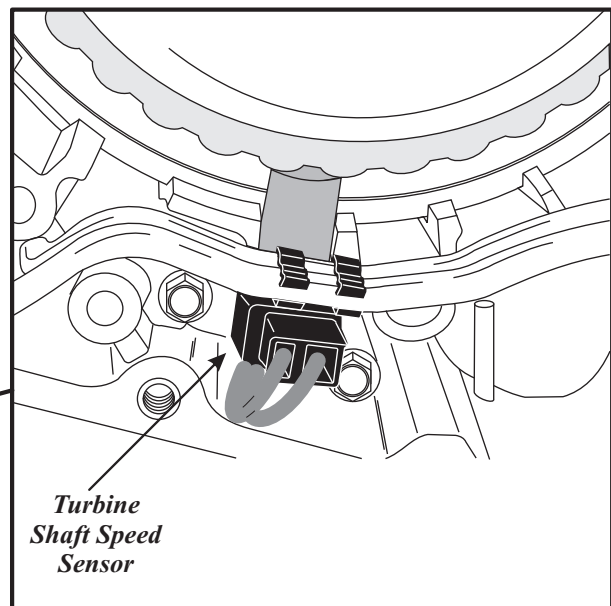
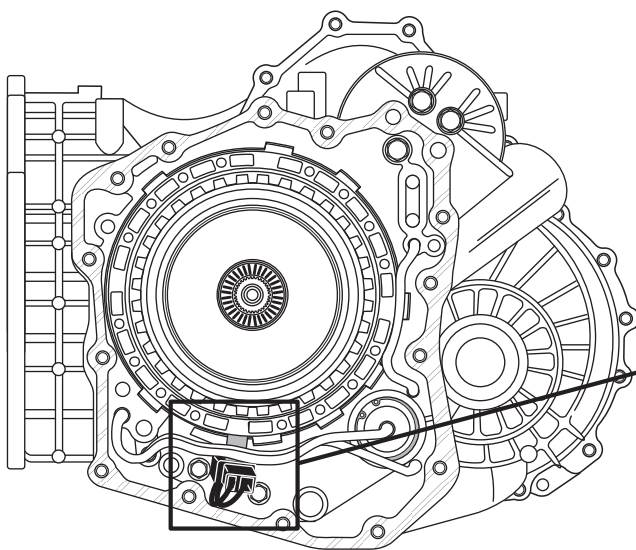
### SPEED SENSORS

There are three inductive type speed sensors located inside of the transaxle case housing and are not accessible from outside. Disassembly is required, if replacement becomes necessary. The Turbine Shaft Speed sensor is the only one that can be accessed in the vehicle, by removing the rear cover, as shown in Figure 47. The other two speed sensors require transaxle removal, and splitting the case. The speed sensors are, Turbine Shaft Speed Sensor, Intermediate Shaft Speed Sensor and the Output Shaft Speed Sensor. Electrical connections to all of the speed sensors and TFT sensor come through the external connector and the 8-way internal connector to reach these components.

All three speed sensors are the same, but different brackets are used to mount them in their proper locations. Amazingly Mazda, Jaguar, and Freelander are all using the same speed sensor. All 3 speed sensors should measure the same resistance at 68°F (20°C), as shown in Figure 46, and can also be checked through the appropriate terminals on the external case connector.

Continued on Page 35

### TURBINE SHAFT SPEED SENSOR



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Figure 47

## **SPEED SENSORS (CONT'D)**

### **Turbine Shaft Speed Sensor**

The Turbine Shaft Speed sensor is positioned, as shown in Figure 47, to read the high/reverse clutch housing which is splined to the turbine shaft. The TSS sensor detects a pulse signal from the projections on the outside of the high/reverse clutch housing. The speed sensors can be checked externally, as shown in Figure 46. The Turbine Shaft Speed sensor is the only one that can be accessed in the vehicle, by removing the rear cover, as shown in Figure 47.

The information from the TSS sensor is used by the TCM to monitor gear ratio, line pressure control and to monitor and control TCC apply. This sensor may produce a Diagnostic Trouble Code (DTC), but the code numbers vary between manufacturers. Check the DTC list in this manual for code numbers and description.

### **Intermediate Shaft Speed Sensor**

The Intermediate Shaft Speed sensor is positioned, as shown in Figure 48, to read the transfer "Drive" gear, which is driven by the 1st and 2nd planetary gearset. The sensor detects a pulse signal according to the teeth on the transfer drive gear. Since there are various ratios, the tooth count will vary.

The input of the intermediate shaft speed sensor is used by the TCM to calculate the timing of engagements and disengagements of the brake clutches, and to monitor gear ratio. This sensor may produce a Diagnostic Trouble Code (DTC), but the code numbers vary between manufacturers. Check the DTC list in this manual for code numbers and description.

### **Output Shaft Speed Sensor**

The Output Shaft Speed sensor is positioned, as shown in Figure 48, to read the "Park Gear", which is driven by the output shaft. The sensor detects a pulse signal according to the teeth on the park gear.

The input of the output shaft speed sensor is used by the TCM to provide a vehicle speed signal, calculate shift timing, line pressure control, and to monitor gear ratio. This sensor may produce a Diagnostic Trouble Code (DTC), but the code numbers vary between manufacturers. Check the DTC list in this manual for code numbers and description.

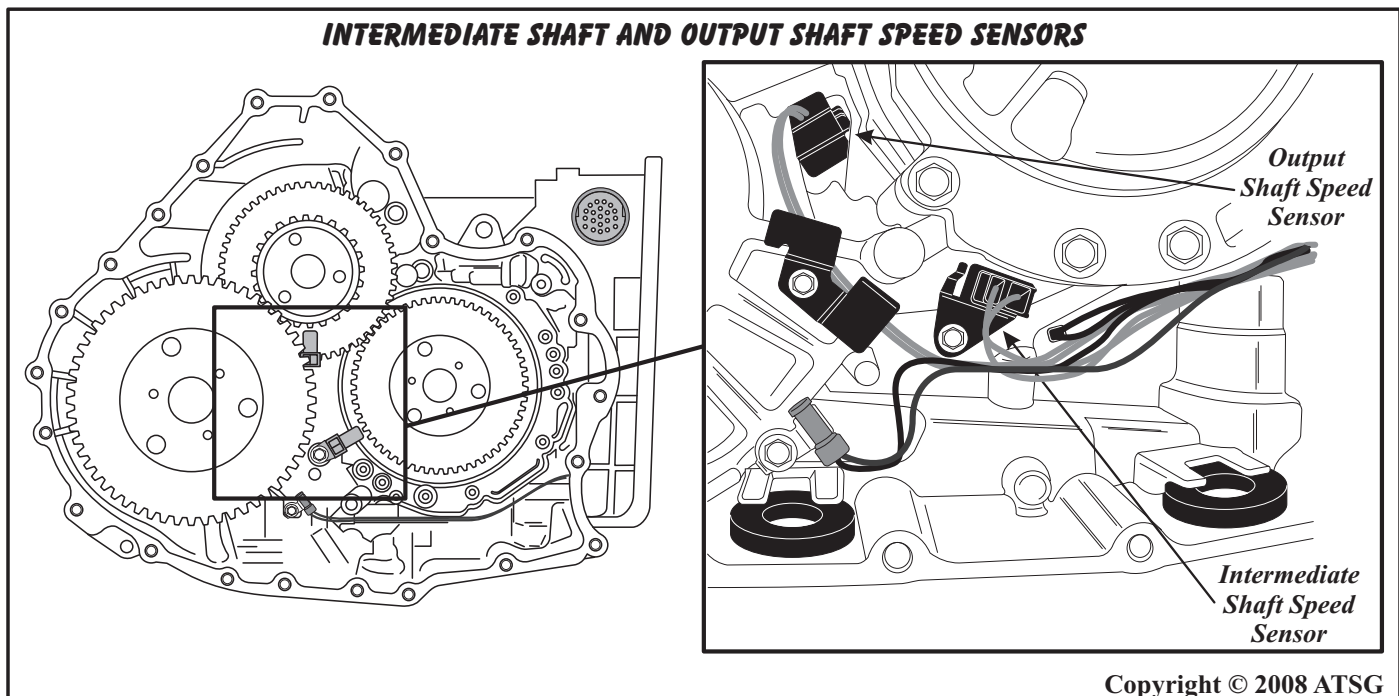


Figure 48

## SOLENOID IDENTIFICATION AND LOCATIONS

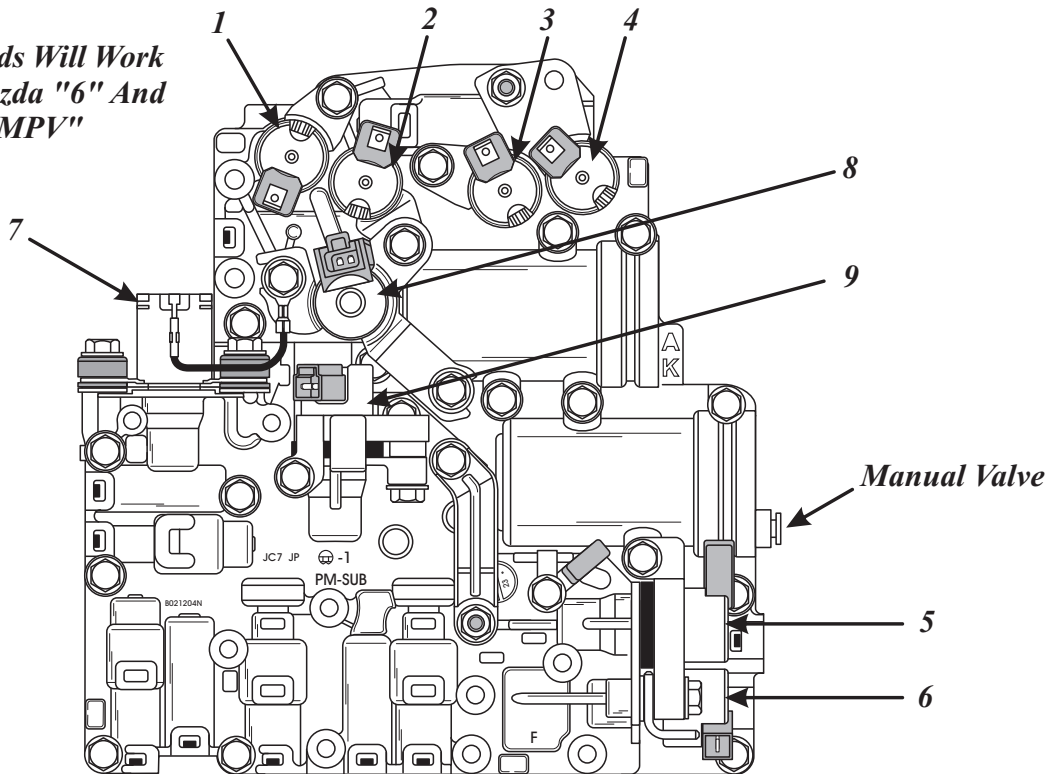
There are a total of nine (9) solenoids used on all models, which can be classified as two different types, because of the way in which they operate. Three of them are duty cycle solenoids, the other six are On/Off solenoids. Solenoid names and functions are different between the manufacturers. All solenoids in all models are actuated (energized) by a voltage feed from the TCM.

### Mazda Solenoids

The Mazda solenoid locations and names are identified for you in Figure 49, and are the same for both Mazda "6" and Mazda "MPV". The shift solenoid firing sequence is the same on all models, and is also shown in Figure 49.

### MAZDA SOLENOID IDENTIFICATION AND LOCATIONS

*Mazda Solenoids Will Work "Only" On Mazda "6" And Mazda "MPV"*



#### Shift Solenoid Application Chart

Solenoid	1st	2nd	3rd	4th	5th
SSA		ON			ON
SSB	ON	ON	ON		
SSC	ON			ON	ON

Manufacturer	Mazda Solenoid Identification And Location								
	1	2	3	4	5	6	7	8	9
Mazda "6" And Mazda "MPV"	Shift Solenoid "A"	Reduction Timing Solenoid	Shift Solenoid "B"	Shift Solenoid "C"	2/4 Brake Timing Solenoid	Neutral Shift Solenoid	Line Pressure Solenoid	TCC Solenoid	High Clutch Timing Solenoid

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Figure 49

## SOLENOID IDENTIFICATION (CONT'D)

### Mazda ON/OFF Solenoids

On/Off Solenoids are as follows:

Shift Solenoids A, B, C, High Clutch Timing Solenoid, Reduction Timing Solenoid and the 2/4 Brake Timing Solenoid, as shown in Figure 50 and 51. These On/Off solenoids close the pressure circuit in response to current flow from the TCM. Each solenoid has an internal coil. Current passes through the coil and actuates the needle valve. The needle valve then opens or closes the fluid pressure circuit.

### Mazda Duty Cycle Solenoids

Duty Cycle Solenoids are as follows:

Line Pressure Solenoid, TCC Solenoid and the Neutral Shift Solenoid, as shown in Figure 52. The duty cycle solenoids repeatedly turn On/Off in 50Hz cycles. This opens or closes the fluid pressure circuit rapidly and allows fluid pressure into the circuit, dependant upon vehicle speed, throttle opening, engine load, and transaxle temperature, among other things.

Use the terminal identification and resistance charts on Page 16 for Mazda "6", and Page 17 for Mazda "MPV" to check the solenoids while still in the transaxle.

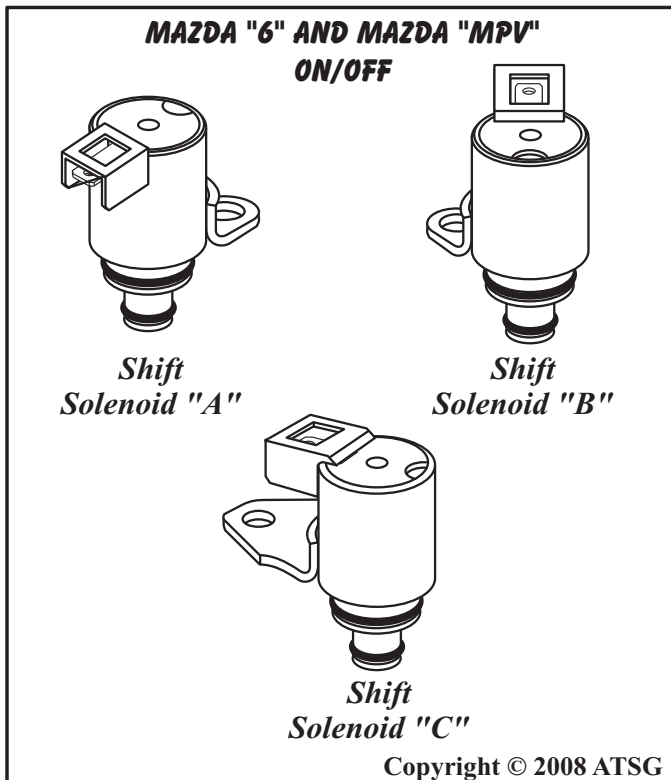


Figure 50

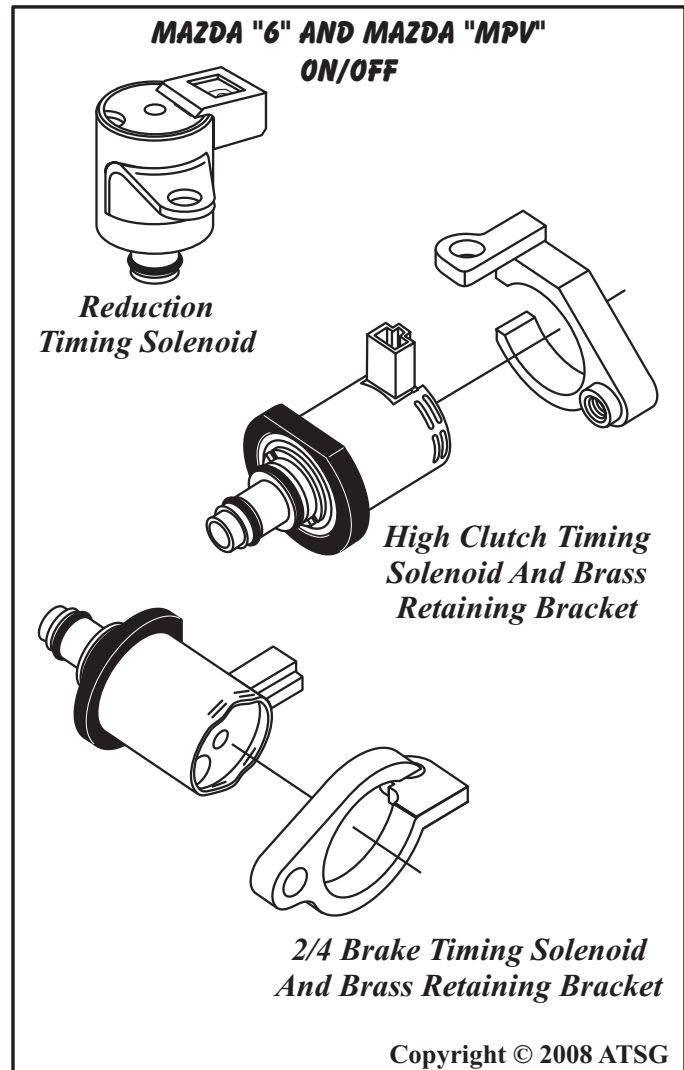


Figure 51

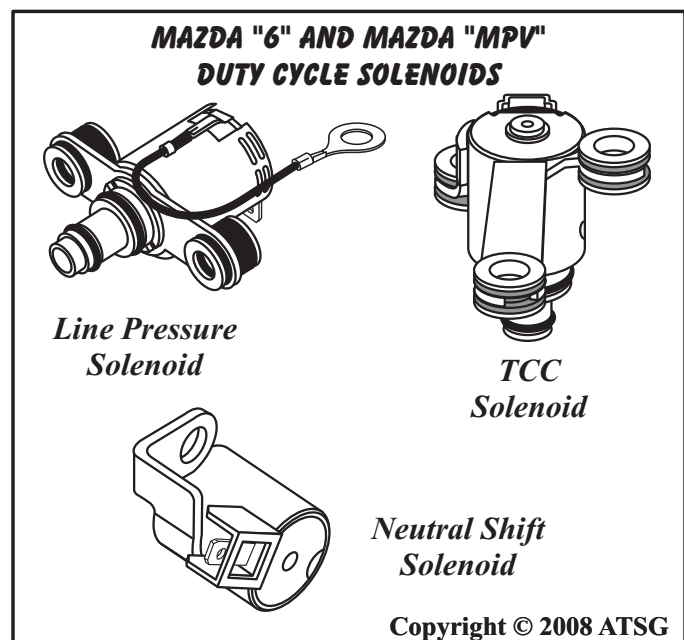


Figure 52

## SOLENOID IDENTIFICATION AND LOCATIONS (CONT'D)

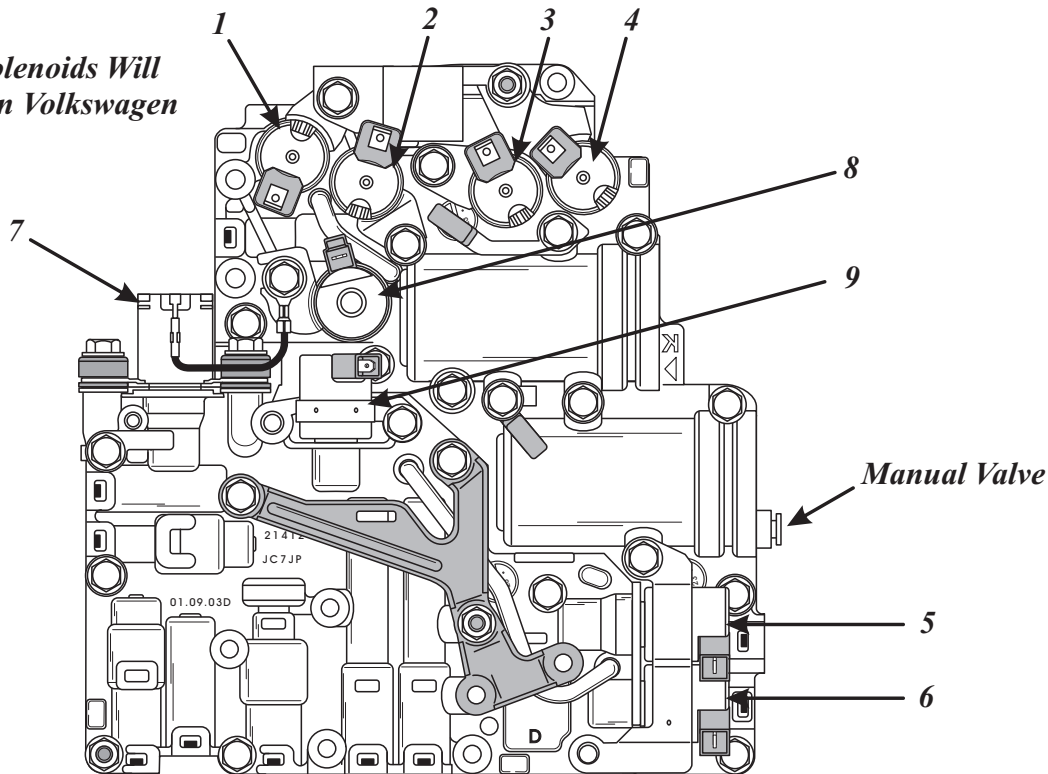
### Volkswagen Solenoids

The Volkswagen solenoid locations and names are identified for you in Figure 53. Notice the familiar "N" numbering on the solenoids instead of names. We have also provided description of solenoid functions in Figure 53.

There are a total of nine (9) solenoids, which can be classified as two different types, because of the way in which they operate. Three of them are duty cycle solenoids, the other six are On/Off solenoids. All solenoids are actuated (energized) by a voltage feed from the TCM/ECU.

### VOLKSWAGEN SOLENOID IDENTIFICATION AND LOCATIONS

*Volkswagen Solenoids Will Work "Only" On Volkswagen*



### Shift Solenoid Application Chart

Solenoid	1st	2nd	3rd	4th	5th
N88 = SSA		ON			ON
N89 = SSB	ON	ON	ON		
N92 = SSC	ON			ON	ON

Manufacturer	Volkswagen Solenoid Identification And Location								
	1	2	3	4	5	6	7	8	9
VW Golf, GTI and Jetta	N88 - SV1	N281-SV8	N89-SV2	N92-SV5	N283-SV10	N282-SV9	N93-SV6	N91-SV4	N90-SV3
Description	Shift Solenoid "A"	Reduction Timing Solenoid	Shift Solenoid "B"	Shift Solenoid "C"	2-4 Brake Solenoid	2-4 Brake Timing Solenoid	Line Pressure Solenoid	TCC Solenoid	Low Clutch Timing Solenoid

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Figure 53



## SOLENOID IDENTIFICATION (CONT'D)

### Volkswagen ON/OFF Solenoids

On/Off Solenoids are as follows:  
Shift Solenoids A, B, C, ("N88", "N89", "N92"), the "N90" Solenoid, the "N281" Reduction Timing Solenoid and the "N282 Solenoid, as shown in Figure 54 and 55. These On/Off solenoids close the pressure circuit in response to current flow from the TCM/ECU. Each solenoid has an internal coil. Current passes through the coil and actuates the needle valve. The needle valve then opens and/or closes the fluid pressure circuit.

### Volkswagen Duty Cycle Solenoids

Duty Cycle Solenoids are as follows:  
The "N93" Line Pressure Solenoid, the "N91" TCC Solenoid and the "N283" Solenoid, as shown in Figure 56. The duty cycle solenoids repeatedly turn On/Off in 50Hz cycles. This opens and closes the fluid pressure circuit rapidly and meters the fluid pressure into the circuit, dependant upon vehicle speed, throttle opening, engine load, and transaxle fluid temperature, among other things.

Use the terminal identification and resistance charts on Page 21 for Volkswagen, to check the solenoids while still in the transaxle.

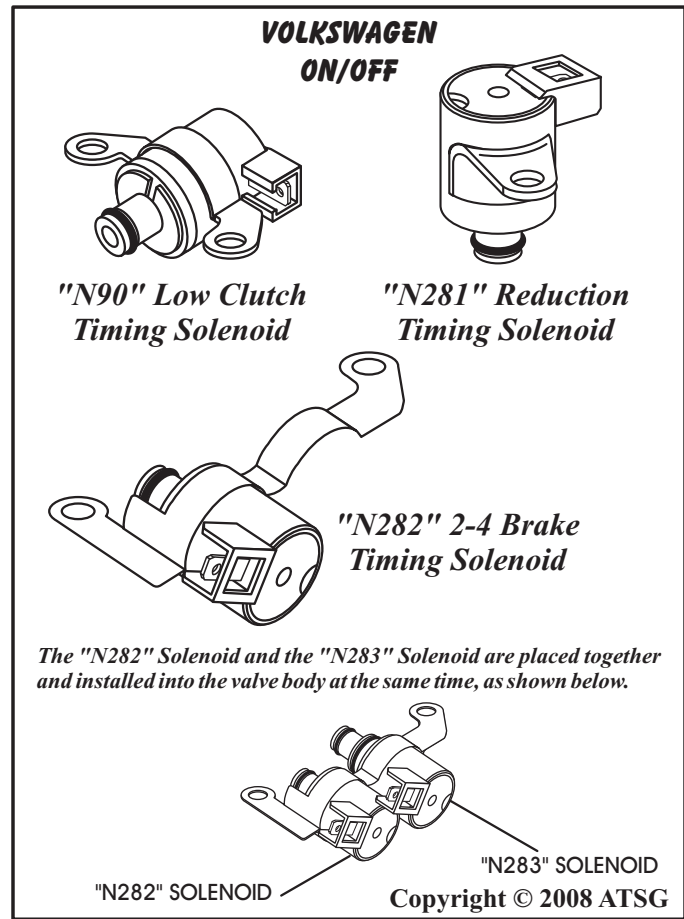


Figure 55

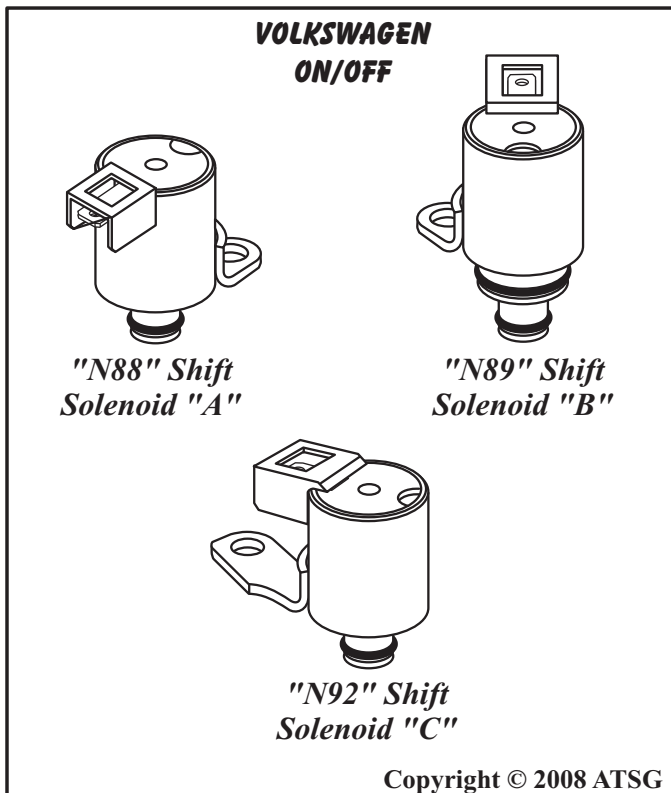


Figure 54

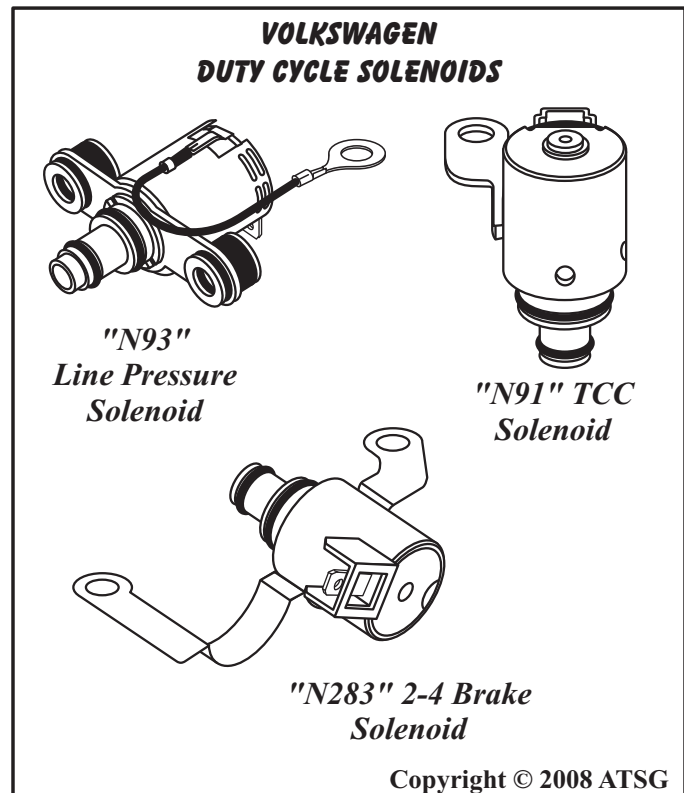


Figure 56

## SOLENOID IDENTIFICATION AND LOCATIONS (CONT'D)

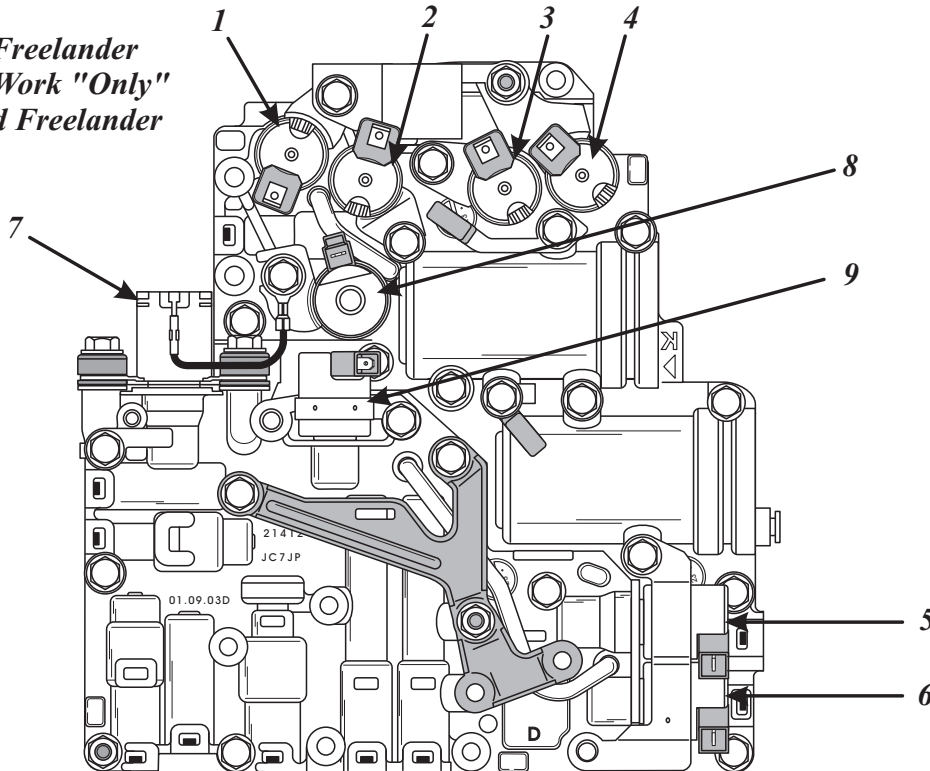
### Jaguar/Freelander Solenoids

The Jaguar and Freelander solenoid locations and names are identified for you in Figure 57. The Jaguar and Freelander are the only two units where the solenoids will interchange. Again, the shift solenoid firing sequence is the same on all JF506E transaxles, and is also shown in Figure 57.

There are a total of nine (9) solenoids, which can be classified as two different types, because of the way in which they operate. Three of them are duty cycle solenoids, the other six are On/Off solenoids. All solenoids are actuated (energized) by a voltage feed from the TCM/ECU.

### JAGUAR/FREELANDER SOLENOID IDENTIFICATION AND LOCATIONS

*Jaguar And Freelander Solenoids Will Work "Only" On Jaguar And Freelander*



#### Shift Solenoid Application Chart

Solenoid	1st	2nd	3rd	4th	5th
SSA		ON			ON
SSB	ON	ON	ON		
SSC	ON			ON	ON

Manufacturer	Jaguar/Freelander Solenoid Identification And Location								
	1	2	3	4	5	6	7	8	9
Jaguar, X Type And Land Rover, Freelander	Shift Solenoid "A"	Reduction Timing Solenoid	Shift Solenoid "B"	Shift Solenoid "C"	2/4 Brake Timing Solenoid	2/4 Brake Duty Solenoid	Line Pressure Solenoid	TCC Solenoid	Low Clutch Timing Solenoid

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Figure 57

## SOLENOID IDENTIFICATION (CONTD)

### Jaguar/Freelander ON/OFF Solenoids

On/Off Solenoids are as follows:

Shift Solenoids A, B, C, Low Clutch Timing Solenoid, Reduction Timing Solenoid and the 2/4 Brake Timing Solenoid, as shown in Figure 58 and 59. These On/Off solenoids close the pressure circuit in response to current flow from the TCM/ECU. Each solenoid has an internal coil. Current passes through the coil and actuates the needle valve. The needle valve then opens and/or closes the fluid pressure circuit.

### Jaguar/Freelander Duty Cycle Solenoids

Duty Cycle Solenoids are as follows:

Line Pressure Solenoid, the TCC Solenoid, and the 2-4 Brake Duty Solenoid, as shown in Figure 60. The duty cycle solenoids repeatedly turn On/Off in 50Hz cycles. This opens and closes the fluid pressure circuit rapidly and meters fluid pressure into the circuit, dependant upon vehicle speed, throttle opening, engine load, and transaxle temperature, among other things.

Use the terminal identification and resistance charts on Page 25 for the Jaguar, and Page 31 for the Freelander to check the solenoids while still in the transaxle.

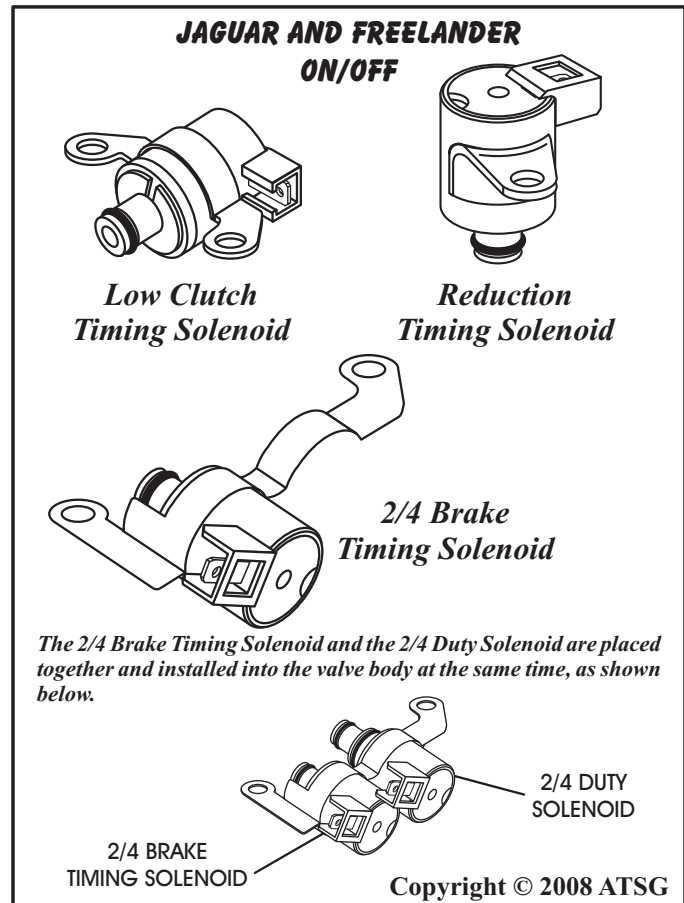


Figure 59

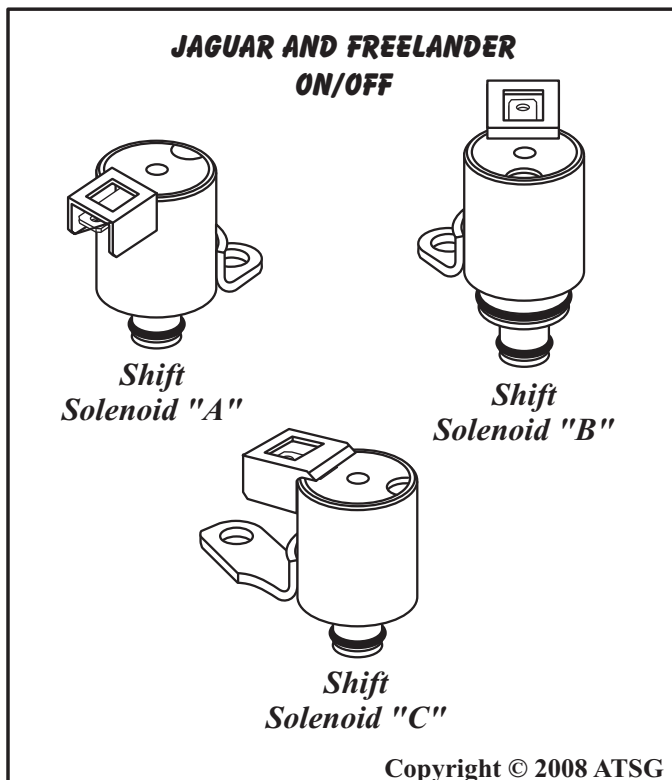


Figure 58

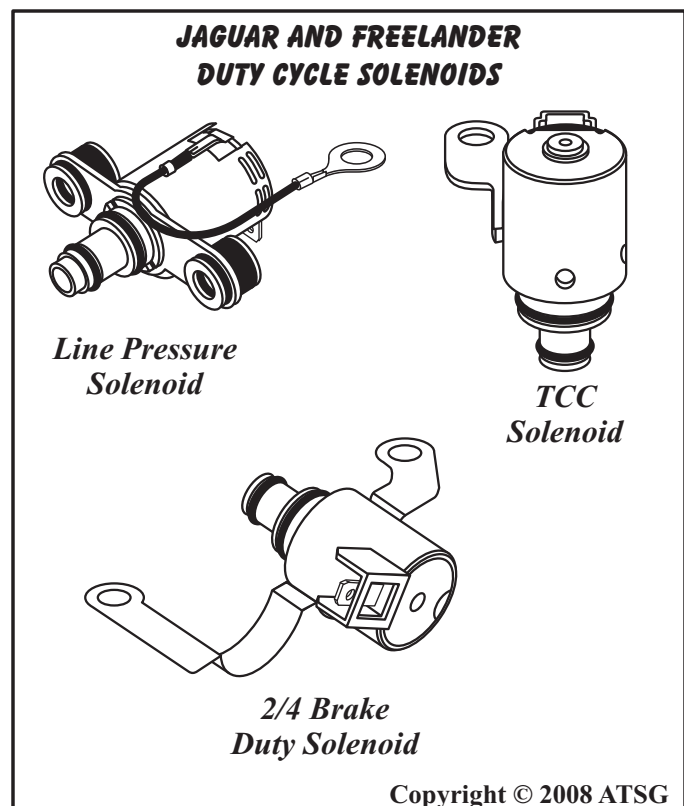


Figure 60

<b>MAZDA DIAGNOSTIC TROUBLE CODES</b>		<b>BOTH</b>	<b>MAZDA 6</b>	<b>MAZDA MPV</b>
<b>DTC</b>	<b>DESCRIPTION</b>	<b>MIL ON</b>	<b>AT WARNING LAMP</b>	<b>OD/OFF FLASHING</b>
P0116	Engine Coolant Temperature (ECT) performance problem	Yes	No	No
P0117	Engine Coolant Temperature (ECT) circuit, low input	Yes	No	No
P0118	Engine Coolant Temperature (ECT) circuit, high input	Yes	No	No
P0121	Throttle Position (TP) stuck closed	Yes	No	No
P0122	Throttle Position (TP) circuit, low input	Yes	No	No
P0123	Throttle Position (TP) circuit, high input	Yes	No	No
P0705	Transaxle Range (TR) switch, circuit malfunction (Short to power)	Yes	Yes	Yes
P0706	Transaxle Range (TR) switch, circuit malfunction (Open or short)	Yes	Yes	Yes
P0711	Transaxle Fluid Temp (TFT) sensor malfunction (Stuck)	Yes	No	No
P0712	Transaxle Fluid Temp (TFT) sensor malfunction (Short circuit)	Yes	Yes	Yes
P0713	Transaxle Fluid Temp (TFT) sensor malfunction (Open circuit)	Yes	Yes	Yes
P0715	Turbine Shaft Speed (TSS) circuit malfunction	Yes	Yes	Yes
P0720	Vehicle Speed Sensor (VSS) circuit malfunction	Yes	Yes	Yes
P0740	Torque Converter Clutch (TCC) system malfunction	Yes	No	No
P0743	Torque Converter Clutch (TCC) solenoid malfunction	Yes	Yes	Yes
P0748	Pressure Control Solenoid, circuit malfunction	No	Yes	Yes
P0751	Shift Solenoid "A" malfunction (Stuck Off)	Yes	No	No
P0752	Shift Solenoid "A" malfunction (Stuck On)	Yes	No	No
P0753	Shift Solenoid "A" malfunction (Open or Short circuit)	Yes	Yes	Yes
P0756	Shift Solenoid "B" malfunction (Stuck Off)	Yes	No	No
P0757	Shift Solenoid "B" malfunction (Stuck On)	Yes	No	No
P0758	Shift Solenoid "B" malfunction (Open or Short circuit)	Yes	Yes	Yes
P0761	Shift Solenoid "C" malfunction (Stuck Off)	Yes	No	No
P0762	Shift Solenoid "C" malfunction (Stuck On)	Yes	No	No
P0763	Shift Solenoid "C" malfunction (Open or Short circuit)	Yes	Yes	Yes
P0768	Reduction Timing Solenoid circuit malfunction (Open or Short)	No	Yes	Yes
P0773	Neutral Shift Solenoid circuit malfunction (Open or Short)	No	Yes	Yes
P0778	2-4 Brake Timing Solenoid circuit malfunction (Open or Short)	No	Yes	Yes
P0791	Intermediate Speed Sensor (ISS) circuit malfunction (Open or Short)	Yes	Yes	Yes
P0798	High Clutch Timing Solenoid circuit malfunction (Open or Short)	No	Yes	Yes
P1710	Ground Return circuit malfunction	No	No	No
U0073	CAN BUS OFF	Yes	Yes	Yes
U0100	TCM cannot receive signals from PCM	Yes	Yes	Yes

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Figure 61

## VOLKSWAGEN "VAG" DIAGNOSTIC TROUBLE CODES

<b>DTC</b>	<b>DESCRIPTION</b>
00258	N88-SV1 Shift Solenoid A, Circuit Error (Open or Short)
00260	N89-SV2 Shift Solenoid B, Circuit Error (Open or Short)
00262	N90-SV3 Low Clutch Timing Solenoid, Circuit Error (Open or Short)
00264	N91-SV4 Torque Converter Clutch (TCC) Solenoid, Circuit Error (Open or Short)
00266	N92-SV5 Shift Solenoid C, Circuit Error (Open or Short)
00268	N93-SV6 Pressure Control Solenoid, Circuit Error (Open or Short)
00281	G68 Output Speed Sensor (OSS), Vehicle Speed Sensor (VSS), Circuit Fault
00293	Transaxle Range (TR) switch, circuit malfunction (Open or Short circuit)
00296	Kickdown Switch Fault, Wide Open Throttle Signal During Idle
00300	Transaxle Fluid Temperature (TFT) Sensor, Circuit Error (Open or Short Circuit)
00347	N281-SV8 Reduction Timing Solenoid, Circuit Error (Open or Short)
00348	N282-SV9 2-4 Brake Timing Solenoid, Circuit Error (Open or Short)
00349	N283-SV10 2-4 Brake Solenoid, Circuit Error (Open or Short)
00350	Ground Return, Circuit Error (Open or Short)
00351	G265 Intermediate Shaft Speed Sensor, Circuit Fault
00529	TCM to ECM Error, No Speed Signal
00532	Power Supply Voltage Out Of Range
00652	Gear Ratio Error, Mechanical or Electrical
00777	Throttle Position Sensor, No Signal
01166	Engine Torque Signal, No Signal or Outside Of Tolerance
01192	Torque Converter Clutch, Lock-Up Slip, Mechanical or Hydraulic
01236	Selector Lever Lock Solenoid, Circuit Error (Open or Short)
01312	Drive Train Data Bus Fault, No Communication
01314	Engine Control Module, No Communication or Wrong Equipment
01316	ABS Module, No Communication
018108	Brake Pressure Switch, Implausible Signal
17101	G182 Turbine Shaft Speed Sensor, Circuit Fault
65535	Control Module Faulty, (TCM)
<b>SPECIAL NOTE: No OBDII correlation available at time of this printing.</b>	
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Figure 62



## JAGUAR "X" TYPE DIAGNOSTIC TROUBLE CODES

<b>DTC</b>	<b>DESCRIPTION</b>
<i>P0116</i>	<i>Engine Coolant Temperature (ECT) Performance Problem</i>
<i>P0117</i>	<i>Engine Coolant Temperature (ECT) Circuit, Low Input</i>
<i>P0118</i>	<i>Engine Coolant Temperature (ECT) Circuit, High Input</i>
<i>P0121</i>	<i>Throttle Position (TP), Performance (TP-1 Compared To TP-2)</i>
<i>P0122</i>	<i>Throttle Position (TP) Circuit 1, Low Voltage</i>
<i>P0123</i>	<i>Throttle Position (TP) Circuit 1, High Voltage</i>
<i>P0706</i>	<i>Transaxle Range (TR) Switch, Circuit Malfunction (Open or short circuit)</i>
<i>P0710</i>	<i>Transaxle Fluid Temperature (TFT) Circuit Malfunction</i>
<i>P0715</i>	<i>Turbine Shaft Speed (TSS), Circuit Malfunction</i>
<i>P0720</i>	<i>Output Speed Sensor (OSS), Circuit Malfunction</i>
<i>P0731</i>	<i>1st Gear Ratio Out Of Range</i>
<i>P0732</i>	<i>2nd Gear Ratio Out Of Range</i>
<i>P0733</i>	<i>3rd Gear Ratio Out Of Range</i>
<i>P0734</i>	<i>4th Gear Ratio Out Of Range</i>
<i>P0735</i>	<i>5th Gear Ratio Out Of Range</i>
<i>P0736</i>	<i>Reverse Gear Ratio Out Of Range</i>
<i>P0740</i>	<i>Torque Converter Clutch (TCC), System Malfunction</i>
<i>P0743</i>	<i>Torque Converter Clutch (TCC), Solenoid Malfunction</i>
<i>P0748</i>	<i>Pressure Control Solenoid, Circuit Malfunction (Open or Short)</i>
<i>P0753</i>	<i>Shift Solenoid "A" Malfunction (Open or Short Circuit)</i>
<i>P0758</i>	<i>Shift Solenoid "B" Malfunction (Open or Short Circuit)</i>
<i>P0763</i>	<i>Shift Solenoid "C" Malfunction (Open or Short Circuit)</i>
<i>P0778</i>	<i>2-4 Brake Solenoid circuit malfunction (Open or Short circuit)</i>
<i>P0791</i>	<i>(TCM Side) Intermediate Speed Sensor (ISS) Circuit Malfunction (Open or Short Circuit)</i>
<i>P0791</i>	<i>(ECM Side) Output Speed Sensor (OSS) circuit Malfunction (Open or Short Circuit)</i>
<i>P0860</i>	<i>J-Gate CAN Network, Circuit Malfunction (Open or Short Circuit)</i>
<i>P0915</i>	<i>J-Gate Signal Failure</i>
<i>P1573</i>	<i>CAN Throttle Angle Error</i>
<i>P1601</i>	<i>Incorrect ECM or TCM Installed In Vehicle</i>
<i>P1603</i>	<i>TCM EEPROM Failure</i>
<i>P1710</i>	<i>Solenoid Ground Return, Circuit Malfunction</i>
<i>P1745</i>	<i>Low Clutch Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1746</i>	<i>Reduction Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1747</i>	<i>2-4 Brake Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1777</i>	<i>CAN Torque Reduction Error</i>
<i>P1780</i>	<i>D-4 Switch, Circuit Error (Open or Short)</i>

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Figure 63



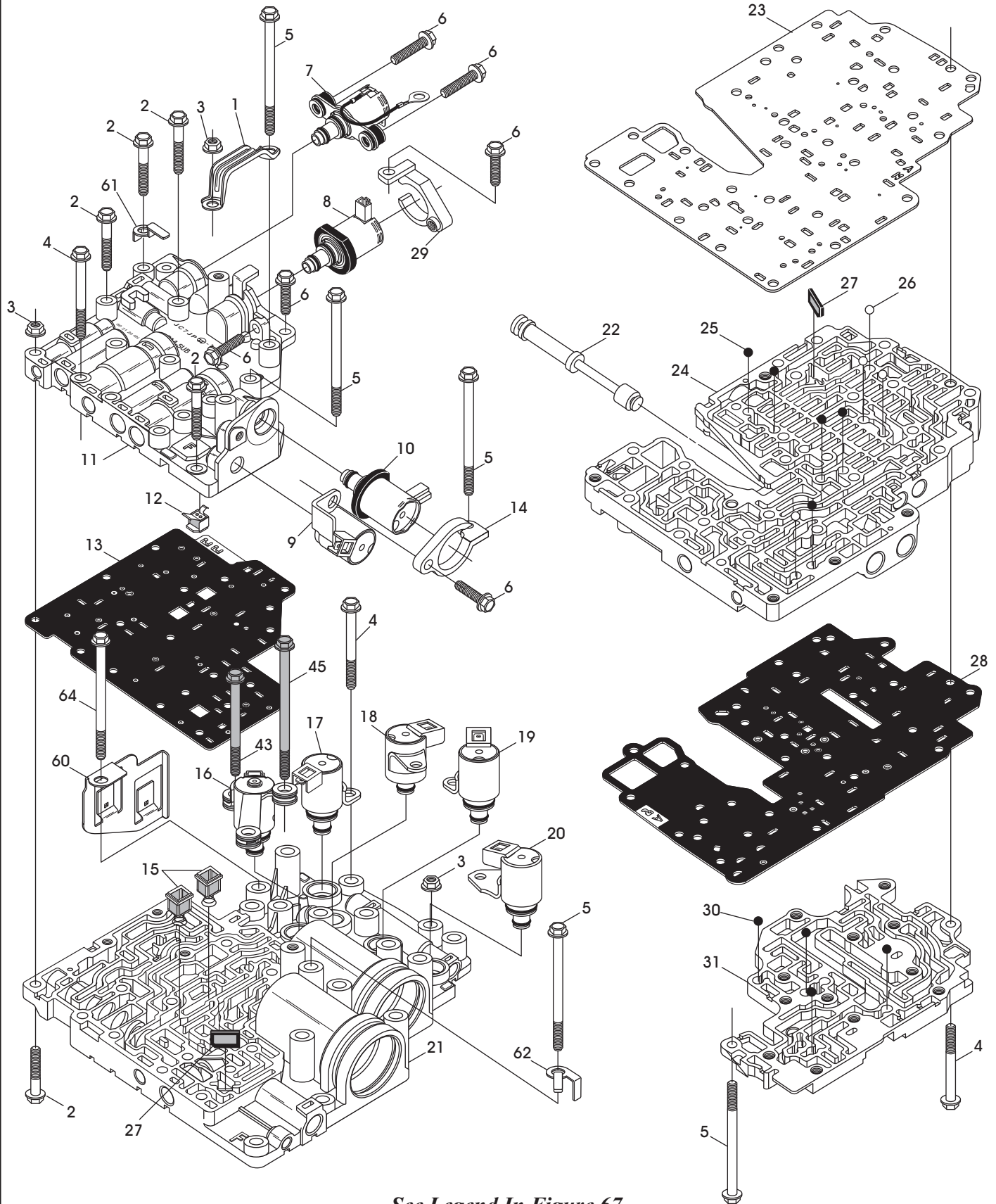
## LAND ROVER FREELANDER DIAGNOSTIC TROUBLE CODES

<b>DTC</b>	<b>DESCRIPTION</b>
<i>P0116</i>	<i>Engine Coolant Temperature (ECT) Performance Problem</i>
<i>P0117</i>	<i>Engine Coolant Temperature (ECT) Circuit, Short To Ground</i>
<i>P0118</i>	<i>Engine Coolant Temperature (ECT) Circuit, Open or Short To Battery</i>
<i>P0122</i>	<i>Throttle Position (TP) Circuit 1, Low Voltage</i>
<i>P0123</i>	<i>Throttle Position (TP) Circuit 1, High Voltage</i>
<i>P0702</i>	<i>Ground Return (Sensor Earth), Short Circuit To Battery</i>
<i>P0710</i>	<i>Transaxle Fluid Temperature (TFT) Sensor, Out Of Range</i>
<i>P0715</i>	<i>Turbine Shaft Speed (TSS), Circuit Malfunction</i>
<i>P0720</i>	<i>Output Speed Sensor (OSS), Circuit Malfunction</i>
<i>P0731</i>	<i>1st Gear Ratio Out Of Range</i>
<i>P0732</i>	<i>2nd Gear Ratio Out Of Range</i>
<i>P0733</i>	<i>3rd Gear Ratio Out Of Range</i>
<i>P0734</i>	<i>4th Gear Ratio Out Of Range</i>
<i>P0735</i>	<i>5th Gear Ratio Out Of Range</i>
<i>P0736</i>	<i>Reverse Gear Ratio Out Of Range</i>
<i>P0740</i>	<i>Torque Converter Clutch (TCC) Solenoid, Out Of Range</i>
<i>P0743</i>	<i>Torque Converter Clutch (TCC) Solenoid, Short To Ground or Power</i>
<i>P0748</i>	<i>Pressure Control Solenoid, Circuit Malfunction (Open or Short)</i>
<i>P0753</i>	<i>Shift Solenoid "A" Malfunction (Open or Short Circuit)</i>
<i>P0758</i>	<i>Shift Solenoid "B" Malfunction (Open or Short Circuit)</i>
<i>P0763</i>	<i>Shift Solenoid "C" Malfunction (Open or Short Circuit)</i>
<i>P0790</i>	<i>Mode Switch Input, Multiple Signals</i>
<i>P1562</i>	<i>Battery Voltage, Out Of Range</i>
<i>P1605</i>	<i>EAT ECU EEPROM Error, Flag Set</i>
<i>P1715</i>	<i>Intermediate Shaft Speed Sensor, Circuit Malfunction</i>
<i>P1748</i>	<i>2-4 Brake Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1785</i>	<i>Low Clutch Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1786</i>	<i>Reduction Timing Solenoid, Circuit Error (Open or Short)</i>
<i>P1815</i>	<i>Steptronic (Manual) +/- Switch, Multiple Input Signals or No Signals</i>
<i>P1825</i>	<i>Shift Interlock, ECU Shift Interlock Failure</i>
<i>P1840</i>	<i>CAN BUS Malfunction</i>
<i>P1841</i>	<i>BUS Monitoring Off</i>
<i>P1842</i>	<i>Level Monitoring Incompatible</i>
<i>P1843</i>	<i>Timeout Monitoring, Missing Nodes Detected</i>
<i>P1844</i>	<i>Flag Error Set For RPM, ECT, TPS, Virtual Throttle Angle or; Torque Reduction Volume Not Achieved</i>

Figure 64

## MAZDA JF506 VALVE BODY EXPLODED VIEW

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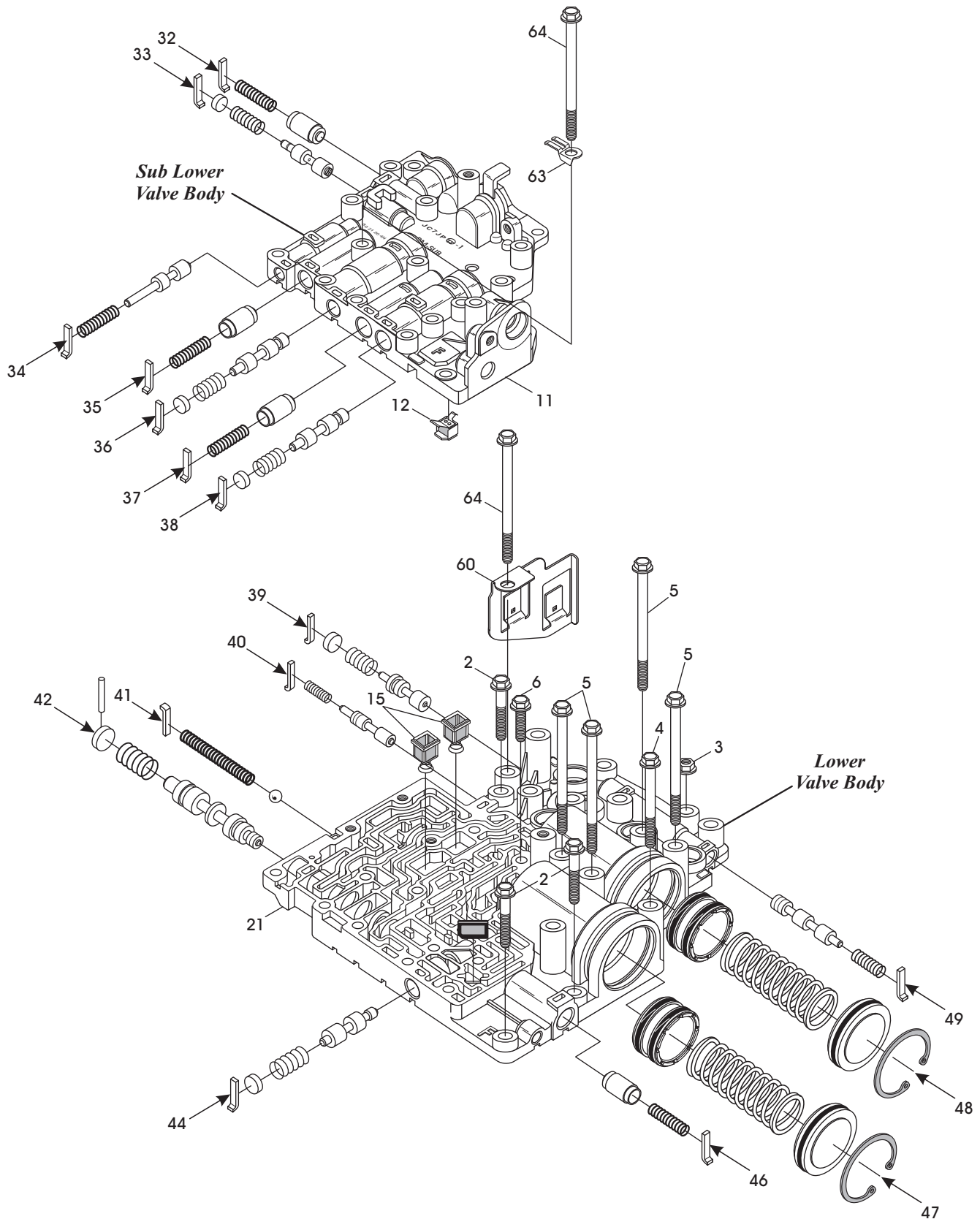


See Legend In Figure 67

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Figure 65

## MAZDA JF506 "SUB LOWER" AND "LOWER" VALVE BODY EXPLODED VIEW

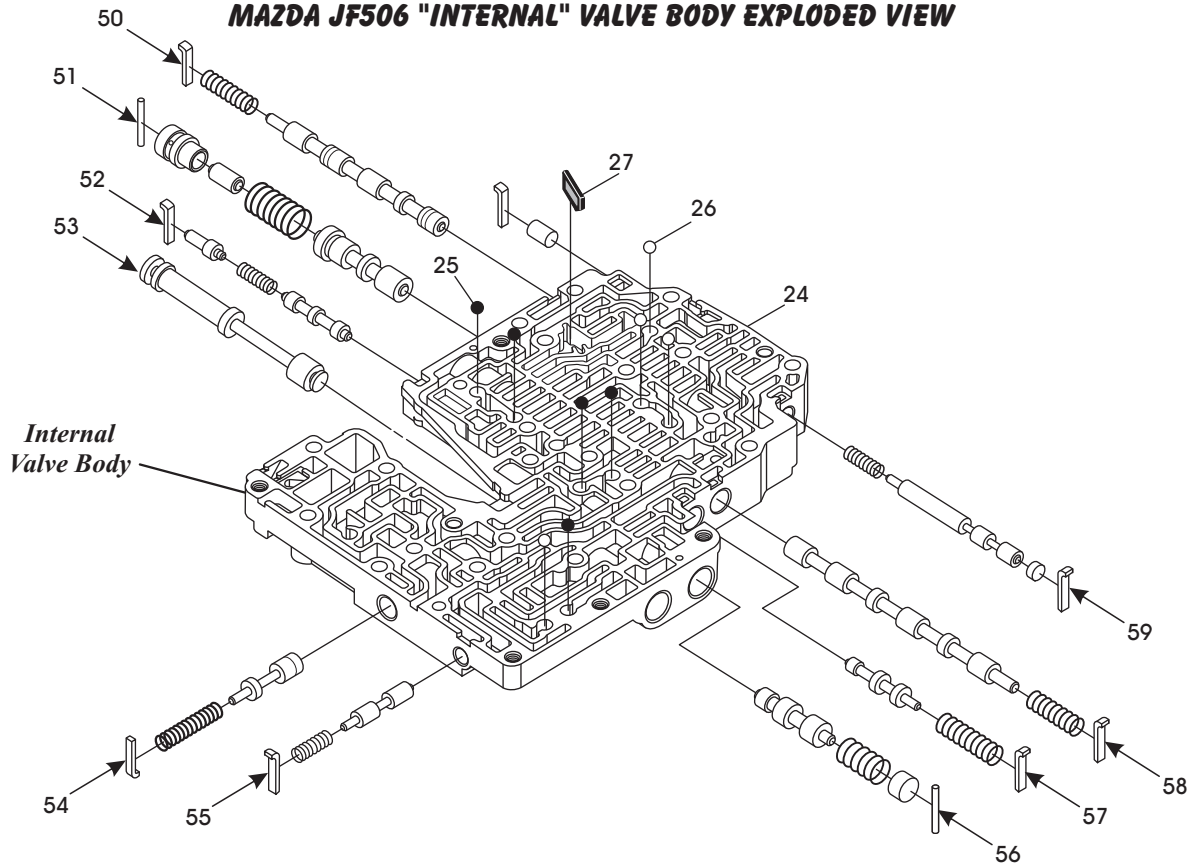


See Legend In Figure 67

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Figure 66

## MAZDA JF506 "INTERNAL" VALVE BODY EXPLODED VIEW



- |  |   |
|--|---|
| 1 VALVE BODY BRACKET                                   | 33 PRESSURE MODIFIER VALVE TRAIN                        |
| 2 VALVE BODY BOLT, 37MM LENGTH                         | 34 TORQUE CONVERTER PRESSURE REGULATOR VALVE TRAIN      |
| 3 NUT FOR VALVE BODY BOLT FROM BOTTOM                  | 35 THROTTLE ACCUMULATOR "A" VALVE TRAIN                 |
| 4 VALVE BODY BOLT, 67MM LENGTH                         | 36 ACCUMULATOR CONTROL VALVE "A" VALVE TRAIN            |
| 5 VALVE BODY BOLT, 90MM LENGTH                         | 37 THROTTLE ACCUMULATOR "C" VALVE TRAIN                 |
| 6 VALVE BODY BOLT, 24MM LENGTH                         | 38 ACCUMULATOR CONTROL VALVE "C" VALVE TRAIN            |
| 7 LINE PRESSURE SOLENOID (DUTY CYCLE)                  | 39 REDUCTION REDUCING VALVE TRAIN                       |
| 8 HIGH CLUTCH TIMING SOLENOID (ON/OFF)                 | 40 REDUCTION TIMING VALVE TRAIN                         |
| 9 NEUTRAL SHIFT SOLENOID (DUTY CYCLE)                  | 41 LINE PRESSURE RELIEF BALL AND SPRING                 |
| 10 2/4 BRAKE TIMING SOLENOID (ON/OFF)                  | 42 PRESSURE REGULATOR VALVE TRAIN                       |
| 11 SUB LOWER VALVE BODY CASTING                        | 43 VALVE BODY BOLT, 75MM LENGTH (BLACK IN COLOR)        |
| 12 PILOT FILTER WITH "LEAF" SPRING                     | 44 ACCUMULATOR CONTROL VALVE "B" VALVE TRAIN            |
| 13 SPACER PLATE "A" WITH GASKETS                       | 45 VALVE BODY BOLT, 105.5MM LENGTH (BLACK IN COLOR)     |
| 14 2/4 BRAKE TIMING SOLENOID BRASS RETAINING BRACKET   | 46 THROTTLE ACCUMULATOR "B" VALVE TRAIN                 |
| 15 COIL SPRING LOADED FILTERS (2 REQUIRED)             | 47 HIGH CLUTCH ACCUMULATOR PISTON AND SPRING            |
| 16 TCC SOLENOID (DUTY CYCLE)                           | 48 LOW CLUTCH ACCUMULATOR PISTON AND SPRING             |
| 17 SHIFT SOLENOID "A" (ON/OFF)                         | 49 SHIFT VALVE "C" VALVE TRAIN                          |
| 18 REDUCTION TIMING SOLENOID (ON/OFF)                  | 50 SHIFT VALVE "A" VALVE TRAIN                          |
| 19 SHIFT SOLENOID "B" (ON/OFF)                         | 51 TCC CONTROL VALVE TRAIN                              |
| 20 SHIFT SOLENOID "C" (ON/OFF)                         | 52 NEUTRAL SHIFT VALVE TRAIN                            |
| 21 LOWER VALVE BODY CASTING                            | 53 MANUAL SHIFT VALVE                                   |
| 22 MANUAL SHIFT VALVE                                  | 54 PILOT VALVE TRAIN                                    |
| 23 SPACER PLATE "B" (NO GASKETS USED)                  | 55 ACCUMULATOR SWITCH VALVE TRAIN                       |
| 24 INTERNAL VALVE BODY CASTING                         | 56 NEUTRAL CONTROL VALVE TRAIN                          |
| 25 PLASTIC CHECK BALL (.218" DIAMETER, 5 REQUIRED)     | 57 REVERSE INHIBIT VALVE TRAIN                          |
| 26 STEEL CHECK BALL (.218" DIAMETER, 4 REQUIRED)       | 58 SHIFT VALVE "B" VALVE TRAIN                          |
| 27 INTERNAL VALVE BODY FLAT SCREEN (2 REQUIRED)        | 59 FAILSAFE VALVE TRAIN                                 |
| 28 SPACER PLATE "C" WITH BONDED GASKETS                | 60 INTERNAL CONNECTOR RETAINING BRACKET                 |
| 29 HIGH CLUTCH TIMING SOLENOID BRASS RETAINING BRACKET | 61 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 30 PLASTIC CHECK BALL (.218" DIAMETER, 4 REQUIRED)     | 62 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 31 UPPER VALVE BODY CASTING                            | 63 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 32 MODIFIER ACCUMULATOR VALVE TRAIN                    | 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR) |

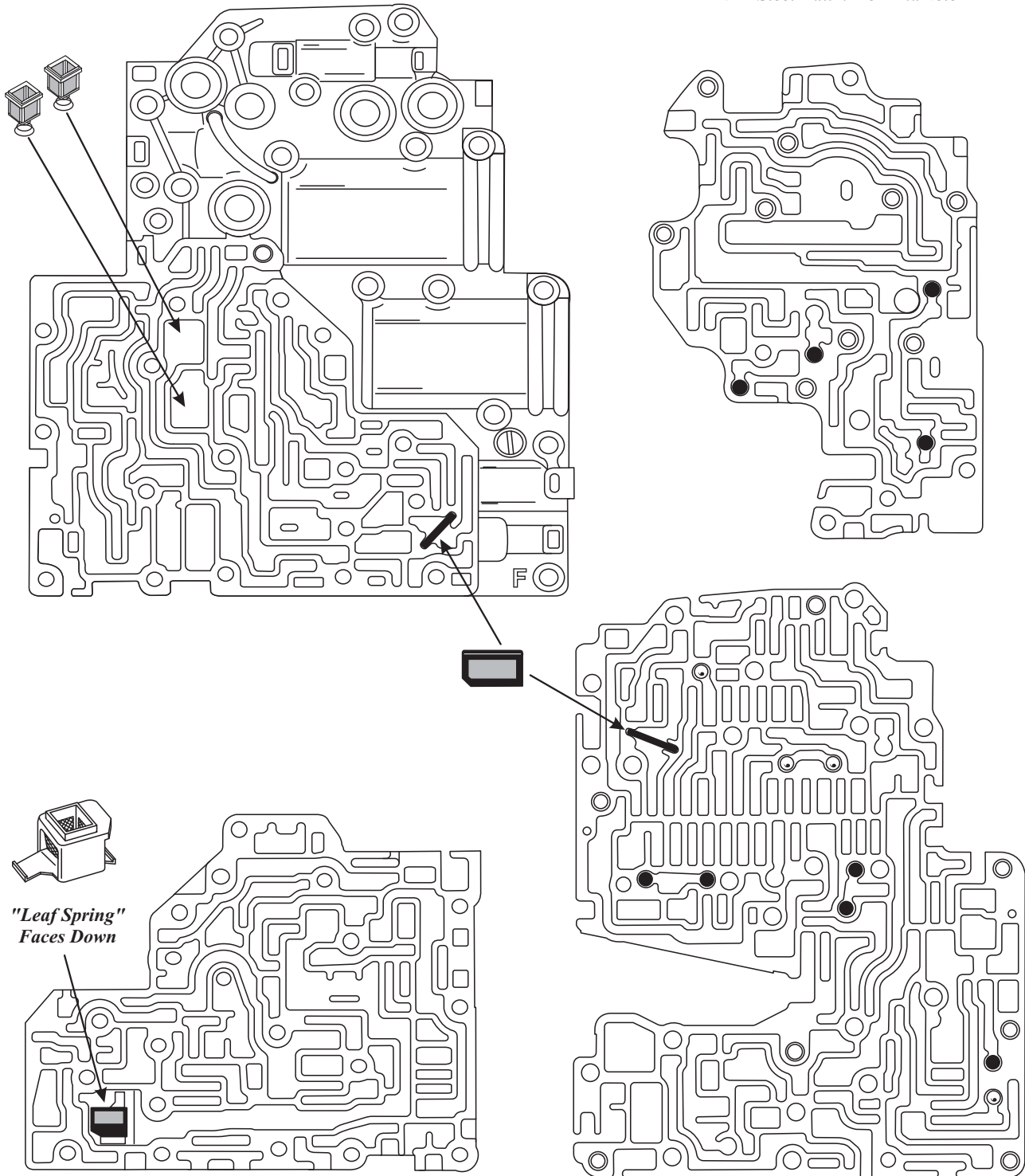
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Figure 67



## MAZDA SMALL PARTS AND CHECKBALL LOCATIONS

- = Plastic Ball .218" Diameter
- ⊙ = Steel Ball .218" Diameter

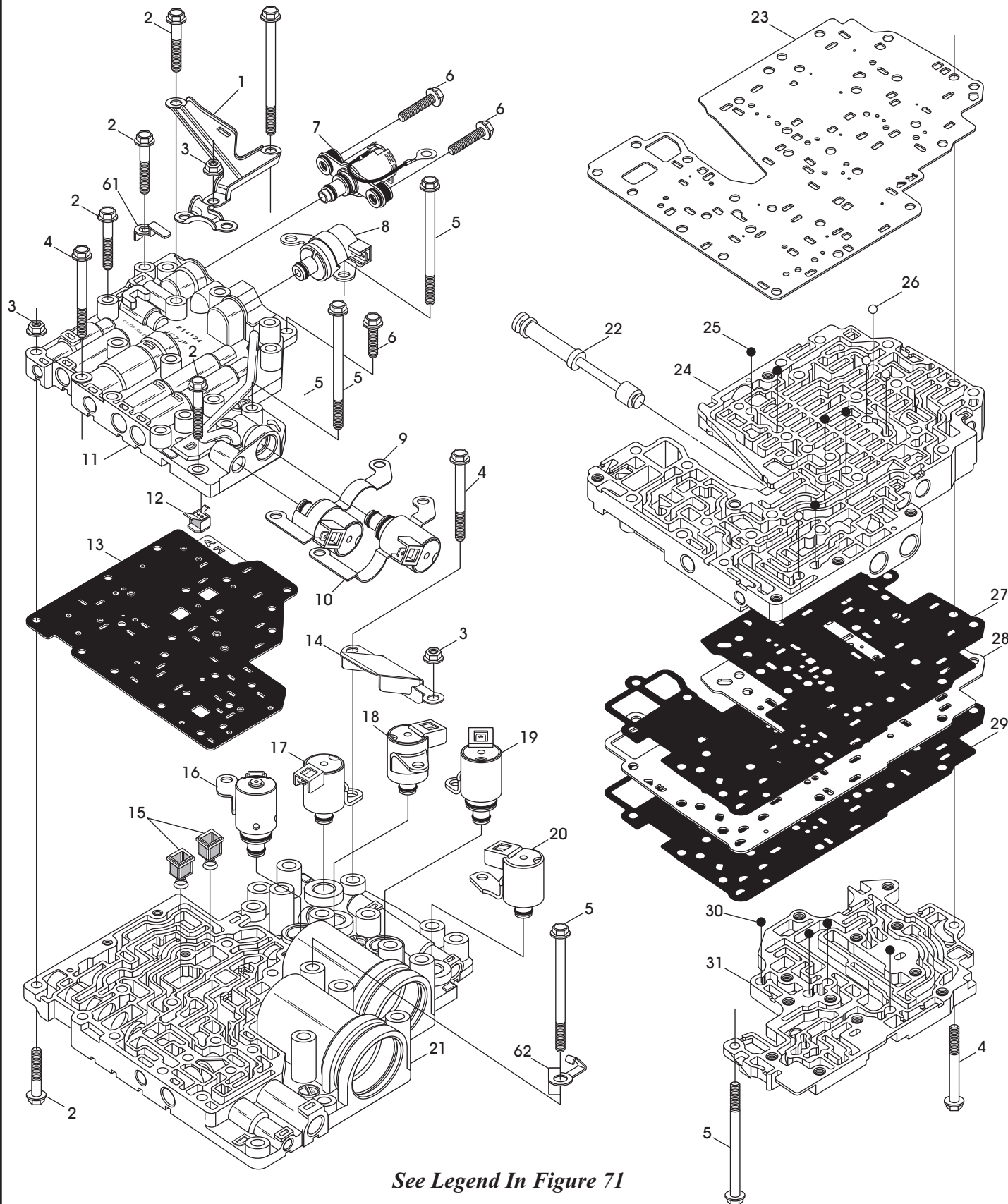


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Figure 68

## VOLKSWAGEN JF506 VALVE BODY EXPLODED VIEW

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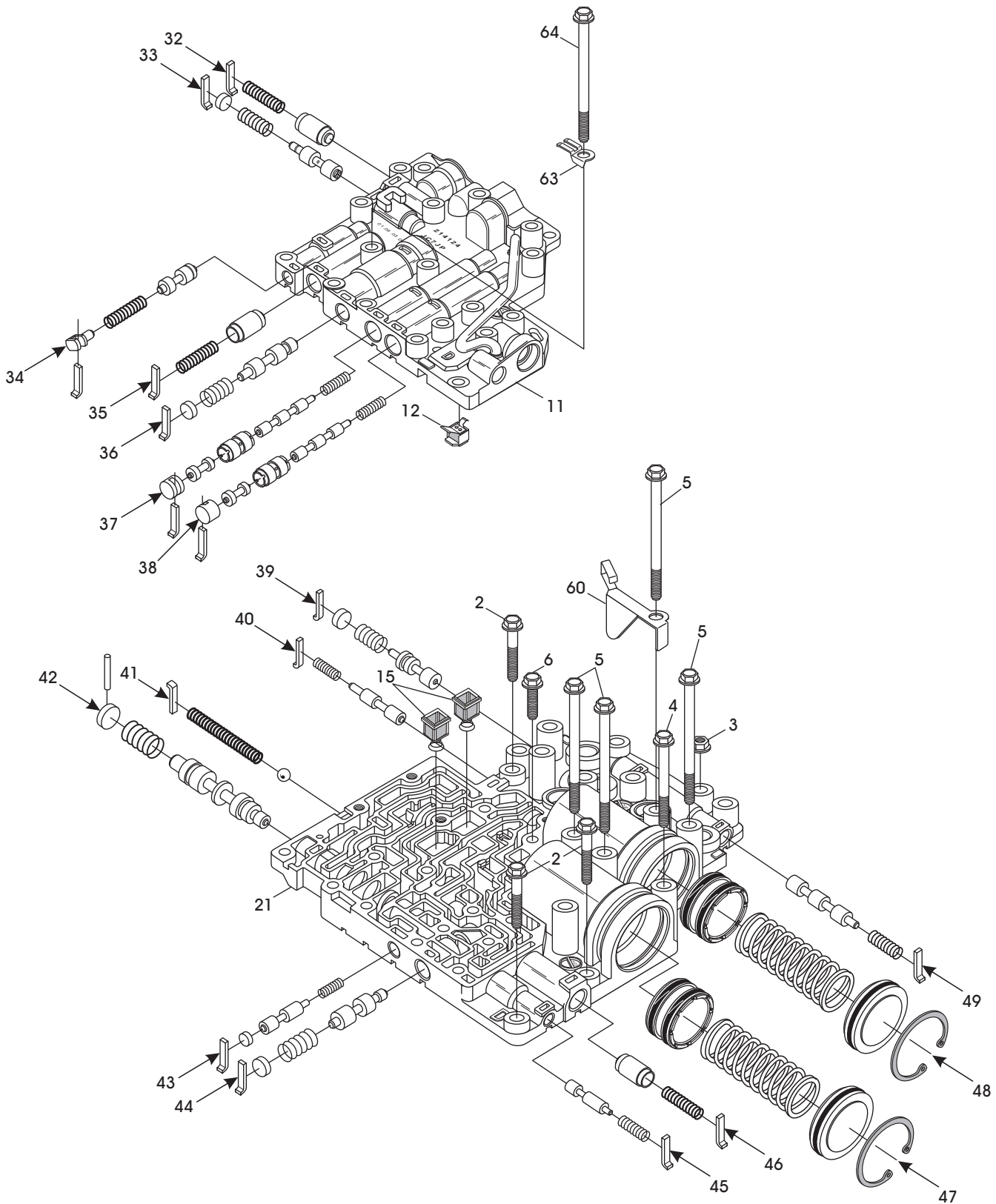
See Legend In Figure 71

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Figure 69



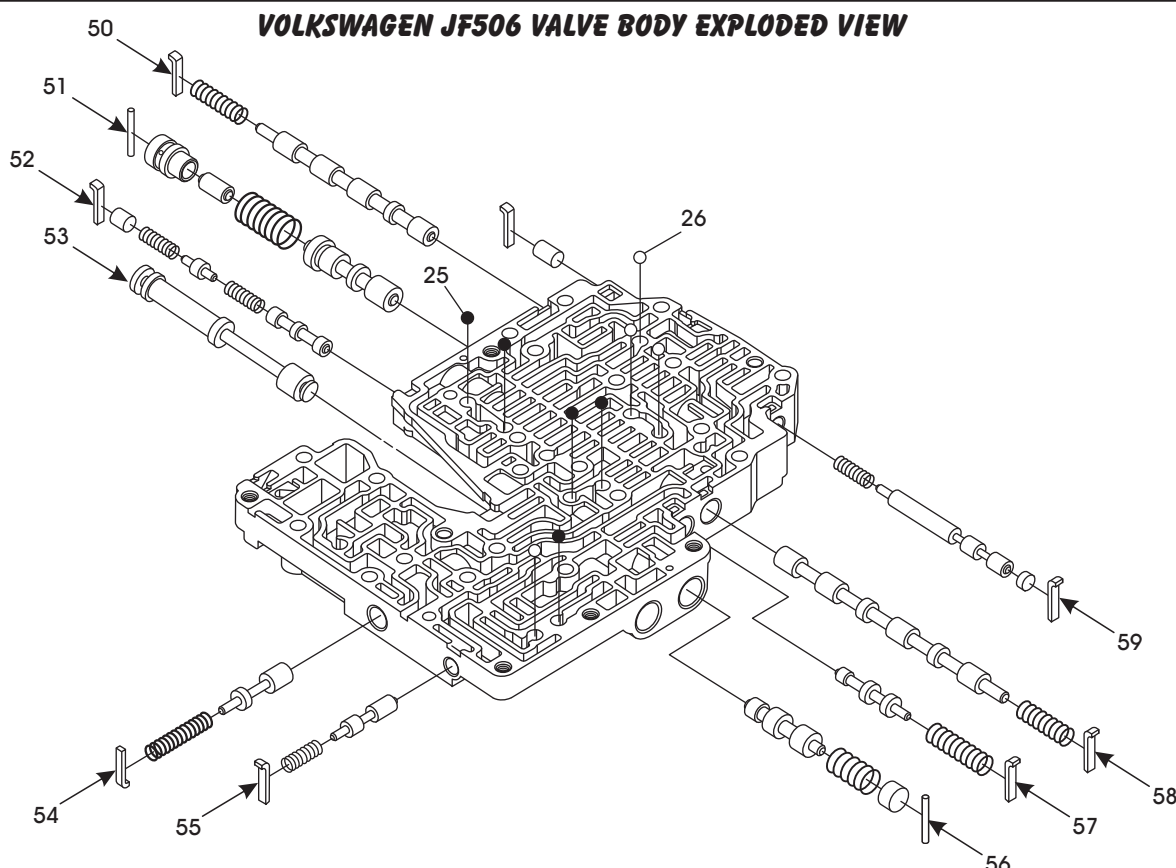
## VOLKSWAGEN JF506 VALVE BODY EXPLODED VIEW



See Legend In Figure 71

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Figure 70



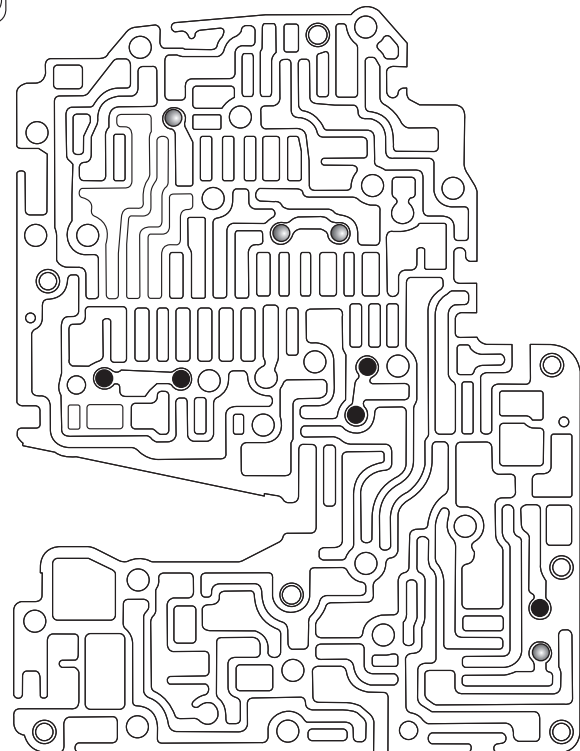
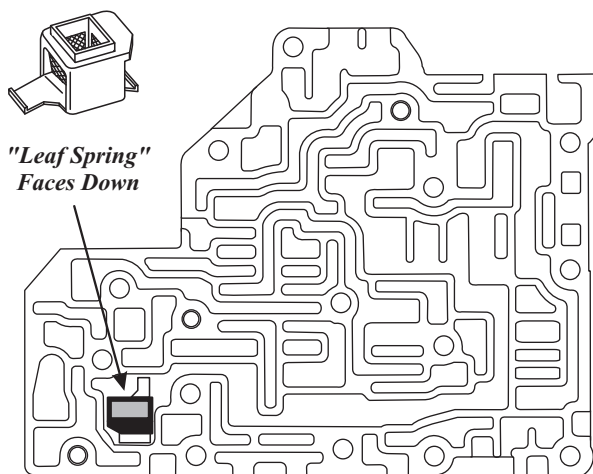
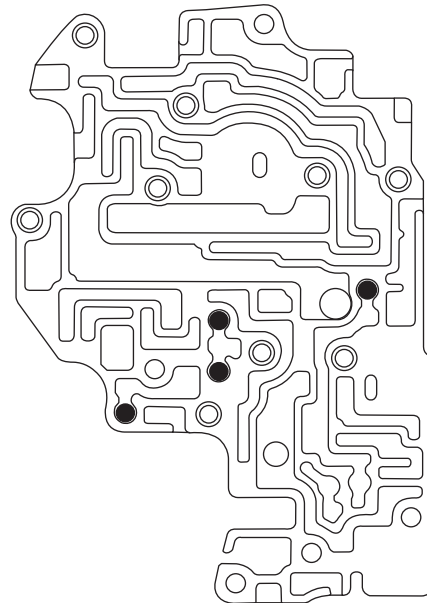
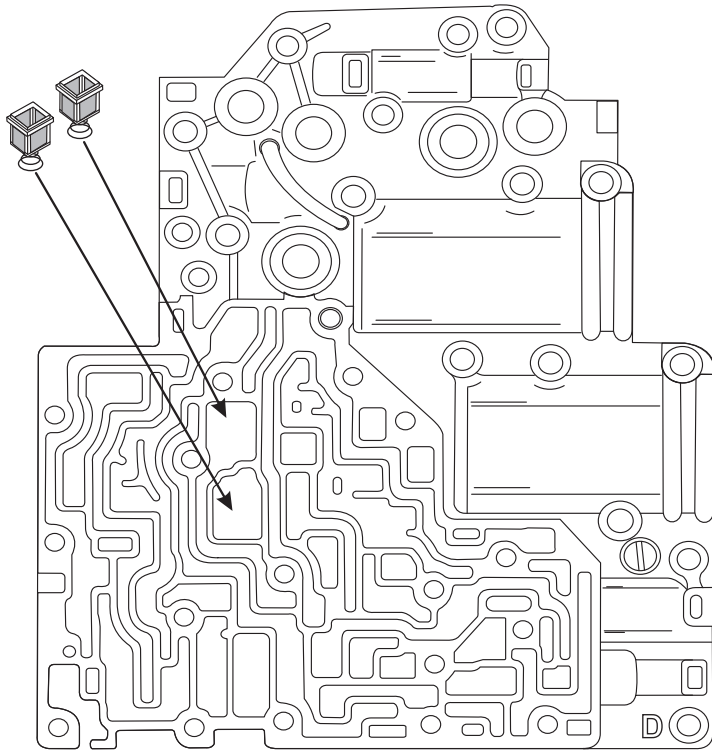
- |  |   |
|--|---|
| 1 VALVE BODY BRACKET                               | 33 PRESSURE MODIFIER VALVE TRAIN                        |
| 2 VALVE BODY BOLT, 37MM LENGTH                     | 34 TORQUE CONVERTER PRESSURE REGULATOR VALVE TRAIN      |
| 3 NUT FOR VALVE BODY BOLT FROM BOTTOM              | 35 THROTTLE ACCUMULATOR VALVE "A" VALVE TRAIN           |
| 4 VALVE BODY BOLT, 67MM LENGTH                     | 36 ACCUMULATOR CONTROL VALVE "A" VALVE TRAIN            |
| 5 VALVE BODY BOLT, 90MM LENGTH                     | 37 HIGH CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN        |
| 6 VALVE BODY BOLT, 22MM LENGTH                     | 38 2-4 BRAKE CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN   |
| 7 LINE PRESSURE SOLENOID (N93-SV6)                 | 39 REDUCTION REDUCING VALVE TRAIN                       |
| 8 LOW CLUTCH TIMING SOLENOID (N90-SV3)             | 40 REDUCTION TIMING VALVE TRAIN                         |
| 9 2-4 BRAKE TIMING SOLENOID (N282-SV9)             | 41 LINE PRESSURE RELIEF BALL AND SPRING                 |
| 10 2-4 BRAKE DUTY SOLENOID (N283-SV10)             | 42 PRESSURE REGULATOR VALVE TRAIN                       |
| 11 SUB LOWER VALVE BODY CASTING                    | 43 2-4 CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE TRAIN  |
| 12 PILOT FILTER WITH "LEAF" SPRING                 | 44 ACCUMULATOR CONTROL VALVE "B" VALVE TRAIN            |
| 13 SPACER PLATE "A" WITH GASKETS                   | 45 HIGH CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE       |
| 14 OIL BAFFLE                                      | 46 THROTTLE ACCUMULATOR "B" VALVE TRAIN                 |
| 15 COIL SPRING LOADED FILTERS (2 REQUIRED)         | 47 HIGH CLUTCH ACCUMULATOR PISTON AND SPRING            |
| 16 TCC SOLENOID (N91-SV4)                          | 48 LOW CLUTCH ACCUMULATOR PISTON AND SPRING             |
| 17 SHIFT SOLENOID "A" (N88-SV1)                    | 49 SHIFT VALVE "C" VALVE TRAIN                          |
| 18 REDUCTION TIMING SOLENOID (N281-SV8)            | 50 SHIFT VALVE "A" VALVE TRAIN                          |
| 19 SHIFT SOLENOID "B" (N89-SV2)                    | 51 TCC CONTROL VALVE TRAIN                              |
| 20 SHIFT SOLENOID "C" (N92-SV5)                    | 52 NEUTRAL SHIFT VALVE TRAIN                            |
| 21 LOWER VALVE BODY CASTING                        | 53 MANUAL SHIFT VALVE                                   |
| 22 MANUAL SHIFT VALVE                              | 54 PILOT VALVE TRAIN                                    |
| 23 SPACER PLATE "B" (NO GASKETS)                   | 55 ACCUMULATOR SWITCH VALVE TRAIN                       |
| 24 INTERNAL VALVE BODY CASTING                     | 56 NEUTRAL CONTROL VALVE TRAIN                          |
| 25 PLASTIC CHECK BALL (.218" DIAMETER, 5 REQUIRED) | 57 REVERSE INHIBIT VALVE TRAIN                          |
| 26 STEEL CHECK BALL (.218" DIAMETER, 4 REQUIRED)   | 58 SHIFT VALVE "B" VALVE TRAIN                          |
| 27 SPACER PLATE "C" UPPER GASKET (MAY BE BONDED)   | 59 FAILSAFE VALVE TRAIN                                 |
| 28 SPACER PLATE "C"                                | 60 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 29 SPACER PLATE "C" LOWER GASKET (MAY BE BONDED)   | 61 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 30 PLASTIC CHECK BALL (.218" DIAMETER, 4 REQUIRED) | 62 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 31 UPPER VALVE BODY CASTING                        | 63 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 32 MODIFIER ACCUMULATOR VALVE TRAIN                | 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR) |

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Figure 71

## VOLKSWAGEN SMALL PARTS AND CHECKBALL LOCATIONS

- = Plastic Ball .218" Diameter
- ⊙ = Steel Ball .218" Diameter

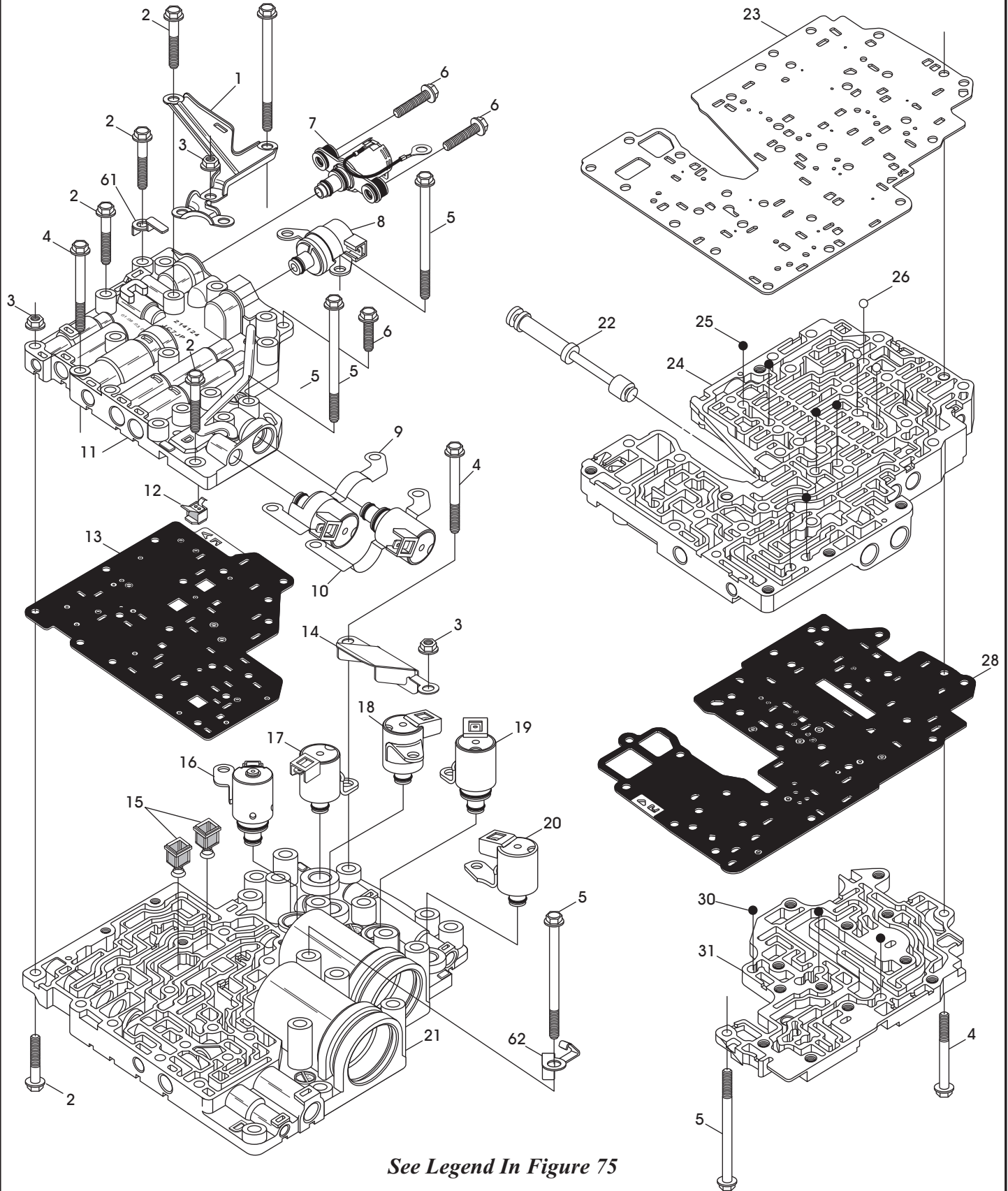


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Figure 72

## JAGUAR JF506 VALVE BODY EXPLODED VIEW

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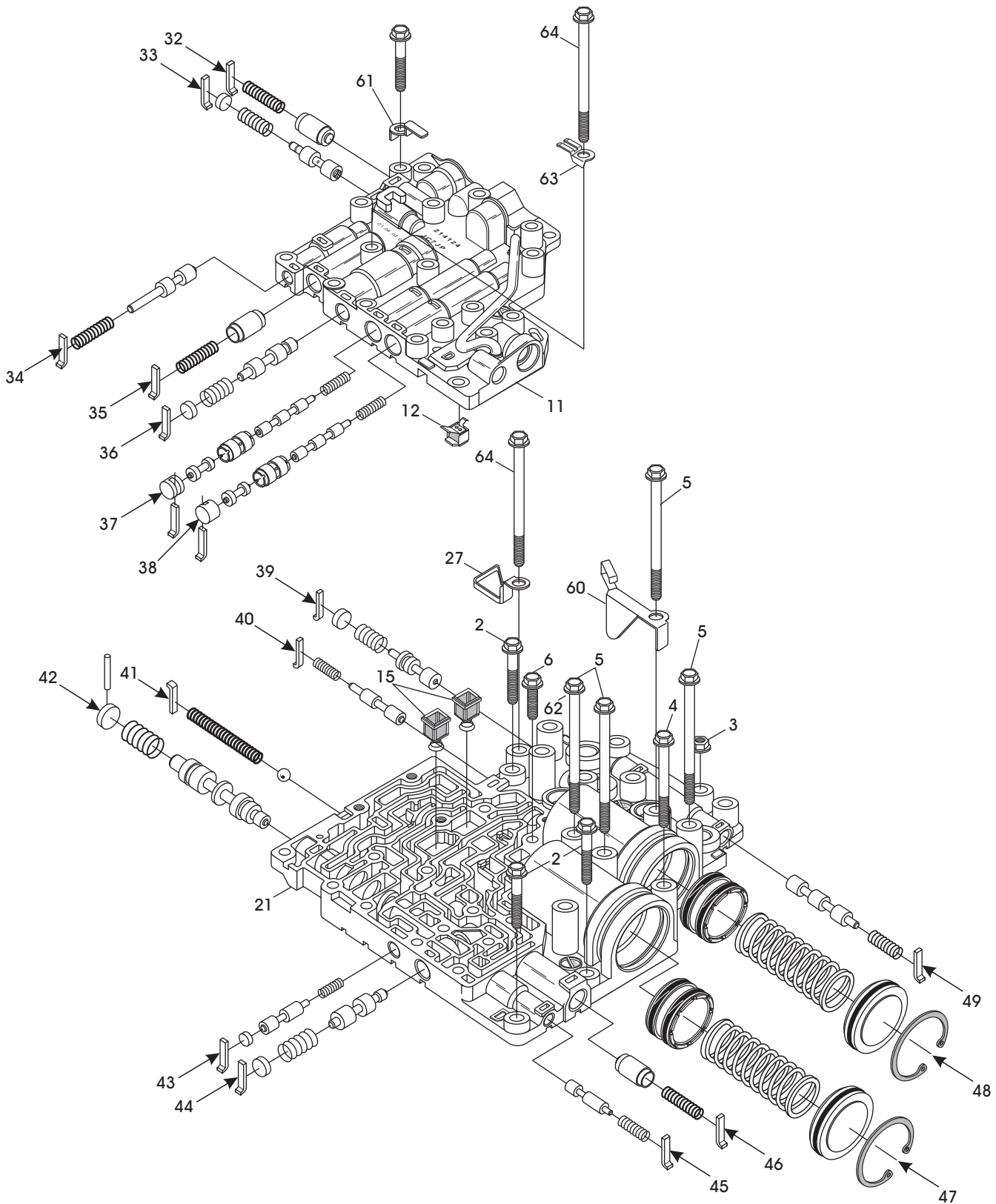


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Figure 73



## JAGUAR JF506 VALVE BODY EXPLODED VIEW



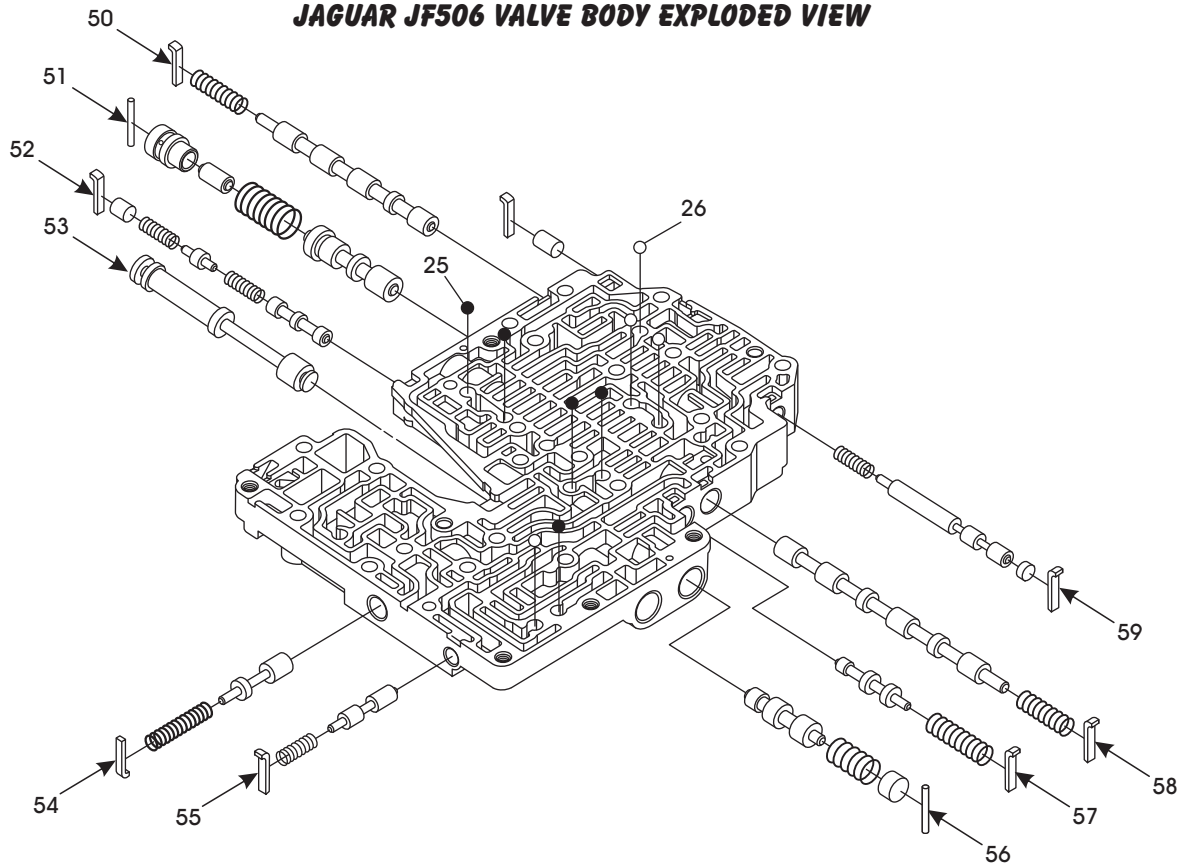
See Legend In Figure 75

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Figure 74



## JAGUAR JF506 VALVE BODY EXPLODED VIEW



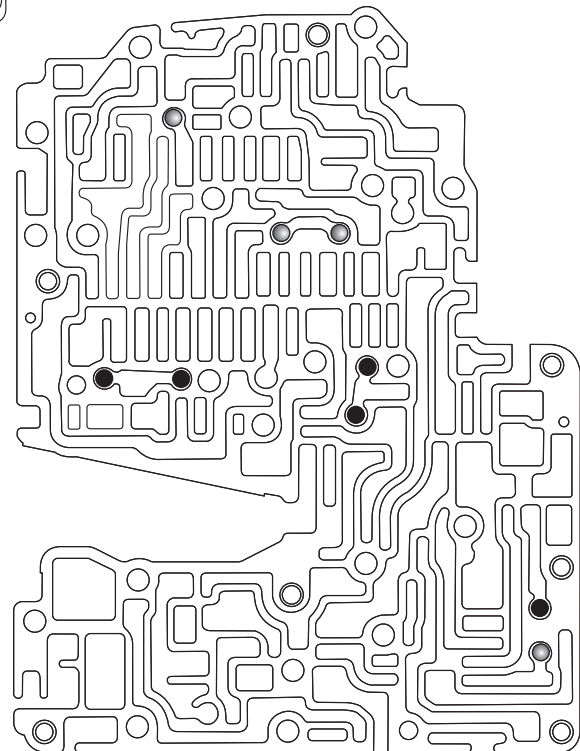
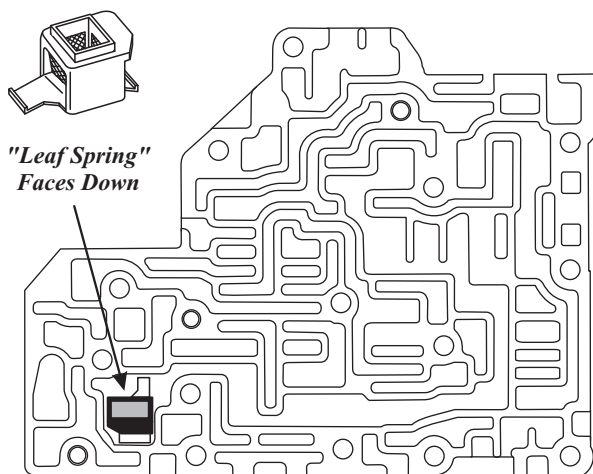
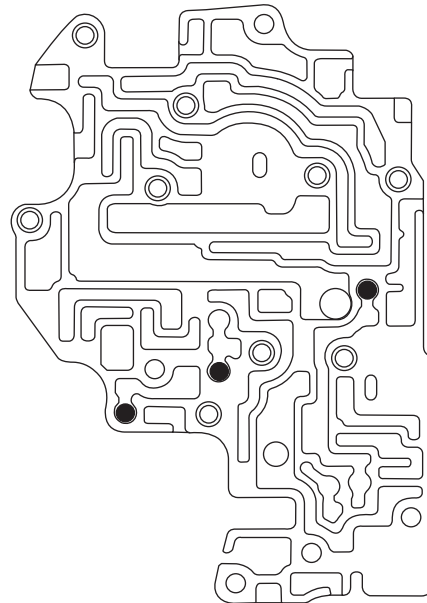
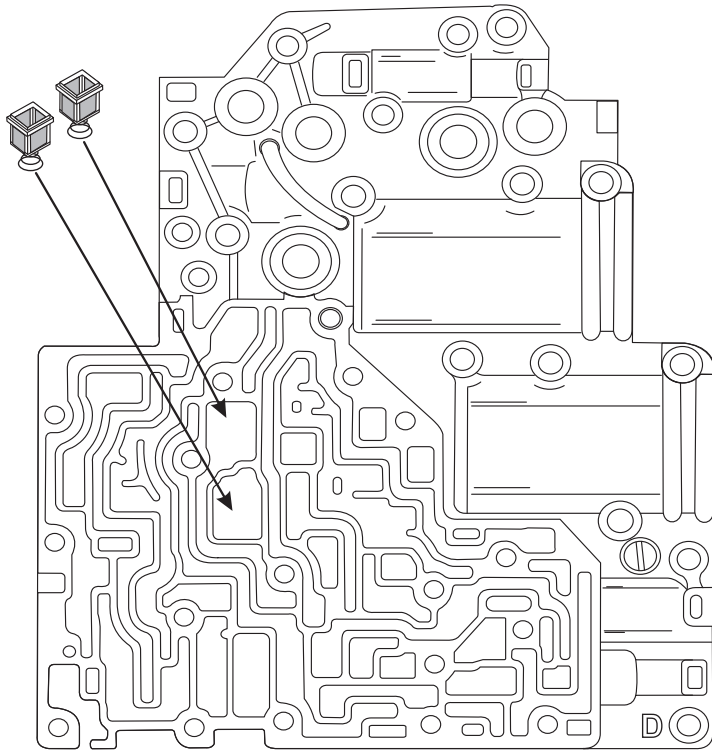
- |  |   |
|--|---|
| 1 VALVE BODY BRACKET                               | 33 PRESSURE MODIFIER VALVE TRAIN                        |
| 2 VALVE BODY BOLT, 37MM LENGTH                     | 34 TCC PRESSURE REGULATOR VALVE TRAIN                   |
| 3 NUT FOR VALVE BODY BOLT FROM BOTTOM              | 35 THROTTLE ACCUMULATOR VALVE "A" VALVE TRAIN           |
| 4 VALVE BODY BOLT, 67MM LENGTH                     | 36 ACCUMULATOR CONTROL VALVE "A" VALVE TRAIN            |
| 5 VALVE BODY BOLT, 90MM LENGTH                     | 37 HIGH CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN        |
| 6 VALVE BODY BOLT, 22MM LENGTH                     | 38 2-4 BRAKE CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN   |
| 7 LINE PRESSURE SOLENOID (DUTY CYCLE)              | 39 REDUCTION REDUCING VALVE TRAIN                       |
| 8 LOW CLUTCH TIMING SOLENOID (ON/OFF)              | 40 REDUCTION TIMING VALVE TRAIN                         |
| 9 2-4 BRAKE TIMING SOLENOID (ON/OFF)               | 41 LINE PRESSURE RELIEF BALL AND SPRING                 |
| 10 2-4 BRAKE DUTY SOLENOID (DUTY CYCLE)            | 42 PRESSURE REGULATOR VALVE TRAIN                       |
| 11 SUB LOWER VALVE BODY CASTING                    | 43 2-4 CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE TRAIN  |
| 12 PILOT FILTER WITH "LEAF" SPRING                 | 44 ACCUMULATOR CONTROL VALVE "B" VALVE TRAIN            |
| 13 SPACER PLATE "A" WITH GASKETS                   | 45 HIGH CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE       |
| 14 OIL BAFFLE                                      | 46 THROTTLE ACCUMULATOR "B" VALVE TRAIN                 |
| 15 COIL SPRING LOADED FILTERS (2 REQUIRED)         | 47 HIGH CLUTCH ACCUMULATOR PISTON AND SPRING            |
| 16 TCC SOLENOID (DUTY CYCLE)                       | 48 LOW CLUTCH ACCUMULATOR PISTON AND SPRING             |
| 17 SHIFT SOLENOID "A" (ON/OFF)                     | 49 SHIFT VALVE "C" VALVE TRAIN                          |
| 18 REDUCTION TIMING SOLENOID (ON/OFF)              | 50 SHIFT VALVE "A" VALVE TRAIN                          |
| 19 SHIFT SOLENOID "B" (ON/OFF)                     | 51 TCC CONTROL VALVE TRAIN                              |
| 20 SHIFT SOLENOID "C" (ON/OFF)                     | 52 NEUTRAL SHIFT VALVE TRAIN                            |
| 21 LOWER VALVE BODY CASTING                        | 53 MANUAL SHIFT VALVE                                   |
| 22 MANUAL SHIFT VALVE                              | 54 PILOT VALVE TRAIN                                    |
| 23 SPACER PLATE "B" (NO GASKETS)                   | 55 ACCUMULATOR SWITCH VALVE TRAIN                       |
| 24 INTERNAL VALVE BODY CASTING                     | 56 NEUTRAL CONTROL VALVE TRAIN                          |
| 25 PLASTIC CHECK BALL (.218" DIAMETER, 5 REQUIRED) | 57 REVERSE INHIBIT VALVE TRAIN                          |
| 26 STEEL CHECK BALL (.218" DIAMETER, 4 REQUIRED)   | 58 SHIFT VALVE "B" VALVE TRAIN                          |
| 27 HARNESS CONNECTOR SUPPORT BRACKET.              | 59 FAILSAFE VALVE TRAIN                                 |
| 28 SPACER PLATE "C" WITH BONDED GASKETS            | 60 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 30 PLASTIC CHECK BALL (.218" DIAMETER, 3 REQUIRED) | 61 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 31 UPPER VALVE BODY CASTING                        | 62 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 32 MODIFIER ACCUMULATOR VALVE TRAIN                | 63 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
|  | 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR) |

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Figure 75

## JAGUAR SMALL PARTS AND CHECKBALL LOCATIONS

- = Plastic Ball .218" Diameter
- ⊙ = Steel Ball .218" Diameter

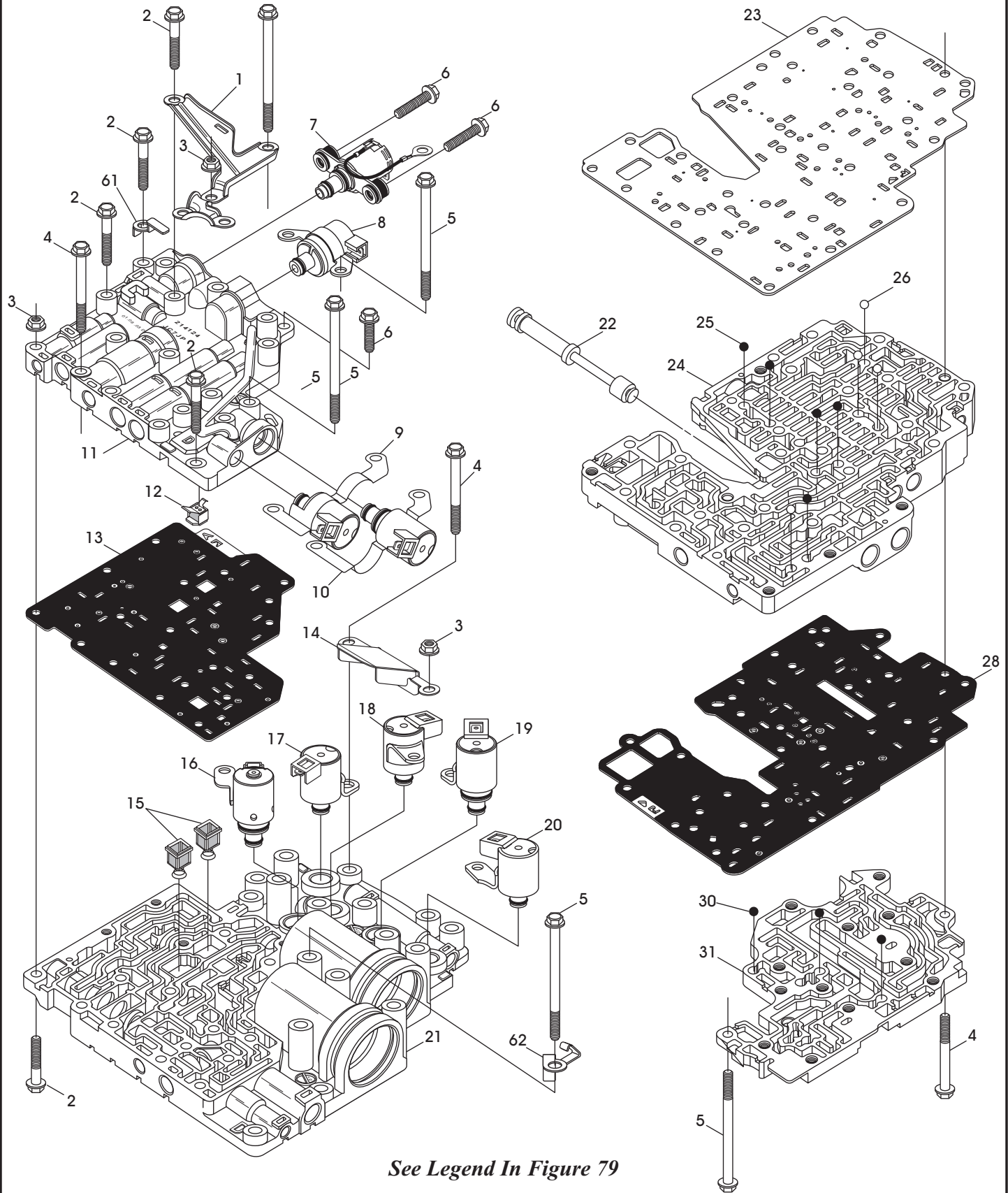


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Figure 76

## FREELANDER JF506 VALVE BODY EXPLODED VIEW

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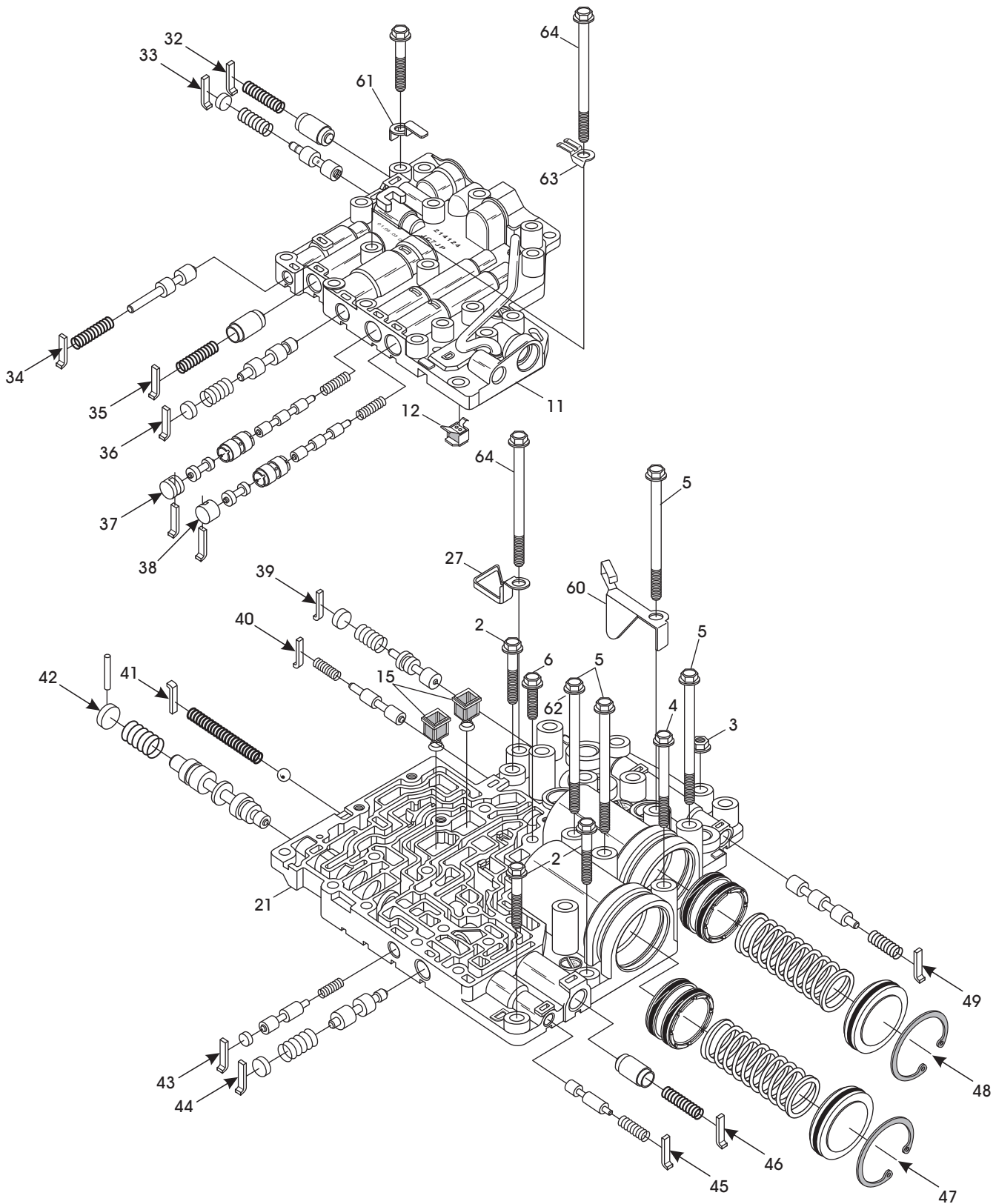


See Legend In Figure 79

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Figure 77

## FREELANDER JF506 VALVE BODY EXPLODED VIEW

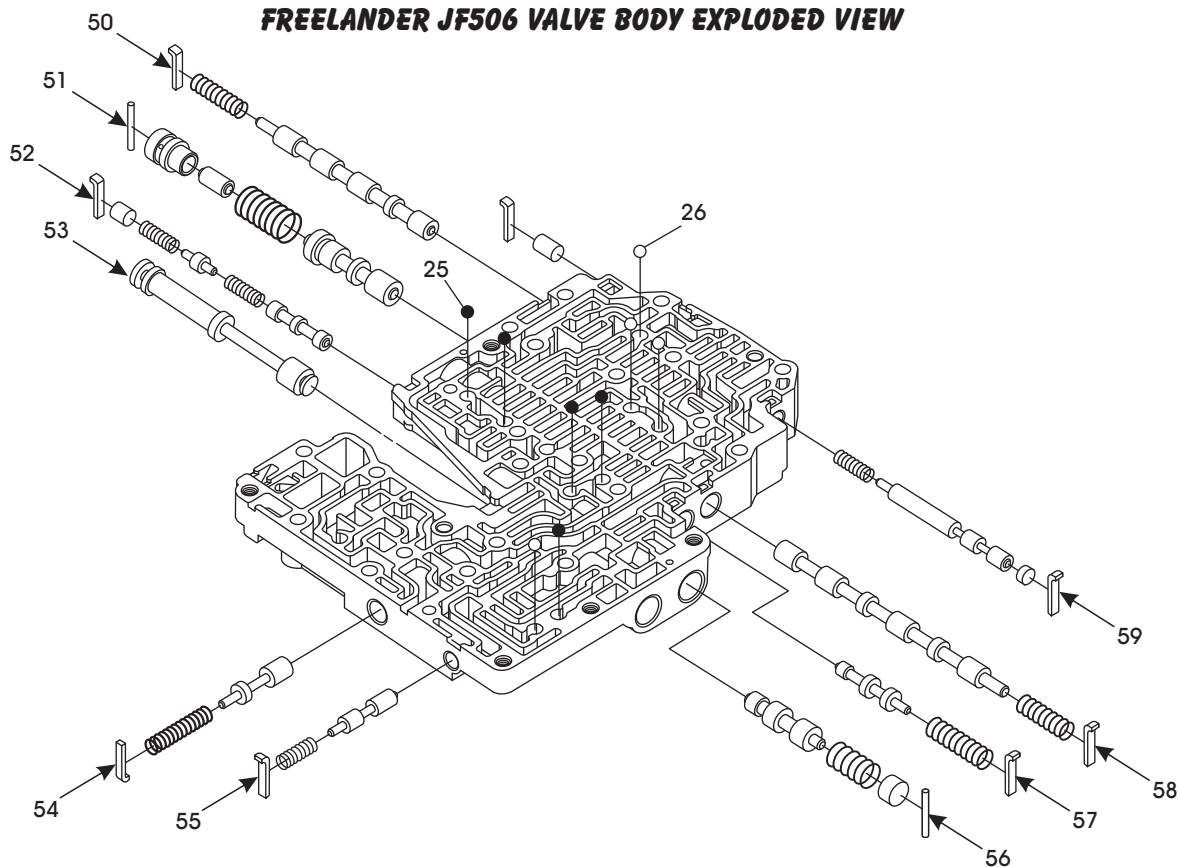


See Legend In Figure 79

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Figure 78





- |  |   |
|--|---|
| 1 VALVE BODY BRACKET                               | 33 PRESSURE MODIFIER VALVE TRAIN                        |
| 2 VALVE BODY BOLT, 37MM LENGTH                     | 34 TCC PRESSURE REGULATOR VALVE TRAIN                   |
| 3 NUT FOR VALVE BODY BOLT FROM BOTTOM              | 35 THROTTLE ACCUMULATOR VALVE "A" VALVE TRAIN           |
| 4 VALVE BODY BOLT, 67MM LENGTH                     | 36 ACCUMULATOR CONTROL VALVE "A" VALVE TRAIN            |
| 5 VALVE BODY BOLT, 90MM LENGTH                     | 37 HIGH CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN        |
| 6 VALVE BODY BOLT, 22MM LENGTH                     | 38 2-4 BRAKE CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN   |
| 7 LINE PRESSURE SOLENOID (DUTY CYCLE)              | 39 REDUCTION REDUCING VALVE TRAIN                       |
| 8 LOW CLUTCH TIMING SOLENOID (ON/OFF)              | 40 REDUCTION TIMING VALVE TRAIN                         |
| 9 2-4 BRAKE TIMING SOLENOID (ON/OFF)               | 41 LINE PRESSURE RELIEF BALL AND SPRING                 |
| 10 2-4 BRAKE DUTY SOLENOID (DUTY CYCLE)            | 42 PRESSURE REGULATOR VALVE TRAIN                       |
| 11 SUB LOWER VALVE BODY CASTING                    | 43 2-4 CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE TRAIN  |
| 12 PILOT FILTER WITH "LEAF" SPRING                 | 44 ACCUMULATOR CONTROL VALVE "B" VALVE TRAIN            |
| 13 SPACER PLATE "A" WITH GASKETS                   | 45 HIGH CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE       |
| 14 OIL BAFFLE                                      | 46 THROTTLE ACCUMULATOR "B" VALVE TRAIN                 |
| 15 COIL SPRING LOADED FILTERS (2 REQUIRED)         | 47 HIGH CLUTCH ACCUMULATOR PISTON AND SPRING            |
| 16 TCC SOLENOID (DUTY CYCLE)                       | 48 LOW CLUTCH ACCUMULATOR PISTON AND SPRING             |
| 17 SHIFT SOLENOID "A" (ON/OFF)                     | 49 SHIFT VALVE "C" VALVE TRAIN                          |
| 18 REDUCTION TIMING SOLENOID (ON/OFF)              | 50 SHIFT VALVE "A" VALVE TRAIN                          |
| 19 SHIFT SOLENOID "B" (ON/OFF)                     | 51 TCC CONTROL VALVE TRAIN                              |
| 20 SHIFT SOLENOID "C" (ON/OFF)                     | 52 NEUTRAL SHIFT VALVE TRAIN                            |
| 21 LOWER VALVE BODY CASTING                        | 53 MANUAL SHIFT VALVE                                   |
| 22 MANUAL SHIFT VALVE                              | 54 PILOT VALVE TRAIN                                    |
| 23 SPACER PLATE "B" (NO GASKETS)                   | 55 ACCUMULATOR SWITCH VALVE TRAIN                       |
| 24 INTERNAL VALVE BODY CASTING                     | 56 NEUTRAL CONTROL VALVE TRAIN                          |
| 25 PLASTIC CHECK BALL (.218" DIAMETER, 5 REQUIRED) | 57 REVERSE INHIBIT VALVE TRAIN                          |
| 26 STEEL CHECK BALL (.218" DIAMETER, 4 REQUIRED)   | 58 SHIFT VALVE "B" VALVE TRAIN                          |
| 27 HARNESS CONNECTOR SUPPORT BRACKET.              | 59 FAILSAFE VALVE TRAIN                                 |
| 28 SPACER PLATE "C" WITH BONDED GASKETS            | 60 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 30 PLASTIC CHECK BALL (.218" DIAMETER, 3 REQUIRED) | 61 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 31 UPPER VALVE BODY CASTING                        | 62 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 32 MODIFIER ACCUMULATOR VALVE TRAIN                | 63 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
|  | 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR) |

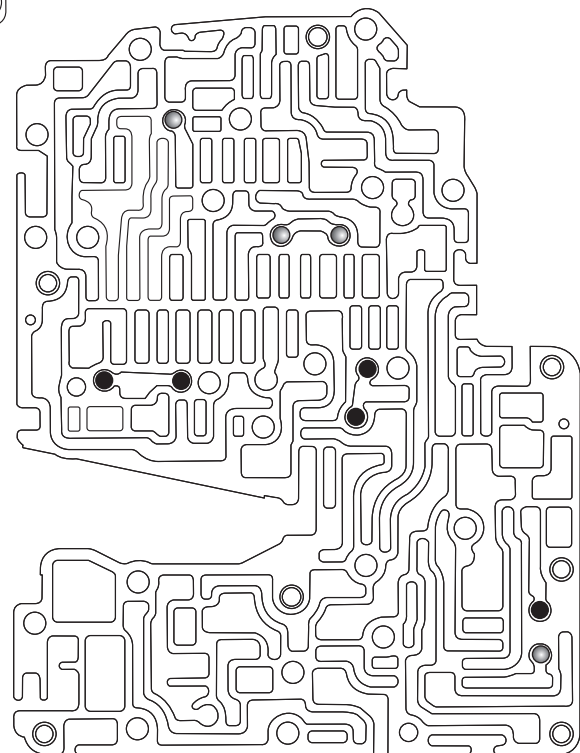
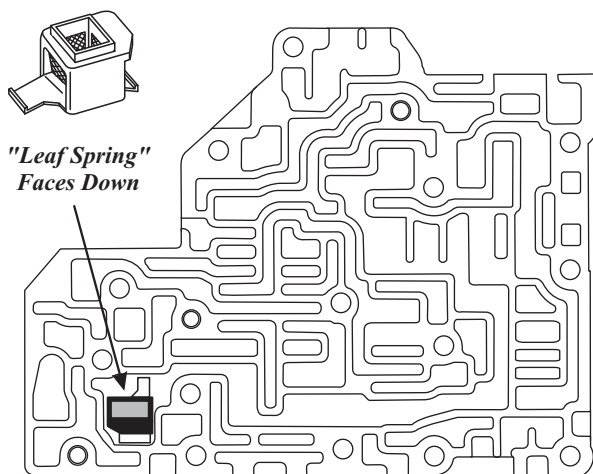
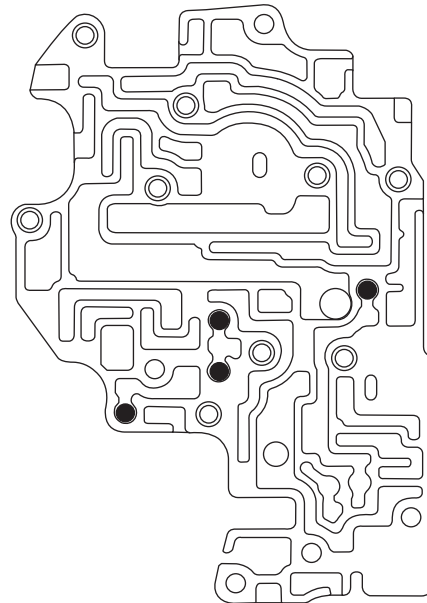
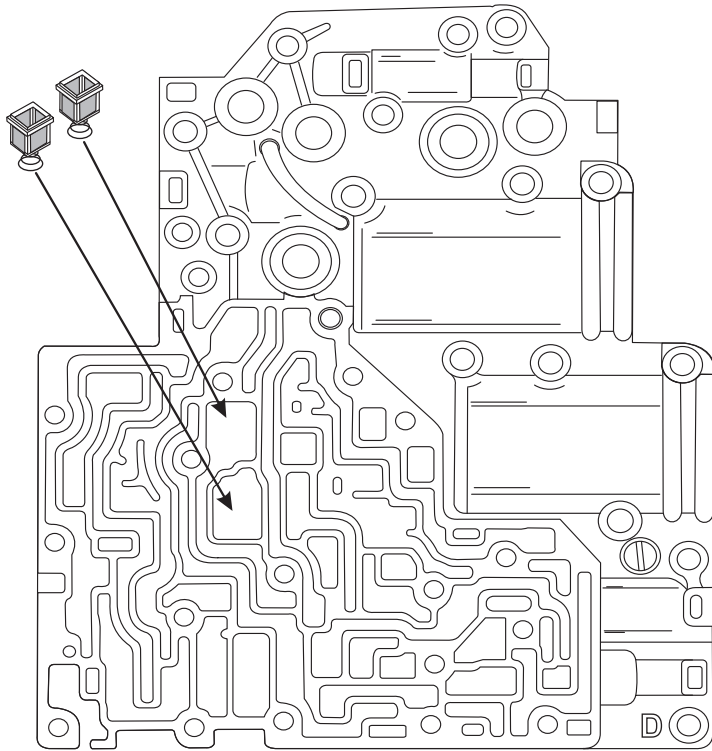
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Figure 79



## FREELANDER SMALL PARTS AND CHECKBALL LOCATIONS

- = Plastic Ball .218" Diameter
- ⊙ = Steel Ball .218" Diameter



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Figure 80

## SPACER PLATE DIFFERENCES

The spacer plates in the JF506E units are very similar, but they will not *all* interchange. You *must* pay attention to the codes that are stamped into the spacer plates. Some are enough different that they would only affect calibration concerns, but others would affect transaxle operation.

### Spacer Plate "A"

Spacer Plate "A" is the smallest of the three, uses bonded gaskets, and is illustrated in Figure 81. Spacer Plate "A" goes between the lower valve body and the sub lower valve body. Volkswagen, Jaguar and Freelander all use the same plate, as shown in Figure 81. The Mazda plate is different and will work only with Mazda valve bodies. Pay close attention to the codes that are stamped into the plates, as shown in Figure 81, as they *will not* interchange.

### Spacer Plate "B"

Spacer Plate "B" is the largest of the three, uses no gaskets, and is illustrated in Figure 82. Spacer plate "B" goes between the lower valve body and the internal valve body, and is the one that can get you in the most trouble. The manufacturer has made them very easy to identify, as shown in Figure 82. The Mazda uses the "A" plate, Volkswagen uses the "K" plate, Jaguar uses the "J" plate, and Freelander uses the "F" plate. Pay attention to the codes, as these spacer plates *will not* interchange between the models.

### Spacer Plate "C"

Spacer Plate "C" is the mid-size of the three, uses bonded gaskets, and is illustrated in Figure 83. Spacer plate "C" goes between the upper valve body and the internal valve body. The manufacturer has made them very easy to identify, as shown in Figure 83, with the codes stamped into the plates. These spacer plates *will not* interchange between the models, with the exception of the Jaguar and Freelander.

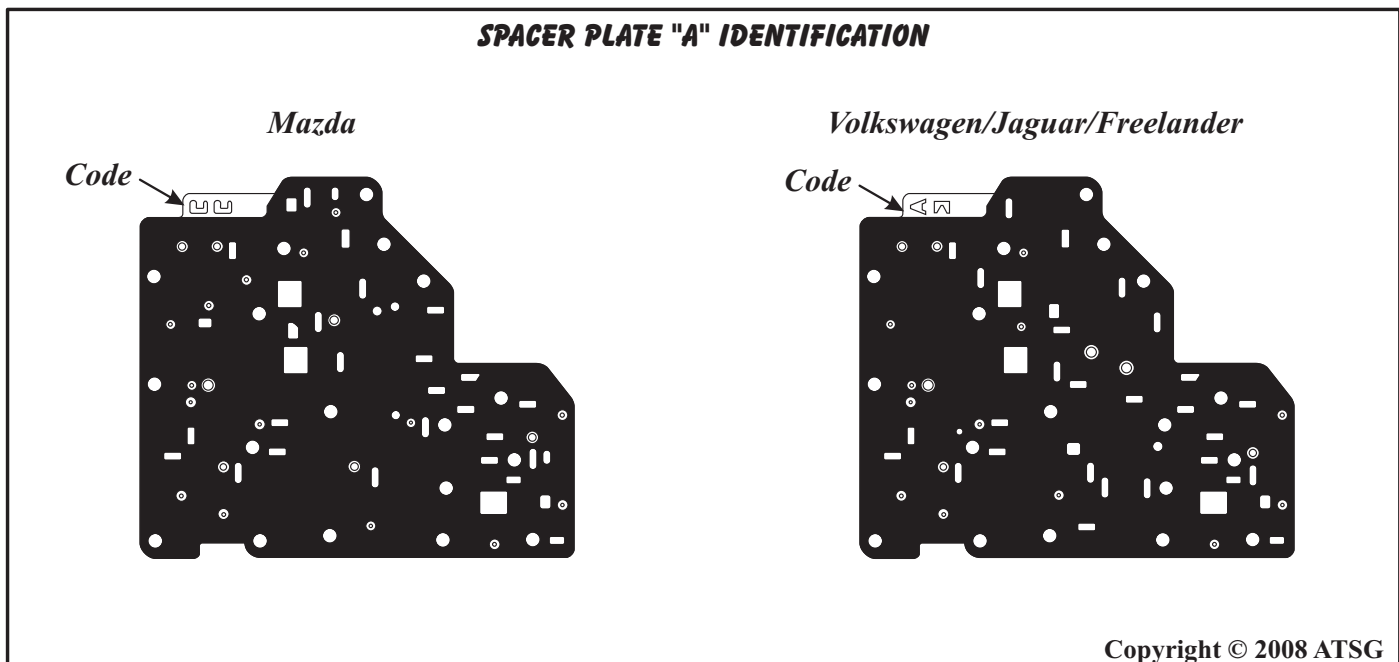
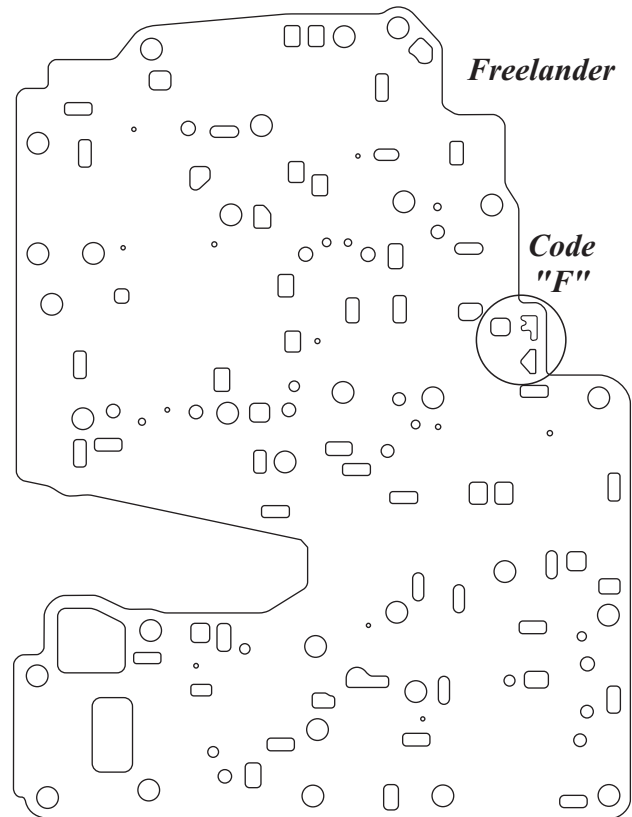
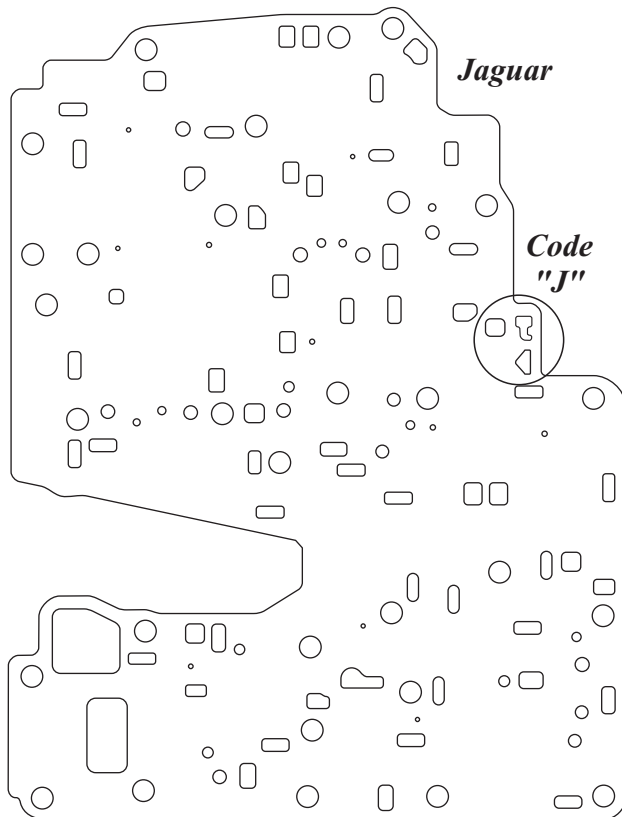
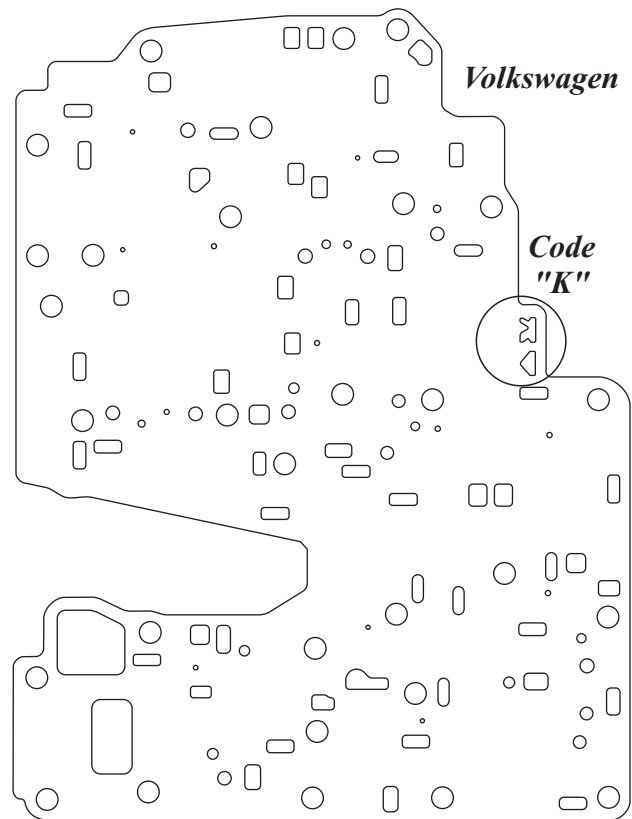
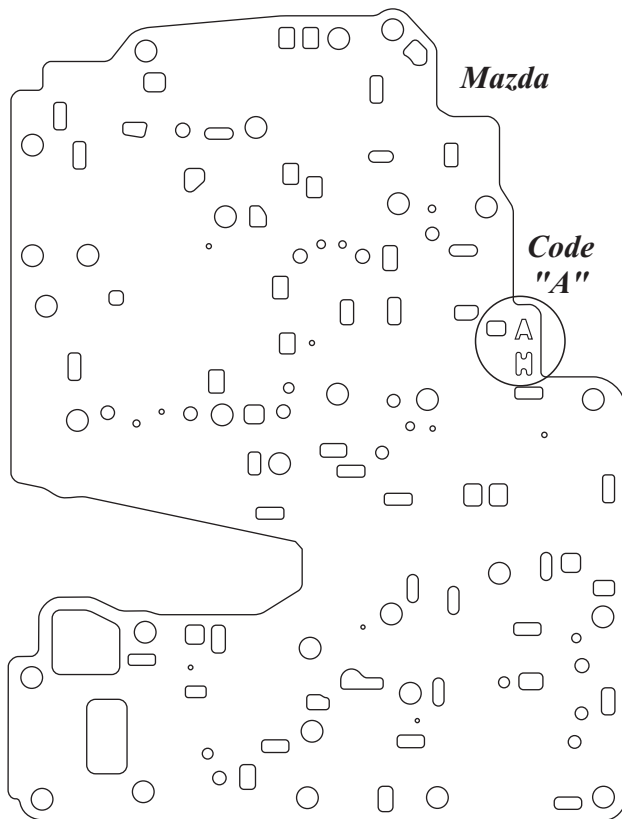


Figure 81

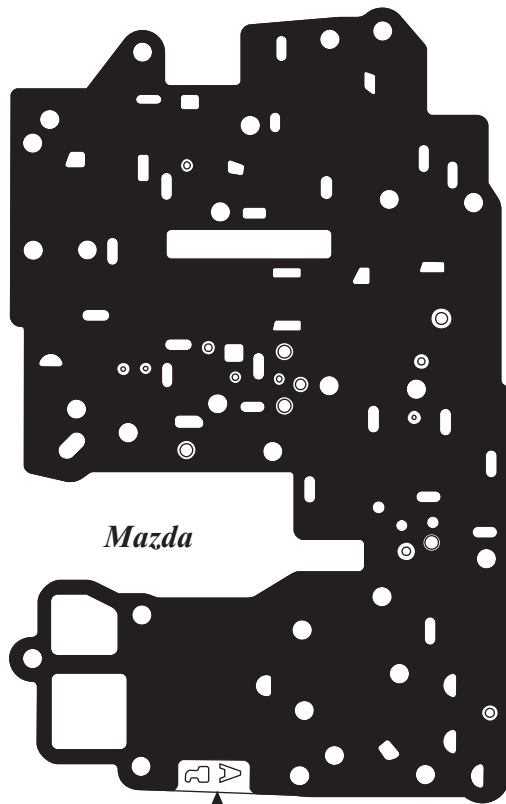
## SPACER PLATE "B" IDENTIFICATION



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Figure 82

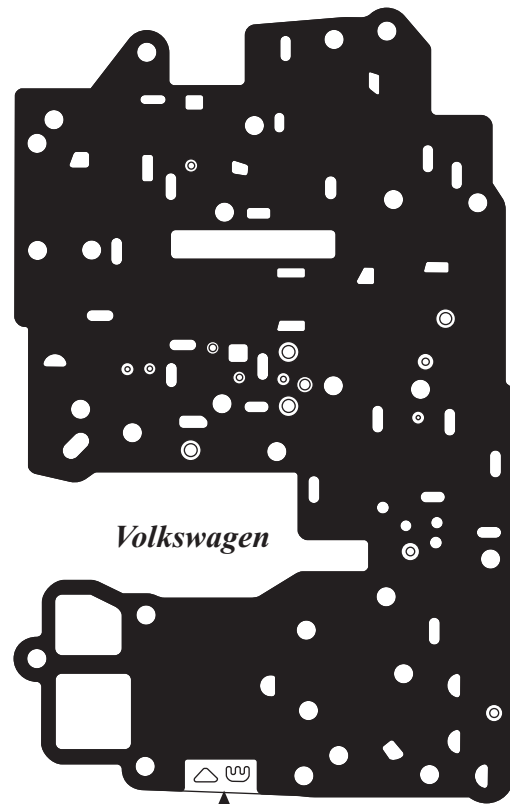
## SPACER PLATE "C" IDENTIFICATION



*Mazda*



*Code*



*Volkswagen*



*Code*



*Jaguar/Freelander*



*Code*

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Figure 83

## VALVE BODY CASTING IDENTIFICATION

### Sub Lower Valve Body

The Sub Lower Valve Body has different worm tracks, one uses a tube and one does not, and the mount for the solenoids is different, as shown in Figure 84. The easiest identification is the "F" cast into the Mazda valve body, and the "D" cast into the Volkswagen, Jaguar and Freelander valve body, as shown in Figure 84.

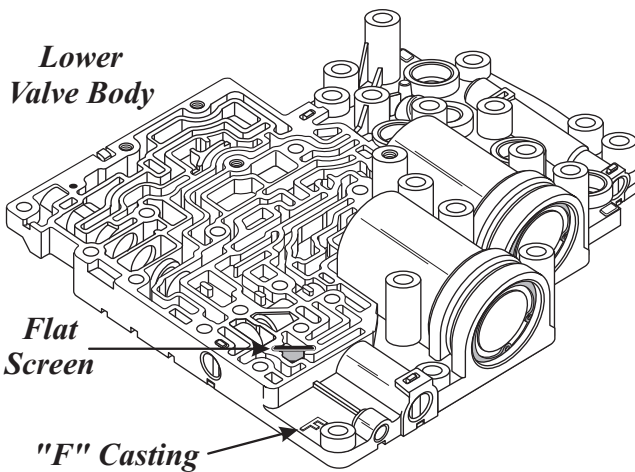
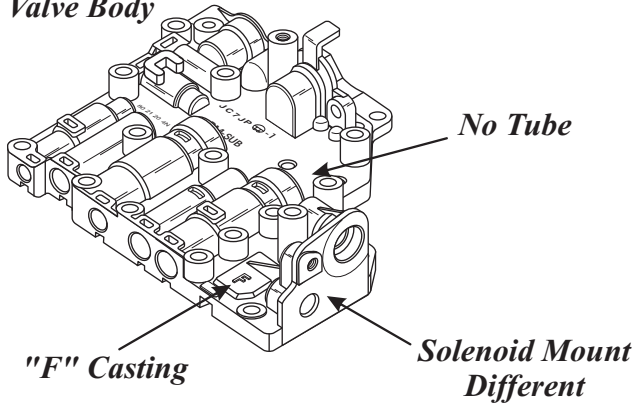
### Lower Valve Body

The Lower Valve Body has different worm tracks, one uses a flat screen and one does not, as shown in Figure 84. The easiest identification is the "F" cast into the Mazda valve body, and the "D" cast into the Volkswagen, Jaguar and Freelander valve body, as shown in Figure 84.

## SUB LOWER AND LOWER VALVE BODY CASTING IDENTIFICATION

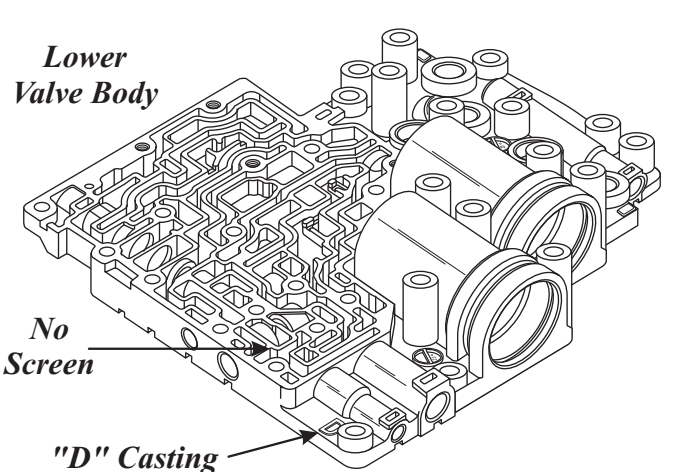
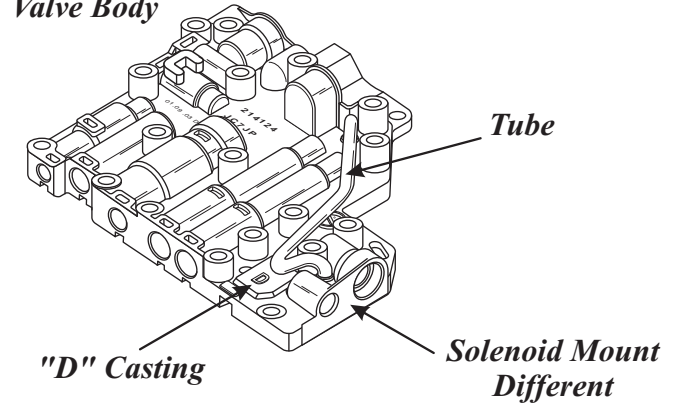
### MAZDA

#### Sub Lower Valve Body



### VOLKSWAGEN, JAGUAR AND FREELANDER

#### Sub Lower Valve Body



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Figure 84



## VALVE BODY CASTING IDENTIFICATION (CONT'D)

### Internal Valve Body

The Internal Valve Body has different worm tracks, one uses a flat screen and one does not, as shown in Figure 85. We have also high-lighted for you, the worm tracks that are different, also shown in Figure 85.

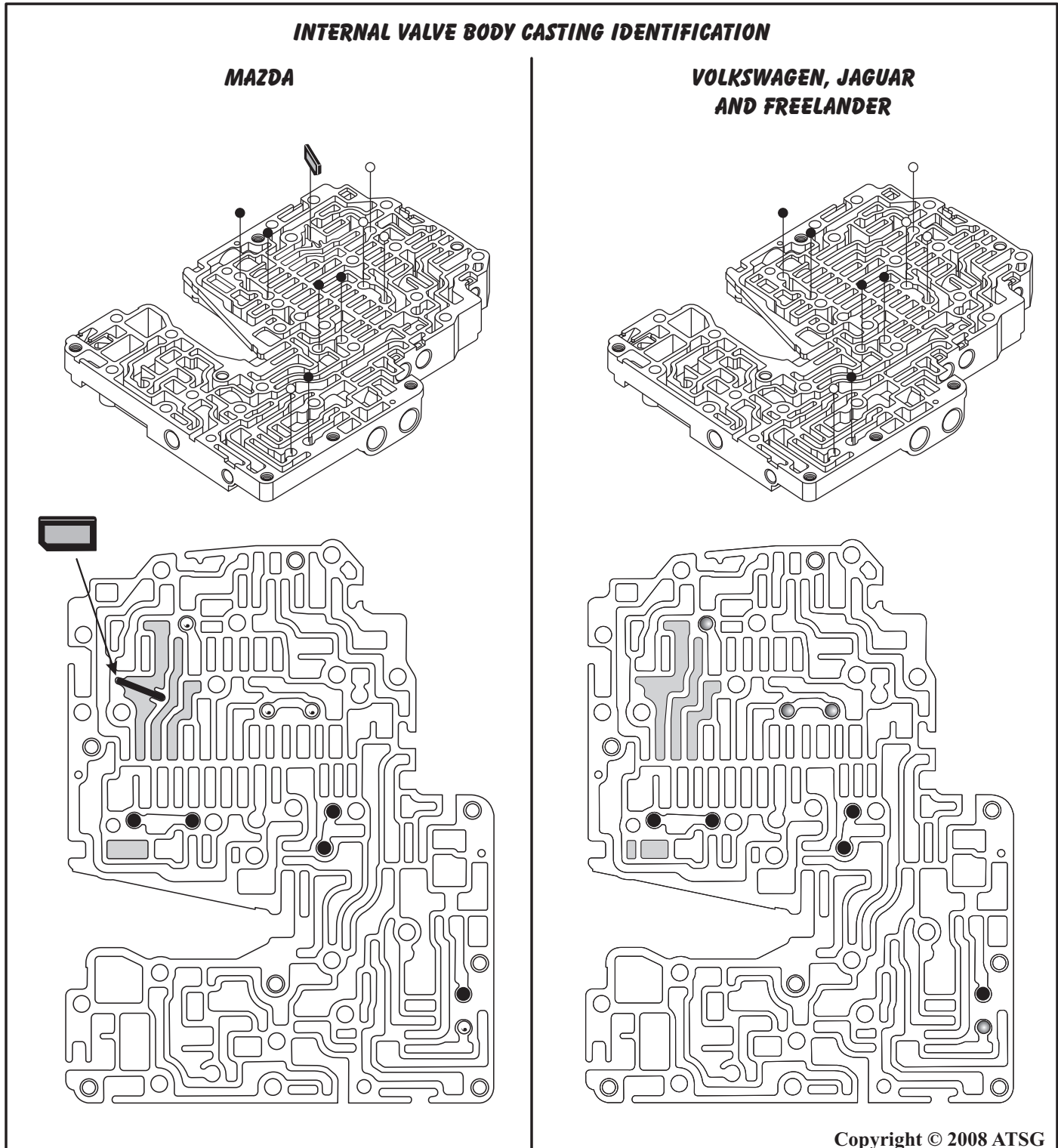


Figure 85

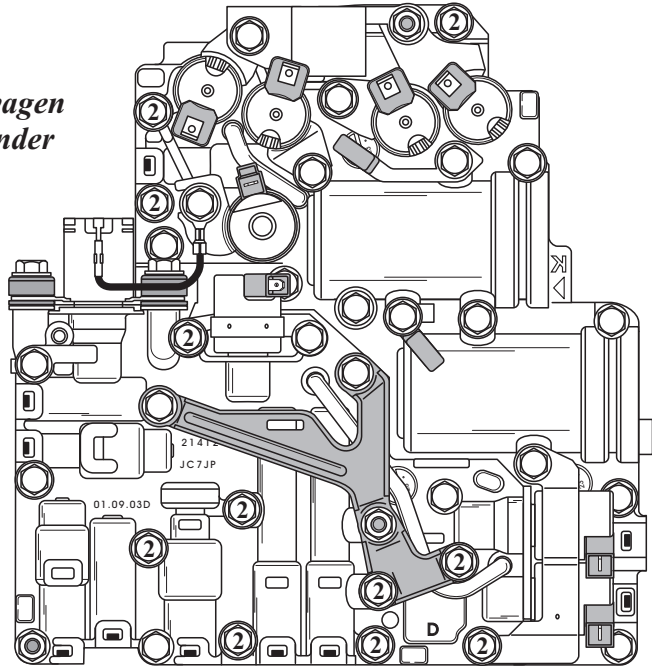
## VALVE BODY TO CASE BOLT LOCATIONS

Valve body to case retaining bolt locations are shown in Figure 86, for all models. The valve body to case bolts are Silver in color, all others are Gold.

## FREELANDER VALVE BODY ASSEMBLY

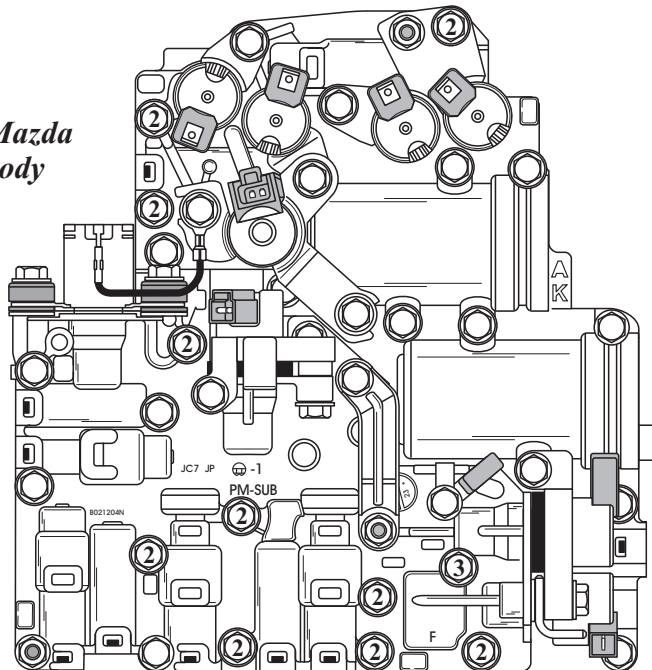
The following Pages will begin the valve body assembly process for the Freelander. All others are very similar.

### *JF506E Volkswagen Jaguar, Freelander Valve Body*



2. VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR)  
ELEVEN 90MM LONG BOLTS REQUIRED

### *JF506E Mazda Valve Body*



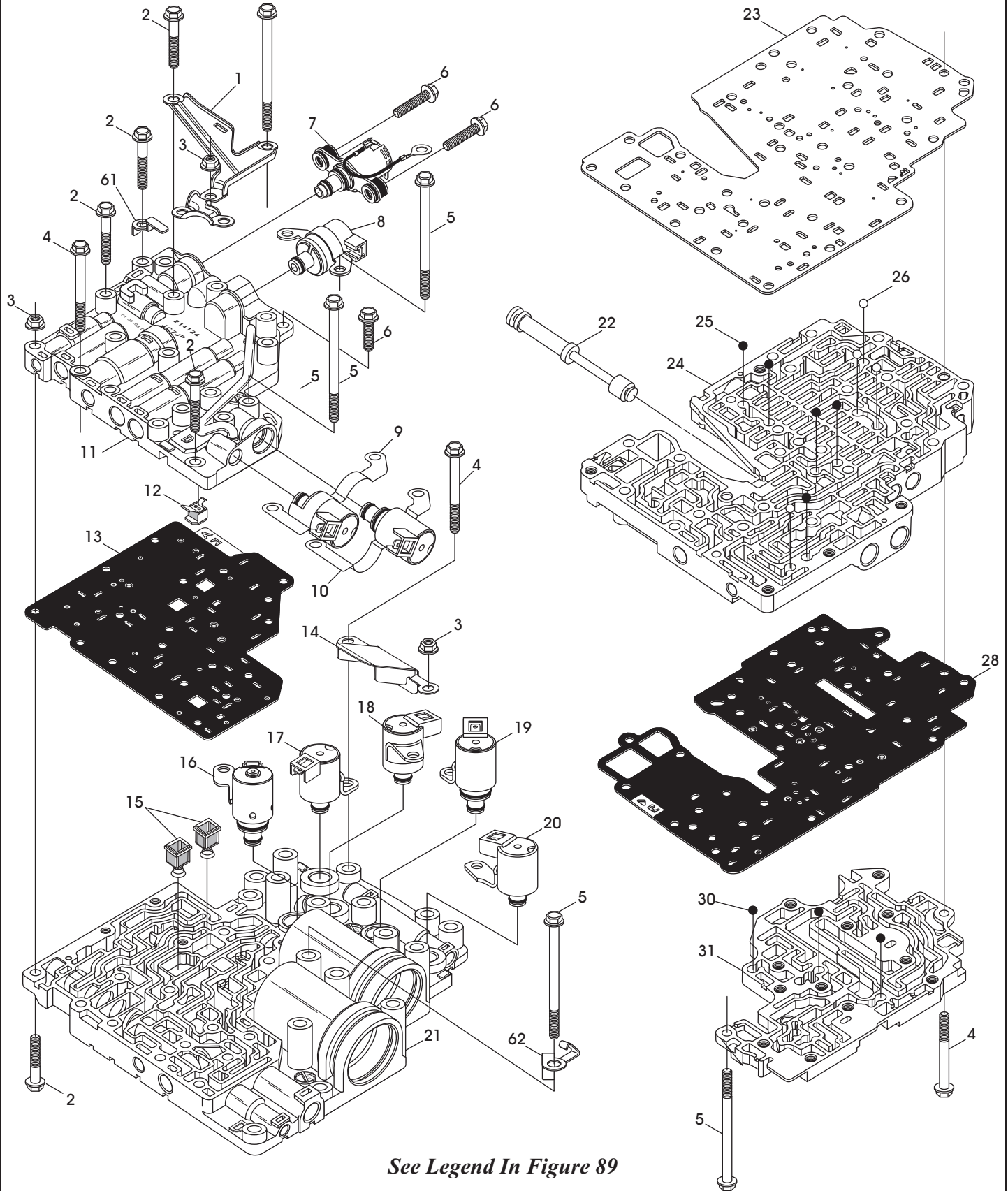
2. VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR)  
TEN 90MM LONG BOLTS REQUIRED  
3. VALVE BODY TO CASE BOLT, 106MM LONG (SILVER IN COLOR)  
ONE 106MM LONG BOLT REQUIRED

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Figure 86

## FREELANDER JF506 VALVE BODY EXPLODED VIEW

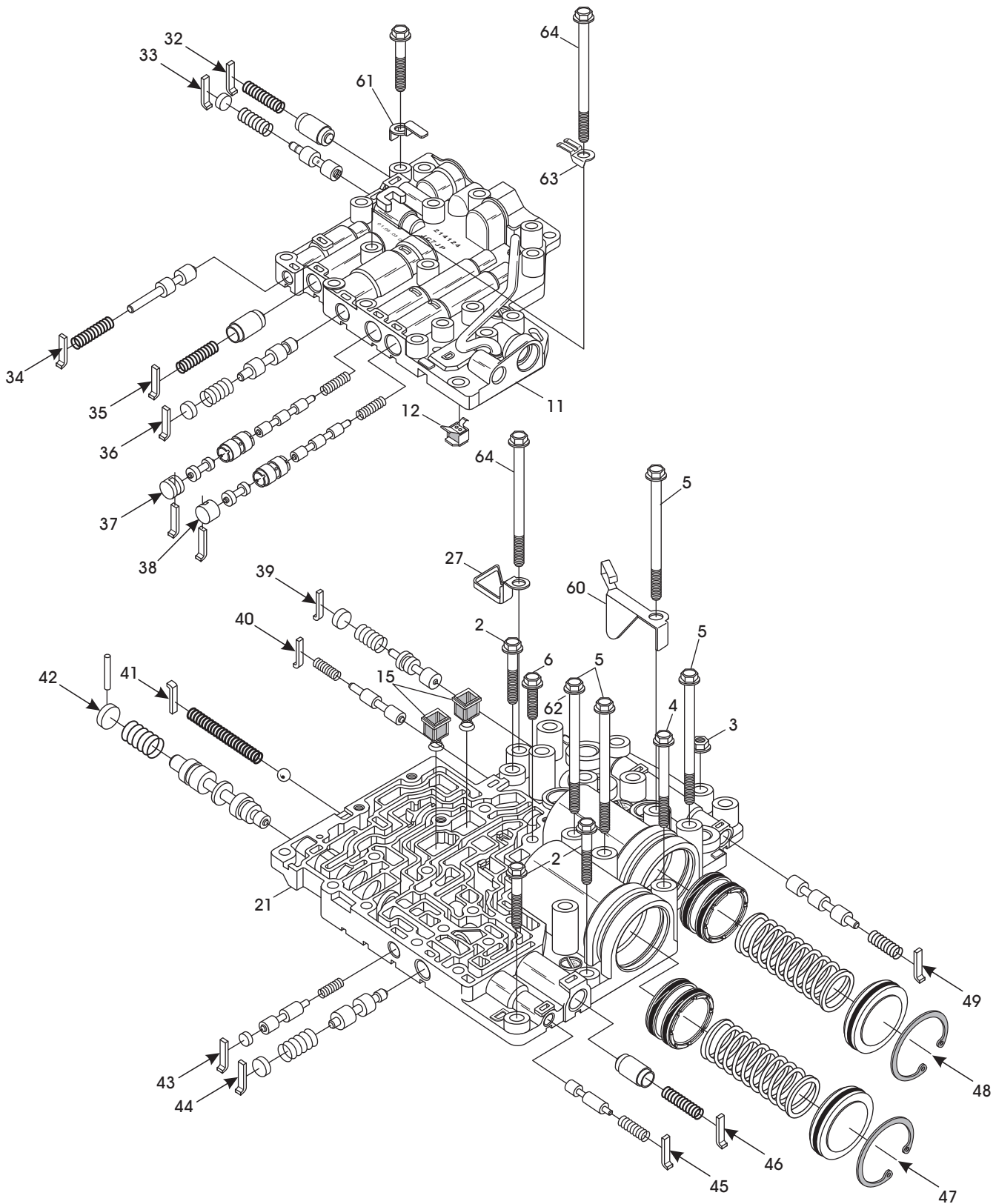
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Figure 87

## FREELANDER JF506 VALVE BODY EXPLODED VIEW



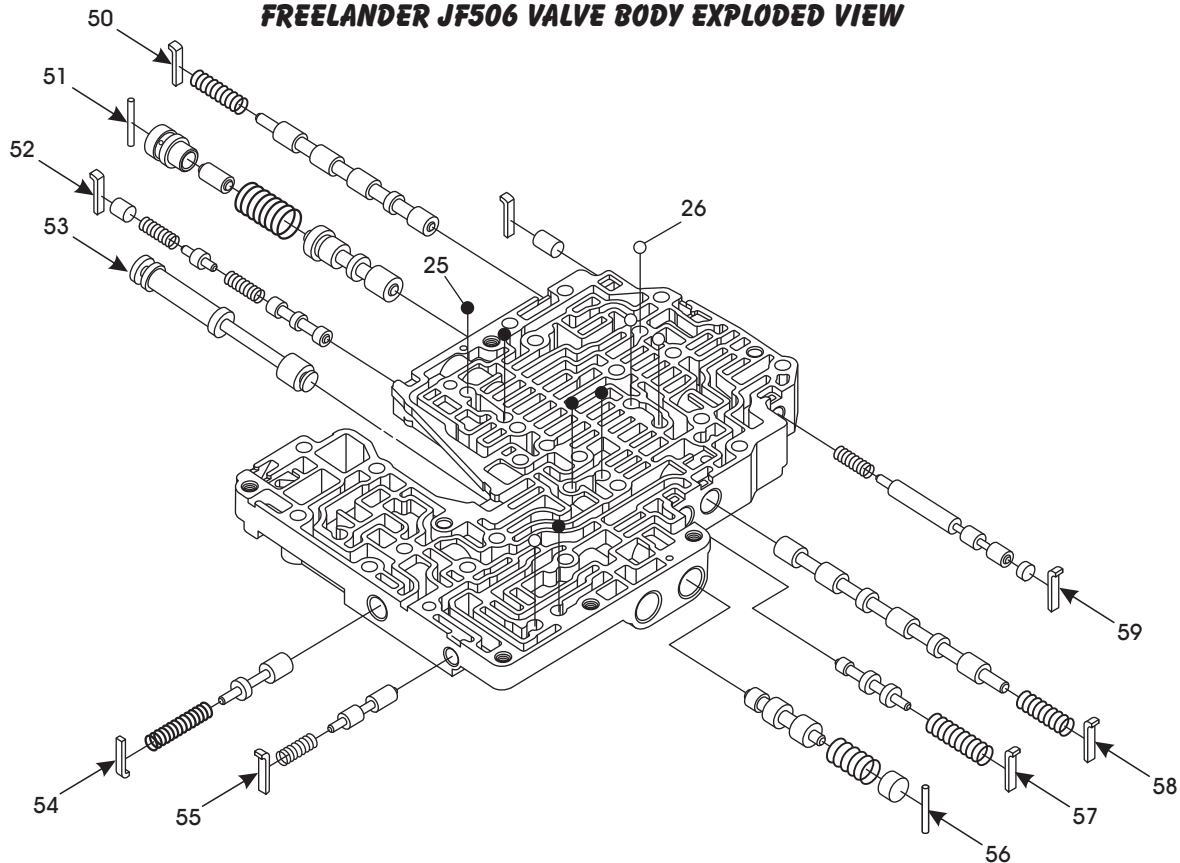
See Legend In Figure 89

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Figure 88



## FREELANDER JF506 VALVE BODY EXPLODED VIEW



- |  |   |
|--|---|
| 1 VALVE BODY BRACKET                               | 33 PRESSURE MODIFIER VALVE TRAIN                        |
| 2 VALVE BODY BOLT, 37MM LENGTH                     | 34 TCC PRESSURE REGULATOR VALVE TRAIN                   |
| 3 NUT FOR VALVE BODY BOLT FROM BOTTOM              | 35 THROTTLE ACCUMULATOR VALVE "A" VALVE TRAIN           |
| 4 VALVE BODY BOLT, 67MM LENGTH                     | 36 ACCUMULATOR CONTROL VALVE "A" VALVE TRAIN            |
| 5 VALVE BODY BOLT, 90MM LENGTH                     | 37 HIGH CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN        |
| 6 VALVE BODY BOLT, 22MM LENGTH                     | 38 2-4 BRAKE CLUTCH ACCUMULATOR REGULATOR VALVE TRAIN   |
| 7 LINE PRESSURE SOLENOID (DUTY CYCLE)              | 39 REDUCTION REDUCING VALVE TRAIN                       |
| 8 LOW CLUTCH TIMING SOLENOID (ON/OFF)              | 40 REDUCTION TIMING VALVE TRAIN                         |
| 9 2-4 BRAKE TIMING SOLENOID (ON/OFF)               | 41 LINE PRESSURE RELIEF BALL AND SPRING                 |
| 10 2-4 BRAKE DUTY SOLENOID (DUTY CYCLE)            | 42 PRESSURE REGULATOR VALVE TRAIN                       |
| 11 SUB LOWER VALVE BODY CASTING                    | 43 2-4 CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE TRAIN  |
| 12 PILOT FILTER WITH "LEAF" SPRING                 | 44 ACCUMULATOR CONTROL VALVE "B" VALVE TRAIN            |
| 13 SPACER PLATE "A" WITH GASKETS                   | 45 HIGH CLUTCH ACCUMULATOR REGULATOR SWITCH VALVE       |
| 14 OIL BAFFLE                                      | 46 THROTTLE ACCUMULATOR "B" VALVE TRAIN                 |
| 15 COIL SPRING LOADED FILTERS (2 REQUIRED)         | 47 HIGH CLUTCH ACCUMULATOR PISTON AND SPRING            |
| 16 TCC SOLENOID (DUTY CYCLE)                       | 48 LOW CLUTCH ACCUMULATOR PISTON AND SPRING             |
| 17 SHIFT SOLENOID "A" (ON/OFF)                     | 49 SHIFT VALVE "C" VALVE TRAIN                          |
| 18 REDUCTION TIMING SOLENOID (ON/OFF)              | 50 SHIFT VALVE "A" VALVE TRAIN                          |
| 19 SHIFT SOLENOID "B" (ON/OFF)                     | 51 TCC CONTROL VALVE TRAIN                              |
| 20 SHIFT SOLENOID "C" (ON/OFF)                     | 52 NEUTRAL SHIFT VALVE TRAIN                            |
| 21 LOWER VALVE BODY CASTING                        | 53 MANUAL SHIFT VALVE                                   |
| 22 MANUAL SHIFT VALVE                              | 54 PILOT VALVE TRAIN                                    |
| 23 SPACER PLATE "B" (NO GASKETS)                   | 55 ACCUMULATOR SWITCH VALVE TRAIN                       |
| 24 INTERNAL VALVE BODY CASTING                     | 56 NEUTRAL CONTROL VALVE TRAIN                          |
| 25 PLASTIC CHECK BALL (.218" DIAMETER, 5 REQUIRED) | 57 REVERSE INHIBIT VALVE TRAIN                          |
| 26 STEEL CHECK BALL (.218" DIAMETER, 4 REQUIRED)   | 58 SHIFT VALVE "B" VALVE TRAIN                          |
| 27 HARNESS CONNECTOR SUPPORT BRACKET.              | 59 FAILSAFE VALVE TRAIN                                 |
| 28 SPACER PLATE "C" WITH BONDED GASKETS            | 60 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 30 PLASTIC CHECK BALL (.218" DIAMETER, 3 REQUIRED) | 61 INTERNAL SOLENOID WIRE HARNESS CLIP                  |
| 31 UPPER VALVE BODY CASTING                        | 62 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
| 32 MODIFIER ACCUMULATOR VALVE TRAIN                | 63 INTERNAL SPEED SENSOR WIRE HARNESS CLIP              |
|  | 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR) |

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Figure 89



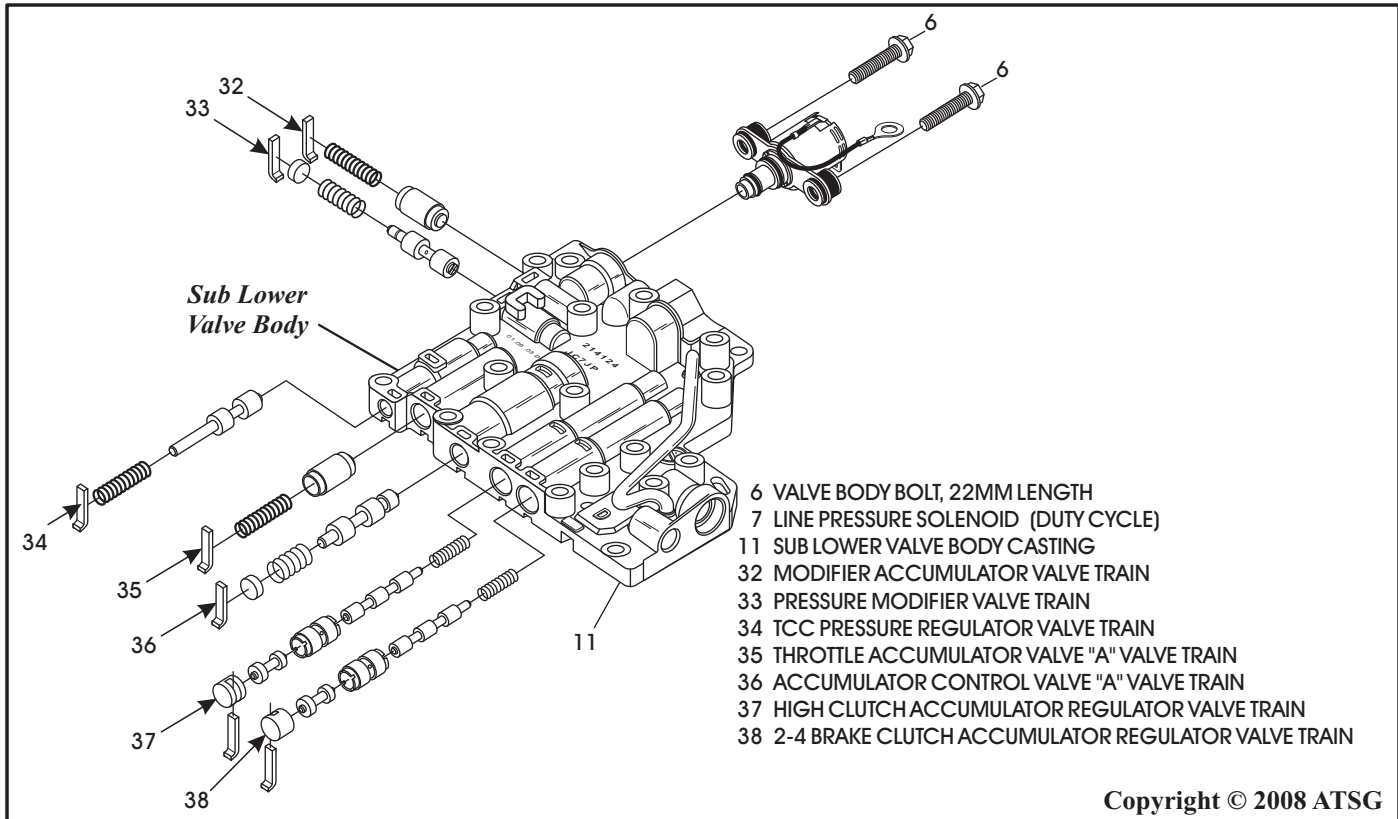


Figure 90

## FREELANDER VALVE BODY ASSEMBLY

The following procedure is dedicated to the Land Rover, Freelander valve body, but all other valve bodies are very similar and the same procedure can be used, as long as correct spacer plates are used.

There are two different colors of valve body bolts, Silver and Gold. Silver in color bolts are the valve body to case bolts. Gold in color, all other locations.

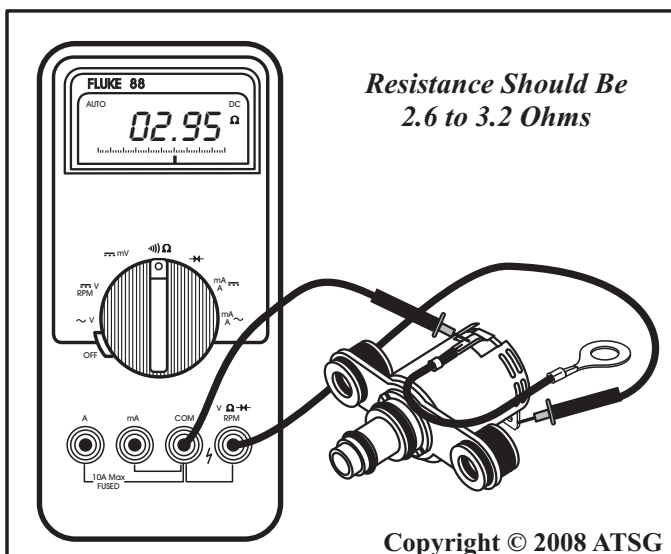


Figure 91

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

1. Disassemble the valve body assembly using Figure 87 as a guide.

**Note:** Tag the High and Low Accumulator piston springs as you remove them, as there are different calibrations, and no information available for identification.

2. Clean valve body component parts thoroughly and dry with compressed air.
3. Starting with the sub lower valve body, shown in Figure 90, disassemble and place the valves, springs, bore plugs and retainers in appropriate trays exactly as they were removed.
4. Clean sub lower valve body parts thoroughly and dry with compressed air.
5. Assemble sub lower valve body parts **exactly** as shown in Figure 90, and lube with ATF as they are installed.

**Note:** Install the retainers exactly as shown in Figure 90, as they install in different directions through out the valve body.

Continued on Page 72

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

### Special Caution:

6. Bore numbers 37 and 38, shown in Figure 92, are *almost* identical, when inspecting visually, but the diameter of the valves inside of the sleeves are different. The valve lands are also different diameters on the same valve. Refer to Figure 93 and 94 for the valve diameters and identification grooves.
7. The sleeves both have the same O.D. which means they will not interchange, even though they fit in the bore. The sleeve from bore No. 37 has I.D. groove in the outside diameter of lugs, as shown in Figure 93, and this sleeve along with the proper valve must go in bore number 37, and the same for bore number 38.
8. The valve can also be installed into the sleeve backwards. It goes into the sleeve small end first, and then the assembly gets installed with the I.D. groove on sleeve facing out.
9. Refer to Figure 93 and 94, and use extra care when installing the valve trains into bore No. 37 and 38.

**Note:** These two valve trains are identical on the VW, Jaguar, and Freelander transaxles. All 3 have the same I.D. grooves as shown.

Continued on Page 73

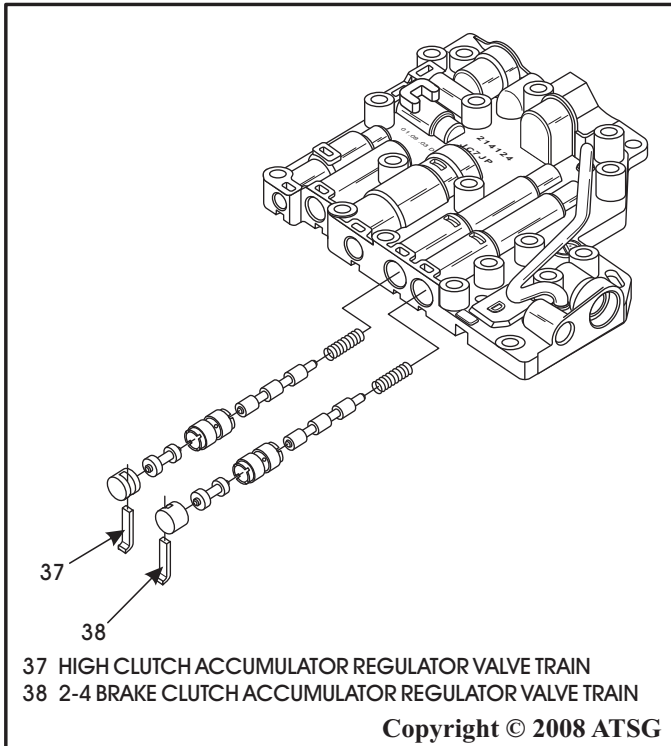


Figure 92

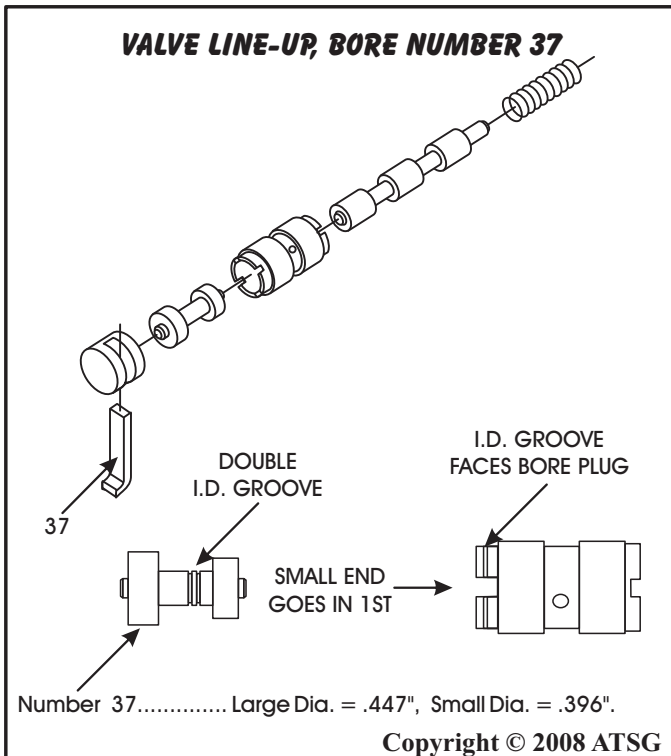


Figure 93

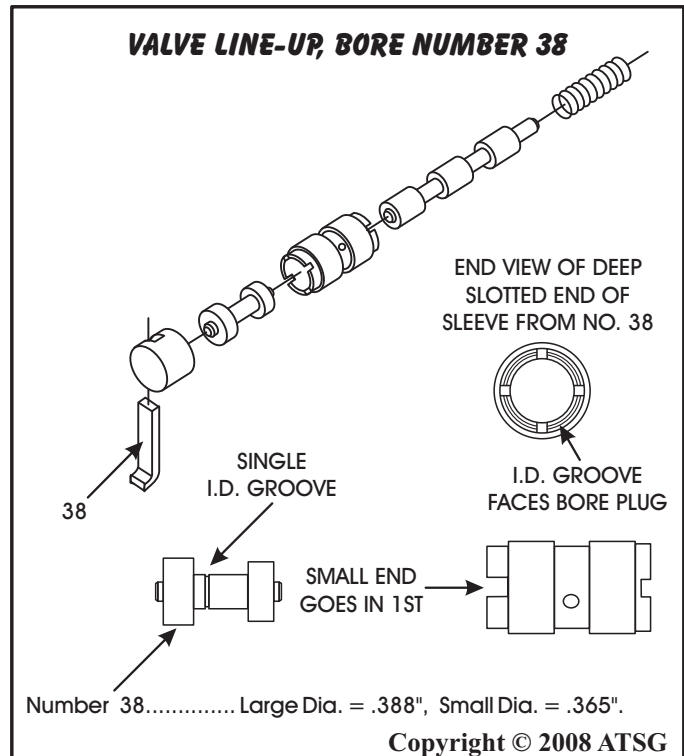
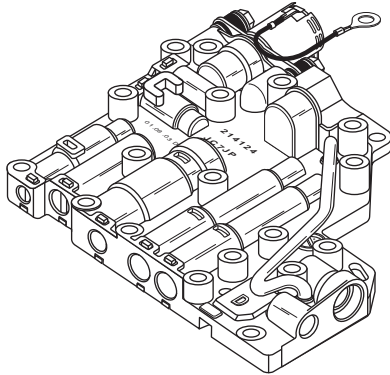


Figure 94

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

10. Check the line pressure solenoid for the proper resistance, as shown in Figure 91.
11. Install new "O" rings, lube with ATF and install **only** the pressure control solenoid, as shown in Figure 90. Torque bolts to 10 N·m (88 in.lb).

### COMPLETED SUB LOWER VALVE BODY ASSEMBLY



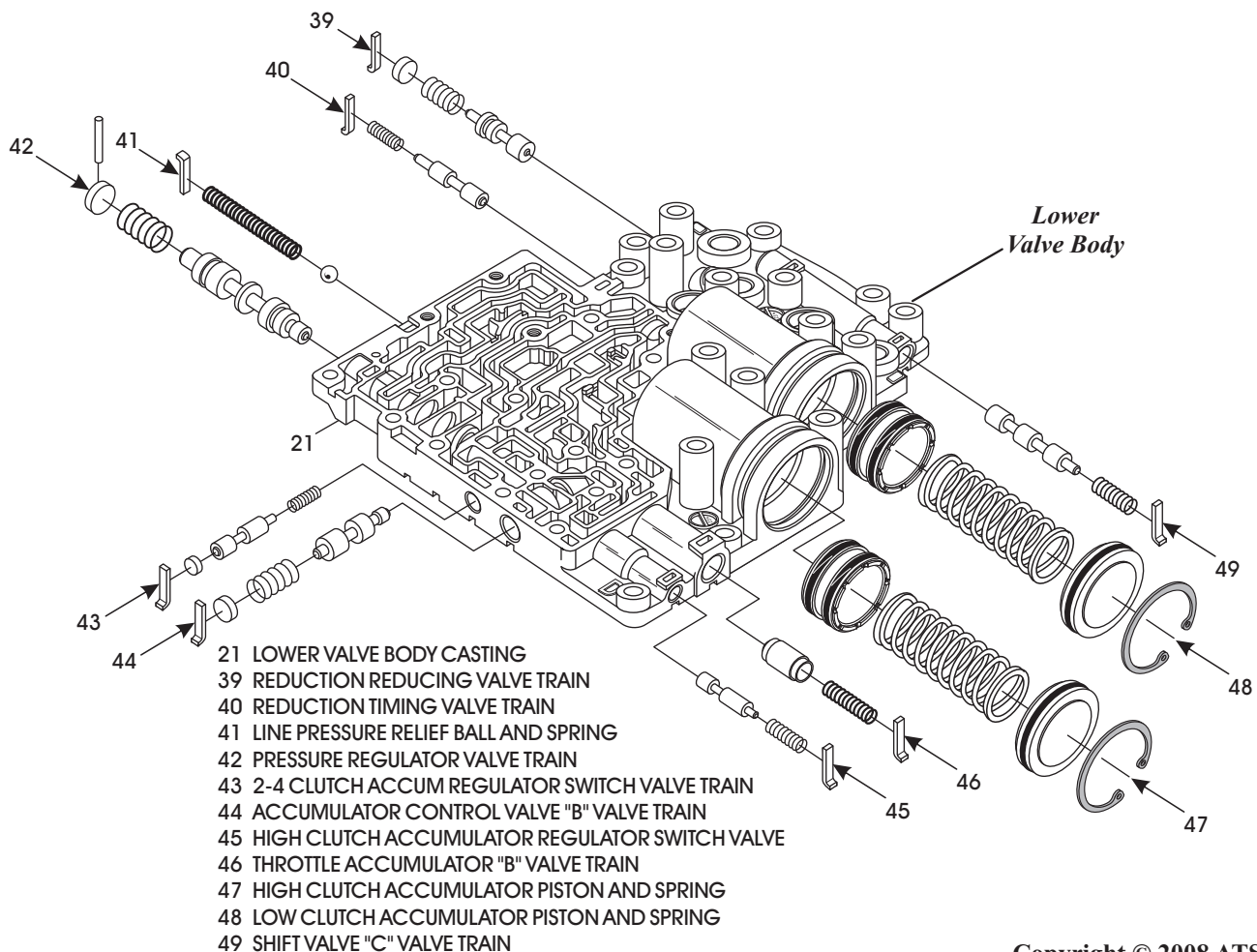
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Figure 95

12. Set completed sub lower valve body assembly aside for final valve body assembly, as shown in Figure 95.
13. Disassemble the lower valve body, as shown in Figure 96, and place the valves, bore plugs and retainers in appropriate trays exactly as they were removed.
14. Clean lower valve body parts thoroughly and dry with compressed air.
15. Assemble lower valve body parts **exactly** as they are shown in Figure 96, and lube with ATF as they are installed.

**Note:** Install the retainers exactly as shown in Figure 96, as they install in different directions through out the valve body.

Continued on Page 74



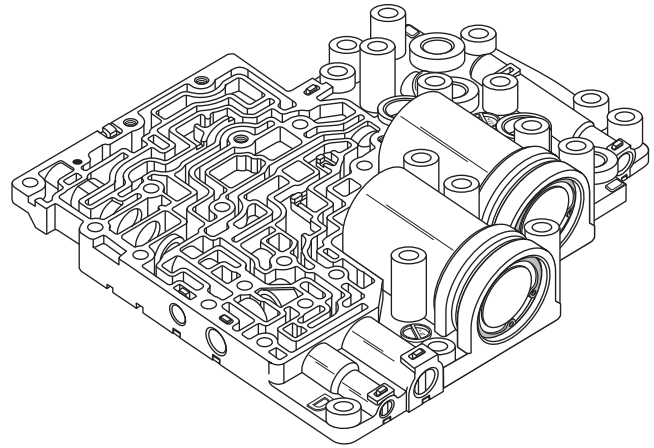
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Figure 96

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

16. Install two new scarf-cut seal rings on both the high and the low clutch accumulator pistons, as shown in Figure 97, and ensure the scarf-cut is configured properly.
17. Lubricate both pistons and seals with a small amount of ATF and install them into the bores, as shown in Figure 96.
18. Install new "O" ring on both the high and the low clutch accumulator covers, as shown in Figure 97, and lube with small amount of ATF.
19. Install both high and low clutch accumulator springs, that were previously labeled, in their proper positions as shown in Figure 96.
20. Install high clutch accumulator cover, using care so as not to damage the "O" ring.
21. Compress the cover and install the snap ring shown in Figure 96.
22. Install low clutch accumulator cover, using care so as not to damage the "O" ring.
23. Compress the cover and install the snap ring shown in Figure 96.
24. Set the completed lower valve body aside for the final valve body assembly process.

## COMPLETED LOWER VALVE BODY ASSEMBLY

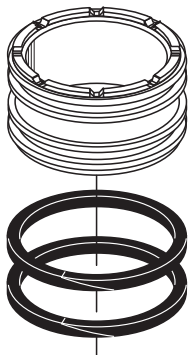


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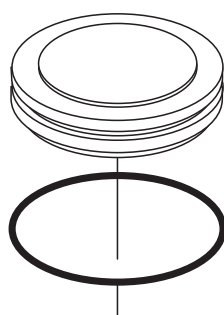
Figure 98

Continued on Page 75

*High and Low Clutch  
Accumulator Piston*



*High and Low Clutch  
Accumulator Cover*



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Figure 97

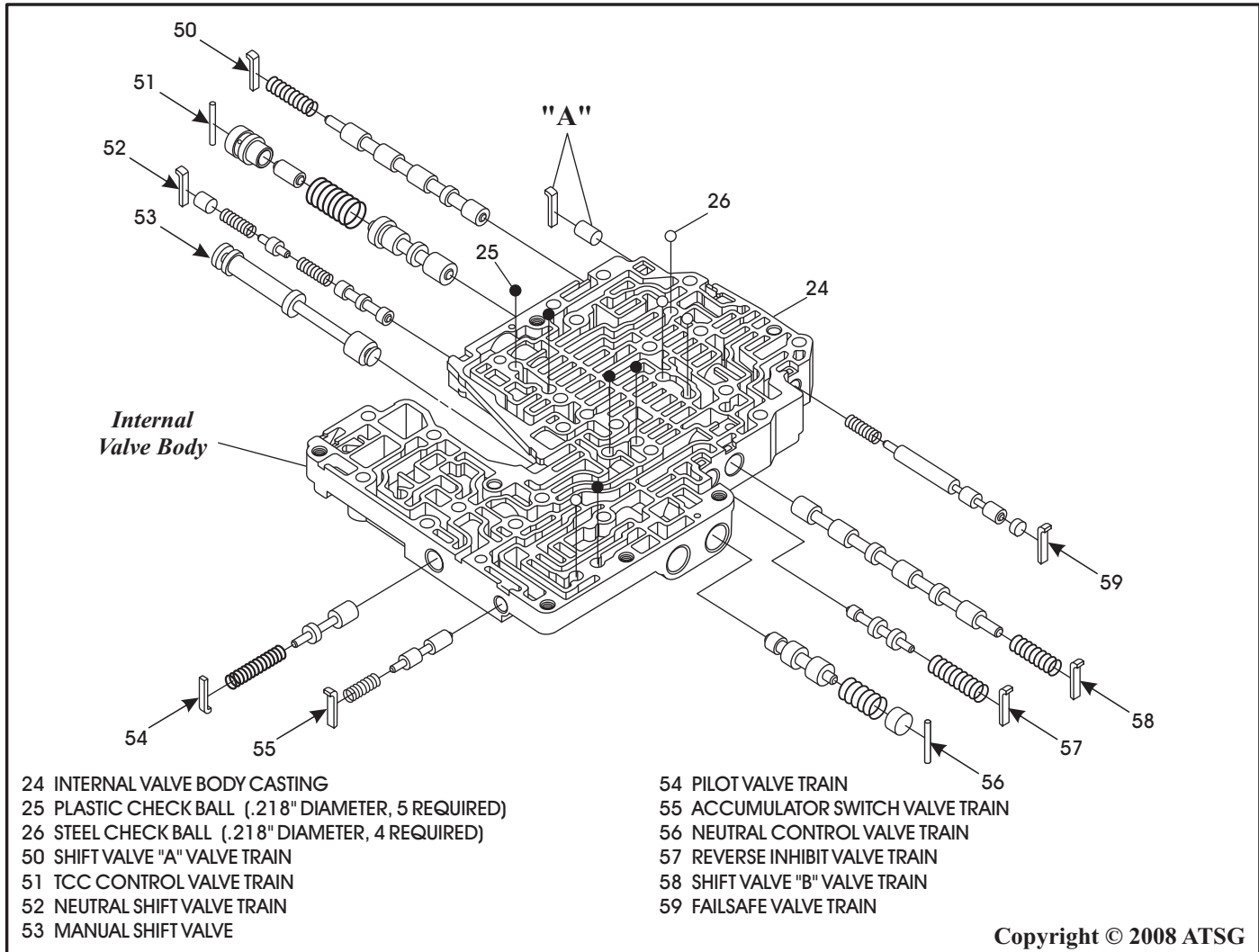


Figure 99

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

25. Disassemble the internal valve body, as shown in Figure 99, and place the valves, bore plugs and retainers in appropriate trays exactly as they were removed from casting.

**Note:** *There is no need to remove the bore plug and retainer identified with an "A" in Figure 99, as the valve is removed from opposite side.*

26. Clean all internal valve body parts thoroughly and dry with compressed air.
27. Assemble internal valve body parts **exactly** as they are shown in Figure 99, and lube with ATF as they are installed.

**Note:** *Install the retainers exactly as shown in Figure 99, as they install in different directions through out the valve body.*

28. Install the manual valve into the internal valve body in the direction shown in Figure 99.

29. Install an appropriate size clevis pin clip into groove in the exposed end of manual valve, as shown in Figure 100.

**Note:** *This is a temporary measure that will assist in installing the completed valve body on the unit, as it is a "blind" process. This pin clip must be removed before the oil pan is installed. This will also keep you from losing the manual valve.*

*This clevis pin clip can be found at most auto supply stores or farm supply stores.*

Continued on Page 76



## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

30. Install the four steel check balls in their proper positions, as shown in Figure 101.
  31. Install the five plastic check balls in their proper positions, as shown in Figure 101.
  32. Set the completed internal valve body aside for final valve body assembly (See Figure 102).
- Note:** Set aside with the check ball side facing up so as not to lose the check balls.

Continued on Page 77

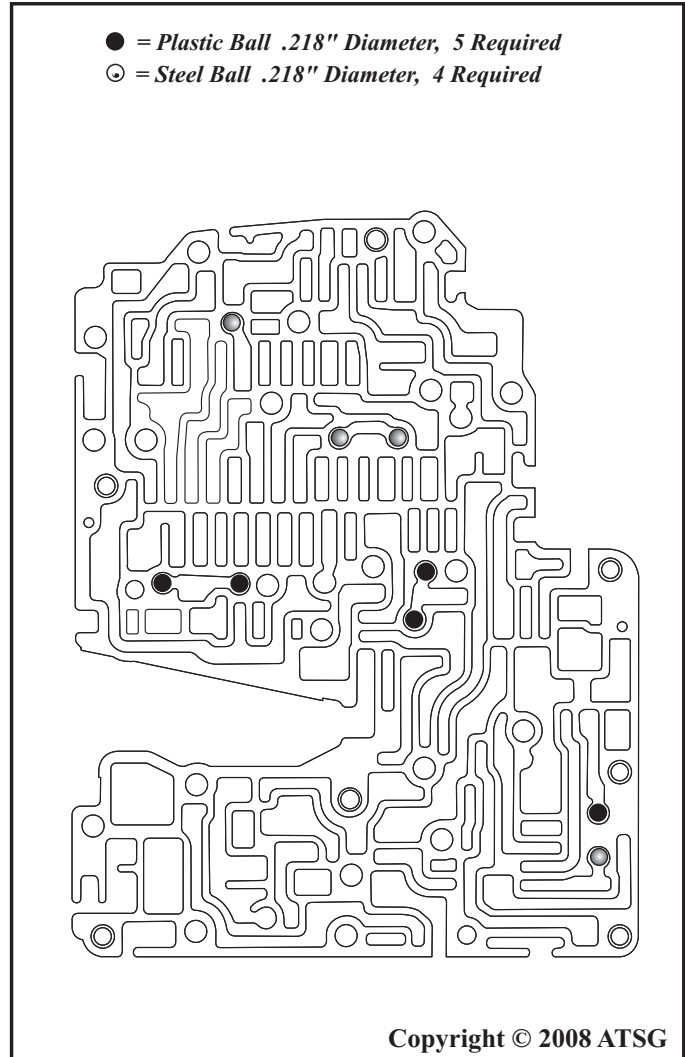


Figure 101

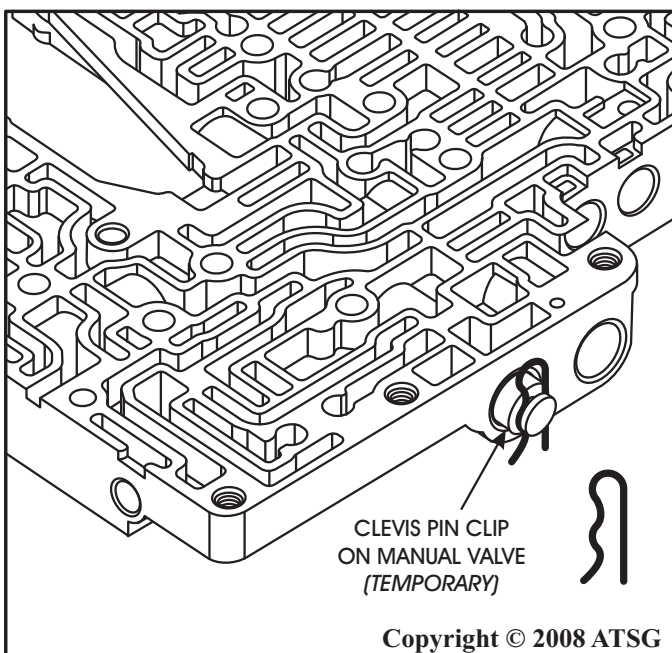


Figure 100

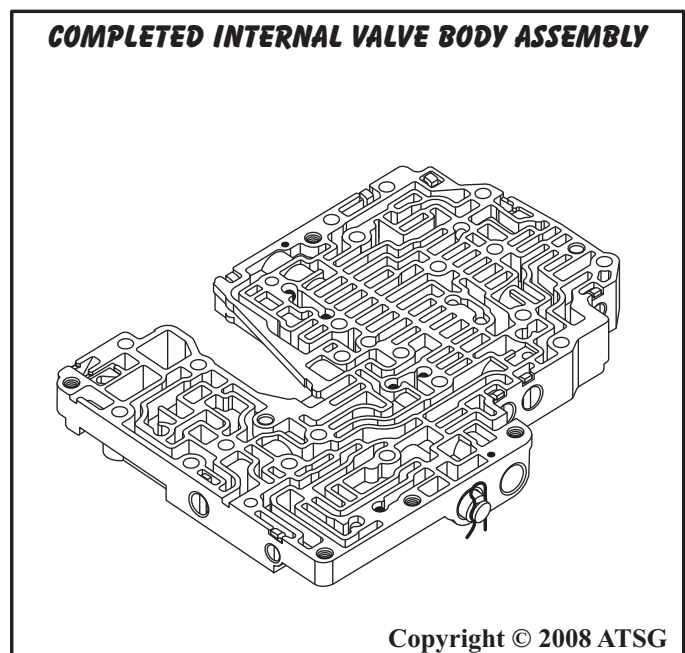


Figure 102

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

33. Install one 67mm bolt and one 90mm valve body bolt through the upper valve body casting as shown in Figure 104.

**Note:** *The holes in components that these bolts go through have a very close tolerance and act much like alignment dowels.*

34. Lay the assembly on a flat work surface with the worm track side facing up, as shown in Figure 104.

35. Install four plastic check balls in their proper locations, as shown in Figure 103.

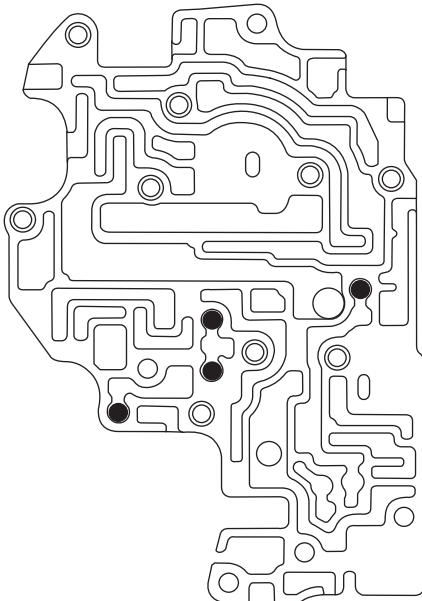
36. Install spacer plate "C" with bonded gaskets over the two bolts and onto the upper valve body, as shown in Figure 104, ensuring that you have the proper spacer plate for the Freelander ("Triangle C").

37. Install the completed internal valve body over the two bolts and onto spacer plate "C", as shown in Figure 104, and ensure check balls are still in position.

**Note:** *Do not remove the clevis pin clip from the manual valve at this time.*

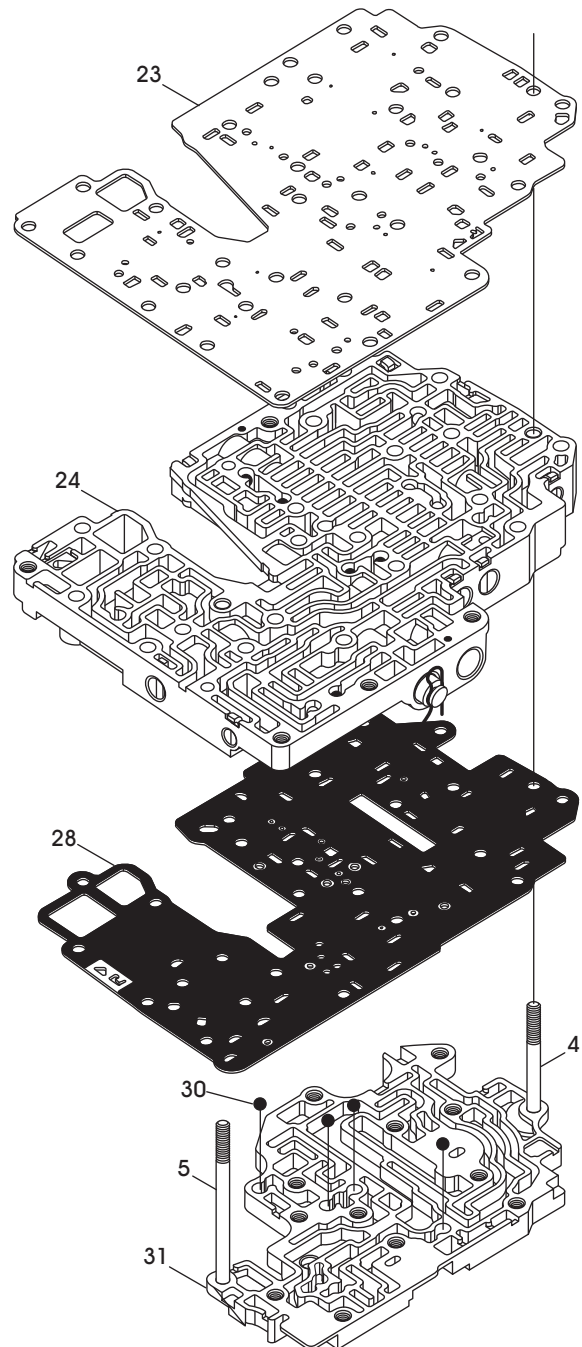
Continued on Page 78

● = Plastic Ball .218" Diameter, 4 Required



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Figure 103



- 4 VALVE BODY BOLT, 67MM LENGTH
- 5 VALVE BODY BOLT, 90MM LENGTH
- 23 SPACER PLATE "B" (NO GASKETS USED)
- 24 INTERNAL VALVE BODY CASTING
- 28 SPACER PLATE "C" WITH BONDED GASKETS
- 30 PLASTIC CHECK BALL (.218" DIAMETER, 4 REQUIRED)
- 31 UPPER VALVE BODY CASTING

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Figure 104

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

38. Install spacer plate "B" over the two bolts, as shown in Figure 104, ensuring that you have the proper spacer plate with the "F" for the Freelander.

**Note:** There are "No" gaskets used with spacer plate "B".

39. Install completed lower valve body assembly over the two bolts, on top of spacer plate "B", as shown in Figure 105.

40. Install the two tapered coil spring loaded filters into their pockets in the lower valve body, with the spring side down, as shown in Figure 106.

41. Install spacer plate "A" with bonded gaskets over one bolt onto the lower valve body, as shown in Figure 106, ensuring you have the proper spacer plate for Freelander ("A" "E").

**Note:** Ensure that the two spring loaded filters engage into the square holes in spacer plate "A" as it is lowered into place.

42. Install the pilot filter with the "leaf spring" facing up, and the wide leg of the "leaf spring" facing the bottom of valve body, as shown in Figure 106.

**Note:** This filter must also engage into square hole in spacer plate "A".

Continued on Page 79

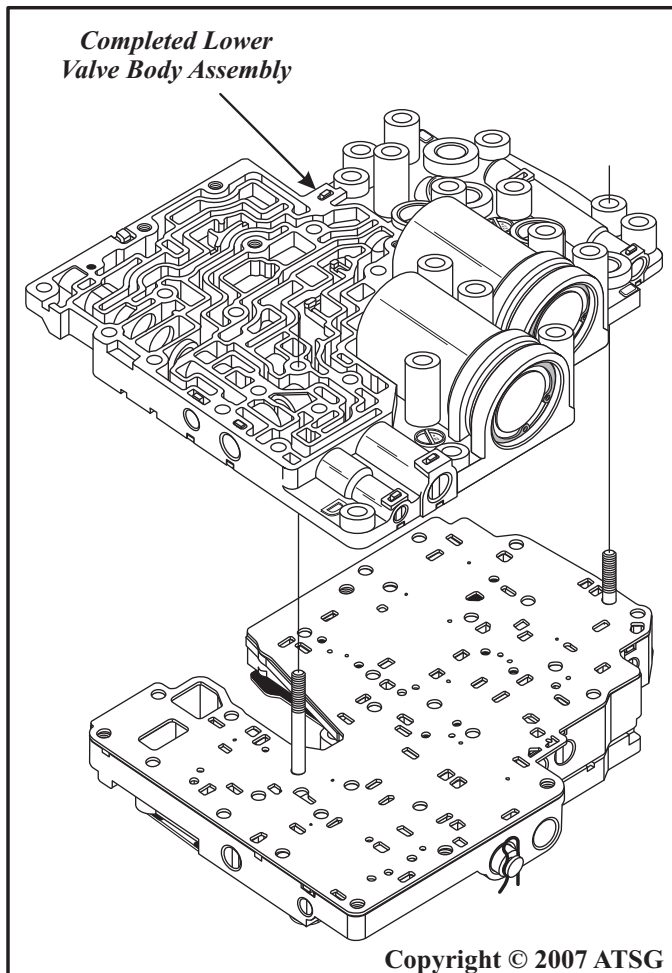


Figure 105

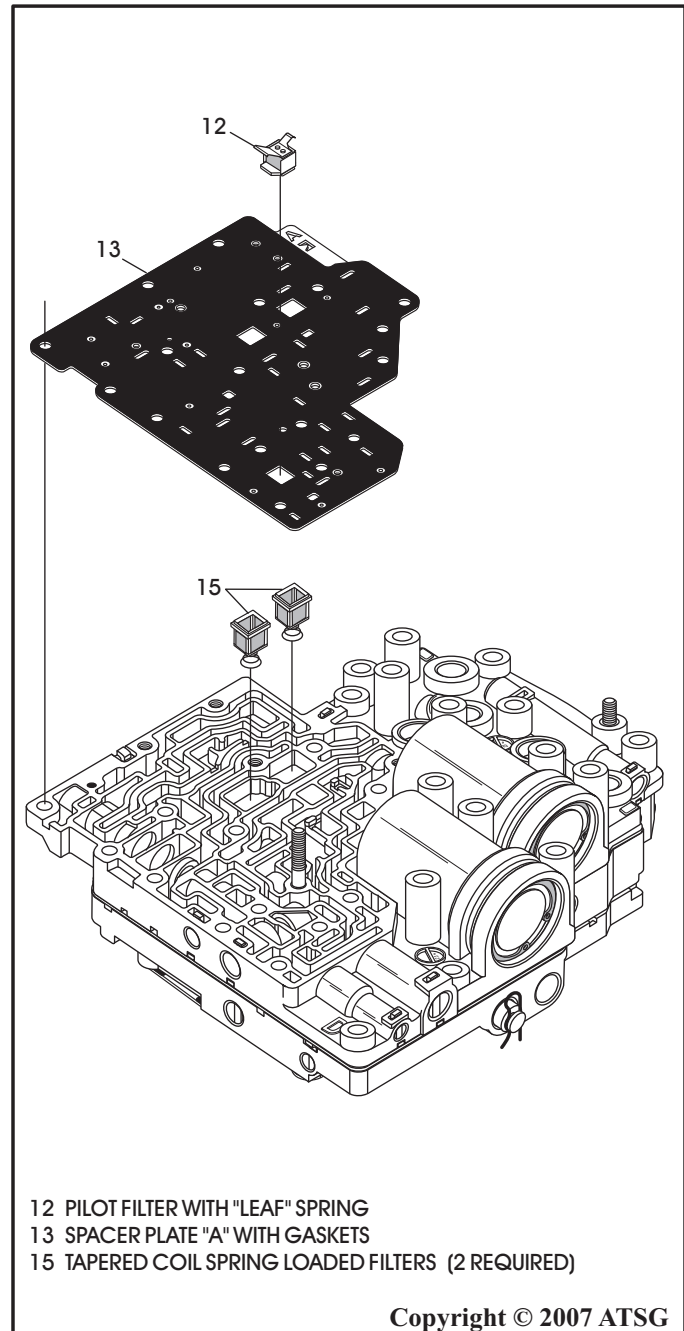


Figure 106

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

43. Install the completed sub lower valve body over the bolt and on top of spacer plate "A", as shown in Figure 107.

**Note:** Check once again that all three filters are engaged in spacer plate holes.

44. Install the valve body bracket over bolt and on top of the sub lower valve body, as shown in Figure 107.

45. Install 90mm (5) and 37mm (2) bolts through the bracket, as shown in Figure 107, and hand tighten only at this time.

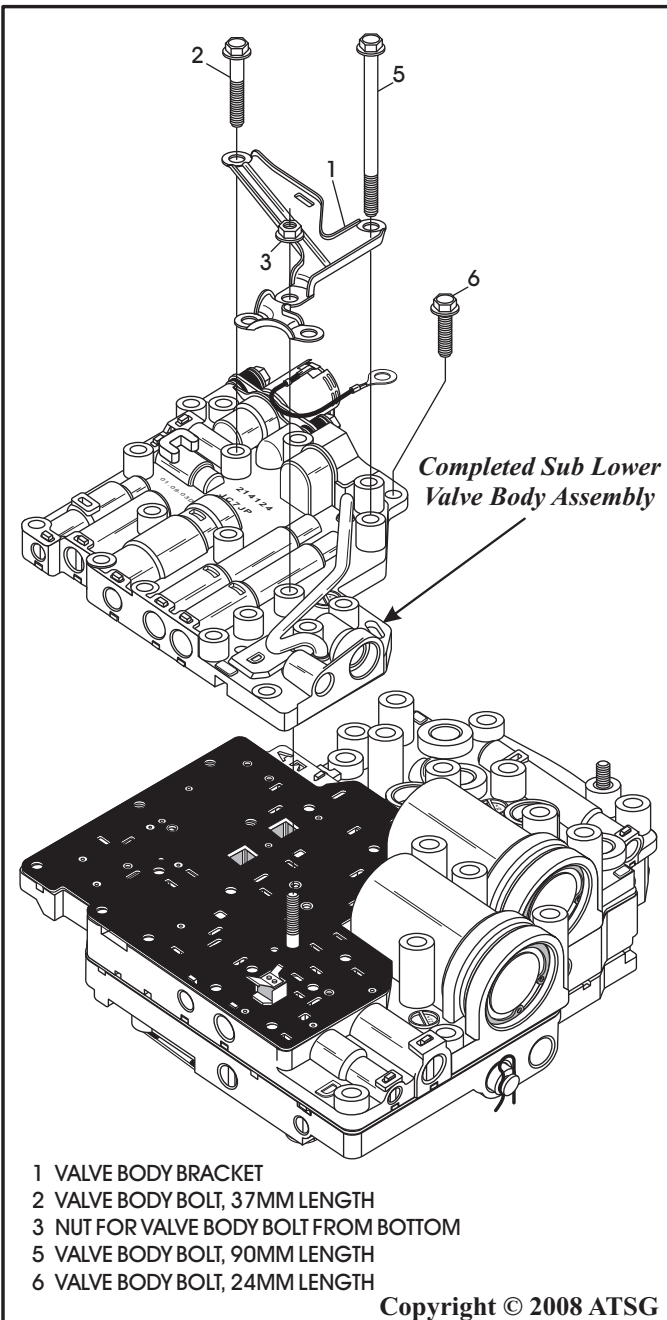


Figure 107

46. Install nut (3) on 90mm bolt coming through from the bottom, as shown in Figure 107, and hand tighten only at this time.

47. Install one 24mm bolt (6), in location shown in Figure 107, and hand tighten only.

48. Install a 37mm bolt (2), from the bottom, in the lower left side of the valve body, as shown in Figure 108, install nut (3), hand tighten only.

49. Install five 37mm bolts (2), in locations shown in Figure 108, and hand tighten only.

**Note:** One of these bolts has a internal wire harness retainer (61).

50. Install one 67mm bolt (4), in location shown Figure 108, and hand tighten only.

51. Install one 90mm bolt (5), along with the wire harness retainer (62), in the location shown in Figure 108, and hand tighten only.

Continued on Page 80

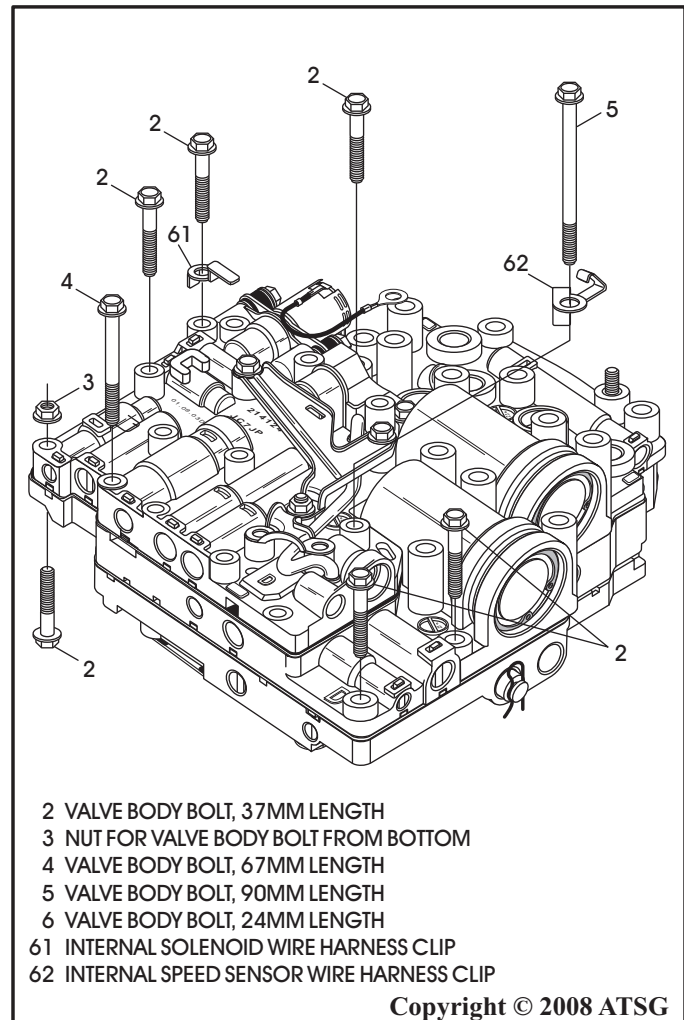


Figure 108



## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

52. Install 67mm (4) bolt in the location shown in Figure 109, and hand tighten only.
53. Install four 90mm (5) bolts in locations shown in Figure 109, and hand tighten only. Notice that one has a wire harness bracket (60).

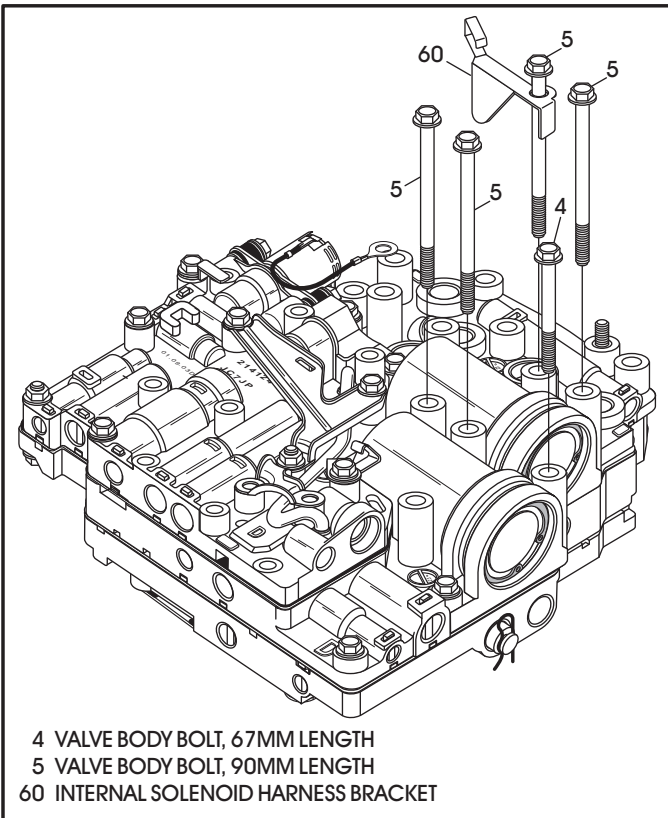


Figure 109

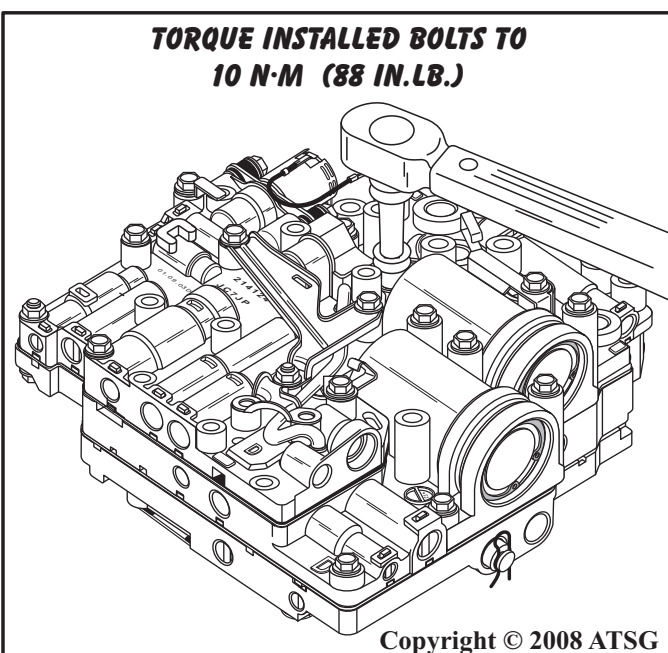


Figure 110

54. Install the eleven valve body to case bolts in their proper holes for alignment purposes.  
**Note: These are the silver bolts.**
55. Beginning in the center and working your way outward, torque all installed valve body bolts to 10 N·m (88 in.lb.), as shown in Figure 110.  
**Note: On the two nuts, you may have to hold bolt from the back side with a wrench.**
56. Now you can remove the eleven silver valve body to case bolts.
57. Install new "O" ring, lube with ATF and install the low clutch timing solenoid, using one 90mm (5) bolt, as shown in Figure 111.  
**Note: Low Clutch Timing Solenoid should check at 14 to 18 Ohms resistance.**
58. Install one silver valve body to case bolt (64), for alignment purposes, as shown in Figure 111 and torque the gold retaining bracket bolt to, 10 N·m (88 in.lb.), and remove the silver valve body to case bolt.

Continued on Page 81

### Low Clutch Timing Solenoid 14 to 18 Ohms Resistance

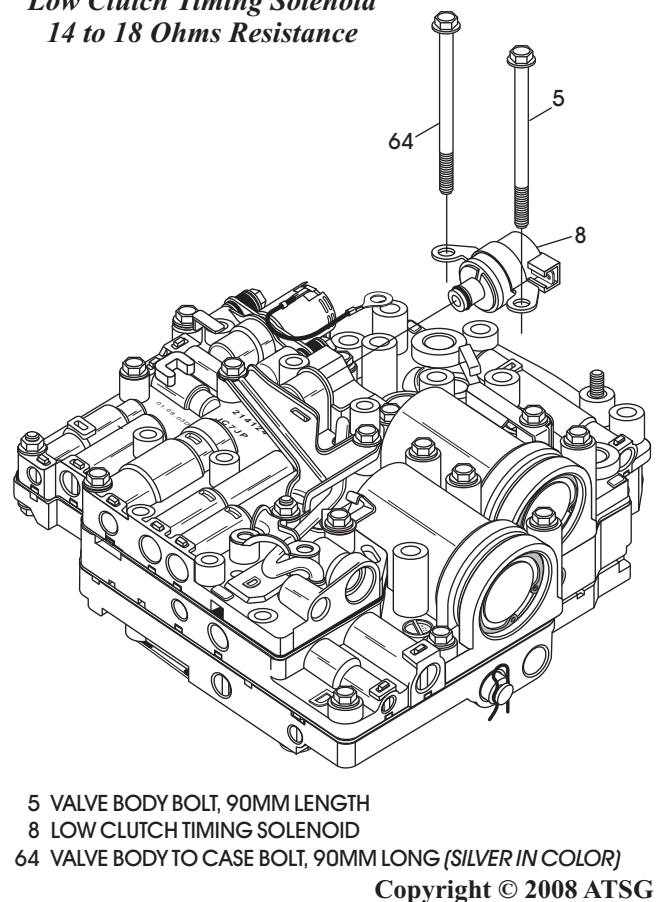
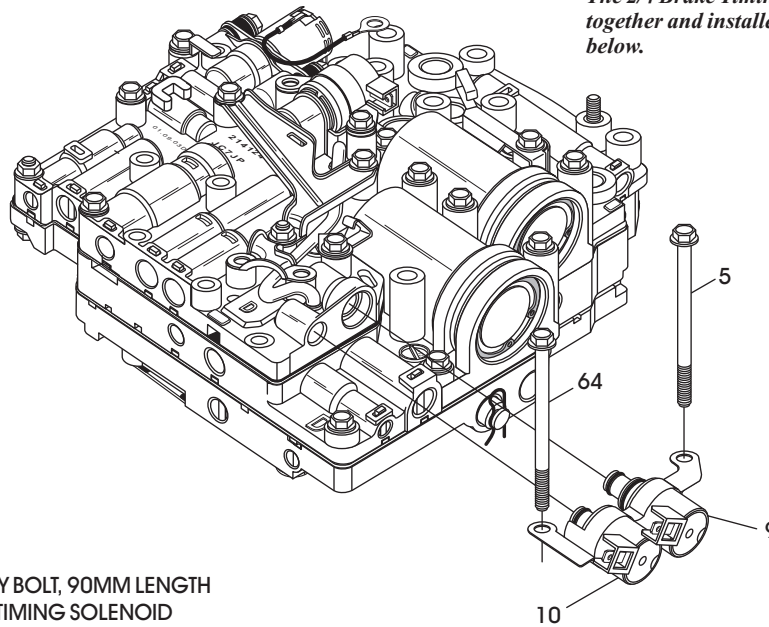


Figure 111





- 5 VALVE BODY BOLT, 90MM LENGTH
- 9 2-4 BRAKE TIMING SOLENOID
- 10 2-4 BRAKE DUTY SOLENOID
- 64 VALVE BODY TO CASE BOLT, 90MM LONG (SILVER IN COLOR)

The 2/4 Brake Timing Solenoid and the 2/4 Duty Solenoid are placed together and installed into the valve body at the same time, as shown below.

**2-4 Brake Timing Solenoid**  
14 to 18 Ohms Resistance

**2/4 Brake Duty Solenoid**  
2.6 to 3.2 Ohms Resistance

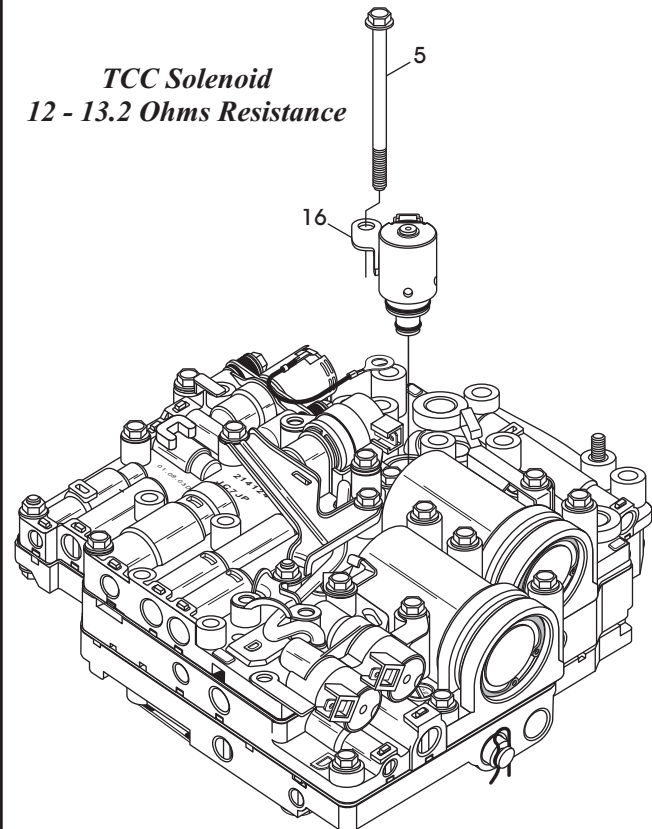
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Figure 112

## **FREELANDER VALVE BODY ASSEMBLY (CONT'D)**

59. Install new "O" ring on 2-4 brake duty solenoid and lube with ATF (See Figure 112).  
**Note: 2-4 Brake Duty Solenoid should check at 2.6 to 3.2 Ohms resistance.**
60. Install 2 new "O" rings on the 2-4 brake timing solenoid and lube with ATF (See Figure 112).  
**Note: 2-4 Brake Timing Solenoid should check at 14 to 18 Ohms resistance.**
61. Assemble the 2-4 brake duty solenoid onto the 2-4 brake timing solenoid, and install both pieces as an assembly into the valve body, as shown in Figure 112.
62. Install one 90mm gold bolt (5), and one 90mm silver bolt (64) for alignment purposes only, as shown in Figure 112, and torque the gold bolt to 10 N·m (88 in.lb.).
63. Install new "O" rings, lube with small amount of ATF, and install TCC solenoid in the valve body, with 90mm bolt, as shown in Figure 113.  
**Note: TCC Solenoid should check at 12 to 13.2 Ohms resistance.**
64. Hand tighten only the 90 mm bolt at this time.  
**Note: The ground wire from line pressure solenoid goes under this bolt.**

Continued on Page 82



- 5 VALVE BODY BOLT, 90MM LENGTH
- 16 TORQUE CONVERTER CLUTCH SOLENOID

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Figure 113

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

65. Install new "O" ring, lube with ATF, and install shift solenoid "A" into valve body, as shown in Figure 114.

**Note: Shift Solenoid "A" should check at 14 to 18 Ohms resistance.**

66. Install 67mm (4) bolt, and finger tighten only by just a thread or two, as it must come back out to install oil baffle underneath the bolt.

66. Install new "O" ring, lube with ATF, and install reduction timing solenoid into the valve body, using a 90mm bolt, as shown in Figure 115.

**Note: Reduction Timing Solenoid should check at 14 to 18 Ohms resistance.**

67. Hand tighten only, the 90mm bolt at this time.

68. Install new "O" rings, lube with small amount of ATF, and install shift solenoid "B" into the valve body, using a 67mm bolt, as shown in Figure 115.

**Note: Shift Solenoid "B" should check at 14 to 18 Ohms resistance.**

69. Hand tighten only the 67mm bolt at this time.

Continued on Page 83

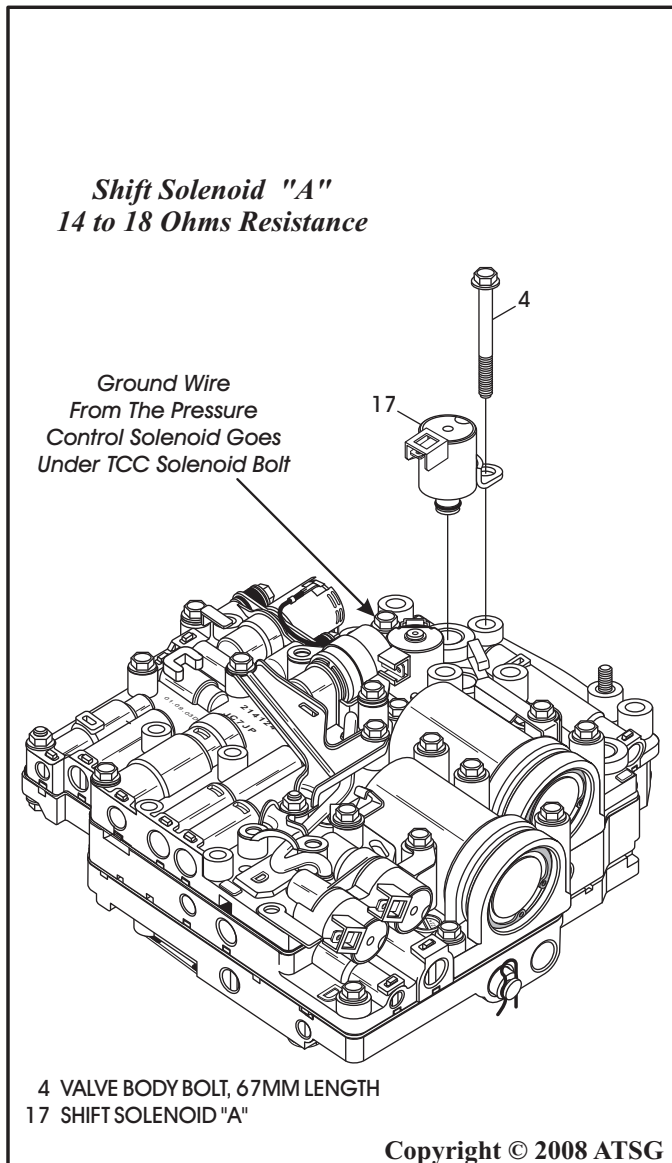


Figure 114

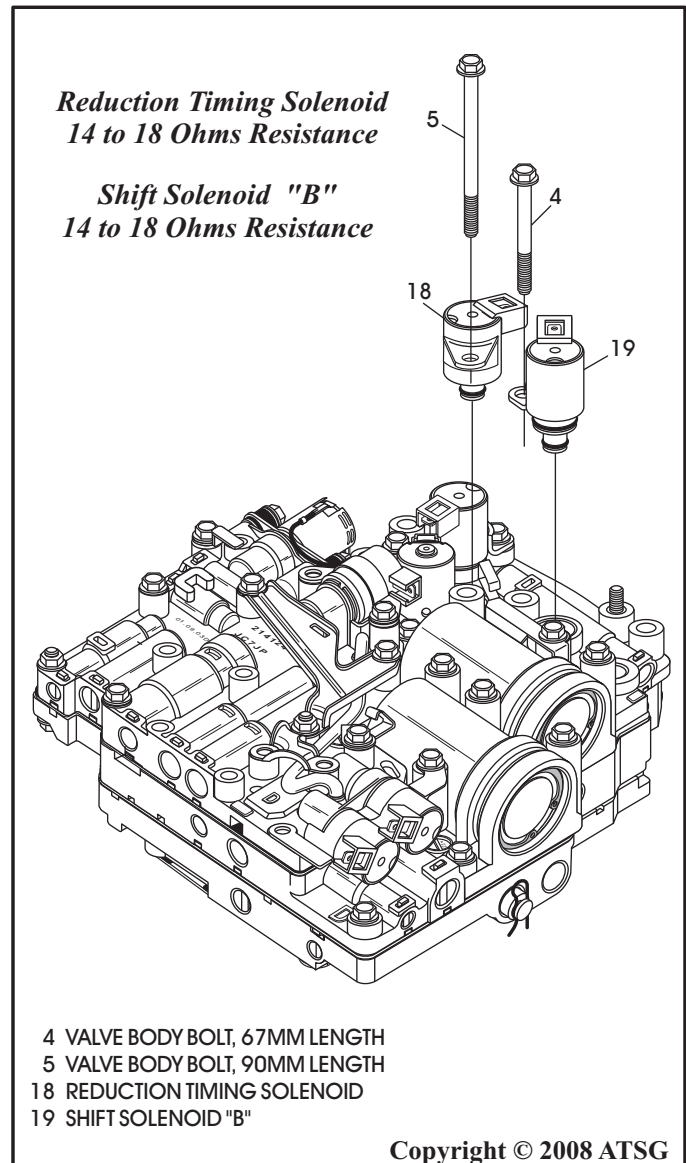


Figure 115

## FREELANDER VALVE BODY ASSEMBLY (CONT'D)

70. Install new "O" rings, lube with small amount of ATF, and install shift solenoid "C" into the valve body, as shown in Figure 116.

**Note: Shift Solenoid "C" should check at 14 to 18 Ohms resistance.**

71. Shift solenoid "C" is bolted in the valve body using a nut on the 67mm bolt from the bottom, as shown in Figure 116.

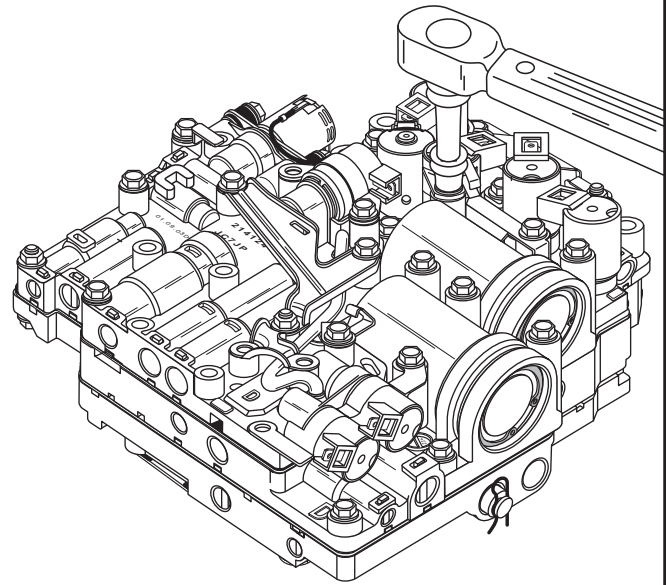
72. Remove previously installed shift solenoid "A" bolt and install oil baffle under the nut and the previously installed bolt (See Figure 116).

73. Now, you can torque the remaining solenoid retaining bolts to 10 N·m (88 in.lb.), as shown in Figure 117.

74. Set the completed valve body assembly aside, for the final transaxle assembly process.

**Note: Notice in Figure 118, clevis pin clip is still in place and must remain there until the valve body is installed onto the case, plus you haven't lost the manual valve yet.**

## TORQUE REMAINING SOLENOID BOLTS TO 10 N·M (88 IN.LB.)

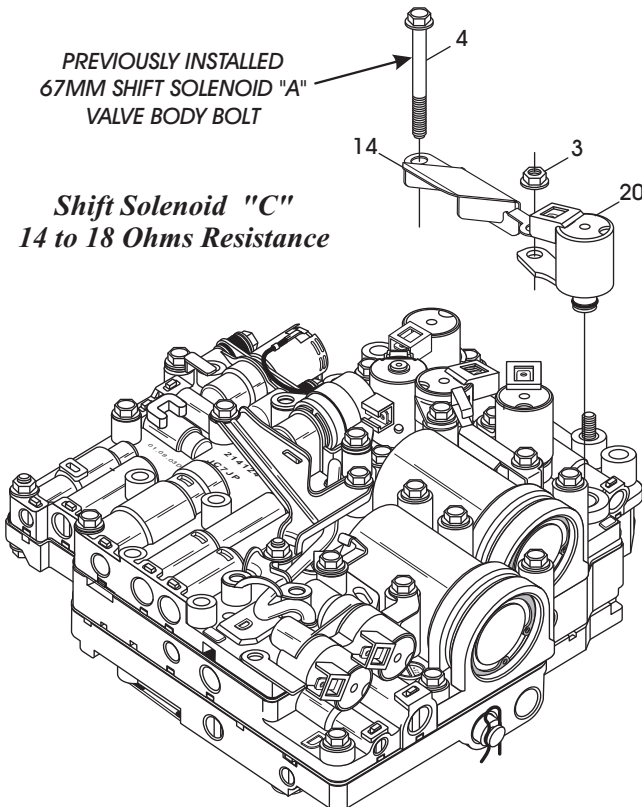


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Figure 117

PREVIOUSLY INSTALLED  
67MM SHIFT SOLENOID "A"  
VALVE BODY BOLT

Shift Solenoid "C"  
14 to 18 Ohms Resistance

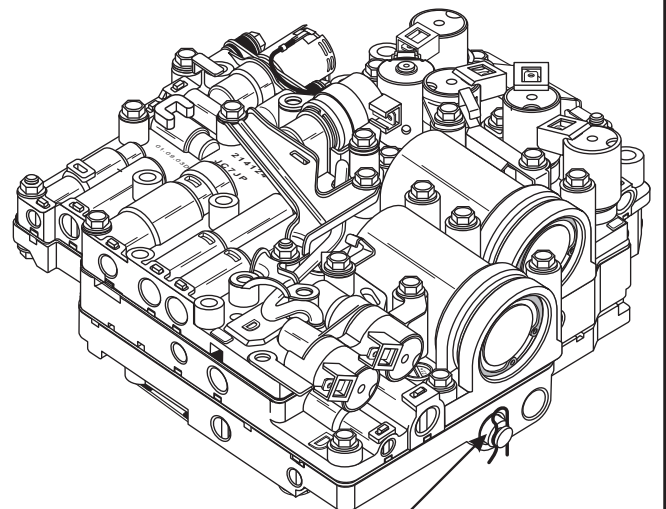


3 NUT FOR VALVE BODY BOLT FROM BOTTOM  
4 VALVE BODY BOLT, 67MM LENGTH  
14 OIL BAFFLE  
20 SHIFT SOLENOID "C"

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Figure 116

## COMPLETED FREELANDER VALVE BODY ASSEMBLY



NOTICE CLEVIS PIN CLIP IS STILL IN PLACE  
AND MUST REMAIN THERE FOR NOW

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Figure 118



## FLUID REQUIREMENTS

You **must** use the recommended fluid for each of the individual applications. The friction material, fluid type, engine size, vehicle weight and transaxle fluid operating pressures, are all engineered to be compatible with the electronic calibrations to ensure proper shift feel and durability. The factory recommended fluid requirements are as shown in Figure 119.

<b>MAZDA "6" AND MAZDA "MPV"</b>	
<b>Fluid Requirements</b>	<b>Mercon "V"®</b>
<b>Approximate Dry Fill Capacity</b>	<b>Mazda "6" 9.7 Qts. Mazda "MPV" 10.3 Qts</b>
<b>Transaxle Fills</b>	<b>Fills Through Dipstick Tube, Close To Final Drive</b>
<b>VOLKSWAGEN</b>	
<b>Fluid Requirements</b>	<b>G052990A2</b>
<b>Approximate Dry Fill Capacity</b>	<b>Golf, Jetta, GTI 7.4 Qts</b>
<b>Transaxle Fills</b>	<b>Fills Through Fill Plug On Top Of Side Pan</b>
<b>JAGUAR "X" TYPE</b>	
<b>Fluid Requirements</b>	<b>IDEMITSUK K-17 (JATCO 3100 PL085)</b>
<b>Approximate Dry Fill Capacity</b>	<b>9.3 Qts</b>
<b>Transaxle Fills</b>	<b>Fills Through Fill Plug On Top Of Side Pan</b>
<b>FREELANDER</b>	
<b>Fluid Requirements</b>	<b>Texaco N402</b>
<b>Approximate Dry Fill Capacity</b>	<b>9.1 Qts</b>
<b>Transaxle Fills</b>	<b>Fills Through Fill Plug On Top Of Side Pan</b>
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Figure 119

## CHECKING FLUID AND FILLING PROCEDURES

### Mazda "6" And Mazda "MPV"

Fluid requirements are the same for the Mazda "6" and the Mazda "MPV". Both units are filled through the dipstick tube, located close to the final drive. The fluid should be checked while hot at 60-70°C (149-158°F) and should be at the level on dipstick, as shown in Figure 120. The drain plug is located on the bottom of the converter housing part of the case, just in front of where the two case pieces split.

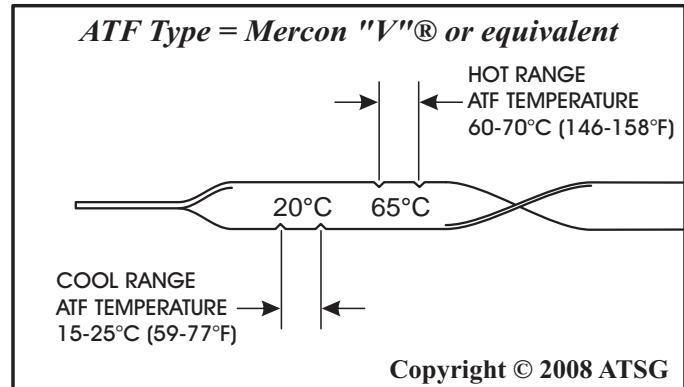


Figure 120

### Volkswagen, Jaguar, And Freelander

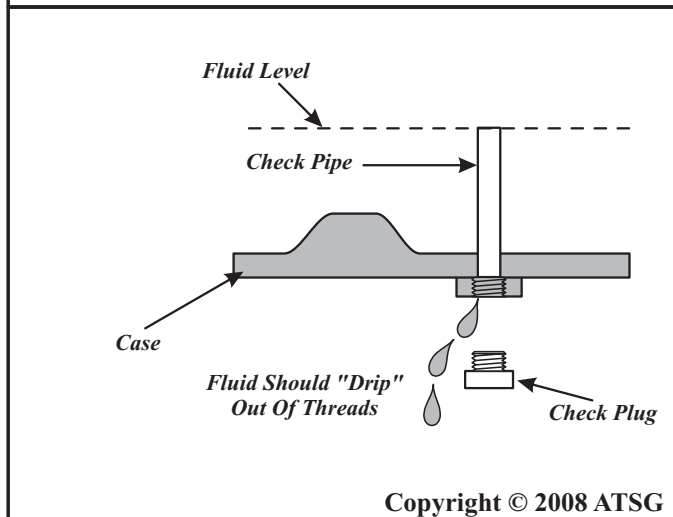
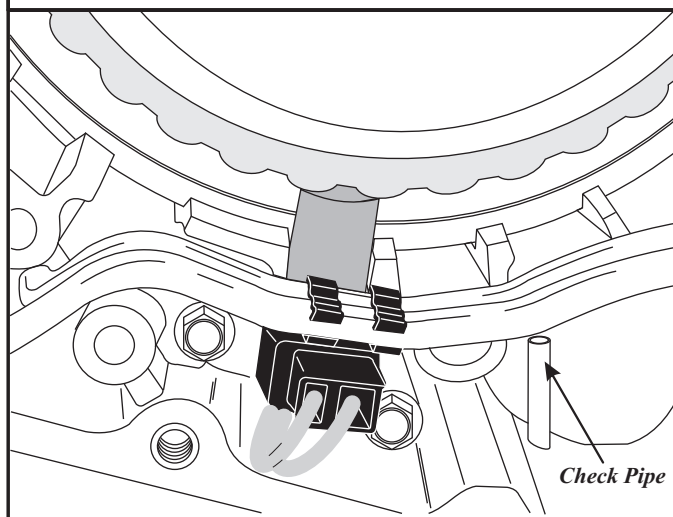
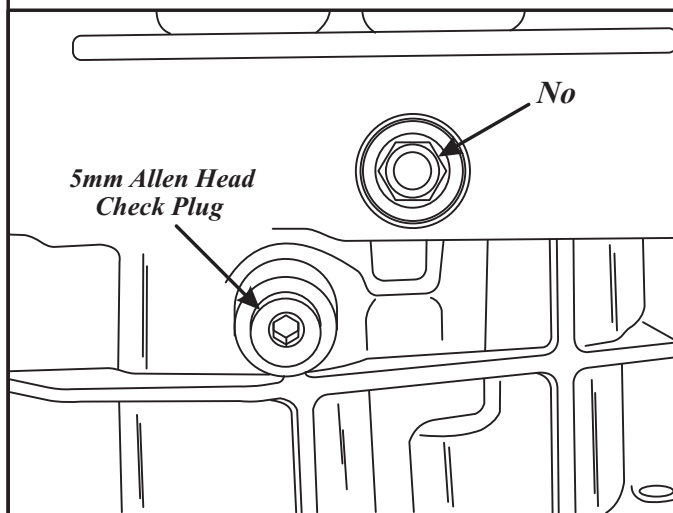
The Volkswagen, Jaguar, and Freelander have the fluid level check plug installed vertically into the bottom side of the transaxle case, as shown in Figure 121. The fluid level check plug all have a 5mm Allen Head, and closes the lower end of an internal fluid level tube, as shown in Figure 121. Only the excess fluid will be expelled when the check plug is removed. The Jaguar and Freelander check plug is located along side of the selector cable bracket, as shown in Figure 122. The Volkswagen check plug is located about 4 inches behind the pan rail on the bottom of the transaxle case. All three have 5mm allen head, as shown in Figure 122.

### CAUTION:

**Because of the similarity to other plugs and fasteners on the transaxle case, there is great potential for loosening an incorrect fastener, instead of the fluid level check plug. If the wrong plug is removed, there is a hugh risk of internal transaxle damage. The check plug is the one with the 5mm Allen Head. Refer to Page 87 for the most common mistake when removing plugs.**

Continued on Page 85

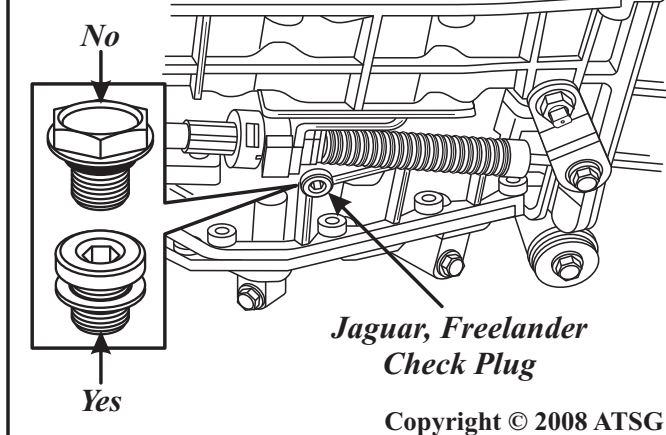
## VOLKSWAGEN, JAGUAR, AND FREELANDER HAVE CHECK PIPE AND CHECK PLUG



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Figure 121

## View Looking At Bottom Side Of Transaxle Case



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Figure 122

## CHECKING AND FILLING PROCEDURES (CONT'D) Volkswagen, Jaguar, And Freelander (Cont'd)

1. Vehicle must be parked on a level surface.
2. Remove the fill plug from the top of side cover, as shown in Figure 123.
3. If after rebuild, add 5 quarts of appropriate fluid for the vehicle, as shown in Figure 119
4. Start the engine and allow engine to idle in the "Park" position, and immediately add 3 more quarts of fluid.
5. Shift the vehicle with the manual shift lever through each position, pausing in each position for about 3 seconds.
6. Shift back to the "Park" position and allow the engine to idle to raise the fluid temperature to rise above 40°C (104°F).
7. Remove the "**5mm Allen Head**" fluid check plug from the bottom of the transaxle case, and allow to drain into a clean container.  
**Caution: Care MUST be exercised when you remove the fluid check plug, as the fluid is very HOT.**
8. Allow fluid to drain until it drips intermittently.
9. If no fluid comes out, add the appropriate ATF until it drips intermittently (See Figure 121).
10. Install a new washer on the fluid check plug, and tighten to 16.5 N·m (10 ft.lb.).



## OIL PAN FILL PLUG LOCATIONS

Each of the oil pans are also different, as shown in Figure 123. The Volkswagen, Jaguar and Freelander all have studs on the oil pan, in different locations, for various shaped brackets for the individual applications. Notice also that those three have a fill

pipe and plug on the top of the pans, and the Volkswagen and Jaguar vent through the pan, where the others do not. The Mazda pan has zero studs and no fill plug on the pan, as it fills through the dipstick tube in the case, near the final drive.

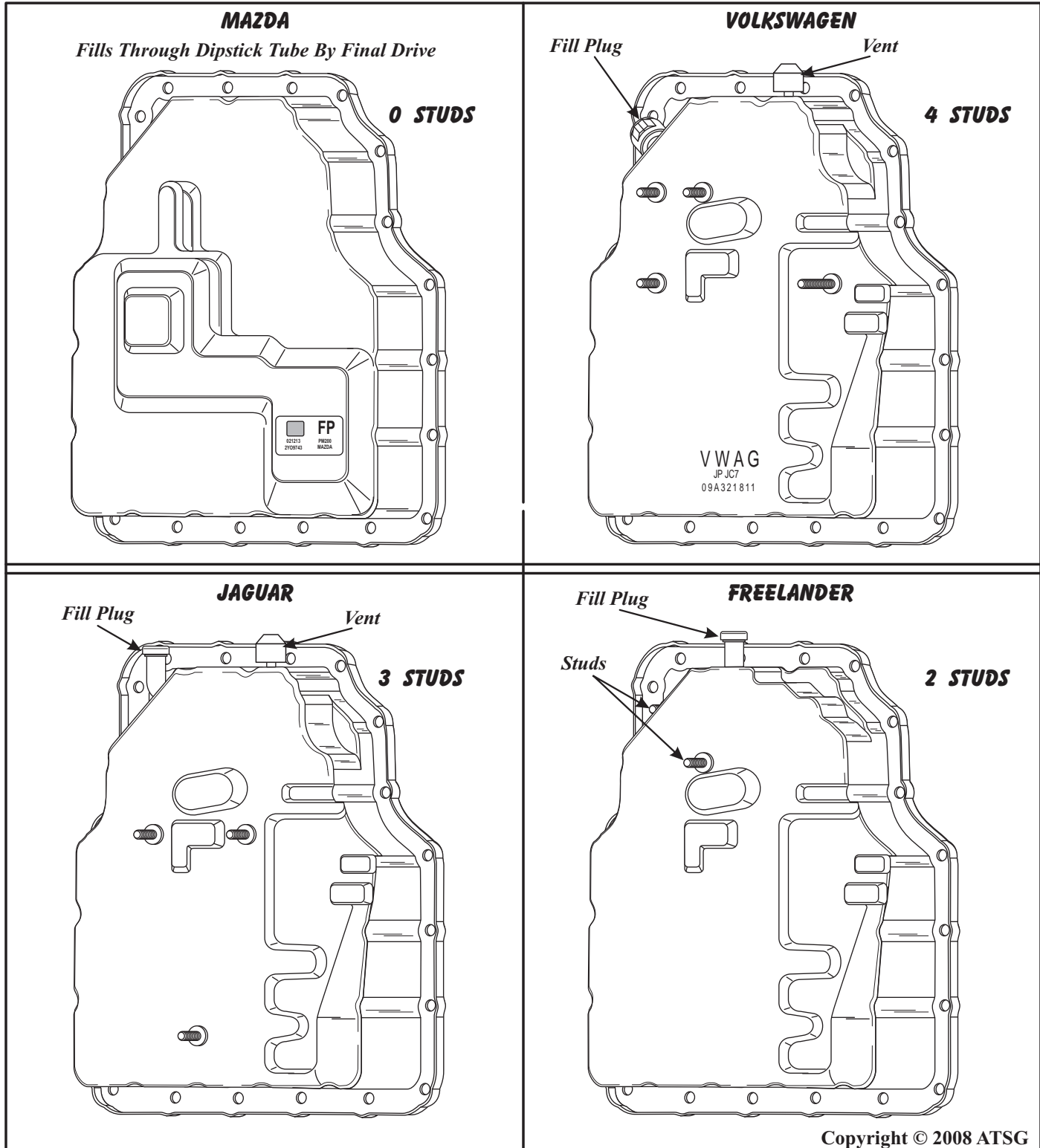


Figure 123

## VOLKSWAGEN, JAGUAR, AND FREELANDER JF506E TRANSAXLE

### NO REVERSE AND SLIPS FORWARD, AFTER REBUILD OR FLUID CHANGE

**COMPLAINT:** Volkswagen, Jaguar, and Freelander vehicles equipped with the JF506E transaxle may exhibit a no reverse condition and barely moves forward, after a rebuild, or after a fluid change.

**CAUSE:** The cause may be, the reduction band anchor bolt was accidentally mistaken for a fluid fill plug. When the plug was removed to fill the unit with fluid, the band dropped out of position. Refer to Figure 124.

**CORRECTION:** Some technicians have said they were able to lift the band back into position through the servo bore. If this cannot be achieved, the transaxle must be removed and disassembled to gain access to the band to place it back into proper position. When filling the unit, remove the fluid check plug from the bottom of the case, as shown in Figure 121 and 122, and fill the unit through the fill pipe located on top of the side of the pan, as shown in Figure 123.

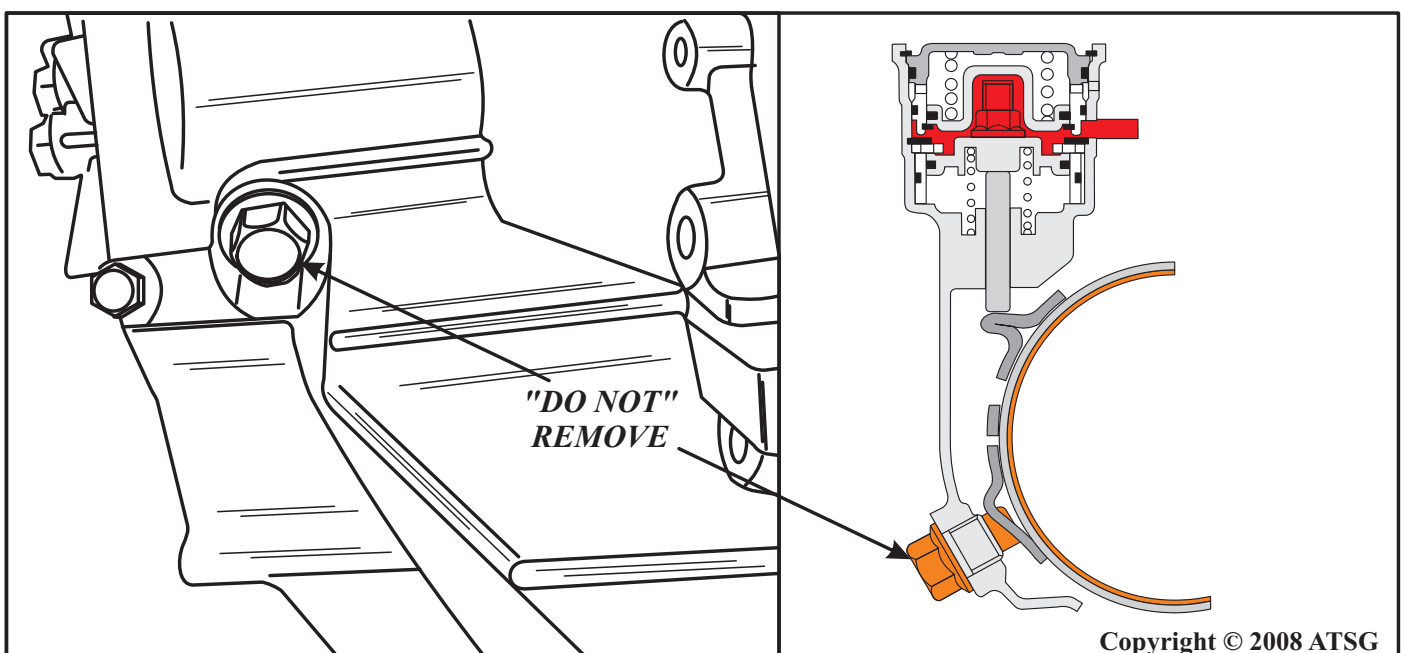


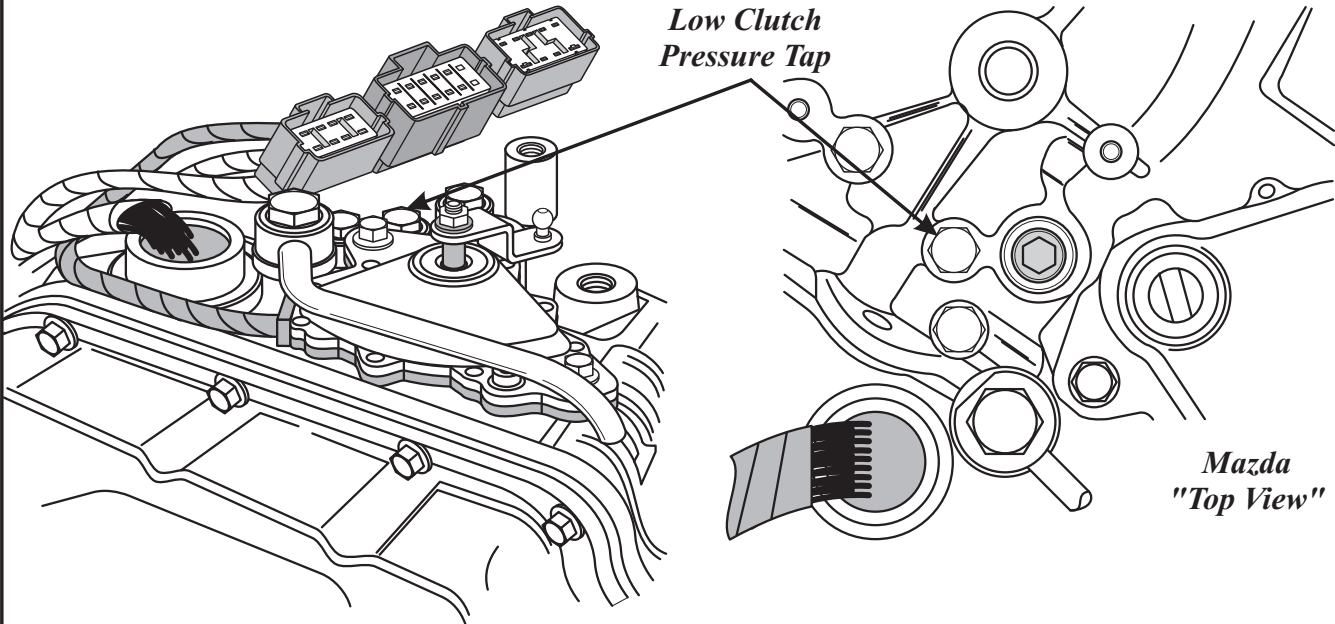
Figure 124

## Special Note:

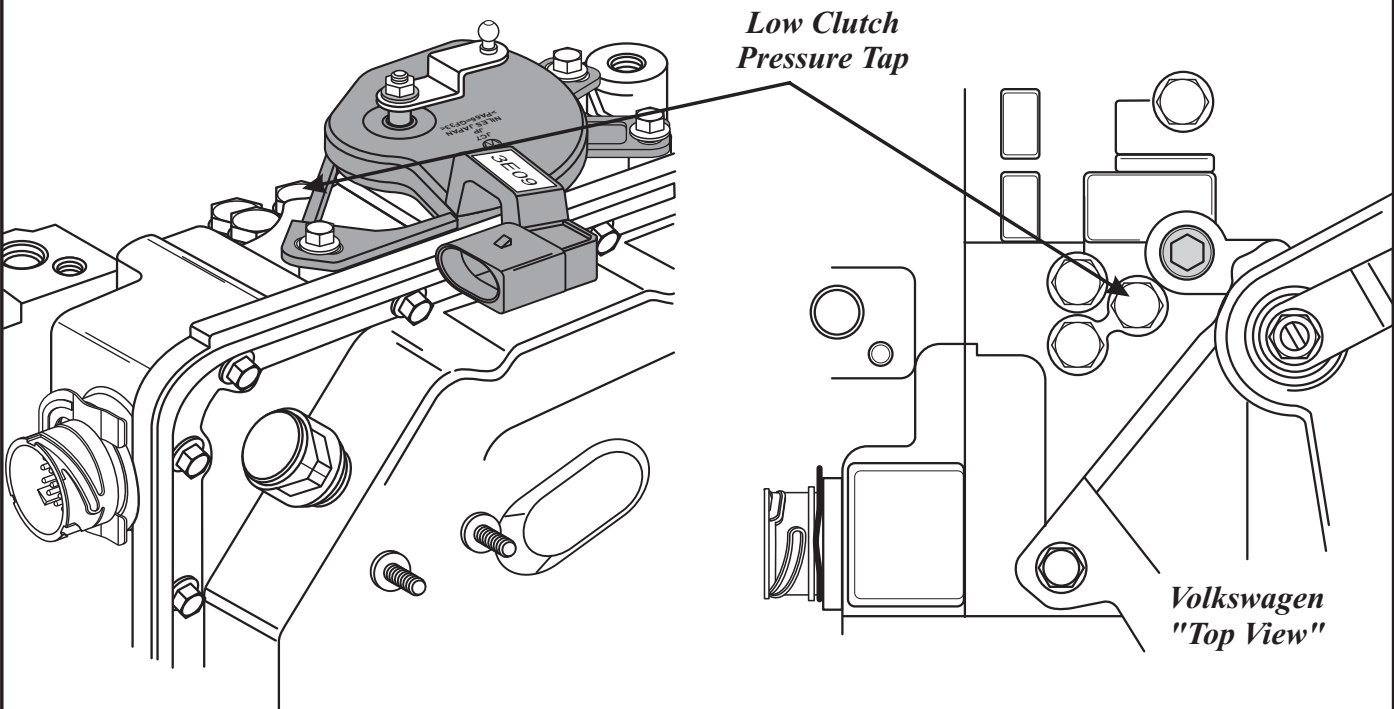
Line pressure cannot be measured on the JF506E transaxle. Use the "Low Clutch" tap when testing in "D", "4", "3", and "2" range positions. Use the "Reverse Clutch" tap when testing in the "R" range position. Pressure specifications shown on Page 91.

## LINE PRESSURE TEST

### MAZDA LOW PRESSURE TAP LOCATION



### VOLKSWAGEN LOW PRESSURE TAP LOCATION



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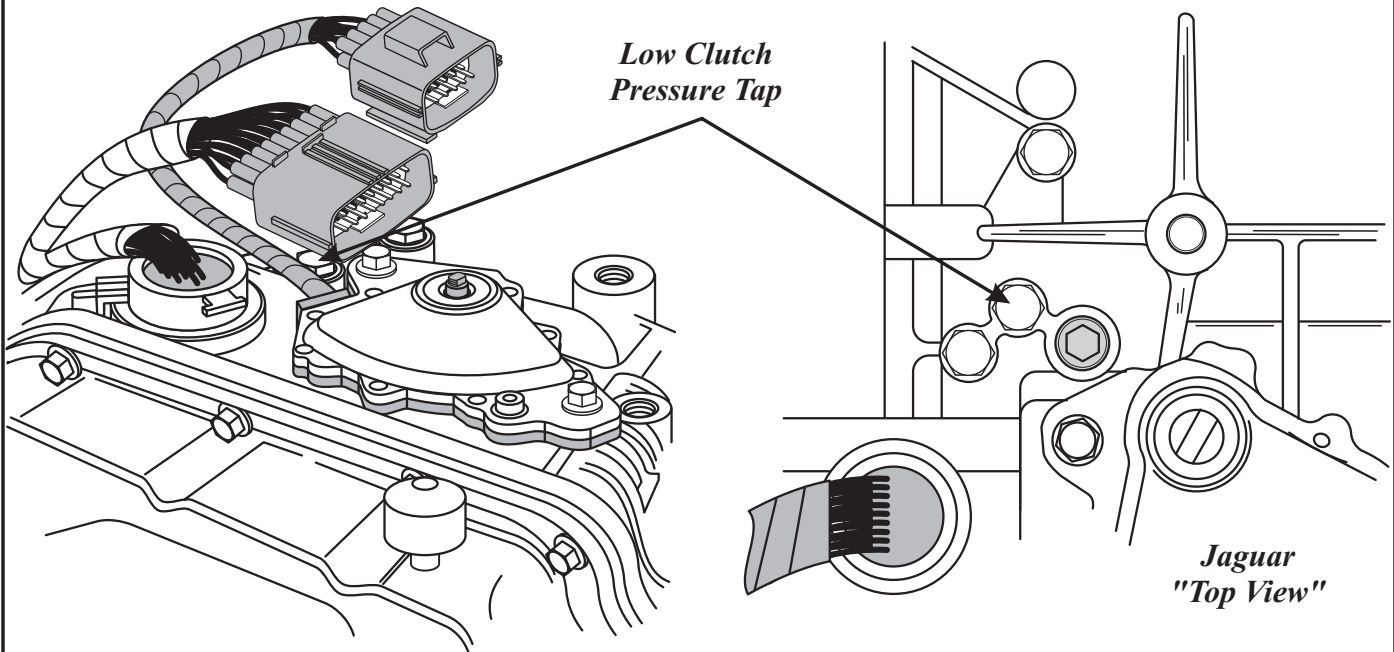
Figure 125

## LINE PRESSURE TEST

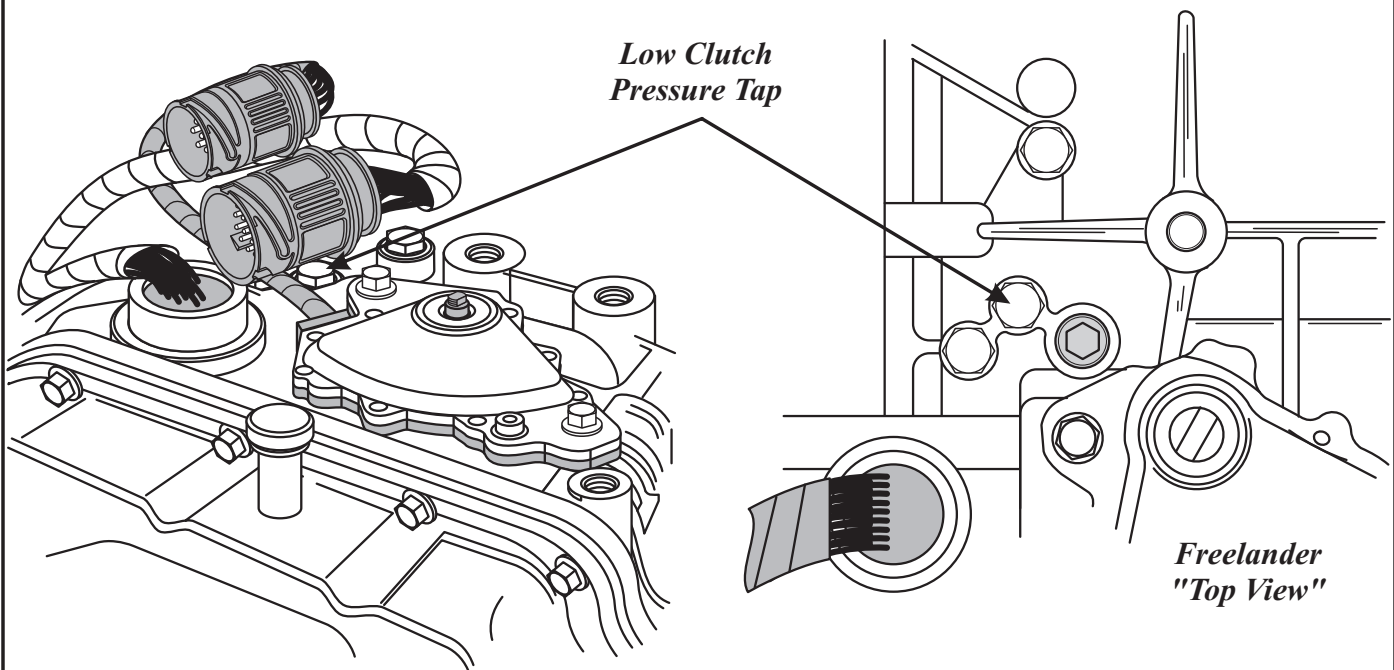
### Special Note:

Line pressure cannot be measured on the JF506E transaxle. Use the "Low Clutch" tap when testing in "D", "4", "3", and "2" range positions. Use the "Reverse Clutch" tap when testing in the "R" range position. Pressure specifications shown on Page 91.

### JAGUAR LOW PRESSURE TAP LOCATION



### FREELANDER LOW PRESSURE TAP LOCATION



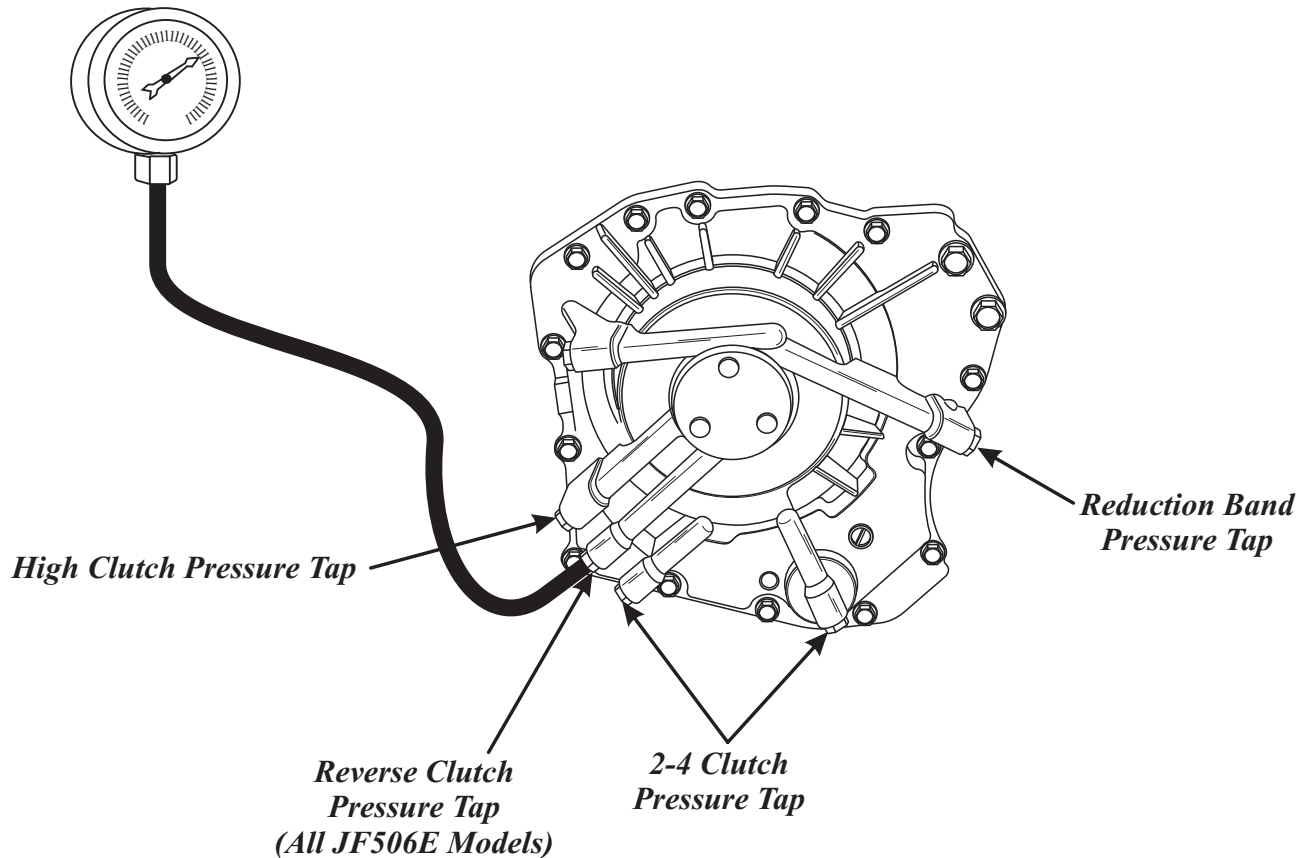
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Figure 126

## LINE PRESSURE TEST

### Special Note:

*Line pressure cannot be measured on the JF506E transaxle. Use the "Low Clutch" tap when testing in "D", "4", "3", and "2" range positions. Use the "Reverse Clutch" tap when testing in the "R" range position. Pressure specifications shown on Page 91.*



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Figure 127



## LINE PRESSURE TEST

### Special Note:

Line pressure cannot be measured on the JF506E transaxle. Use the "Low Clutch" tap when testing in "D", "4", "3", and "2" range positions. Use the "Reverse Clutch" tap when testing in the "R" range position. Pressure specifications have been published only for the Mazda, but all models should check very close to the same pressures, as the calibrations are very close, and those pressures are all shown below by model.

MAZDA "6"	<b>RANGE</b>	<b>PRESSURE TAP</b>	<b>IDLE</b>	<b>STALL</b>
	"D",	Low Clutch	42-71 psi	186-215 psi
	"R",	Reverse Clutch	80-109 psi	225-254 psi
MAZDA "MPV"	<b>RANGE</b>	<b>PRESSURE TAP</b>	<b>IDLE</b>	<b>STALL</b>
	"D", "3",	Low Clutch	42-71 psi	186-215 psi
	"2",	Low Clutch	80-109 psi	225-254 psi
	"R",	Reverse Clutch	80-109 psi	225-254 psi
VOLKSWAGEN	<b>RANGE</b>	<b>PRESSURE TAP</b>	<b>IDLE</b>	<b>STALL</b>
	"D", "4", "3"	Low Clutch	49-55 psi	179-195 psi
	"2",	Low Clutch	73-88 psi	220-290 psi
	"R",	Reverse Clutch	73-88 psi	220-290 psi
JAGUAR X TYPE	<b>RANGE</b>	<b>PRESSURE TAP</b>	<b>IDLE</b>	<b>STALL</b>
	"D", "4", "3"	Low Clutch	42-71 psi	186-215 psi
	"2",	Low Clutch	80-109 psi	225-254 psi
	"R",	Reverse Clutch	80-109 psi	225-254 psi
FREELANDER	<b>RANGE</b>	<b>PRESSURE TAP</b>	<b>IDLE</b>	<b>STALL</b>
	"D", "4",	Low Clutch	42-71 psi	186-215 psi
	"2", "1",	Low Clutch	80-109 psi	225-254 psi
	"R",	Reverse Clutch	80-109 psi	225-254 psi

Figure 128

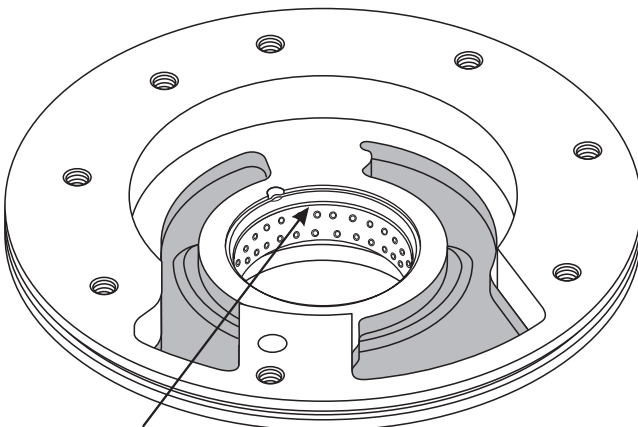
## OIL PUMP ASSEMBLY

The Oil Pump Assembly has the Gerotor style pump gears, without a pump crescent, as shown in Figure 130. The converter hub bushing in the oil pump also has a step in it, that gets installed facing the pump gears, as shown in Figure 129. Oil Pump specifications are also shown in Figure 129.

### Oil Pump Specifications

COMPONENT	SPECIFICATION
INNER GEAR TO FACE	.0008" - .0015"
OUTER GEAR TO FACE	.0008" - .002"
OUTER GEAR TO BODY	.004" - .006"

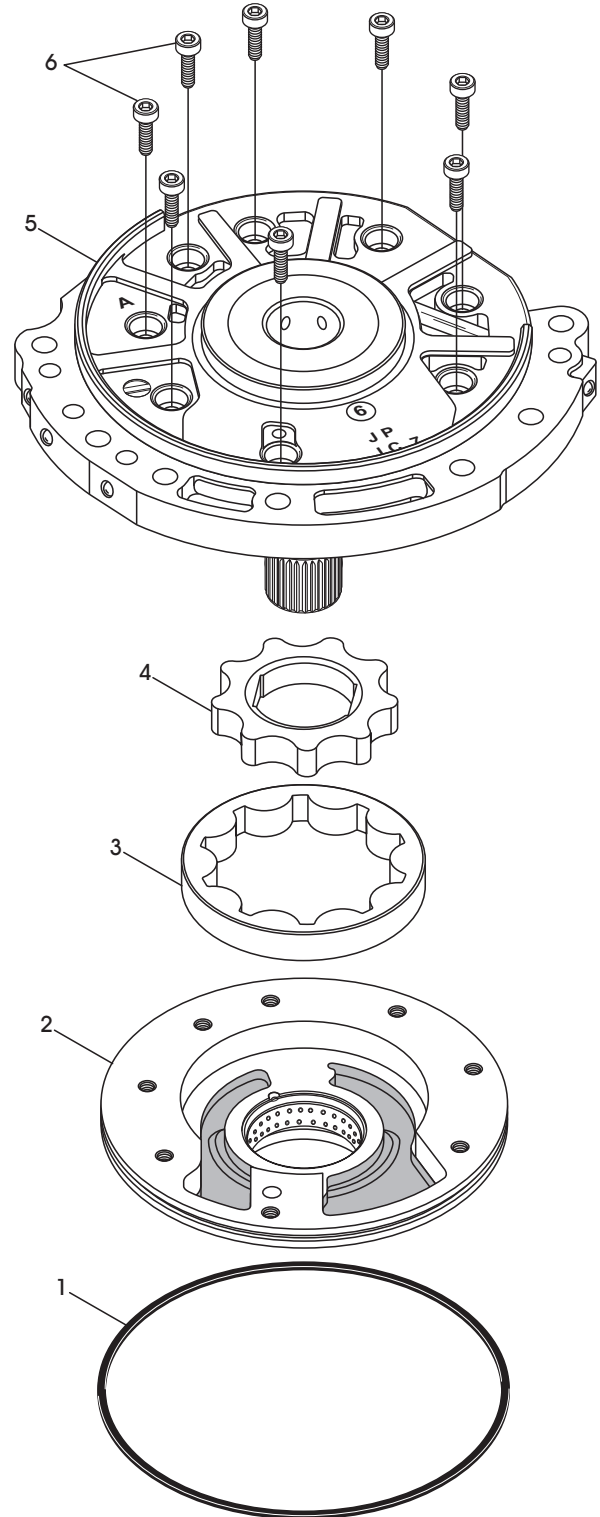
### OIL PUMP BUSHING INSTALLATION



INSTALLED WITH THE  
"STEP" FACING  
THE INNER GEROTOR

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Figure 129



- 1 PUMP TO CONVERTER HOUSING "D" RING
- 2 OIL PUMP HOUSING
- 3 OUTER GEROTOR
- 4 INNER GEROTOR
- 5 OIL PUMP COVER
- 6 PUMP COVER TO OIL PUMP BOLTS (8 REQUIRED)

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Figure 130

## REDUCTION BAND ADJUSTMENT

The reduction band adjustment in the factory manuals, backing off adjusting screw 5 turns, does not always produce satisfactory transaxle operation. This adjustment could create a "Chatter" condition in forward or reverse and possibly store gear ratio codes. ATSG recommends adjusting the reduction band using the following procedure.

### Reduction Band Adjusting Procedure

1. Install the reduction servo return spring, apply piston with new "O" ring.
  2. Compress the reduction servo piston assembly and install retaining snap ring with flat side facing down, as shown in Figure 132.
  3. Remove the pressure plug and "O" ring from transaxle case, as shown in Figure 132.
  4. Install the factory servo piston holding tool, as shown in Figure 132.
- Note: This is a mandatory tool to get the adjusting screw locking nut torqued properly. We have provided the Mazda part number, as shown in Figure 131 and 132.**
5. Install 14 mm deep socket over the adjusting screw locking nut and loosen the nut.
  6. Using a dial caliper measure from the top of the 14 mm deep socket, down to a straight edge placed on machined surface of transaxle case, as shown in Figure 133.
  7. Record this measurement as "Dimension A".
  8. Fully compress the servo piston and the 14mm socket, using a large screwdriver, as shown in Figure 135.
  9. With piston fully compressed, measure again from the top of socket down to straight edge, and record the measurement as "Dimension B".
  10. Subtract "Dimension B" from "Dimension A".
  11. Turn adjusting screw as necessary to achieve, a minimum of 3.175mm (0.125") to a maximum of 4.75mm (0.187").
  12. Torque the adjusting screw locking nut down to 39-50 N·m (30-35 ft.lb.).

**Caution: Do not allow the band to become dislodged from the band anchor, as indexing the band back into the proper position will require splitting the case halves.**

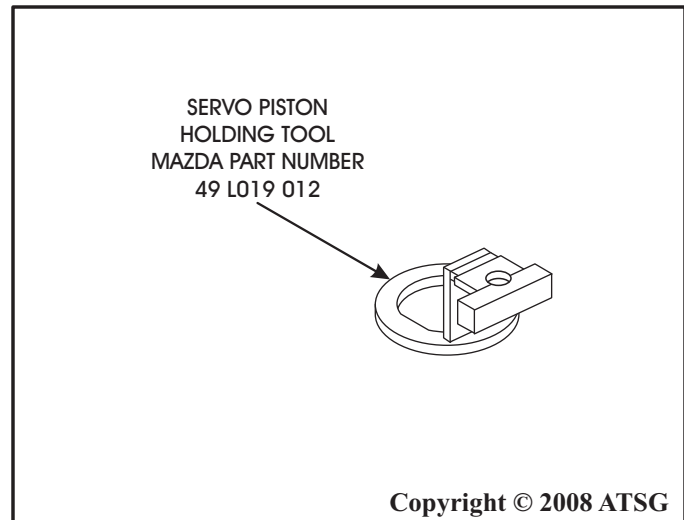


Figure 131

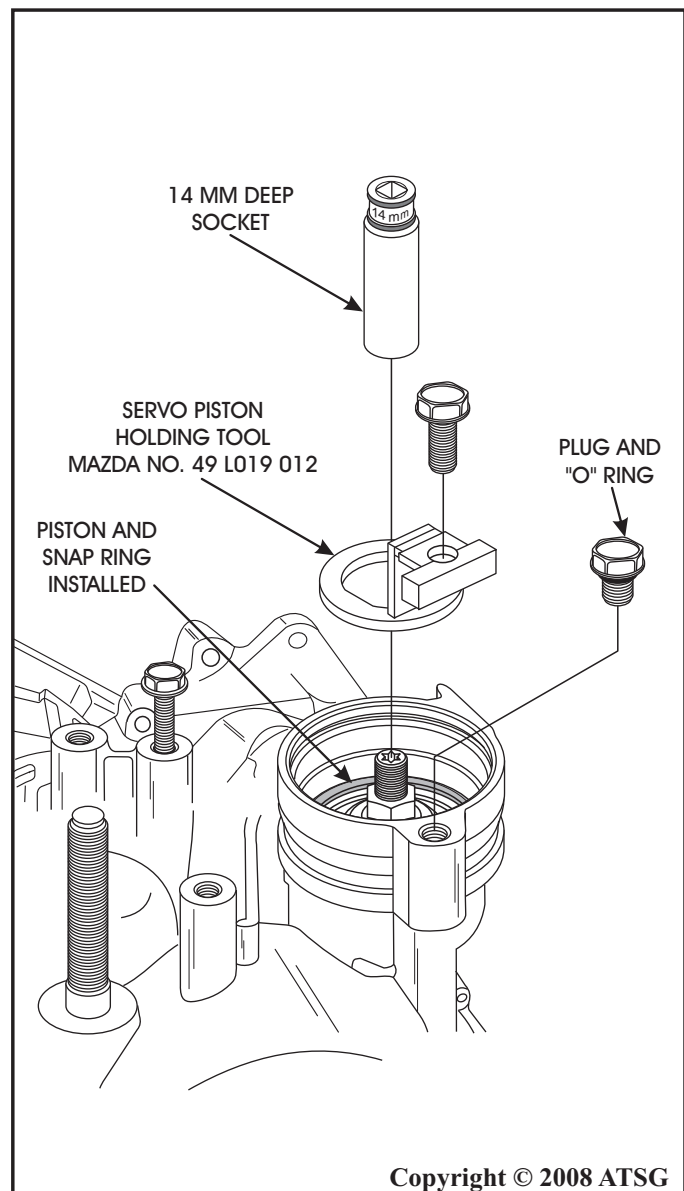


Figure 132

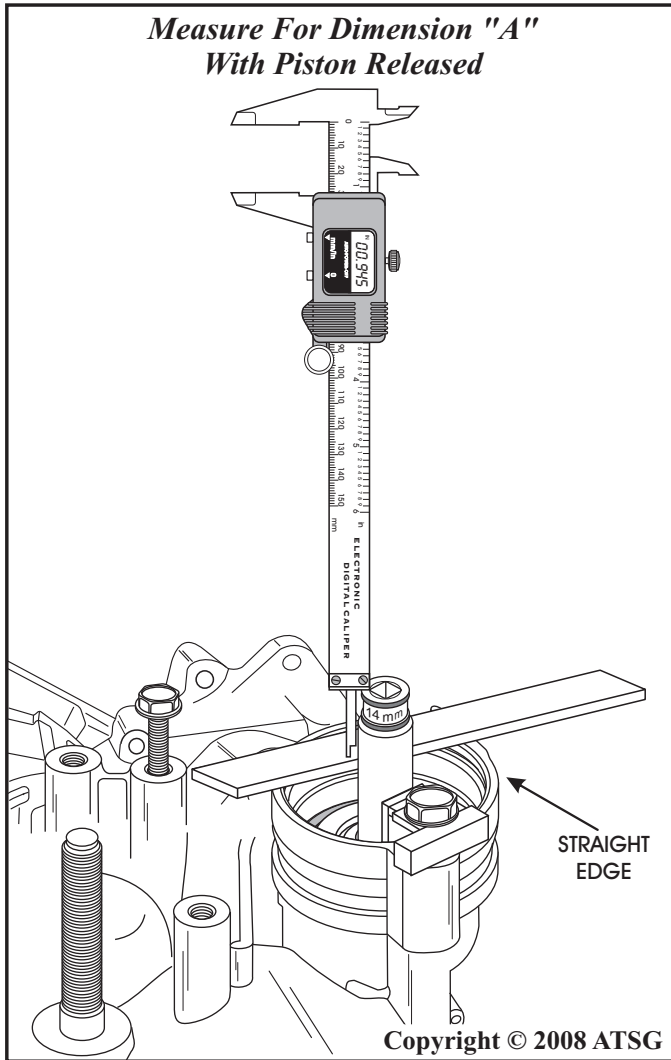


Figure 133

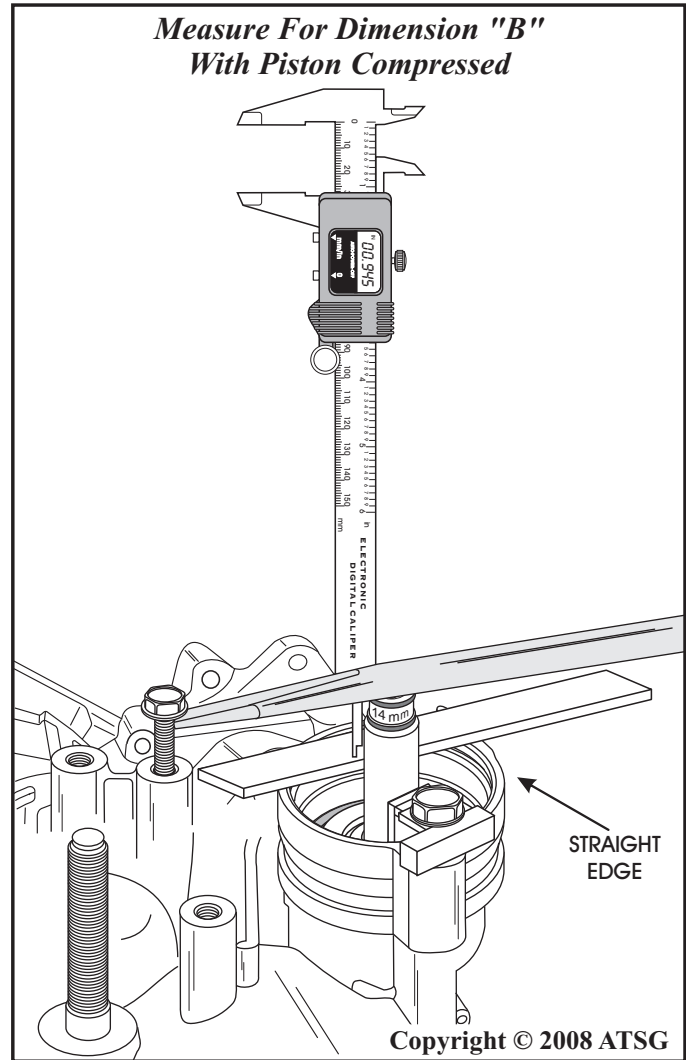


Figure 135

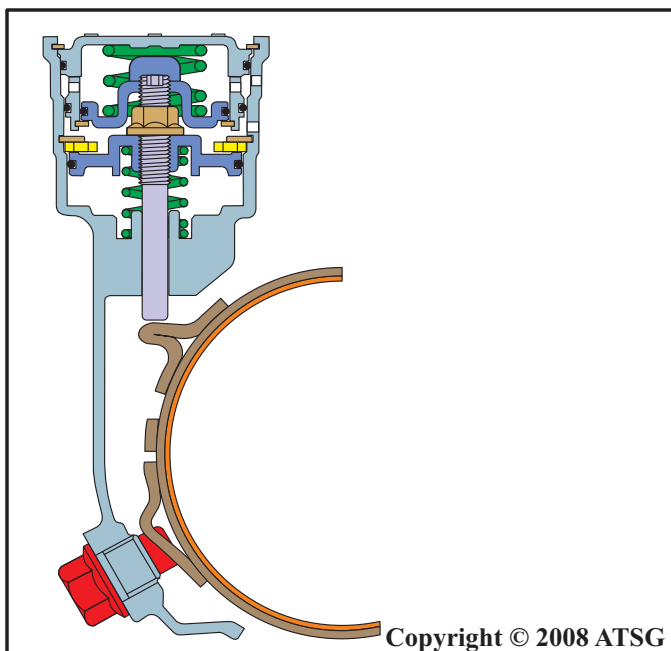
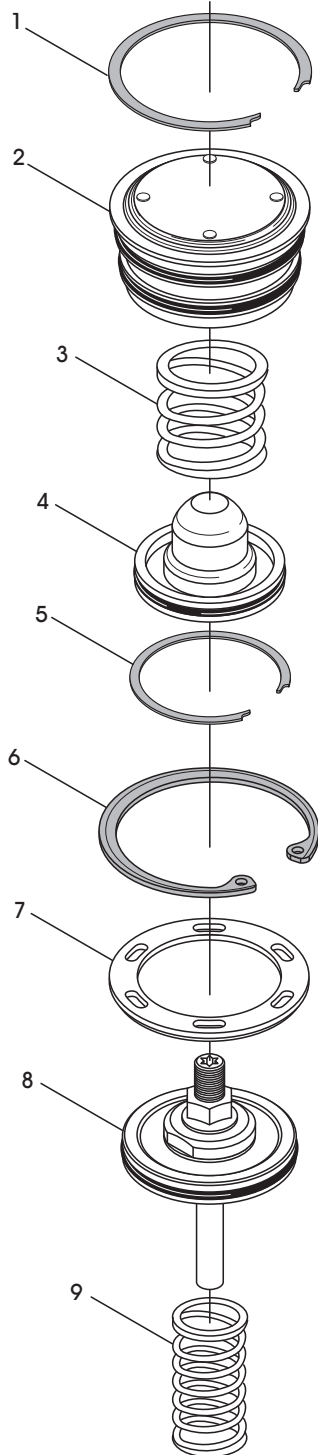


Figure 134

## REDUCTION SERVO DIFFERENCES

The Reduction Servo internal components are all the same with the exception of the servo cover. The Volkswagen models use a bolt on cover and all the others use a snap ring to retain the servo cover in the case, as shown in Figure 136 and 137. The cut-away view shown in Figure 134 is the snap ring cover version but Volkswagen is set up exactly the same, except for the bolt on cover. When removing servo apply piston, tag the servo apply piston return spring for identification, as it is very similar to one of the accumulators.

## MAZDA, JAGUAR, FREELANDER

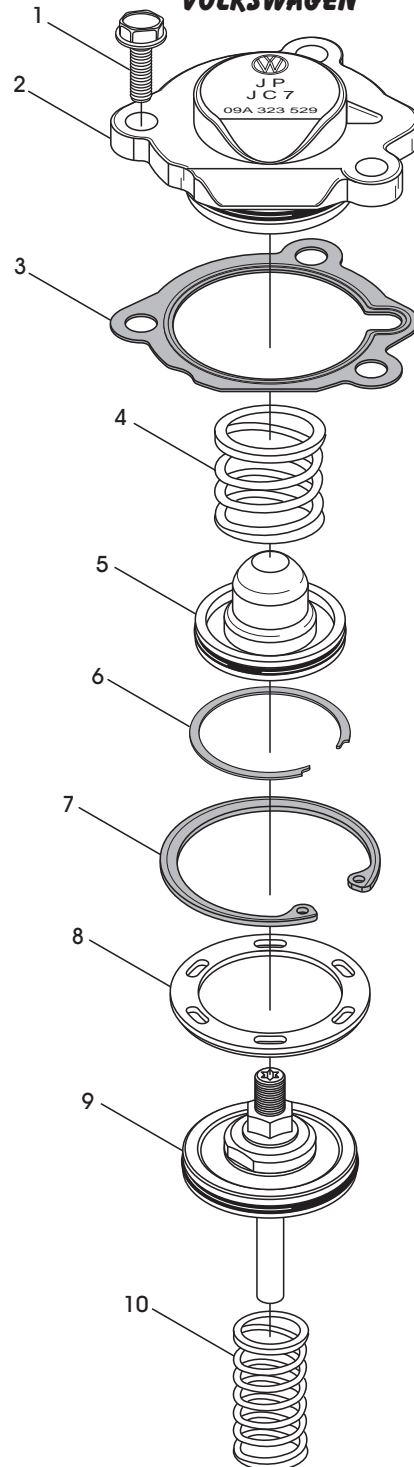


- 1 REDUCTION SERVO COVER RETAINING SNAP RING
- 2 REDUCTION SERVO COVER AND "O" RINGS ASSEMBLY
- 3 REDUCTION SERVO CUSHION SPRING
- 4 REDUCTION SERVO CUSHION SPRING RETAINER AND "O" RING
- 5 CUSHION SPRING RETAINER SNAP RING
- 6 REDUCTION SERVO PISTON SNAP RING
- 7 REDUCTION SERVO SPACER
- 8 REDUCTION SERVO APPLY PISTON ASSEMBLY
- 9 REDUCTION SERVO RETURN SPRING

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Figure 136

## VOLKSWAGEN



- 1 REDUCTION SERVO RETAINING BOLTS (3 REQUIRED)
- 2 REDUCTION SERVO COVER AND "O" RING, (BOLT ON)
- 3 REDUCTION SERVO COVER GASKET (RIBBED STEEL)
- 4 REDUCTION SERVO CUSHION SPRING
- 5 SERVO CUSHION SPRING RETAINER AND "O" RING
- 6 SERVO CUSHION SPRING RETAINER SNAP RING
- 7 REDUCTION SERVO PISTON SNAP RING
- 8 REDUCTION SERVO SPACER
- 9 REDUCTION SERVO APPLY PISTON ASSEMBLY
- 10 REDUCTION SERVO RETURN SPRING

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Figure 137



## FLUID FILTER DIFFERENCES

The main fluid filter mounts with two of the oil pump retaining bolts and also goes over a roll pin located in transaxle case, as shown in Figure 138 and Figure 139.

Currently there are only three filters in production that cover all applications, as shown in Figure 139. The Volkswagen filters are thinner, slightly longer and have a square oil inlet pipe. The other one is thicker, shorter, has a round oil inlet pipe and fits the Mazda, Jaguar and Freelander models. The transaxle case halves must be split to replace this filter.

The oil pump to case gasket is a stamped steel gasket, which would normally be "Ribbed" around all oil passage holes. This gasket however, is "Ribbed" only around the pump suction port, as shown in Figure 138. Make sure this gasket is replaced on any service to the transaxle. There have been many reports of valve buzz after rebuild and this gasket has been identified as part of this concern. This gasket is not serviced by any of the car companys except Mazda, and is available under OEM part number FP01-19-221, as shown in Figure 138.

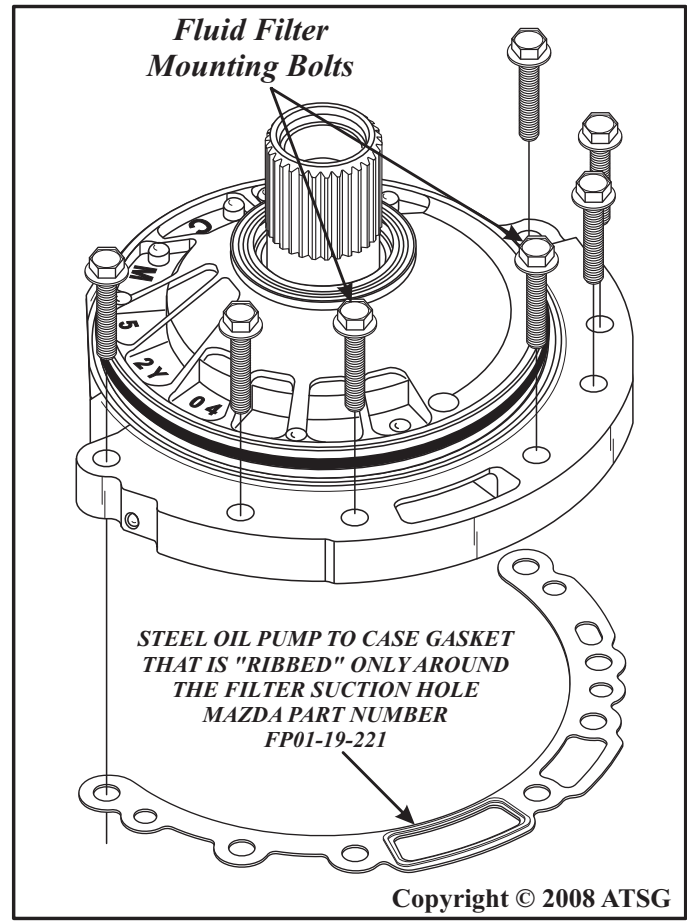


Figure 138

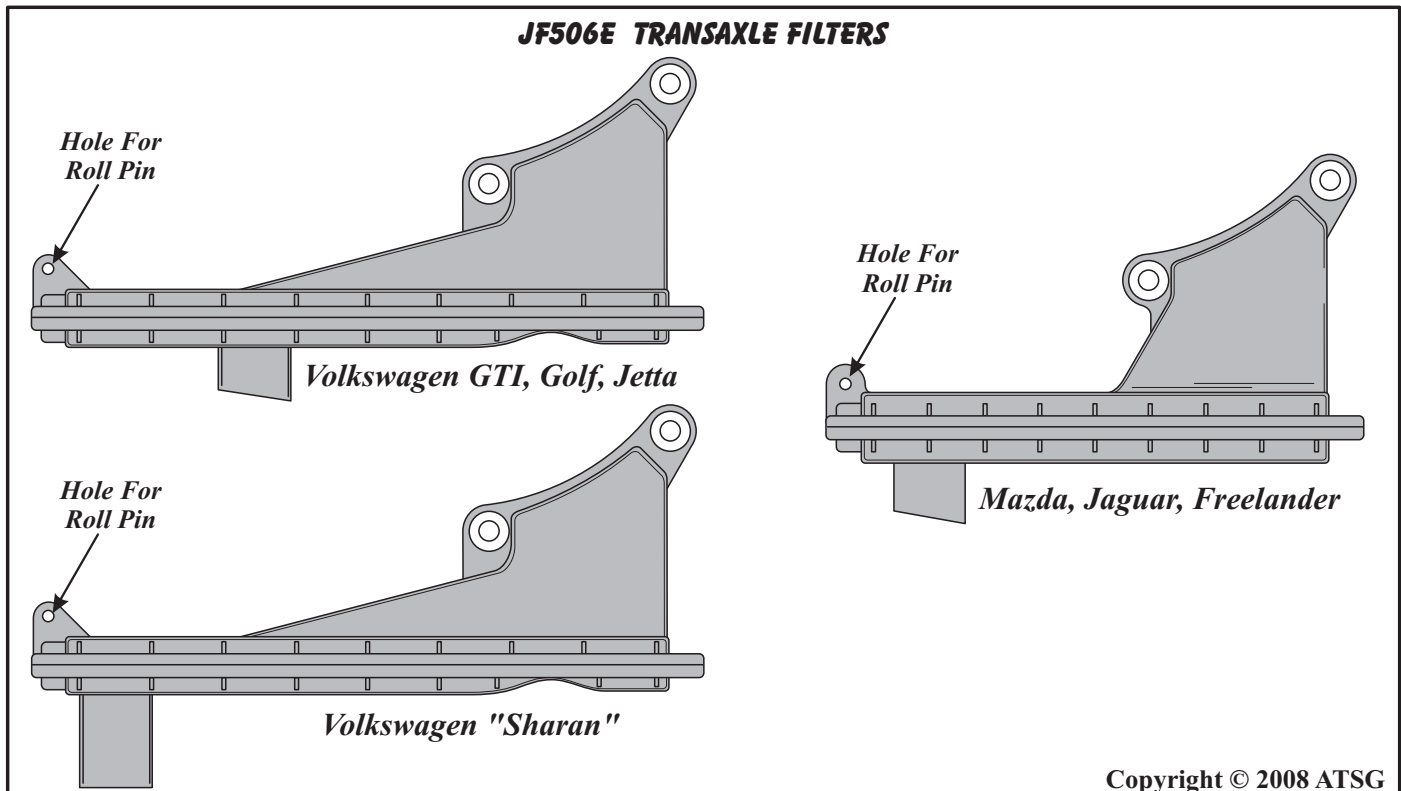


Figure 139

## INPUT SHAFT AND TRANSFER GEAR

There are currently two different input shafts, one with three sealing rings and one with two sealing rings, as shown in Figure 141. The third sealing ring goes into Transfer Gear "A", located directly behind the oil pump assembly and seals lube oil from escaping, which of course changes the inside diameter of the transfer gear. ATSG feels that this 3rd sealing ring may be an upgrade, as we have seen one shaft that was just not yet machined, as shown in Figure 141. Some transfer gears are bored to accept the third sealing ring, as shown in Figure 140, and some are not. You must measure the inside diameter, as shown in Figure 140, to determine whether it is used with a 2 ring input shaft, or a 3 ring input shaft. The transfer gears also vary in tooth count between the various models, as shown in the chart in Figure 142.

Be very careful with the selection process, if replacement parts are necessary.

**Special Note:**  
*The three ring input shaft and transfer sprocket is definitely the better design and will make a much more durable transaxle.*

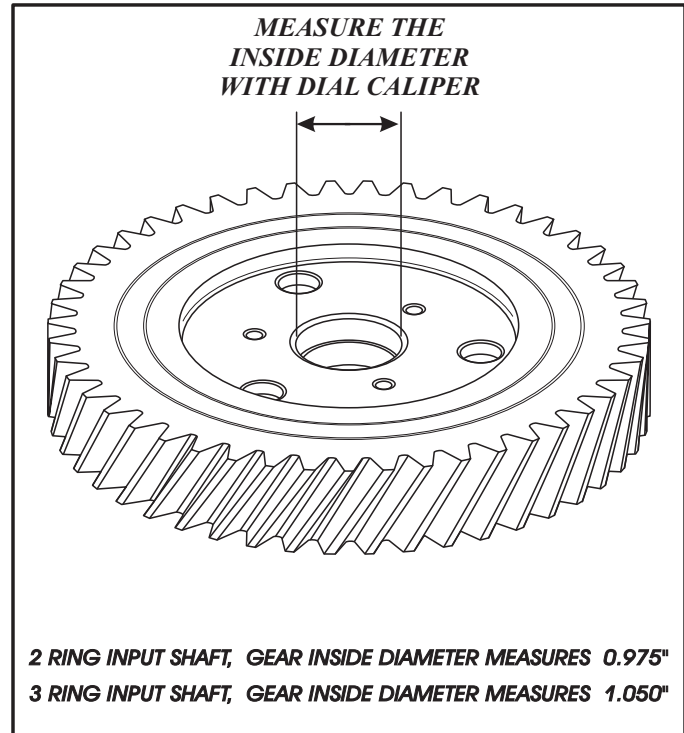


Figure 140

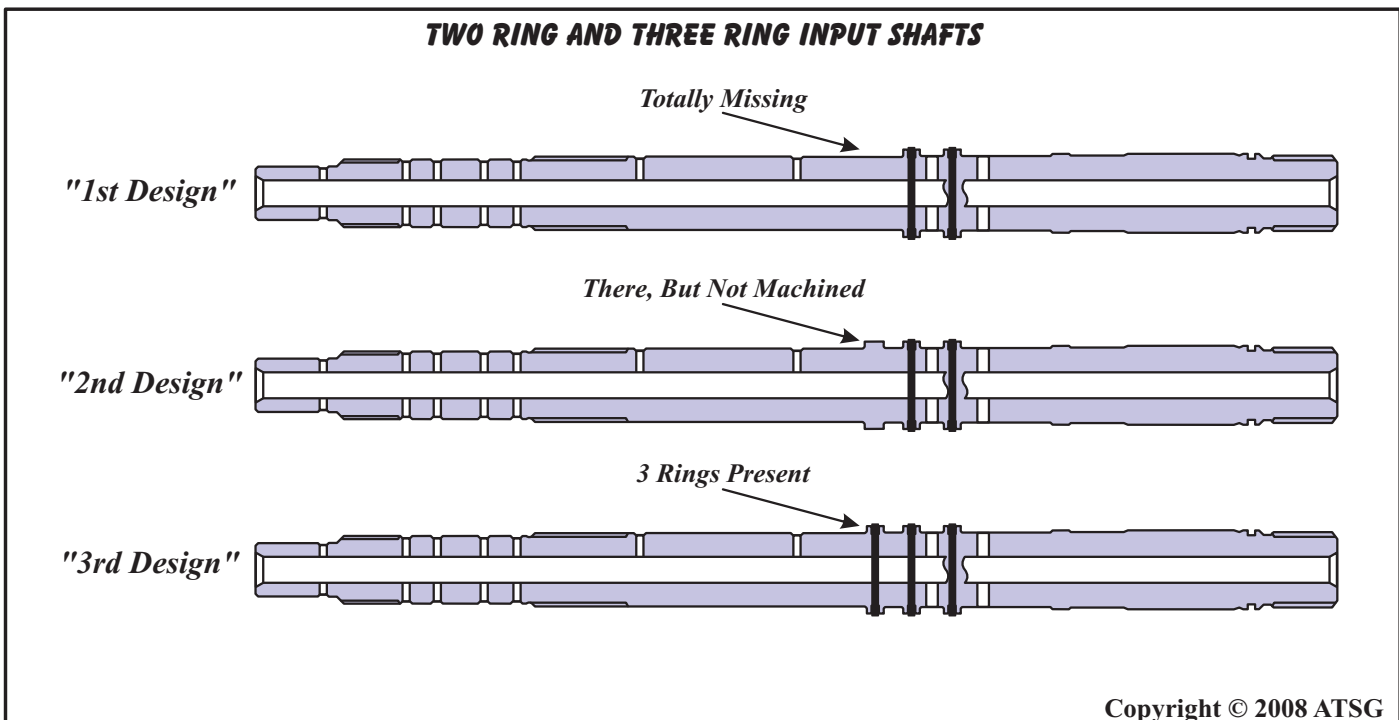
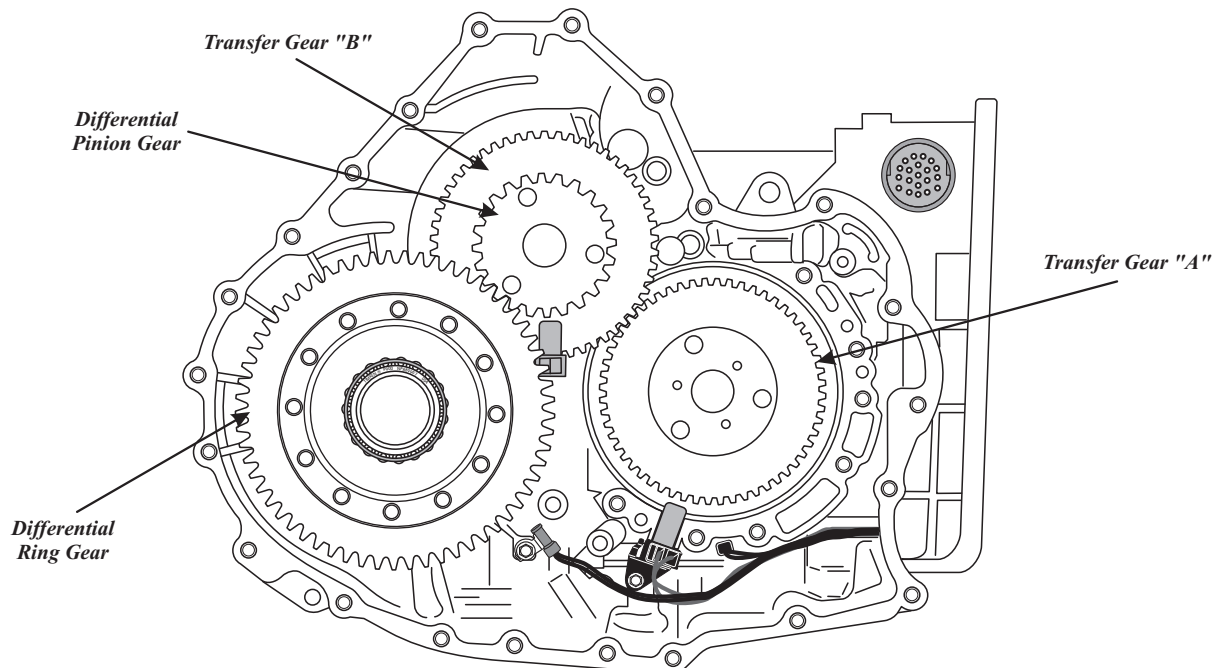


Figure 141

## JF506E PLANETARY, DIFFERENTIAL, TRANSFER GEAR RATIO CHART

	Maxda 6 3.0L V6	Maxda MPV 3.0L V6	Land Rover Freelander 2.5L V6	Land Rover Freelander Turbo Diesel	Jaguar X Type 2.0L/2.5L/3.0L	VW Golf 1.9L Diesel	VW Jetta 1.8L/2.8L	VW GTI 1.8L
1st Gear	3.801	3.801	3.474	3.801	3.801	3.801	3.801	3.801
2nd Gear	2.131	2.131	1.948	2.131	2.131	2.131	2.131	2.131
3rd Gear	1.364	1.364	1.247	1.364	1.364	1.364	1.364	1.364
4th Gear	0.935	0.935	0.854	0.935	0.935	0.935	0.935	0.935
5th Gear	0.685	0.685	0.685	0.685	0.685	0.685	0.685	0.685
Reverse	2.970	2.970	2.714	2.970	2.970	2.970	2.970	2.970
Differential Ratio	3.23	3.04	3.04	2.87 (2.42) Codes Unknown	3.23	Transaxle Code "EEB" = 3.45 Transaxle Code "EYN" = 3.45 Transaxle Code "EEF" = 2.82		
Transfer Gear "A"	41 Teeth 2 Ring ID	41 Teeth 2 Ring ID	54 Teeth 0 Ring ID	54 Teeth (58 Teeth)	54 Teeth 0 Ring ID	52 Teeth 0 Ring ID	52 Teeth 0 Ring ID	52 Teeth 0 Ring ID
Transfer Gear "B"	47 Teeth 1 Ring ID	47 Teeth 1 Ring ID	65 Teeth 0 Ring ID	65 Teeth (65 Teeth)	65 Teeth 0 Ring ID	67 Teeth 0 Ring ID	67 Teeth 0 Ring ID	67 Teeth 0 Ring ID
Differential Pinion Gear	21 Teeth 3 Ring ID	22 Teeth 2 Ring ID	22 Teeth 2 Ring ID	23 Teeth (26 Teeth)	21 Teeth 3 Ring ID	20 Teeth 3 Ring ID	20 Teeth 3 Ring ID	23 Teeth 3 Ring ID
Differential Ring Gear	68 Teeth 3 Ring ID	67 Teeth 2 Ring ID	67 Teeth 2 Ring ID	66 Teeth (63 Teeth)	68 Teeth 3 Ring ID	69 Teeth 3 Ring ID	69 Teeth 3 Ring ID	65 Teeth 3 Ring ID

**Special Note:** The above tooth counts were "Observed" counts, from units that we seen during teardown. Notice also that the rings that are normally used for identification, are the same count on many of the ring gears. Use "ONLY" the tooth count for positive identification, and in the case of Transfer Gear "A", you must also measure the inside diameter of the gear, to determine if it is used for 2 ring input shaft or 3 ring input shaft.



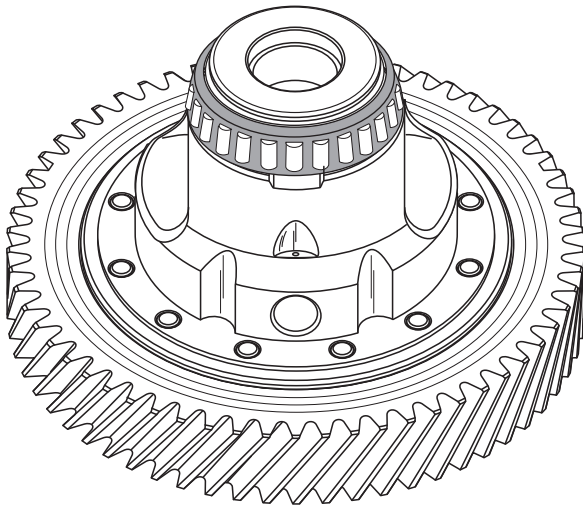
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Figure 142

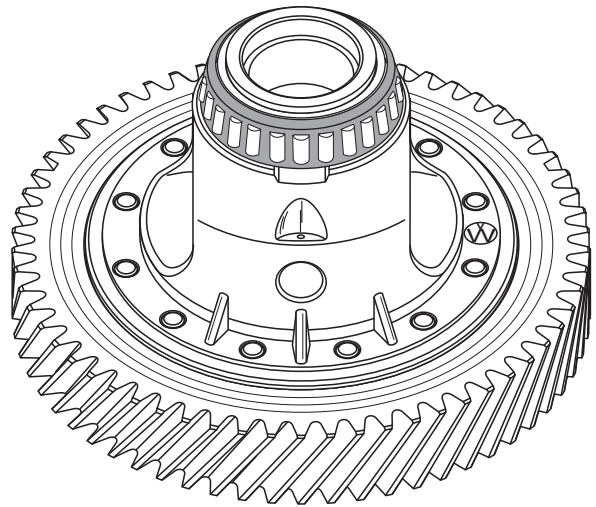
## FINAL DRIVE IDENTIFICATION

The Final Drive assembly can be lifted out, after the converter housing is removed from the case. The differentials, shown in Figure 143, and the pinion gears come in various ratios and all are unique to the individual manufacturer.

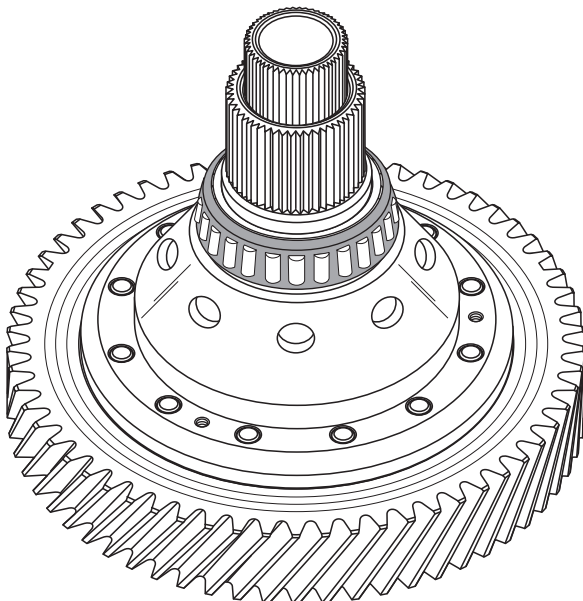
Refer to the gear ratio chart in Figure 142, on Page 98, for the differential ratios that have been published. These final drive assemblies obviously will not interchange between the manufacturers.



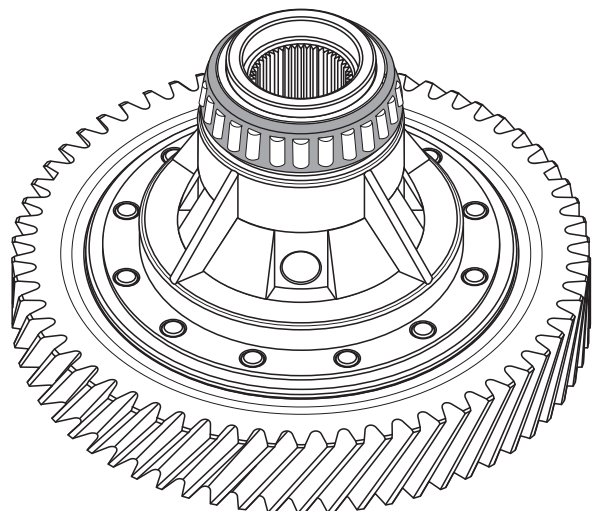
*Mazda*



*Volkswagen*



*Jaguar*



*Freelander*

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Figure 143

## JF506E TRANSAXLE (ALL MODELS) 2-3 FLARE OR SLIPS IN 3RD, 4TH AND 5TH

**COMPLAINT:** Mazda, Volkswagen, Jaguar or Freelander vehicles, equipped with the JF506E transaxle, may exhibit a flare on the 2-3 upshift, and/or slips in 3rd, 4th and 5th gear.

**CAUSE:** The cause may be, a cracked High Clutch Housing/Reverse Piston (See Figure 144). This crack is extremely difficult to see, and if missed during rebuild will cause premature high clutch failure. When this piston is cracked, it allows high clutch fluid to bleed into the reverse clutch circuit when the unit is in 3rd, 4th and 5th gear. The reverse clutch circuit is open to exhaust, when the unit is in these gears.

**CORRECTION:** Replace the High Clutch Housing/Reverse Piston assembly, as shown in Figure 144. Refer to Figure 145 for an exploded view of the high and reverse clutch housing for the piston location.

### SERVICE INFORMATION:

High Clutch Piston Housing/Reverse Piston (Mazda Part No.) ..... FP03-19-480

#### *Special Note:*

*This piston is only available individually from Mazda, but works just fine in the other units. All others it is not sold seperately.*

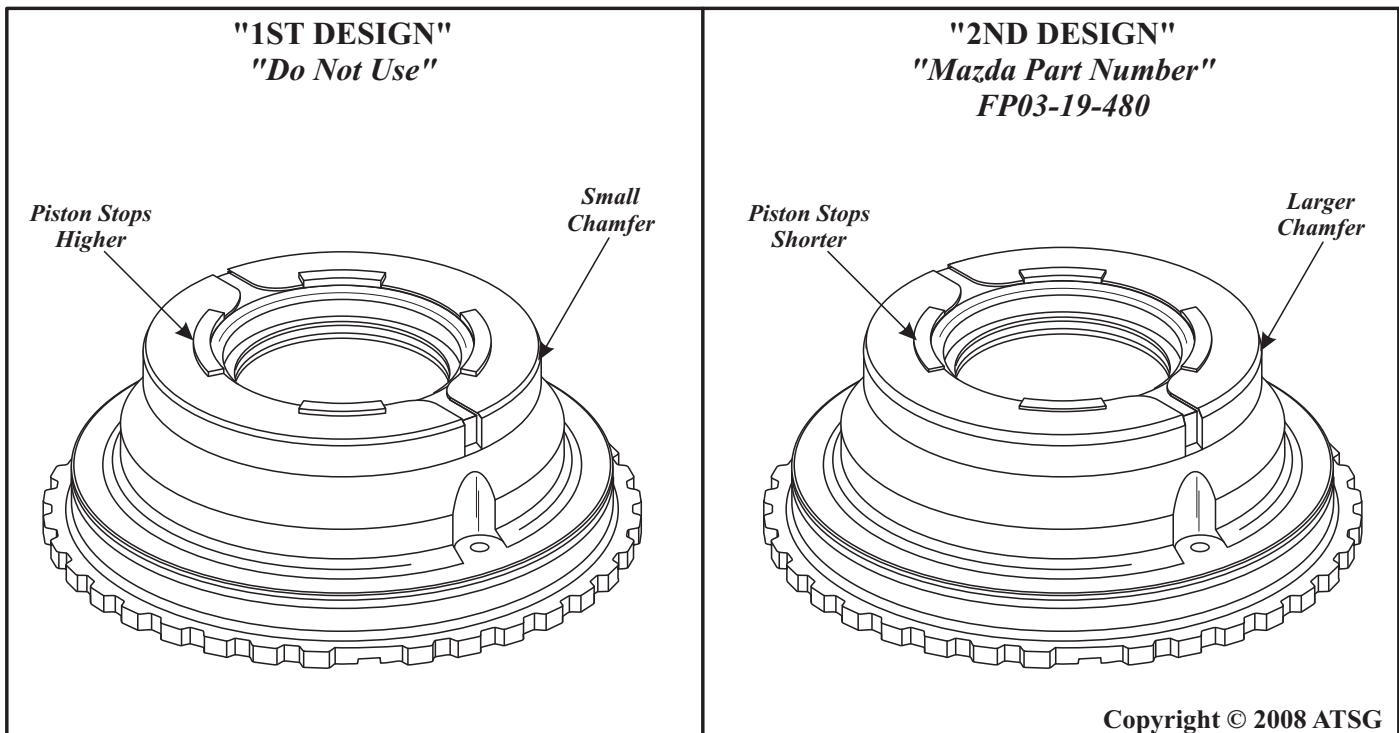
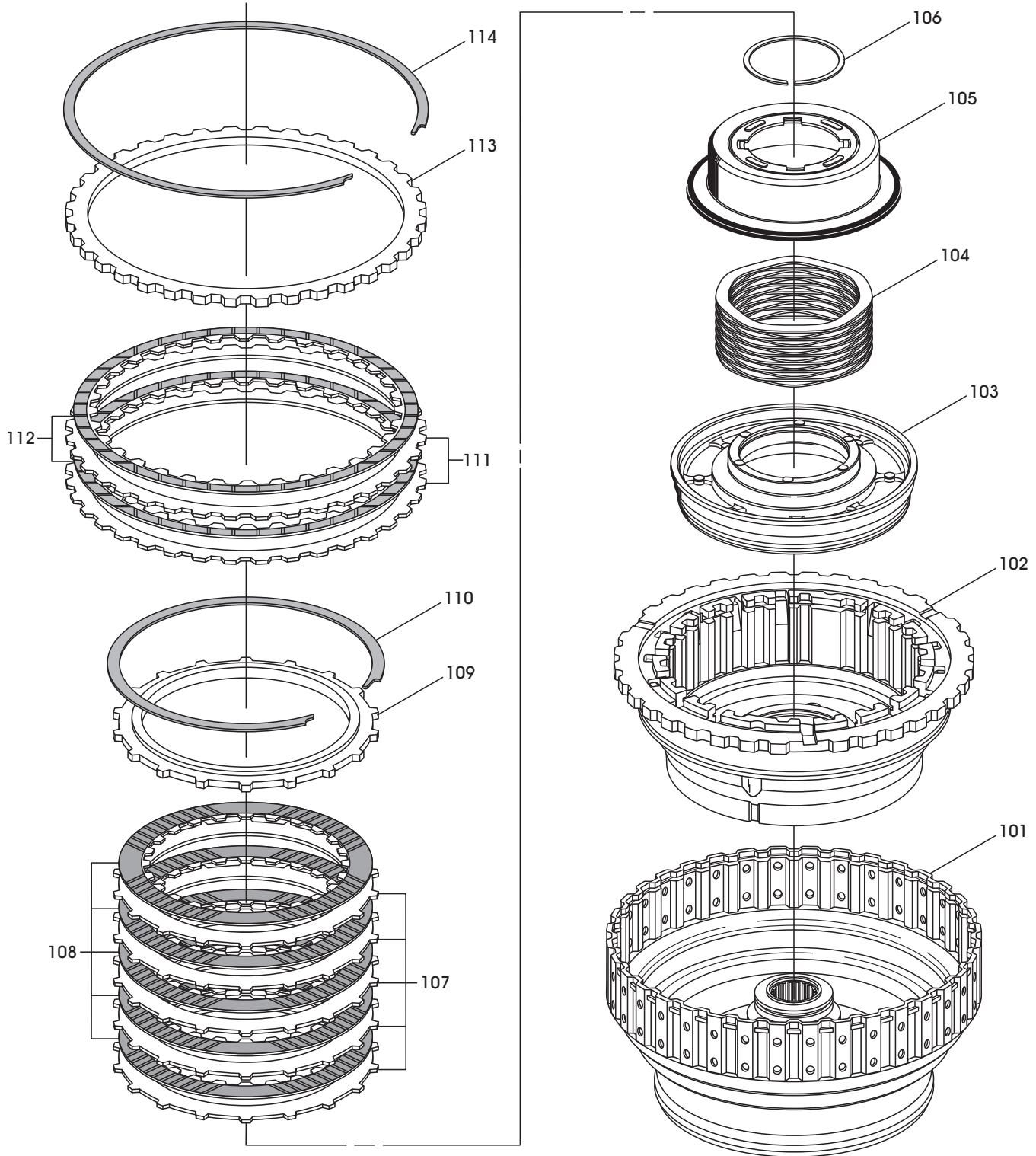


Figure 144





- 101 REVERSE CLUTCH HOUSING ASSEMBLY
- 102 HIGH CLUTCH HOUSING/REVERSE PISTON ASSEMBLY
- 103 HIGH CLUTCH PISTON
- 104 HIGH CLUTCH PISTON RETURN SPRING
- 105 HIGH CLUTCH BALANCE PISTON
- 106 HIGH CLUTCH BALANCE PISTON SNAP RING
- 107 HIGH CLUTCH STEEL PLATES

- 109 HIGH CLUTCH BACKING PLATE
- 110 HIGH CLUTCH BACKING PLATE SNAP RING
- 111 REVERSE CLUTCH STEEL PLATES
- 112 REVERSE CLUTCH FRICTION PLATES
- 113 REVERSE CLUTCH BACKING PLATE
- 114 REVERSE CLUTCH BACKING PLATE SNAP RING

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Figure 145

## VOLKSWAGEN JF506E REPEATED LUBE FAILURE

**COMPLAINT:** Repeated planetary failure, from lack of lubrication, on any Volkswagen equipped with the JF506E transaxle. Has normally been occurring after rebuild.

**CAUSE:** The cause may be, *not* installing the "beaded" gasket between the case and the converter housing, or installing the *wrong* "beaded" gasket, as shown in Figure 146. Jatco changed this gasket during the 2003 model year because of a change in the case pocket depth. This gasket is in the Volkswagen aftermarket kits only, as Volkswagen is the only manufacturer that uses the cooler mounted externally on the transaxle case, as shown in Figure 148. There are tubes that run from the back side of the converter housing, internally over to the cooler.

**CORRECTION:** Now there will be two different thickness gaskets included in your kits, and this will require you to measure the thickness of the original gasket metal core, before discarding, as shown in Figure 147. The 1st design gasket (1999-Some 2003) has a metal core thickness of .203mm (.008"). The 2nd design gasket (Some 2003-Up) has a metal core thickness of .610mm (.024"). Install the correct "beaded" gasket between the case and the converter housing, as shown in Figure 146.

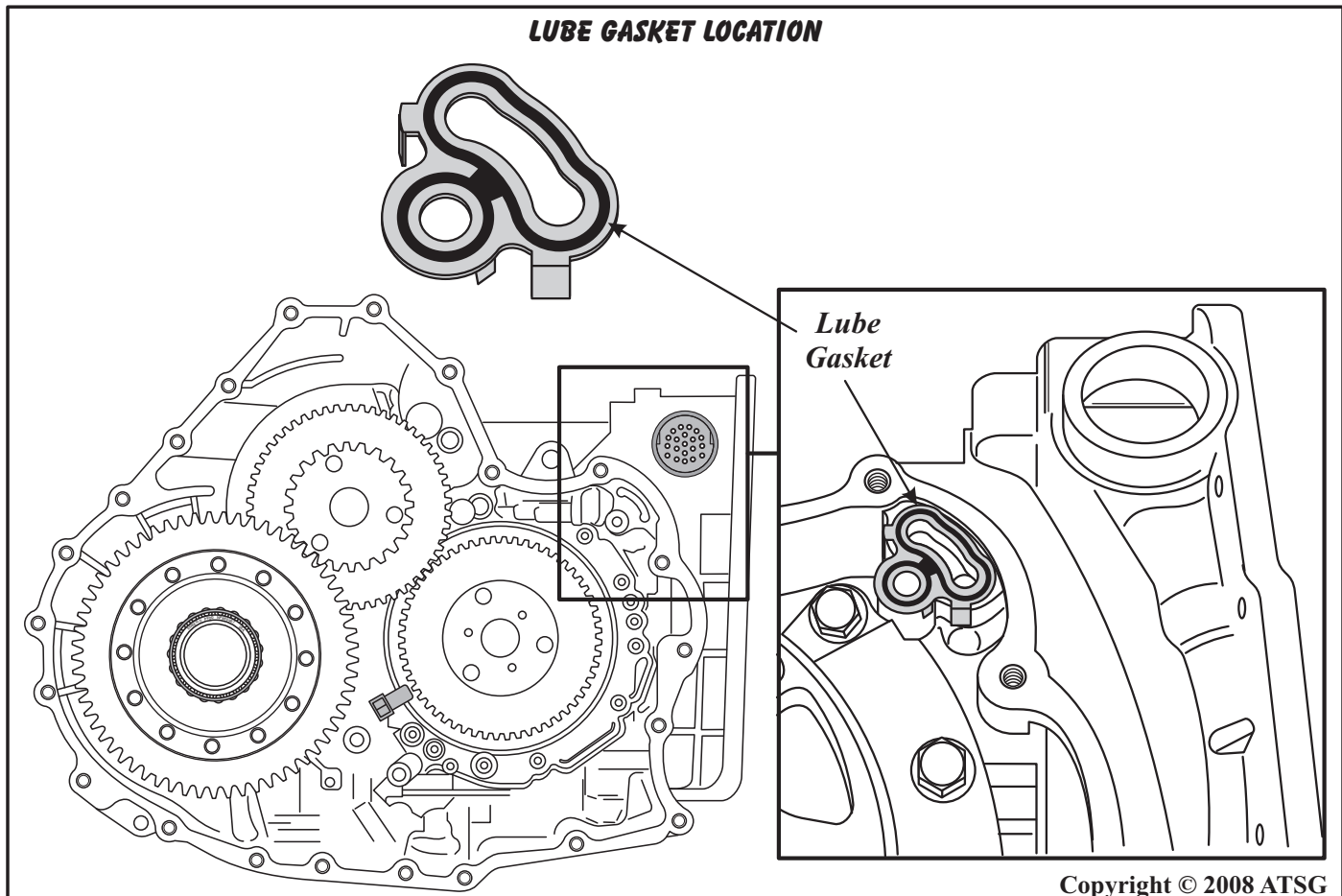
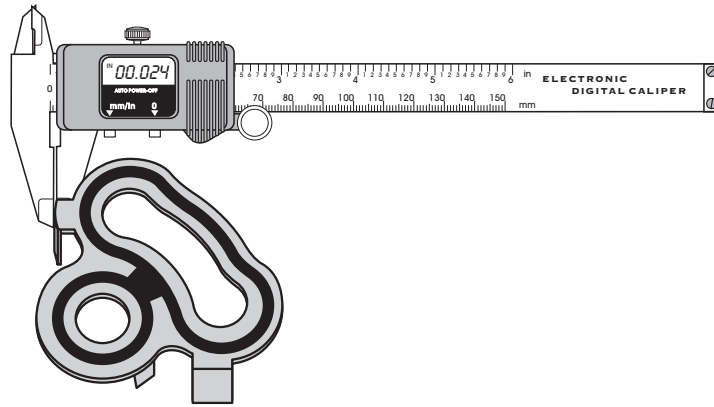


Figure 146

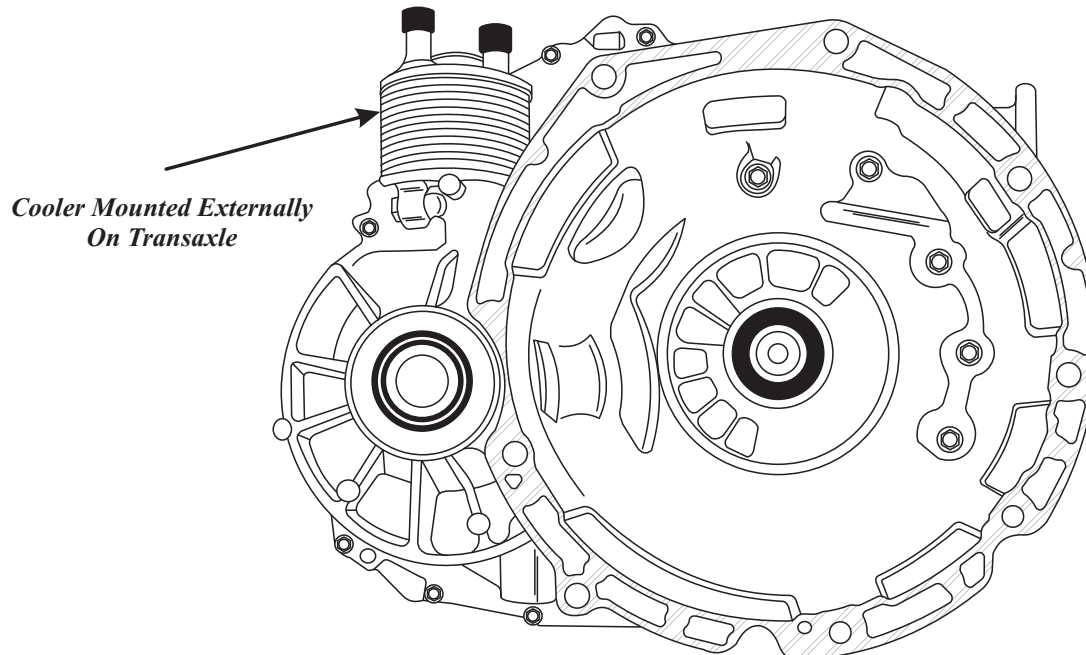
## MEASURING GASKET METAL CORE THICKNESS



*1999 Models Through Some 2003 = .203mm (.008") Thickness*  
*Some 2003 Through Current Models = .610mm (.024") Thickness*

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Figure 147



*Volkswagen  
 Golf, GTI And Jetta*

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Figure 148

## DIRECT CLUTCH DIFFERENCES

### Direct Clutch Housing

The Direct Clutch Housing is different, depending on the planetary gear ratio of your unit, because the reduction sun gear "splines" into the direct clutch housing, as shown in Figure 149. The Freelander uses a 23 Tooth sun gear, while all others use a 31 Tooth sun gear, as shown in Figure 149. Since the reduction sun gear is a different diameter, it also changes the "hub" of the selective thrust bearing race, as shown in Figure 149. The thrust bearing assembly for this area is the same on all models. The direct clutch stack-up is also different between the 4 clutch and the 3 clutch direct clutch housings. Refer to Page 106.

### Reduction Planetary Carrier

The Reduction Planetary Carrier is going to have different size pinion gears in the carrier obviously because of the ratio difference. The pilot that goes into the direct clutch housing has a diameter on it that is compatible with the 23 Tooth sun gear, as shown in Figure 150, only on the area down between the pinion gears where the sun gear rotates. The reduction sprag parts are the same on all models, also shown in Figure 150.

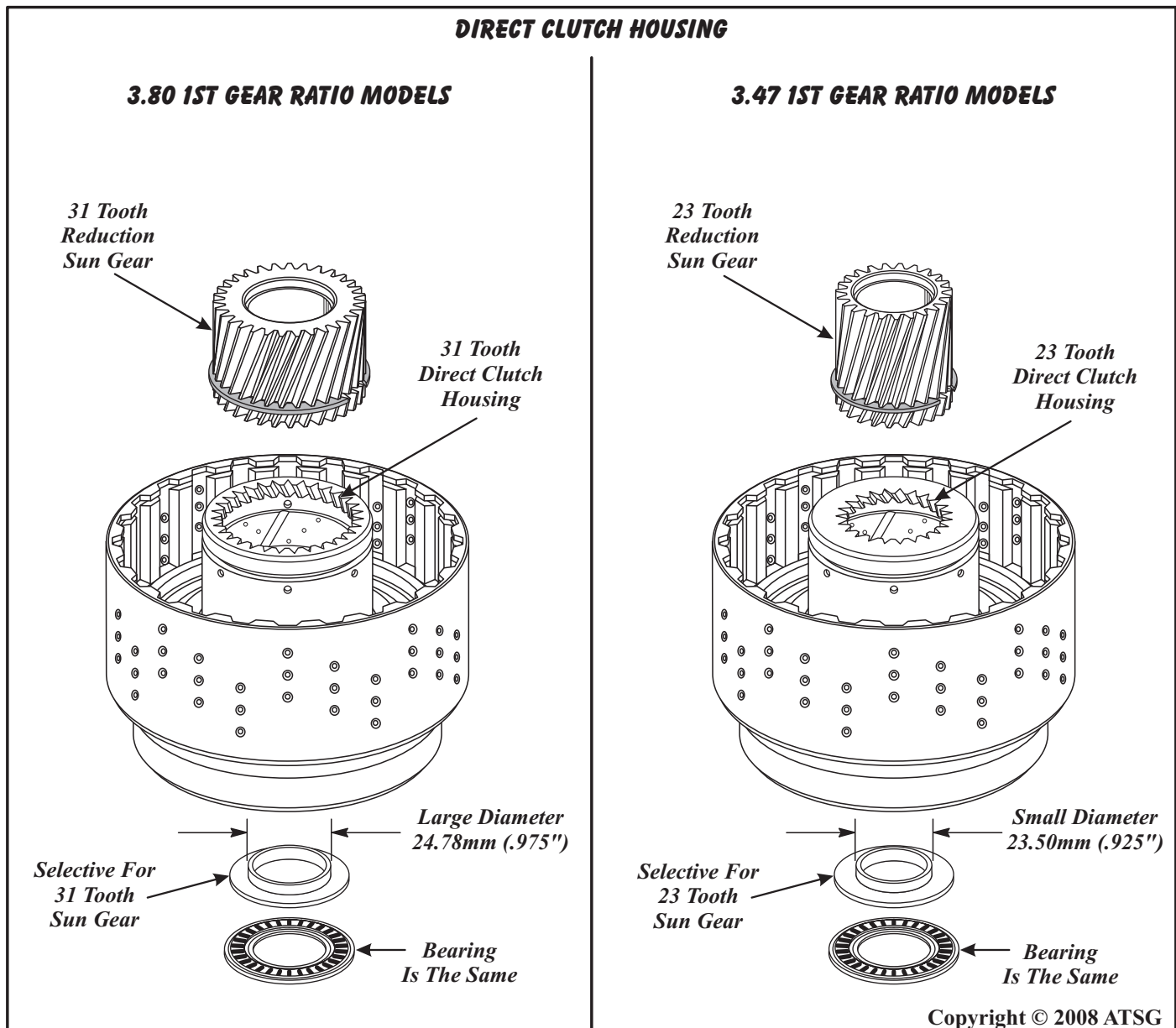
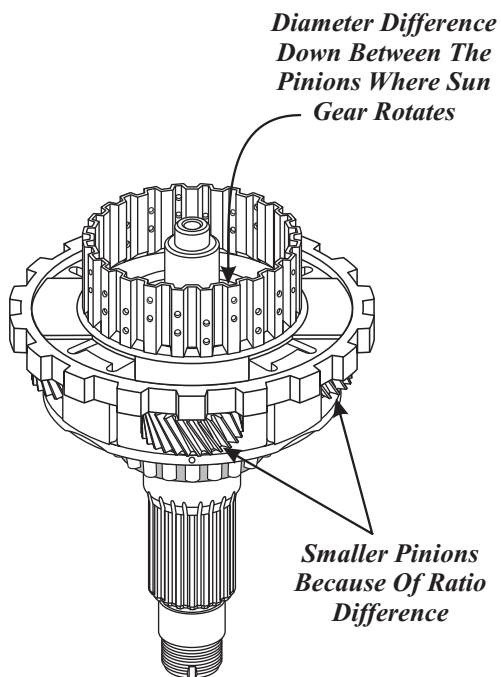
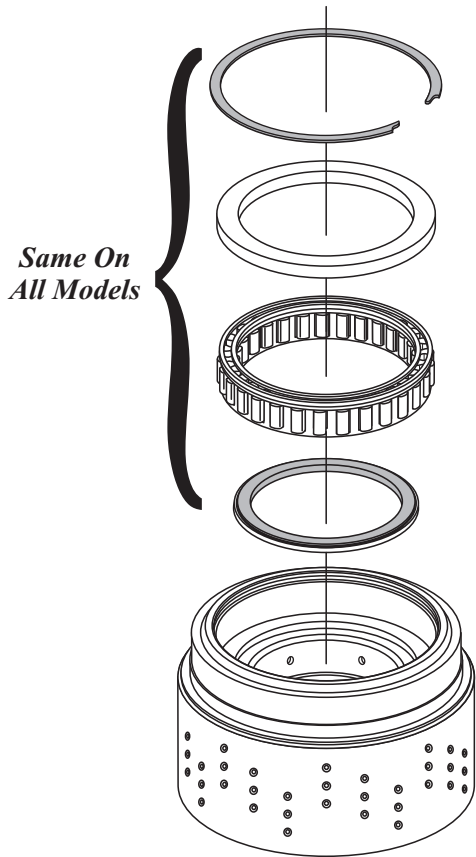
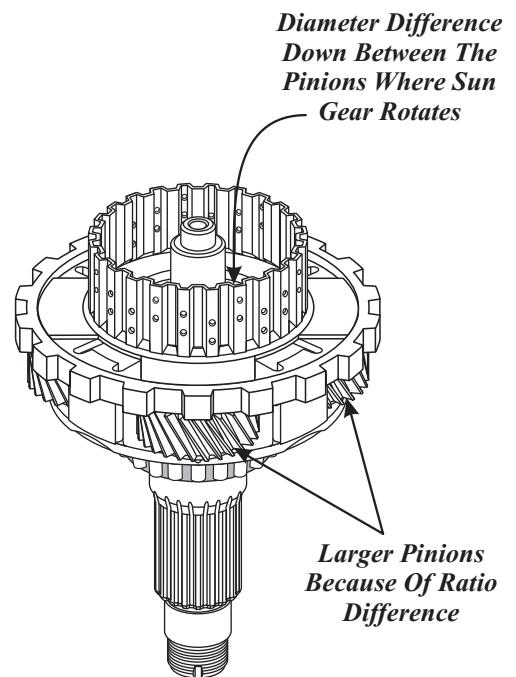
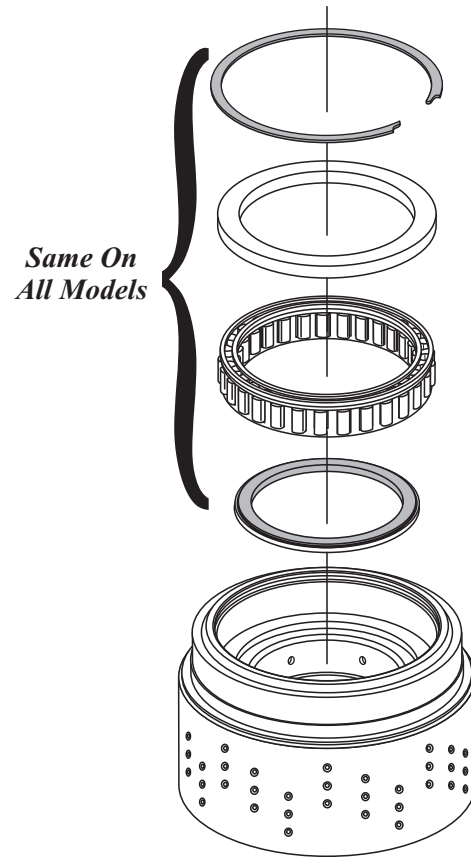


Figure 149

## 3.80 1ST GEAR RATIO MODELS



## 3.47 1ST GEAR RATIO MODELS



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Figure 150



## DIRECT CLUTCH DIFFERENCES (CONT'D)

### Direct Clutch Stack-Up

The direct clutch friction and steel plates also stack differently, as shown in Figure 151. There is a 4 friction and 4 steel stack, and a 3 friction and 5 steel stack, as shown in Figure 151. The direct clutch backing plate is the same on all models.

### Direct Clutch Piston

The direct clutch apply piston also changes in height, in the area shown in Figure 151, to accommodate the different clutch stack-ups. Be very careful in choosing replacement parts for this area.

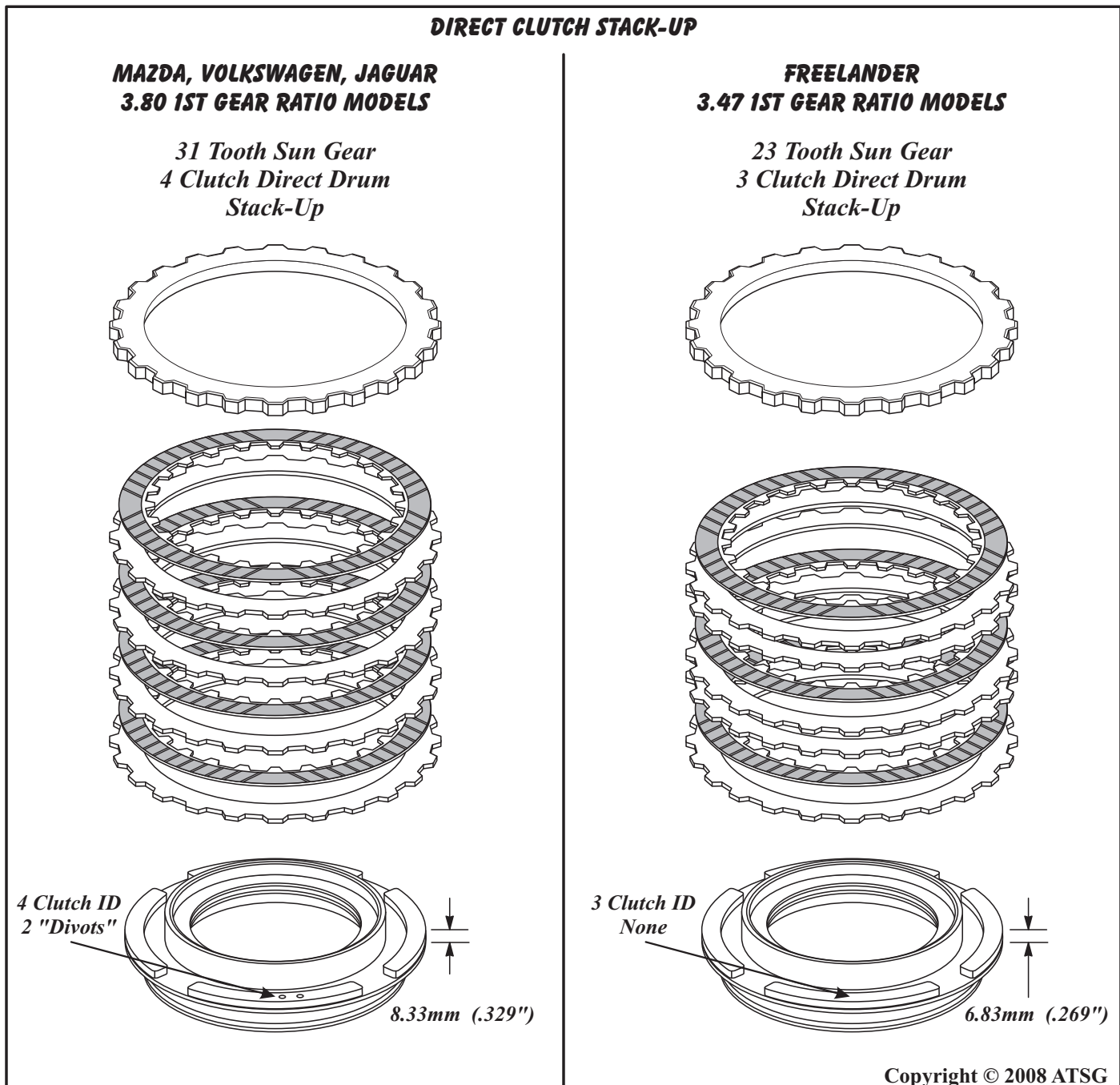


Figure 151

## CASE PASSAGE IDENTIFICATION

Figure 152 identifies the case passages under the valve body for possible air checks, or for removing a particular component. Also shown are the location of the two seals between the valve body and the case.

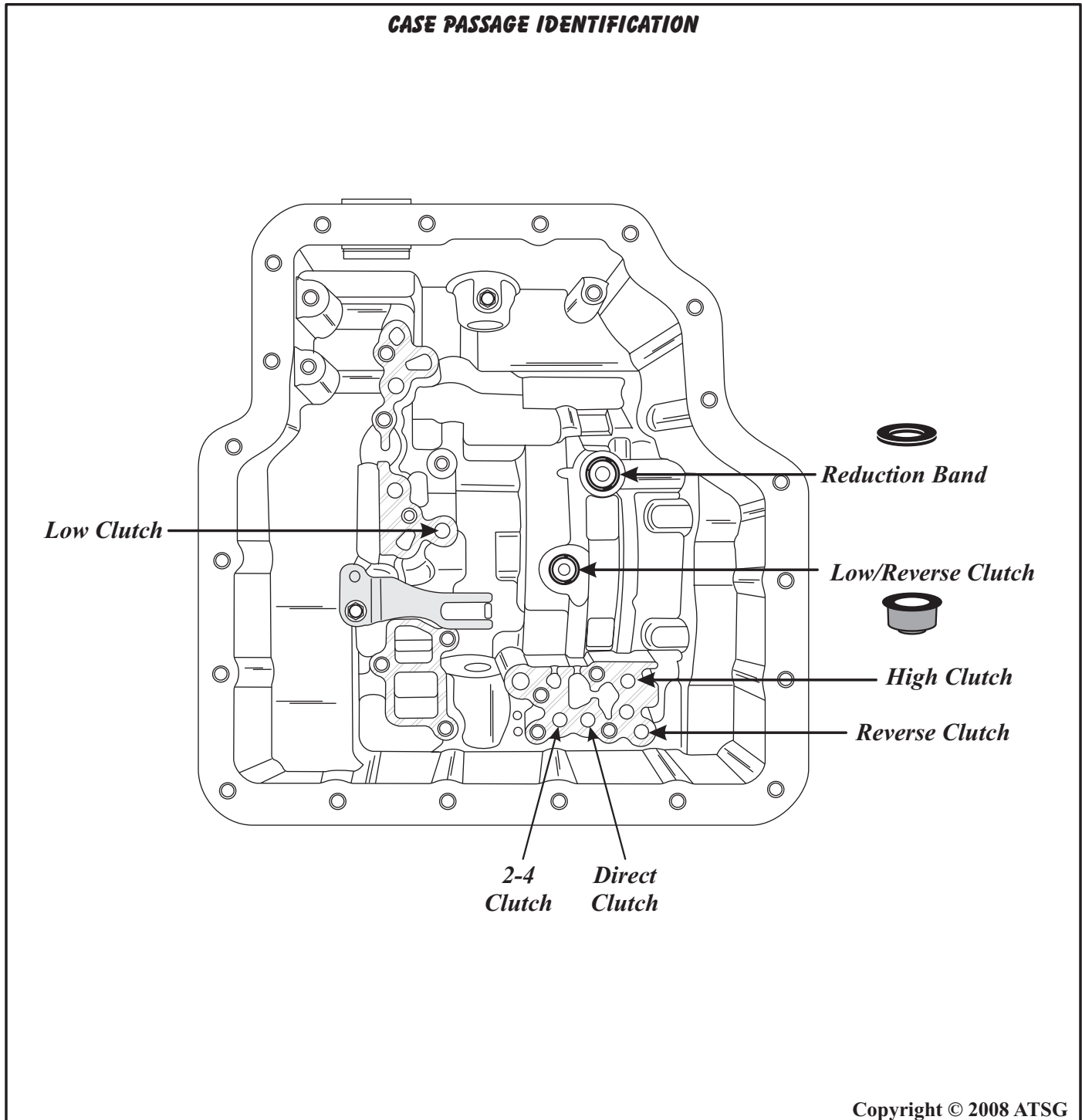


Figure 152

## END COVER AND 2-4 CLUTCH PISTON DIFFERENCES

### 2-4 Brake Clutch Piston/End Cover

There are currently two different 2-4 Brake Clutch Pistons, that are different only on the inside diameter, as shown in Figure 154. You will need a dial caliper capable of measuring 6 plus inches.

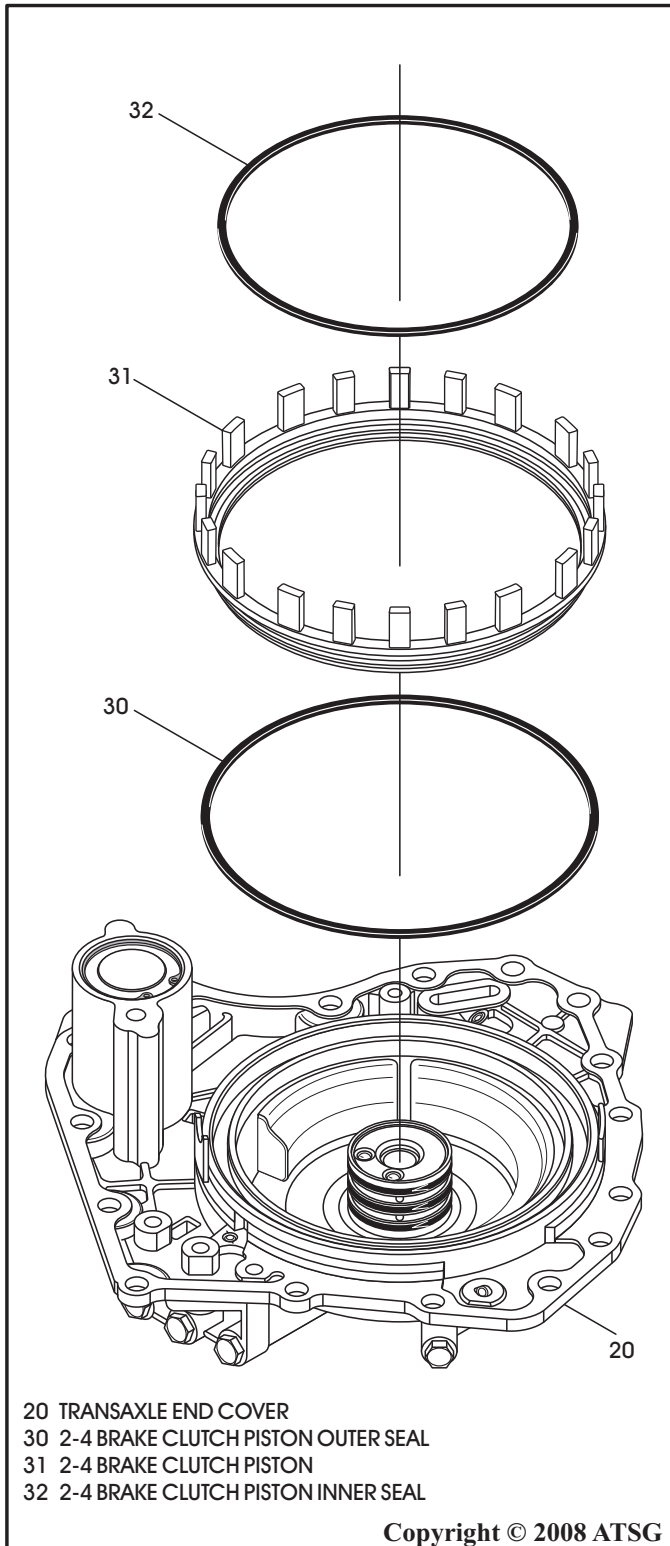


Figure 153

### 2-4 Brake Clutch Piston/End Cover (Cont'd)

Currently we have confirmed it only in the Volkswagen Sharan, but we have suspicion that it may be in other models as well. It is not known whether it is strictly model differences or a model year change, but we do know that it is out there. Obviously this would also affect the inside diameter of the piston area in the end cover, also shown in Figure 154. The smaller inside diameter piston would create a larger surface area for the 2-4 clutch apply fluid to work with. The smaller inside diameter piston cannot be installed in the cover for the larger diameter piston. You can go the other way very easily, but you will not like the result. **Ensure that you use extra care if replacement parts are needed for this area.**

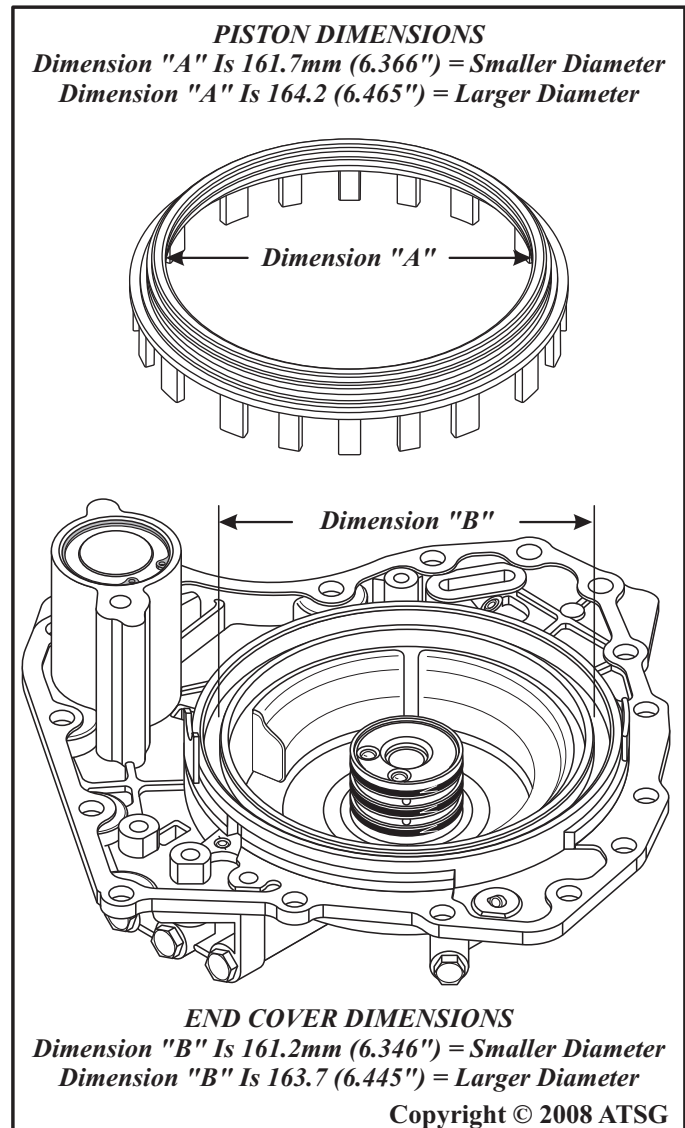


Figure 154

## REAR COVER "V"-CUT SEALING RINGS

Fluid is fed through the rear cover to apply the high clutch and the reverse clutch, which are both located in the reverse clutch housing. The sealing rings for the high and reverse clutch are Teflon® and one end has a point like an "arrow", and the other end is cut out the inverse of an arrow, or like a "V", as shown in Figure 155. These sealing rings are directional, and when installed correctly, the point of the "arrow" is to the right and the "V" is to the left as shown in Figure 155.

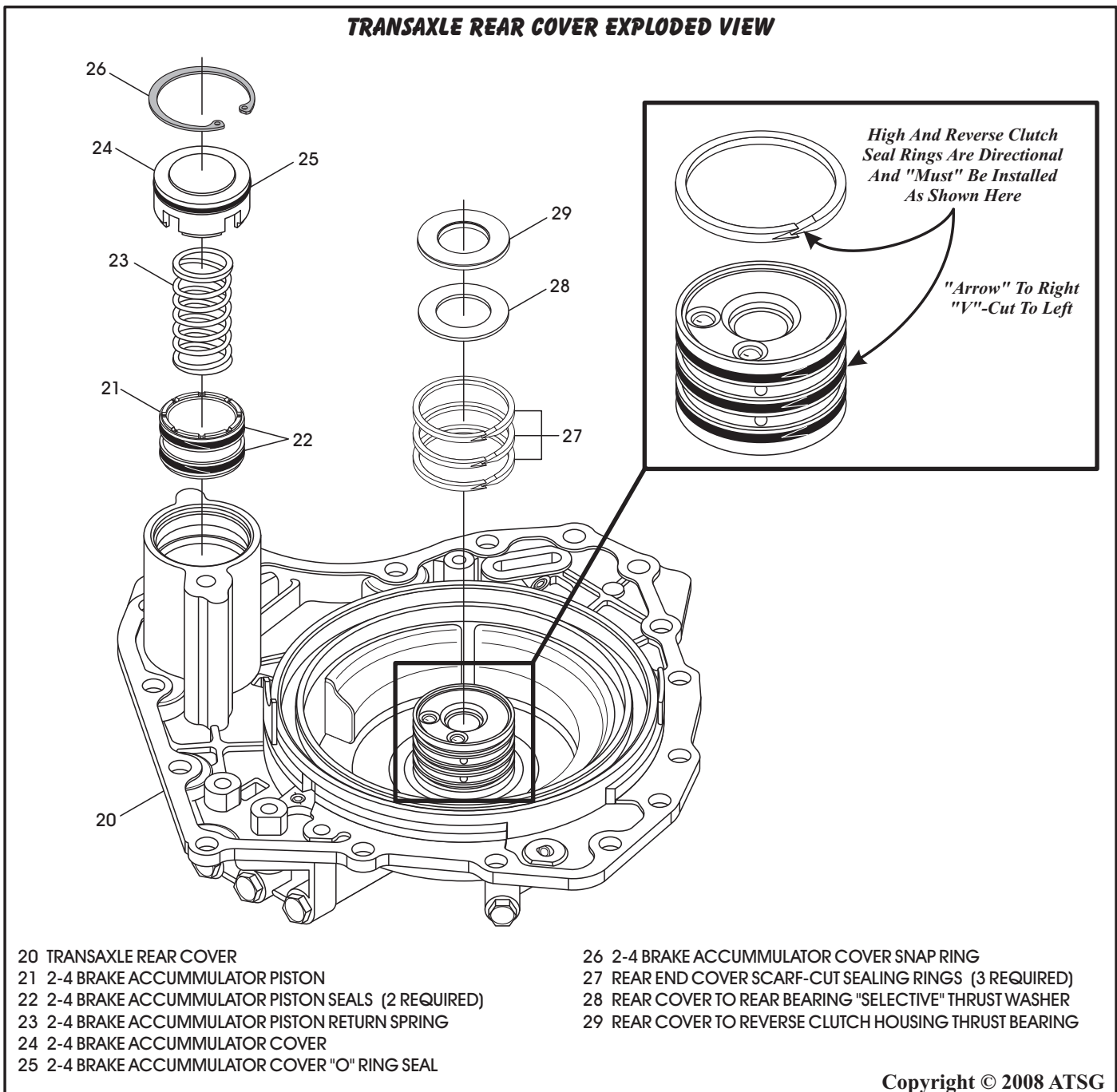


Figure 155

## LOW ROLLER CLUTCH AND SNAP RING

### Installation

The low roller clutch assembly (230) cannot be installed incorrectly, as the outer case lug configuration will allow for only one possibility. A quick method for installation is to first face the ledge side of the roller clutch housing down towards the case, and align the narrow lug of the housing to the narrow case groove as shown in Figure 156. The retaining low roller clutch snap ring (231) fits properly into the case as shown in Figure 156.

## LOW/REVERSE CLUTCH PACK

### Installation

The low/reverse clutch stepped backing plate (246) fits into the case with the step facing down and lugs into the case in the same fashion as the low roller clutch assembly, as well as the steel plates (248), as shown in Figure 157.

The low/reverse piston retainer's (256) outer tab must key into the case as shown in the lower right corner, as shown in Figure 156, so as to properly align the feed hole to the valve body side of the case.

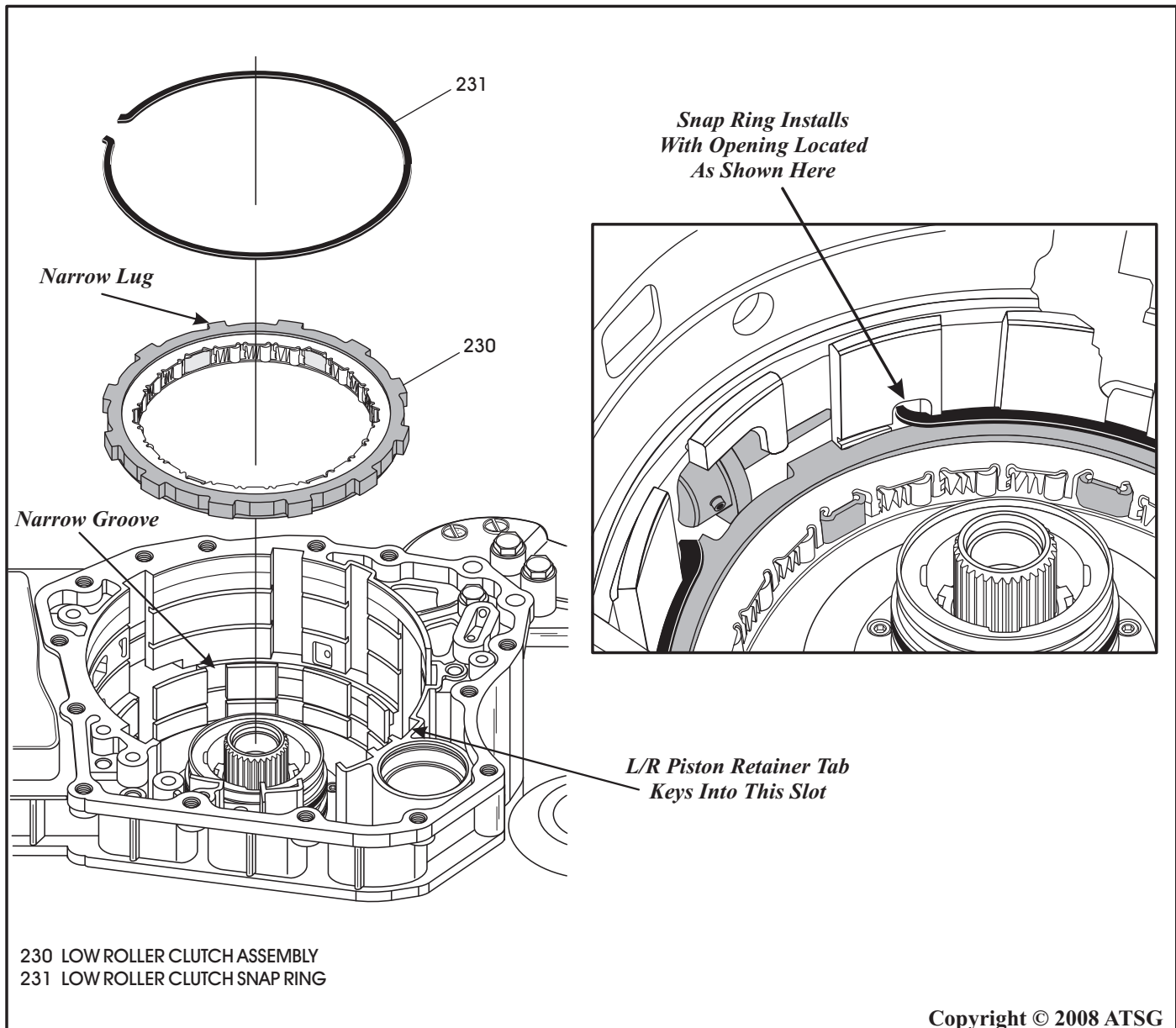
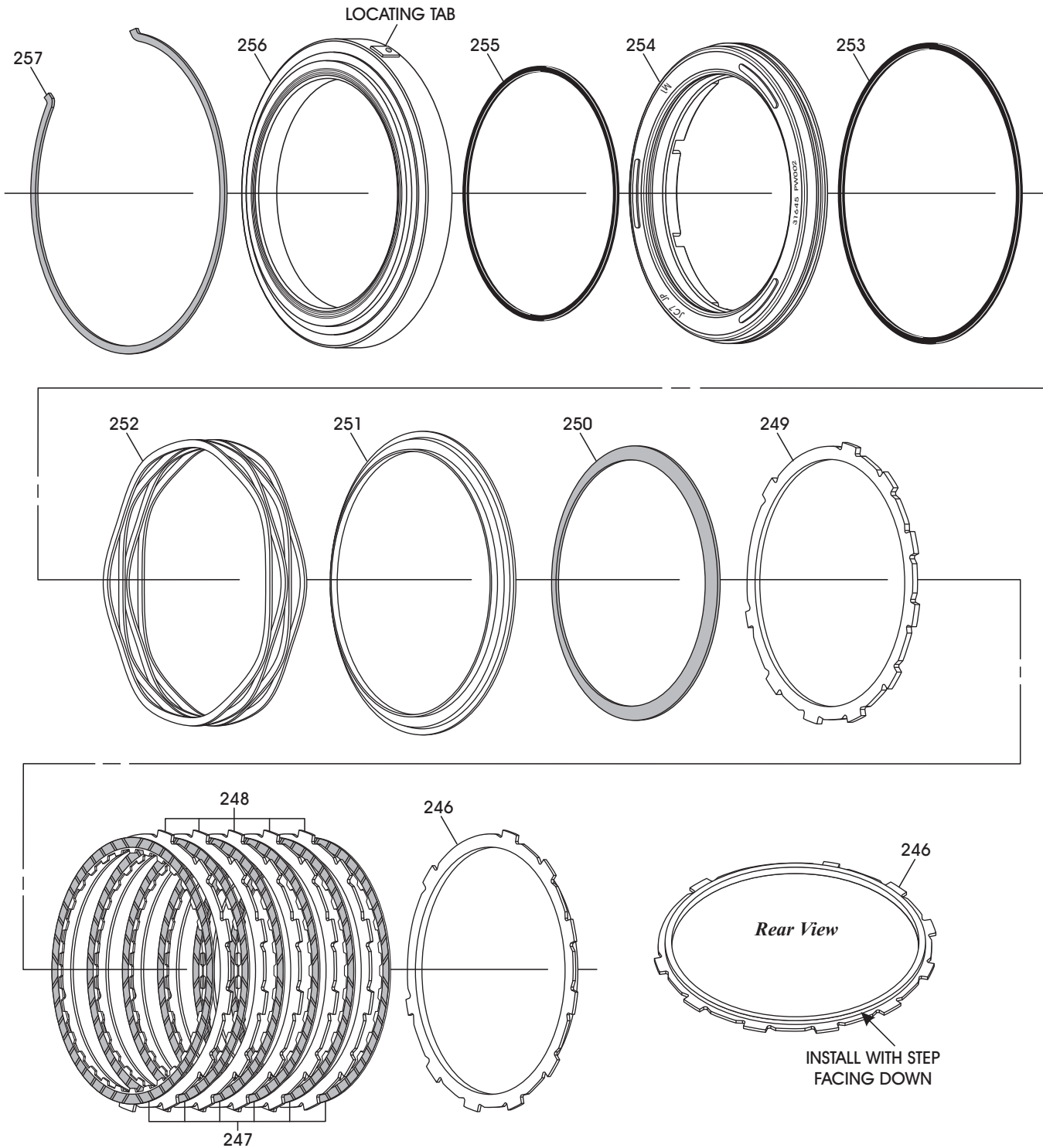


Figure 156



## LOW/REVERSE CLUTCH EXPLODED VIEW



- 246 LOW/REVERSE CLUTCH BACKING PLATE
- 247 LOW/REVERSE FRICTION PLATES
- 248 LOW/REVERSE STEEL PLATES
- 249 LOW/REVERSE "SELECTIVE" PRESSURE PLATE
- 250 LOW/REVERSE "CONE" CUSHION PLATE
- 251 LOW/REVERSE PISTON RETURN SPRING SEAT
- 252 LOW/REVERSE PISTON RETURN SPRING

- 253 LOW/REVERSE APPLY PISTON OUTER "D" RING SEAL
- 254 LOW/REVERSE CLUTCH APPLY PISTON
- 255 LOW/REVERSE APPLY PISTON INNER "D" RING SEAL
- 256 LOW/REVERSE CLUTCH PISTON RETAINER
- 257 LOW/REVERSE PISTON RETAINER SNAP RING

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Figure 157

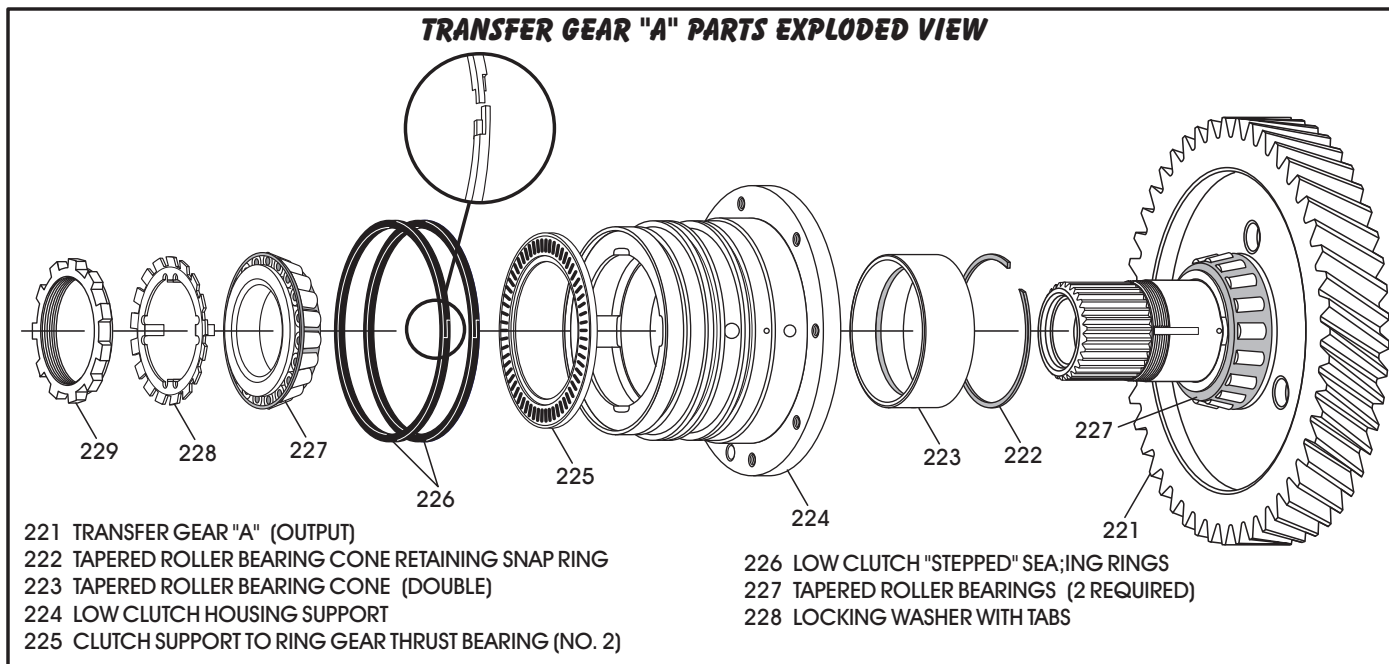


Figure 158

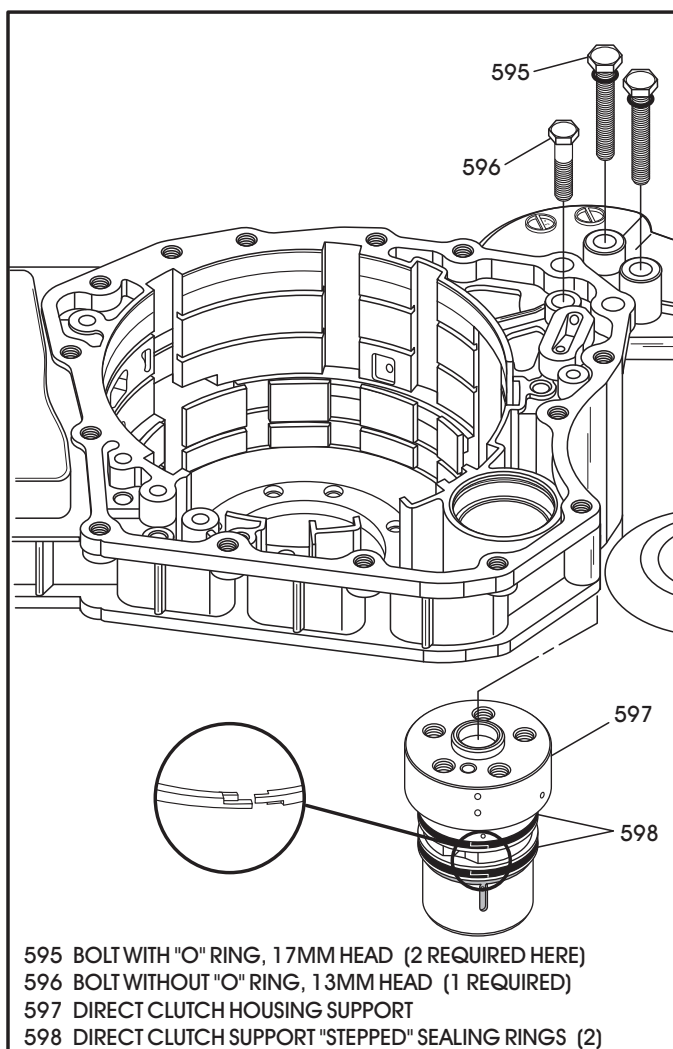


Figure 159

## LOW CLUTCH "STEPPED" SEAL RINGS

The low clutch support and feed for the low clutch uses a "stepped" sealing ring with a unique step configuration, as shown in Figure 158.

## DIRECT CLUTCH "STEPPED" SEAL RINGS

The direct clutch support and feed for the direct clutch also uses the "stepped" sealing rings with the unique step configuration, except they are a different size, as shown in Figure 159.

**A VERY HEARTY "THANK YOU" TO FRANK KUPERMAN  
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